



UNIVERSITI PUTRA MALAYSIA

***FUNCTIONAL PROPERTIES OF PALMYRA PALM
(*Borassus flabellifer* L.) EXOCARP AND MESOCARP AND ITS
POTENTIAL APPLICATION***

RODIAH BINTI MOHD HASSAN

FSTM 2021 13



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By

RODIAH BINTI MOHD HASSAN

**Thesis Submitted to the School of Graduate Studies, Universiti Putra
Malaysia, in Fulfilment of the Requirements for the Degree of Doctor of
Philosophy**

January 2021

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DEDICATION

Specially dedicated to my parents (mak and arwah ayah), my siblings, my beloved husband and children for their unconditional love and endless support throughout my study.



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in
fulfilment of the requirement for the degree of Doctor of Philosophy

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January 2021

Chairman : Prof. Jamilah binti Bakar, PhD
Faculty : Food Science and Technology

Borassus flabellifer (*B. flabellifer*) with its immature and soft juicy seed nuts is popular as a natural refreshing drink. However, the peel (mesocarp and exocarp) is discarded and very negligible information is available on the potential of the peel as a food ingredient. The presence of bitterness (flabelliferins) in the peel could also be a deterrent to its acceptability. This present study aimed to explore the physicochemical, composition and functional properties of the mesocarp and exocarp of *B. flabellifer* before and after removal of the bitter component with naringinase. The debittered mesocarp (DMP) was incorporated into a muffin to determine its effect on such product characteristics. The exocarp had significantly higher ($p < 0.05$) insoluble dietary fibre than the mesocarp but lower soluble dietary fibre. Fructose, galactose, glucose, mannose, and sucrose were detected in both samples including phenol and tannins. Radical scavenging activity (157.05 mM TE/g) and reducing power (213.05 mM Fe^{2+}) of the exocarp were significantly ($p < 0.05$) higher compared to the mesocarp. Mesocarp and exocarp have good functional properties especially their water holding (7.11 and 5.99 g/g, respectively), swelling capacity (9.15 and 7.53%, respectively) and wettability (44.33 and 397.36 seconds, respectively). Subsequently, the mesocarp was selected for the enzymatic treatment, due to it has higher portion (39.6%-50.3%) than exocarp (5.5%-6.0%) from the whole fruit peel. It was found that the debittering treatment of mesocarp was best carried out at naringinase concentration of 2.0 g/L, 5 h, pH 5.0 and at 55 °C. A 63.8% of flabelliferin was successfully removed from the mesocarp. The DMP had good water-holding (9.4 g/g), swelling capacities (7.8 g/g) and wettability (12.3 seconds). Scanning electron microscope image showed that the structure of DMP become smaller fragment and more porous after debittering treatment. The changes in sturcture had increase the DMP surface area and trap more water/oil molecules thus leads to a higher water/oil capacity. However, the solubility,

swelling and wettability of DMP were markedly decreased. The substitution of DMP for wheat flour more than 1% resulted in a more compact muffin with a significant ($p < 0.05$) increase in hardness and a significant ($p < 0.05$) decrease in cohesiveness and resilience. The substitution of DMP in muffin formulations caused a significant ($p < 0.05$) reduction in baking loss rate, specific volume and volume when the substitution level exceeded 3%. The DMP muffin had darker crumb and crust compared to control. The sensory quality of muffin with a 1% substitution of DMP was found closest to the control muffin with no significant different ($p > 0.05$) of score for all quality attributes tested. Colour, appearance, aroma, taste/flavour and texture were perceived lower in a muffin with 3-6% substitution of DMP. DMP could be appropriate for use as food ingredients if bitterness was removed more than 60%. It is recommended that DMP be incorporated into low-calorie and high-fiber products such as baked confectioneries, noodles, meat products and breakfast cereals.

Keywords: *Borassus flabellifer*, bitterness, dietary fiber, muffin, naringinase, powder

Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia
sebagai memenuhi keperluan untuk Ijazah Doktor Falsafah

**SIFAT BERFUNGSI ESOKARP DAN MESOKARP PALMYRA PALM
(*Borassus flabellifer* L.) SERTA POTENSI PENGGUNAANNYA**

Oleh

RODIAH BINTI MOHD HASSAN

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Borassus flabellifer (*B. flabellifer*) dengan isi buah yang lembut dan berjus daripada buah yang muda popular sebagai minuman semula jadi yang menyegarkan. Walau bagaimanapun, kulit (mesokarp dan esokarp) dibuang dan terdapat maklumat yang sangat sedikit terhadap potensi kulit sebagai bahan makanan. Kehadiran kepahitan (flabelliferins) di dalam kulit juga boleh menjadi penghalang penerimaannya. Kajian ini bertujuan untuk mengkaji sifat fizikokimia, komposisi dan sifat berfungsi mesokarp dan esokarp *B. flabellifer* sebelum dan selepas penyingkiran komponen pahit dengan naringinase. Serbuk mesokarp dinyahpahit (DMP) dimasukkan ke dalam muffin untuk menentukan kesannya terhadap ciri produk tersebut. Esokarp mempunyai serat makanan tidak larut lebih tinggi ($p < 0.05$) daripada mesokarp tetapi lebih rendah serat makanan larut. Fruktosa, galaktosa, glukosa, mannos, dan sukrosa dikesan pada kedua-dua sampel termasuk fenol dan tanin. Aktiviti penimbunan radikal (157.05 mM TE/g) dan mengurangkan kuasa (213.05 mM Fe²⁺) daripada esokarp secara signifikan ($p < 0.05$) lebih tinggi berbanding mesokarp. Mesokarp dan esokarp mempunyai sifat berfungsi yang baik terutama kebolehan memegang air (7.11 dan 5.99 g/g, masing-masing), kapasiti pengembangan (9.15 dan 7.53%, masing-masing) dan keterbasahan (44.33 dan 397.36 saat, masing-masing). Seterusnya, mesokarp dipilih untuk rawatan enzimatik, kerana ianya mempunyai nisbah yang lebih tinggi (39.6%-50.3%) berbanding esokarp (5.5% -6.0%) bagi kulit buah secara keseluruhan. Didapati bahawa rawatan nyahpahit mesokarp paling baik dilakukan pada kepekatan naringinase 2.0 g/L, 5 jam, pH 5.0 dan pada 55 °C. Sebanyak 63.8% flabelliferin berjaya dikeluarkan daripada mesokarp. DMP mempunyai kebolehan memegang air (9.4 g/g), kapasiti mengembang (7.8 g/g) dan keterbasahan (12.3 saat). Imbasan mikroskop elektron menunjukkan bahawa struktur DMP menjadi fragmen lebih kecil dan berliang setelah rawatan nyahpahit. Perubahan struktur telah meningkatkan luas permukaan DMP dan menyebabkan lebih banyak molekul air/minyak sehingga menyebabkan kapasiti

air/minyak lebih tinggi. Walau bagaimanapun, keterlarutan, pengembangan dan keterbasahan DMP nyata menurun. Penggantian DMP untuk tepung gandum lebih daripada 1% menghasilkan muffin yang lebih padat dengan peningkatan kekerasan yang ketara ($p < 0.05$) dan penurunan yang signifikan ($p < 0.05$) dalam dalam kohesif dan resilien. Penggantian DMP dalam formulasi muffin menyebabkan penurunan ($p < 0.05$) yang signifikan dalam kadar kehilangan pembakaran, jumlah dan isipadu tertentu ketika tahap penggantian DMP lebih dari 3%. Muffin DMP mempunyai serpihan dan kerak yang lebih gelap berbanding dengan kawalan. Kualiti sensori muffin dengan penggantian DMP 1% didapati paling hampir dengan muffin kawalan tanpa skor yang berbeza ($p > 0.05$) untuk semua kualiti atribut yang diuji. Warna, penampilan, aroma, rasa/perisa dan tekstur adalah lebih rendah pada muffin dengan penggantian DMP 3-6%. DMP mungkin sesuai digunakan sebagai bahan makanan jika kepahitan dihilangkan lebih dari 60%. Adalah disarankan agar DMP dimasukkan ke dalam produk rendah kalori dan tinggi serat seperti kuih-muih berbakar, mi, produk daging dan bijirin sarapan pagi.

Kata kunci: *Borassus flabellifer*, kepahitan, serat makanan, muffin, naringinase, serbuk.

ACKNOWLEDGEMENTS

First of all, I would like to express my deepest gratitude and respect to the member of my supervisory committee; Prof Dr Jamilah binti Bakar, Associate Prof Dr Norhayati Hussain, Prof Dr Sharifah Kharidah Syed Muhamad and Prof Dr Russly Abdul Rahman for their patience, guidance, constructive suggestions and never ending support throughout my PhD journey.

I would like to extend my appreciation and gratitude to the staffs of Faculty Food Science and Technology, Universiti Putra Malaysia, specifically Food and Processing Lab, Food Biochemistry Lab and BERNAS Lab. My deepest gratitude is also belongs to staff of Department of Science and Biotechnology, UNISEL especially Bioprocessing Lab and Microbiology Lab. Really appreciate for all their kind assistance and cooperation.

I must also express my hearties gratitude to all my lab mates at Food Analysis Lab (Shu Chee, Razi, Afidah, Fatin, Liyana, Suet Lee, Yaya, Umi, Naili, Diha and Nizam) and BERNAS Lab (Kak Idah, Majida, Solihah, Hamidah, Irenc and Zhaf). I would like also to thank my colleagues (Kak Hawa, Akma, Kak Fizah, Fazreen, Kak Ani, Kak Noor, Yati, Esma, Kak Ina, Kak Wan) for the wonderful friendship, support help and advice throughout my studies. Really appreciate all the happy moments we went through together. I would also like to express my gratitude and duly acknowledge to anybody who have helped, motivated and guided me throughout this project. My studies would not prevail if it were not for their support. I am grateful to them for the endless support and motivation given whenever I was down.

Not forgetting my lovely children Amiera Damia, Aqiela Qaireena and Muhammad Aydeen Faiq for their understanding and encouragement and also for my mother and late father for teaching me the value of education and persistence in life. I would like to thank to all my siblings for always supporting and motivating me directly or indirectly.

Lastly and most importantly, I would like to express my deepest appreciation to my beloved husband, Amzari Abu Bakar for his love, patience, support and sacrifice throughout the studies which is remained in my mind forever. Definitely studying was impossible for me without his sacrifice.

And above all, Allah the most Gracious and Merciful, who gave me the strength to complete this work and make all things possible.

This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Doctor of Philosophy. The members of the Supervisory Committee were as follows:

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LIST OF ABBREVIATIONS

°C	Degree centigrade
α	Alpha-
β	Beta-
ANOVA	Analysis of variance
DMP	Debittered mesocarp powder
DNS	3,5-dinitrosalicylic acid
DPPH	2,2-diphenyl-1-picrylhydrazyl
FDA	Food and Drug Administration
e.g.	For example
<i>et al.</i>	Latin phrase <i>et alia</i> , which means 'and others'
etc.	<i>Et cetera</i> , a Latin expression meaning 'and other things' or 'and so on'
Fe ²⁺	Ferrous ion
Fe ³⁺	Ferric ion
FRAP	Ferric reducing antioxidant power
GAE	Gallic acid equivalent
HCl	Hydrochloric Acid
H ₂ SO ₄	Sulfuric Acid
HPLC	High performance liquid chromatography
IDF	Insoluble dietary fiber
LCMS	Liquid chromatography Mass spectrometer
M	Molar
min	Minute
mM	Millimolar

N	Normality
NaClO ₂	sodium chlorite
NaOH	Sodium hydroxide
ND	Not detected
PCA	Principal component analysis
ppm	Part per million
PPFP	Processed palmyrah palm fruit pulp
ROS	Reactive oxygen species
rpm	Rotation per minute
RPFP	raw palmyrah palm fruit pulp
SDF	Soluble dietary fiber
SEM	Scanning electron microscope
TAE	Tannic acid equivalent
TDF	Total dietary fiber
TE	Trolox equivalent
TPC	Total phenolic compound
TPTZ	2,4,6-Tris(2-pyridyl)-s-triazine
x g	Units of Gravity
SPSS	Statistical Package for the Social Sciences

CHAPTER 1

INTRODUCTION

1.1 Background of the Study

Borassus flabellifer (*B. flabellifer*) Linn of the Arecaceae family is known as *kelapa laut* in Malaysia and globally called Palmyra palm. There are about 140 million palmyra palms distributed worldwide (Sathya, 2019). In Malaysia, *B. flabellifer* tree is grown in several states such as Perlis, Kedah, Perak and Kelantan but statistical data are not available on production and trade (Ghazali Zakaria, Former Deputy Director, Plant Biosecurity Division, DOA, Malaysia pers. comm. 20 March 2018). When they are at three to four months old, the immature seed nuts are very popular as a refreshing drink because of their soft and juicy taste. However, the peel which consisted of the mesocarp and exocarp (40%–55% w/w of fruit) are discarded. This discarded portion could be a potential source as food ingredient such as functional food and food fortifiers.

The pulp from the mature fruit was widely studied (Ariyasena et al., 2001; Kumar, Rajarajeshwari, & Narayana Swamy, 2012) for food and beverages for commercial use in the developing countries. Unfortunately, the utilization of the fruit pulp is deterred by the bitter compound present in the palmyrah fruit pulp; flabelliferin (FII), which is identified as a tetraglycoside (Nikawela et al., 2000; 2011). It is expected that the same bitterness compounds are present in the immature *B. flabellifer* fruit peel. It is important to reduce the bitter taste to make them more appealing to consumers (Siti Rashima, Maizura, Kang, Fazilah, & Tan, 2017). Due to this reason, the removal of bitterness from this immature fruit peel is highly required. It was reported that the bitter compound of flabelliferin (FII) in the fruit pulp can be hydrolysed by the glycolytic enzyme naringinase (Jansz et al, 2002 and Jayaratnam 2015). Based on the characteristics of naringinase and reported effectiveness in the removal of bitter compound, naringinase could have similar effect on the immature *B. flabellifer* fruit peel.

There is a negligible research on the exploitation of the *Borassus* fruit peel (mainly mesocarp) during the immature stage and the study of the removal of the bitterness from it. Thus, it is necessary to study these fruit peel to identify the alternatives for processing and reusing the by-product that are formed, overcoming environmental issues and adding value to these products. Furthermore, there was also scanty of research and innovation being ventured locally especially in utilizing high-fibre and nutritious edible raw material from *B. flabellifer* mesocarp as food ingredients for example into processed foods (i.e. noodles, energy bar and breakfast cereal) or bakery-based products (i.e. bread, cake and muffin). Therefore, by substituting potentially nutritive

ingredients in bakery products particularly in muffin will improve the nutritional quality of the baked products.

1.2 Problem Statements

Based on the observation, ASEAN countries produced a significant quantity of residues from immature *B. flabellifer* fruit. Unfortunately, no statistical data on percentage of accumulated residues from this fruit was reported. In Malaysia, negligible report on statistical data available for the amount of fruit residues. Since Malaysia is not the main producer of this plant therefore, data is recorded as negligible or no production (Ghazali Zakaria, Former Deputy Director, Plant Biosecurity Division, DOA, Malaysia pers. comm. 20 March 2018). Presently, the residues were disposed because they were assumed as non-edible due to its bitter taste and hard structure. As significant amount of residues were produced, it caused problems for their disposal. Thus instead of continuing with the wastage, an exploitation and conversion of these residues to a new source of functional food ingredients may be a significant option. To date many present researches focused mainly on the endosperm, mucilage and pulp (when it ripen). Therefore a study is warranted to evaluate the potential of *B. flabellifer* residues and for it to be viable for commercial functional food ingredient.

1.3 Significance of the Study

This study is significant both from the perspective of food biotechnology investigation and commercial application. Given the lack of investigation or experimentation on the viability of the *B. flabellifer* residues and the technique in bitterness removal, study will provide the methodological information to researchers. For the perspective of commercial application, the food industries shall benefit from the formulation and production of the *B. flabellifer*'s product, and eventually reach to the consumer. This is because the *B. flabellifer* discard has health-benefiting quality due to its dietary fibre content, antioxidants and good functional properties which may turn it into a new functional ingredient for the food industries. In fact, the commercial viability of the *B. flabellifer* residues can promote the development of *B. flabellifer* plantation in Malaysia.

1.4 Objectives

In general, the aim of this study is to analyze the potential utilization of *B. flabellifer* fruit peel as a functional food ingredient. The specific objectives of the study are as follows:

- a) To evaluate the physicochemical, composition, and functional properties of mesocarp and exocarp of *Borassus flabellifer* powders

- b) To determine the effect of naringinase treatment in reducing bitterness of the mesocarp powders
- c) To determine the physicochemical, composition and functional properties of the debittered mesocarp powders.
- d) To evaluate the effect of substitution of debittered mesocarp on muffin's physicochemical and sensory properties.



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BIODATA OF STUDENT

Rodiah was born in Butterworth, Pulau Pinang in 1981. When she finished her SPM, she furthered her studies in Diploma of Forestry at Universiti Putra Malaysia. After one year of studies, she made a big decision to change her course to Science Biotechnology. Therefore, she applied for promotion from diploma to degree using her excellent result through promotion program. After 3 years, she graduated her Bachelor Degrees in Science Biotechnology in 2003. Later, she continued her studies as a Master student in the field of Food Technology at Universiti Sains Malaysia and graduated in 2008. After sixth years, she enrolled her study for PhD program at the Department of Food Technology, Faculty of Science and Food Technology, Universiti Putra Malaysia.

She is currently working as a lecturer at Universiti Selangor in Biotechnology field. Prior to joining Universiti Selangor, Rodiah worked as a Research Assistant at School of Industrial Technology, Universiti Sains Malaysia from 2006 to 2008. She is now married to Amzari Abu Bakar and blessed with three children, two girls and one boy. Rodiah has always been very dedicated and hardworking when trying to achieve her goals. Even though, she only gets part time study leave from her organization but she is very determined in completing her PhD journey. She has facing problem in managing her time within her career, family and studies but she does not let any obstacles get in her way; she preserves and keeps working towards her dreams.

LIST OF PUBLICATIONS

Publication in Indexed Journal:

Rodiah MH, Jamilah B, Sharifah Kharidah SM and Russly AR. (2019). Physico-chemical and Antioxidant Properties of Mesocarp and Exocarp from *Borassus flabellifer*, *International Food Research Journal* 26(5): 1469-1476.

Rodiah Mohd Hassan, Jamilah Bakar, Russly Abdul Rahman and Kharidah Muhamad. (2019). Flabelliferin removal by sodium salts and sodium hydroxide: Pretreatment in *Borassus flabellifer* mesocarp, *Malaysian Journal of Fundamental and Applied Sciences Special Issue on International Conference on Agriculture, Animal Sciences and Food Technology (ICAFT 2018)*, 313-318.

Rodiah M. H., Jamilah B., Norhayati, H., and Kharidah M. Functional Properties of *Borassus flabellifer* Mesocarp Powder and Its Effect on Muffin Properties, *Food Chemistry*, Under Review (Manuscript ID:FOODCHEM-D-20-07545)

Publication in Indexed Proceeding:

Rodiah M. H. Jamilah B., Kharidah. M., Russly A. R. (2019). The Effects of Enzymatic Treatment on The Phytochemical Content and Antioxidant Properties of Mesocarp of *Borassus flabellifer*. eProceeding 2nd International Postgraduate Symposium in Biotechnology (IPSB) 2019 (Noor Azwani et al., eds), pp 23-26, Institute of Bioproduct Development, Universiti Teknologi Malaysia ISBN (eISBN-978-983-99322-6-3).

Rodiah M. H., Jamilah B., Russly A. R., and Sharifah Kharidah S. M. (2017). Chemical Composition of Mesocarp and Exocarp from *Borassus flabellifer*, *Proceedings of the International Food Research Conference 2017*, pp 371-375, Faculty of Food Science and Technology, Universiti Putra Malaysia.
ISBN: 978-967-960-421-4

Publication in Non-Indexed Proceeding:

Rodiah M. H., Jamilah B., Sharifah Kharidah and Russly A. R., S. M. (2017). The removal of flabelliferin by sodium salts and sodium hydroxide in *Borassus flabellifer* mesocarp, *Proceedings of the International Conference on Agriculture, Animal Sciences and Food Technology 2018*, pp 301-309, Faculty of Bioresources and Food Industry (FBIM), Universiti Sultan Zainal Abidin (UniSZA).

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30-31 October 2018

2nd International Postgraduate Symposium in Biotechnology 2019 (IPSB 2019),
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24th – 25th September 2019

Award and Product Innovation

Award: Silver
Product's name: Flabelli-Fiber
Event/Competition: Intellectual Research and Innovation Showcase (IRIS2019), Universiti Selangor.

Media Appearances

TV programme: Misteri Nadir: Kelapa Laut (Episode 4)
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