

UNIVERSITI PUTRA MALAYSIA

BIOCHEMICAL AND STRUCTURAL CHARACTERIZATION OF CROSS-LINKED ENZYME AGGREGATES IMMOBILIZED ELASTASE STRAIN K

MUHAMMAD SYAFIQ BIN MOHD RAZIB

FBSB 2020 31



BIOCHEMICAL AND STRUCTURAL CHARACTERIZATION OF CROSS-LINKED ENZYME AGGREGATES IMMOBILIZED ELASTASE STRAIN K



MUHAMMAD SYAFIQ BIN MOHD RAZIB

Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia, in Fulfilment of the Requirements for the Degree of Master of Science

June 2020

COPYRIGHT

All material contained within the thesis, including without limitation text, logos, icons, photographs and all other artwork, is copyright material of Universiti Putra Malaysia unless otherwise stated. Use may be made of any material contained within the thesis for non-commercial purposes from the copyright holder. Commercial use of material may only be made with the express, prior, written permission of Universiti Putra Malaysia.

Copyright © Universiti Putra Malaysia

Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirement for the degree of Master of Science

BIOCHEMICAL AND STRUCTURAL CHARACTERIZATION OF CROSS-LINKED ENZYME EGGREGATES IMMOBILIZED ELASTASE STRAIN K

By

MUHAMMAD SYAFIQ BIN MOHD RAZIB

June 2020

Chair Faculty

: Mohd Shukuri Mohamad Ali, PhD : Biotechnology and Biomolecular Sciences

Immobilization of enzyme is a great modification technique that enhances the stability and reusability of an enzyme. Nevertheless, some immobilization techniques have low productivity and require the enzyme to undergo purification process; a process which is laborious and time consuming. CLEA immobilization technique offer better alternative since crude enzyme can be used directly during the preparation of CLEA. In this study, CLEA immobilization technique was tailored and developed to retain and enhance the activity of elastase strain K, while facilitating its recovery after completion of an enzymatic reaction. Another area that has been elusive regarding CLEA is the structural analysis. Organic solvent tolerant protease, elastase strain K was immobilized using CLEA technique and the biochemical as well as the biophysical profiles of CLEA-elastase was analyzed. This valuable enzyme exhibit remarkable tolerance against wide range of organic solvents including methanol, ethanol, 1-propanol and dimethyl sulfoxide (DMSO). Aggregates of elastase strain K was prepared by adding 60% (w/v) ammonium sulfate and treated for 3 h prior to cross-linking with 0.2% (v/v) glutaraldehyde for 2 h. Maximum recovered activity of CLEA-elastase was recorded at 61.4% while CLEA-elastase-SB; derivatives of CLEA-elastase with addition of BSA and starch as co-aggregants, recorded a recovered activity of 81.6%. Immobilized elastase strain K exhibit enhanced thermostability and exhibit increment of optimum temperature at 50°C. In addition to that, CLEA-elastase exhibit broad pH stability between pH 5-10 and high proteolytic activity was recorded at pH 8. The organic solvent tolerant characteristic of elastase strain K was retained even after immobilization. Enhancement of organic solvent tolerance was also detected in CLEA-elastase treated with methanol, acetonitrile, ethanol, 1propanol, benzene and xylene with 111.4%, 164.6%, 172.7%, 111.4%, 152.7% and 133.2% of recovered activity, respectively. The biophysical analysis conducted using scanning electron microscopy (SEM), dynamic light scattering (DLS), Brunauer-Emmett-Teller (BET) surface area and Fourier-transform infrared (FTIR) spectra revealed that CLEA-elastase exhibit a type 2 aggregate morphology; appearance of aggregates are random and less defined, with an average diameter of 1497 nm. In addition, co-aggregation with BSA and starch increase the surface area and porosity of CLEA-elastase. Stretching and vibration of bonding associated with the presence of successful cross-linkages was detected especially within the 1600 – 1700 cm⁻¹ of FTIR spectra. In general, organic solvent tolerant elastase strain K has been successfully immobilized using CLEA method. The technique has successfully being tailored and developed to retain and enhance the proteolytic activity of elastase strain K.

Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master Sains

PENCIRIAN BIOKIMIA DAN STRUKTUR PENYEKAT GERAKAN PAUTAN SILANG AGREGAT ENZIM ELASTASE STRAIN K

Oleh

MUHAMMAD SYAFIQ BIN MOHD RAZIB

Jun 2020

Pengerusi Fakulti

: Mohd Shukuri Mohamad Ali, PhD : Bioteknologi dan Sains Biomolekul

Penyekat gerakan enzim merupakan kaedah pengubahsuaian yang mampu meningkatkan kestabilan dan guna semula enzim. Walaubagaimanapun, beberapa kaedah penyekat gerakan enzim menghadapi masalah produktiviti rendah selain memerlukan enzim untuk melalui proses penulenan; satu proses yang sukar dan memakan masa. Kaedah penyekat gerakan CLEA menawarkan alternatif yang lebih baik memandangkan enzim mentah boleh digunakan secara terus semasa proses penyediaan CLEA. Dalam kajian ini, kaedah penyekat gerakan CLEA telah dihasilkan dan diubahsuai untuk mengekalkan serta meningkatkan activiti elastase strain K, di samping memudahkan pemulihan selepas proses tindak balas enzim tamat. Selain itu, bidang lain yang masih kurang difahami adalah berkenaan analisis struktur CLEA. Profil biokimia and biofizik elastase strain K; sejenis protease yang mampu bertahan dalam pelarut organik, disekat gerakan menggunakan kaedah CLEA telah dianalisis. Enzim yang berharga ini mempamerkan ketahanan yang baik terhadap pelbagai jenis pelarut organik seperti metanol, etanol, 1-propanol dan dimetil sulfoksida (DMSO). Agregat elastase strain K telah disediakan dengan menambah 60% (w/v) ammonium sulfat dan dirawat selama 3 jam sebelum proses pautan silang dijalankan dengan menambah 0.2% (v/v) glutaraldehyde dan dirawat selama 2 jam. Pengekalan aktiviti maksimum CLEA-elastase direkod setinggi 61.4% manakala pengekalan aktiviti maksimum CLEA-elastase-SB; terbitan CLEA-elastase yang dirawat bersama BSA dan kanji sebagai bahan pengagregatan bersama, direkod setinggi 81.6%. Penyekat gerakan elastase strain K telah meningkatkan kestabilan suhu dan suhu optimum meningkat kepada 50°C. Selain itu CLEAelastase mempamerkan kestabilan pada pH yang luas diantara pH 5-10 dan aktiviti tertingi direkod pada pH 8. Ciri ketahanan elastase strain K terhadap pelarut organik dikekalkan selepas proses pentakmobilan. Peningkatan ketahanan terhadap pelarut organik juga dikesan pada CLEA-elastase yang dirawat bersama metanol, asetonitril, etanol, 1-propanol, benzena dan xilena dengan aktiviti sebanyak 111.4 %, 164.6 %, 172.7 %, 111.4 %, 152.7 % and

133.2 %. Analisis biofizik telah dijalankan mengunakan pengimbasan mikroskop electron (SEM), penghamburan cahaya dinamik (DLS), kawasan Brunauer-Emmett-Teller spektra permukaan (BET) dan inframerah transformasi mendedahkan **CLEA-elastase** Fourier (FTIR) bahawa mempamerkan morfologi agregat jenis 2; penampilan agregat bersifat rawak dan kurang ditakrifkan, serta purata diameter direkot sebesar 1497 nm. Selain itu, penambahan bahan agregat bersama iaitu BSA dan kanji meningkatkan kawasan permukaan dan keporosan CLEA-elastase. Peregangan dan getaran pengikat yang dikaitkan dengan keberhasilan pautan silang telah dikesan pada spektra FTIR 1600–1700 cm⁻¹. Secara umumnya, elastase strain K; enzim mampu tahan pelarut organik telah berjaya disekat gerakan menggunakan kaedah CLEA. Kaedah ini telah berjaya dihasilkan dan diubahsuai untuk mengekalkan dan menigkatkan aktiviti protease elastase strain K.

ACKNOWLEDGEMENTS

بِسْمِ اللَّهِ الرَّحْمَنِ الرَّحِيم

Alhamdulillah for His blessings and guidance in completing my Master study. My sincere gratitude to my supervisory committees Assoc. Prof Dr. Mohd Shukuri Mohamad Ali, Prof Raja Noor Zaliha Raja Abd Rahman and Dr. FairoIniza Mohd Shariff for their assistance and advices regarding my research. Without their helps this thesis and my manuscript would not be completed on time.

I would like to thank the members of EMTech for their tremendous helps and supports during my study. Their hospitality and kindness are beyond compared. Although I barely knew them for just over 2 years, I will cherish them forever.

Special dedications to my beloved family; my lifelong supporter, Ibu, Ayah, Aunty and my siblings for allowing me and encourage me to pursue my studies. Extra special dedication to the love of my life, Noor Syamila for always being by my side. Last but not least I would like to thank these lads for their supportive and encouraging pep talk; Ain Ihsan, Zulhilmi Azmi, Fakhrul Rahman, Ishak Shanaynay and Nash Rashid. This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Master of Science. The members of the Supervisory Committee were as follows:

Mohd Shukuri Mohamad Ali, PhD

Associate Professor Faculty of Biotechnology and Biomolecular Sciences Universiti Putra Malaysia (Chairman)

Raja Noor Zaliha Raja Abd. Rahman, PhD

Professor Faculty of Biotechnology and Biomolecular Sciences Universiti Putra Malaysia (Member)

FairoIniza Mohd Shariff, PhD

Senior Lecturer Faculty of Biotechnology and Biomolecular Sciences Universiti Putra Malaysia (Member)

ZALILAH MOHD SHARIFF, PhD

Professor and Dean School of Graduate Studies Universiti Putra Malaysia

Date: 10 September 2020

TABLE OF CONTENTS

	Page
ABSTRACT	i
ABSTRAK	iii
ACKNOWLEDGEMENTS	v
APPROVAL	vi
DECLARATION	viii
LIST OF TABLES	xiii
LIST OF FIGURES	xiv
LIST OF ABBREVIATIONS	xv

CHAPTER

 \mathbf{G}

1	INTR	ODUCT	ION	1
2	LITE	RATURE	REVIEW	3
	2.1	Immob	ilization of enzymes	3
		2.1.1	Enzyme cross-linking	3
	2.2	Cross- (CLEA	linked enzyme aggregates	4
		2.2.1	Precipitation of enzyme molecules	5
		2.2 <mark>.2</mark>	Nature of bifunctional cross- linking reagent	5
		2.2. <mark>3</mark>	Nature of co-aggregants	6
	2.3	Interac protein	tion between glutaraldehyde and	6
	2.4	Key pa cross-l	r <mark>ameters</mark> for the preparation of inked enzyme aggregates (CLEA)	7
	2.5	Charac aggreg	cteristics of cross-linked enzyme ates (CLEA)	8
	2.6	Applica aggreg	ation of cross-linked enzyme ates (CLEA)	8
	2.7	Protea	ses an their classifications	12
		2.7.1	Metalloprotease	13
		2.7.2	Elastase strain K	14
	2.8	Industr	ial use of protease	15
	2.9	Techni charac	ques for structural terization	16
		2.9.1	Scanning electron microscopy (SEM)	16
		2.9.2	Dynamic light scattering (DLS)	16
		2.9.3	Fourier-transform infrared (FTIR) spectroscopy	17
		2.9.4	Brunauer-Emmett-Teller (BET) surface area analysis	17

MATE	ERIALS	AND METHODS /	18		
METH	10DOL	OGY	10		
3.1	Materials				
3.2	Source of bacterial stock				
3.3	activity	y	18		
3.4	Expre	ssion of elastase strain K	18		
3.5	Assay	of proteolytic activity	19		
3.6	Deterr	nination of protein content	19		
3.7	Prepa	ration of CLEA-elastase	19		
	3.7.1	Effect of saturation of precipitant	20		
	3.7.2	Effect of precipitation incubation	20		
	070	Effect of concentration of			
	3.7.3	glutaraldehyde	20		
	074	Effect of glutaraldehyde	01		
	3.7.4	modification time	21		
	275	Effect of addition of co-	01		
	3.7.5	aggregants	21		
3.8	Bioche	emical characterization of CLEA-	21		
0.0	elasta	se	21		
		Effect of temperature on			
	3.8.1	proteolytic activity of CLEA-	21		
	3.8.2	Effect of temperature on thermal	21		
		Stability of CLEA-elastase			
	3.8.3	Effect of pH on proteolytic	22		
		Effect of pH on stability of CLEA			
	3.8.4	elector prior stability of CLEA-	22		
		Effect of organic solvent on			
	3.8.5	stability of CLEA-elastase	22		
	3.8.6	Reusability of CLEA-elastase	22		
	387	Storage stability of CLEA-	23		
	5.0.7	elastase	25		
3.9	Biophy	vsical characterization of CLEA-	23		
0.0	elasta	se	20		
	3.9.1	Morphology of CLEA-elastase	23		
	202	Particle size distribution of	00		
	3.9.2	Solution	23		
		Surface area and porosity of			
	3.9.3	CI FA-elastase	24		
		Fourier-transform infrared			
	3.9.4	spectroscopy (FTIR) analysis on	24		
		CLEA-elastase			
3.10	Struct	ural analysis of elastase strain K	24		

4	RESU	LTS AN	D DISCUSSION	25
	41	Expres	sion of proteolytic <i>E. coli</i>	25
		KRX/p0	Con2(3)	20
	4.2	Prepara	ation of CLEA-elastase	25
		4.2.1	Effect of $(NH_4)_2SO_4$ saturation	25
			Effect of dutaraldehyde	
		4.2.2	concentration	27
		4.2.3	Effect of glutaraldehyde	28
			Effect of co aggregants to	
		4.2.4	enhance CLEA's activity	29
	4.0	Biochei	mical characterization of CLEA-	04
	4.3	elastas	e	31
			Effect of temperature on	
		4.3.1	proteolytic activity and	31
			thermostability of CLEA-elastase	
			Effect of pH on proteolytic	~ ~
		4.3.2	activity and stability of CLEA-	33
			elastase	
		4.3.3	etability of CLEA electron	35
		131	Reusability of CLEA-elastase	37
		4.3.4	Storage stability of CLEA-elastase	57
		4.3. <mark>5</mark>	elastase	38
	4.4	Biophys	sical characterization of CLEA-	40
	4.4	elastas	e	40
			Scanning electron microscopy	
		4.4.1	(SEM) analysis of CLEA-	40
			elastase	
		110	Surface area, porosity and	4.4
		4.4.2	elastase	41
			Fourier-transform infrared (FTIR)	
		4.4.3	spectra analysis of CLEA-	43
			elastase	
	4.5	Structu	ral analysis of elastase strain K	44
	CONC	LUSIO	N AND RECOMMENDATIONS	47
5	FOR F	UTURE	RESEARCH	47
	5.1	Conclu	sion	47
	5.2	Recom	mendations for future research	48
	·E6			40
	FS			49 57
BIODATA				66
LIST OF PU	BLICA	TION		67

BIODA LIST OF PUBLICATION

xii

LIST OF TABLES

Table		Page	
2.1	Conditions for immobilization using CLEA technique	6	
2.2	Immobilization parameters and applications of previously developed CLEA	10	
3.1	Buffer systems used for pH characterization	25	
4.1	Stability of free elastase and CLEA-elastase derivatives in 25% (v/v) organic solvents	42	
4.2	BET surface area and BJH adsorption summary	49	

 \bigcirc

LIST OF FIGURES

Table		Page
2.1	Immobilization of enzyme by cross-linked enzyme aggregates (CLEA) technique	3
2.2	Molecular structure of glutaraldehyde, $C_5H_8O_2$	4
2.3	Schiff base reaction of glutaraldehyde with amino group of the enzyme	5
2.4	Activation of water molecule by zinc ion which serves as the nucleophile that will attack the peptide bond of a protein	14
2.5	Crystal structure of elastase strain K (PDB ID: 4K89)	16
4.1	Effect of (a) saturation of (NH ₄) ₂ SO ₄ and (b) 60% (w/v) (NH ₄) ₂ SO ₄ precipitation time on relative activity of elastase strain K aggregates	30
4.2	Effect of glutaraldehyde concentration on the recovered activity of CLEA-elastase.	33
4.3	Effect of g <mark>lutaral</mark> dehyde modific <mark>ation</mark> time on the recovered activity of CLEA-elastase	34
4.4	Effect of different co-aggregants on the recovered activity of CLEA-elastase	35
4.5	Temperature profile of elastase and its CLEA derivatives	37
4.6	pH profile of free elastase, CLEA-elastase and CLEA-elastase-SB	40
4.7	Reusability of CLEA-elastase and CLEA- elastase-SB	44
4.8	Storage stability of free elastase, CLEA-elastase and CLEA-elastase-SB	46
4.9	SEM images of (a) CLEA-elastase, and (b) CLEA-elastase-SB	48
4.10	DLS analysis of free elastase and immobilized elastase; CLEA-elastase and CLEA-elastase-SB	50
4.11	FTIR spectra of free elastase, CLEA-elastase and CLEA-elastase-SB	51
4.12	Lysine residues of elastase strain K	52

6

LIST OF ABBREVIATIONS

α	Alpha
BJH	Barrett, Joyner, and Halenda
bp	Base pair
β	Beta
BET	Brunauer-Emmett-Teller
BSA	Bovine serum albumin
CLE	Cross-linked enzyme
CLEA	Cross-linked enzyme aggregates
CLEC	Cross-linked enzyme crystals
°C	Degree celsius
DNA	Deoxyribonucleic acid
DMSO	Dimethylsulfoxide
DLS	Dynamic light scattering
FTIR	Fourier-transform infrared
g	Gram
IPTG	Isopropyl β-D-1-thiogalactopyranoside
kb	Kilobase
L	Litre
LB	Luria bertani
Lys	Lysine
μL	Microliter
μm	Micrometer
µmoles	Micromoles

mg/mL Milligram per mililiter

M Molar

nm Nanometer

- Log *P*_{o/w} Partition coefficient
- rpm Rotation per minute
- SEM Scanning electron microscopy
- NaOH Sodium hydroxide
- TCA Trichloroacetic acid
- v/v Volume per volume
- w/v Weight per volume

CHAPTER 1

INTRODUCTION

Nowadays, the demand of hydrolytic enzymes such as proteases has significantly increased since the use of hydrolytic enzymes has been proven to be beneficial for industrial purposes. The application of hydrolytic enzymes for industrial purposes covers wide industrial areas such as detergent industries, leather tanning, food industries and pharmaceutical (Mahmod et. al., 2016). Proteases for instance, are incorporated in detergent formula to remove protein-based stains and are used in leather industries to aid dehairing processes. The use of protease in the industries occupies 60% of the hydrolases in the industrial market. Over the years, proteases have been extracted from different sources and were tailored for commercial uses. Studies on proteases mainly focused on microbial proteases due to its variety and its unique characteristics including thermophilic, alkalophilic and organic solvent tolerant traits (Asgher et. al., 2018). In addition to that, uses of enzyme in general for industrial purposes are inexpensive and sustainable to the environment. Although the use of enzyme as a biocatalyst are undeniably profitable and beneficial, they are limited to single usage as enzyme undergoes denaturation after catalysing a reaction (Sheldon, 2011). Enzymes are also susceptible to denaturation under extreme conditions such as high temperature, extreme pH and presence of organic solvents in the reaction media. These conditions; which are deemed extreme towards enzyme, are frequently utilized in industrial applications to shift the reaction equilibrium towards completion of synthesis (Li et. al., 2013).

Notwithstanding with the limitations, enzymes with high durability and tolerance against the extreme conditions are constantly being discovered and studied. Enzymes that are thermophilic; able to endure high temperature, alkalophiles; able to tolerate alkaline conditions, and solvent tolerant enzymes has a promising feature which are applicable for industrial purposes. Enzymes with these features are abundant in nature and can be isolated from microorganism living in appropriate niches. In this study, elastase strain K is a solvent tolerant metalloprotease isolated from Pseudomonas aeruginosa strain K. This valuable enzyme exhibit remarkable tolerance against wide range of polar and non-polar organic solvents such as methanol, ethanol, 1-propanol and dimethyl sulfoxide (DMSO). Natural enzymes with organic solvent-tolerance are useful for applications employing organic solvents as reaction media because they can be used for these applications without any modifications to stabilize the enzymes. In order to expand the practicality of this enzyme for industrial applications, some modifications should be made to enhance the durability of the enzyme. One enzyme modification that can be applied is by immobilization techniques. Whilst individual enzyme molecules are susceptible to denaturation, physical carrier or chemical cross-linker can be incorporated to form а stable immobilized enzyme structure. Example of enzyme immobilization techniques are adsorption, encapsulation and cross-linking.

While each of the enzyme immobilization techniques offers great solution in improving the operational stability of enzyme, there are some limitations of using certain immobilization techniques. Enzyme immobilization by adsorption often experience loss of enzyme activity due to enzyme leaching during recovery processes (Sheldon, 2011). In addition to that, the use of non-catalytic carrier in adsorption reduces the volumetric yield and cause enzyme dilution. Likewise, enzyme immobilization by encapsulation also experience loss of activity due to enzyme leaching and low productivity since most of the volume are taken up by the non-catalytic matrices (Velasco-Lozano et. al., 2015). Above all one major drawback of these immobilization techniques is the need. to use a highly purified enzyme. In view of the drawbacks seen in the enzyme immobilization techniques by adsorption, encapsulation and cross-linking, this study therefore proposed the preparation of cross-linked enzyme aggregates (CLEA) of elastase strain K. Cross-linked enzyme aggregates (CLEA) is a versatile, carrier-free enzyme immobilization technique which has a notable reputation due to the advantages it provides. In contrast with adsorption and encapsulation, CLEA immobilization does not require a purified enzyme to begin with. In addition to that, the use of small sized cross-linker ensure that the immobilized enzyme to be comprised of the enzyme mostly (Talekar et. al., 2013). The processes of forming CLEA are also relatively simple; by incorporation of aggregants to precipitate the enzyme thus increasing the selectivity and addition of bifunctional reagent such as glutaraldehyde to crosslink the enzyme. Processes of forming CLEA also varied in term of duration of the treatment and concentration of cross-linking reagent used, depending on the enzyme being immobilized.

To date, only few studies were conducted on immobilization of organic solvent tolerant protease using CLEA immobilization technique. It is noteworthy to study the extent of immobilizing elastase strain K using CLEA method in improving the activity and maintaining the pre-existing organic solvent tolerant characteristic of the enzyme. Apart from that, studies regarding the structural conformation of CLEA remain elusive.

It is hypothesized that understanding of its structural conformational would facilitate the construction of CLEA. This research was conducted to achieve the following objectives:

- 1. To optimize the preparation of CLEA of the organic solvent tolerant elastase strain K.
- 2. To characterize the biochemical features of CLEA of organic solvent tolerant elastase strain K.
- 3. To determine the biophysical profile of CLEA of organic solvent tolerant elastase strain K.

REFERENCES

- Adlercreutz, P. (2013). Immobilisation and application of lipases in organic media. *Chemical Society Reviews*, 42(15), 6406--6436.
- Agyei, D., & He, L. (2015). Evaluation of cross-linked enzyme aggregates of Lactobacillus cell-envelope proteinases, for protein degradation. *Food and Bioproducts Processing*, *94*, 59-69.
- Ahmad, M. M., & Hassan, Z. (2019). Detection of Milk Clotting Enzyme Produced by Lactic Acid Bacteria Isolated from Fermented Food. *Alexandria Science Exchange Journal*, *40*(July-September), 415-418.
- Andler, R., & Steinbüchel, A. (2017). A simple, rapid and cost-effective process for production of latex clearing protein to produce oligopolyisoprene molecules. *Journal of biotechnology*, 241, 184-192.
- Asgher, M., Bashir, F., & Iqbal, H. M. (2018). Protease-based cross-linked enzyme aggregates with improved catalytic stability, silver removal, and dehairing potentials. *International Journal of Biological Macromolecules*, 118, 1247-1256.
- Baker, A. H., Edwards, D. R., & Murphy, G. (2002). Metalloproteinase inhibitors: biological actions and therapeutic opportunities. *Journal of Cell Science*, 115(19), 3719-3727.
- Baker, S. L., Munasinghe, A., Kaupbayeva, B., Kang, N. R., Certiat, M., Murata, H., Matyjaszewsk, K., Lin, P., Colina, C. M., & Russell, A. J. (2019). Transforming protein-polymer conjugate purification by tuning protein solubility. *Nature communications*, 10(1), 1-12.
- Barbosa, O., Ortiz, C., Berenguer-Murcia, Á., Torres, R., Rodrigues, R. C., & Fernandez-Lafuente, R. (2014). Glutaraldehyde in bio-catalysts design: a useful crosslinker and a versatile tool in enzyme immobilization. *RSC Advances*, 4(4), 1583-1600.
- Bashir, F., Asgher, M., Hussain, F., & Randhawa, M. A. (2018). Development and characterization of cross-linked enzyme aggregates of thermotolerant alkaline protease from *Bacillus licheniformis*. *International Journal of Biological Macromolecules*, 113, 944-951.
- Bian, H., Cao, M., Wen, H., Tan, Z., Jia, S., & Cui, J. (2019). Biodegradation of polyvinyl alcohol using cross-linked enzyme aggregates of degrading enzymes from Bacillus niacini. *International journal of biological macromolecules*, *124*, 10-16.
- Brix, K., & Stöcker, W. (Eds.). (2013). *Proteases: structure and function* (pp. 1-564). Springer Vienna.

- Cao, L. (2005). Immobilised enzymes: science or art? *Current Opinion in Chemical Biology*, 9(2), 217-226.
- Cerda-Costa, N., & Xavier Gomis-Ruth, F. (2014). Architecture and function of metallopeptidase catalytic domains. *Protein Science*, 23(2), 123-144.
- Chen, Y., Jiang, Q., Sun, L., Li, Q., Zhou, L., Chen, Q., ... & Li, W. (2018). Magnetic combined cross-linked enzyme aggregates of ketoreductase and alcohol dehydrogenase: an efficient and stable biocatalyst for asymmetric synthesis of (R)-3-quinuclidinol with regeneration of coenzymes in situ. *Catalysts*, 8(8), 334.
- Cui, J. D., & Jia, S. R. (2015). Optimization protocols and improved strategies of cross-linked enzyme aggregates technology: current development and future challenges. *Critical Reviews in Biotechnology*, 35(1), 15-28.
- Dal Magro, L., Kornecki, J. F., Klein, M. P., Rodrigues, R. C., & Fernandez-Lafuente, R. (2020). Pectin lyase immobilization using the glutaraldehyde chemistry increases the enzyme operation range. *Enzyme and microbial technology*, *132*, 109397.
- Di Cera, E. (2009). Serine proteases. *IUBMB life*, 61(5), 510-515...
- Doraiswamy, N., Sarathi, M., & Pennathur, G. (2019). Cross-linked esterase aggregates (CLEAs) using nanoparticles as immobilization matrix. *Preparative Biochemistry and Biotechnology*, *4*9(3), 270-278.
- Doukyu, N., & Ogino, H. (2010). Organic solvent-tolerant enzymes. Biochemical Engineering Journal, 48(3), 270–282.
- Duong-Ly, K. C., & Gabelli, S. B. (2014). Salting out of proteins using ammonium sulfate precipitation. *Methods in Enzymology*, 541, 85-94.
- Eissa, A. S., Puhl, C., Kadla, J. F., & Khan, S. A. (2006). Enzymatic crosslinking of β-lactoglobulin: Conformational properties using FTIR spectroscopy. *Biomacromolecules*, 7(6), 1707-1713.
- Gaber, Y., & Ismail, M. (2017). Cross-linked enzyme aggregates of pig liver esterase evaluated . *Biotechnology*, 16(3), 123-129.
- Galvis, M., Barbosa, O., Ruiz, M., Cruz, J., Ortiz, C., Torres, R., & Fernandez-Lafuente, R. (2012). Chemical amination of lipase B from Candida antarctica is an efficient solution for the preparation of crosslinked enzyme aggregates. *Process Biochemistry*, 47(12), 2373–2378.
- Gilani, S. L., Najafpour, G. D., Moghadamnia, A., & Kamaruddin, A. H. (2016). Stability of immobilized porcine pancreas lipase on mesoporous chitosan beads: a comparative study. *Journal of Molecular Catalysis B: Enzymatic*, 133, 144-153.

- Goldstein, J. I., Newbury, D. E., Michael, J. R., Ritchie, N. W. M., Scott, J. H. J., & Joy, D. C. (2017). Scanning electron microscopy and X-ray microanalysis. Springer.
- Grzonka, Z., Kasprzykowski, F., & Wiczk, W. (2007). Cysteine proteases. In *Industrial enzymes* (pp. 181-195). Springer, Dordrecht.
- Gupta, A., & Khare, S. K. (2006). A protease stable in organic solvents from solvent tolerant strain of *Pseudomonas aeruginosa*. *Bioresource Technology*, 97(15), 1788-1793.
- Gurumallesh, P., Alagu, K., Ramakrishnan, B., & Muthusamy, S. (2019). A systematic reconsideration on proteases. *International Journal of Biological Macromolecules*, 128, 254-267.
- Häring, D., & Schreier, P. (1999). Cross-linked enzyme crystals. *Current Opinion in Chemical Biology*, 3(1), 35-38.
- Hwang, K. S., Park, H. Y., Kim, J. H., & Lee, J. Y. (2018). Fully organic CO₂ absorbent obtained by a Schiff base reaction between branched poly (ethyleneimine) and glutaraldehyde. *Korean Journal of Chemical Engineering*, *35*(3), 798-804.
- Jegan Roy, J., & Emilia Abraham, T. (2004). Strategies in making cross-linked enzyme crystals. *Chemical Reviews*, 104(9), 3705-3722.
- Jian, S., Wenyi, T., & Wuyong, C. (2011). Kinetics of enzymatic unhairing by protease in leather industry. *Journal of Cleaner Production*, 19(4), 325-331.
- Jeon, J. G., Kim, H. C., Palem, R. R., Kim, J., & Kang, T. J. (2019). Crosslinking of cellulose nanofiber films with glutaraldehyde for improved mechanical properties. *Materials Letters*, 250, 99-102.
- Kazarian, S. G., & Chan, K. L. A. (2013). ATR-FTIR spectroscopic imaging: recent advances and applications to biological systems. *Analyst*, 138(7), 1940-1951.
- Kirk, O., Borchert, T. V., & Fuglsang, C. C. (2002). Industrial enzyme applications. *Current Opinion in Biotechnology*, 13(4), 345-351.
- Lauinger, L., Li, J., Shostak, A., Cemel, I. A., Ha, N., Zhang, Y., Merl, P. E., Obermeyer, S., Stankovic-Valentin, N., Schafmeier, T., Wever, W. J., Bowers, A. A., Carter, K. P., Palmer, A. E., Tschochner, H., Melchior, F., Deshaies, R. J., Brunner, M., & Diernfellner, A. (2017). Thiolutin is a zinc chelator that inhibits the Rpn11 and other JAMM metalloproteases. *Nature chemical biology*, *13*(7), 709.
- Li, Q., Marek, P., & Iverson, B. L. (2013). Commercial proteases: Present and future. *FEBS Letters*, 587(8), 1155-1163.

- Mahmod, S., Yusof, F., Jami, M. S., & Khanahmadi, S. (2016). Optimizing the preparation conditions and characterization of a stable and recyclable cross-linked enzyme aggregate (CLEA)-protease. *Bioresources and Bioprocessings*, 3(1), 1-11.
- Mahmod, S. S., Yusof, F., Jami, M. S., & Khanahmadi, S. (2015). Development of an immobilized biocatalyst with lipase and protease activities as a multipurpose cross-linked enzyme aggregate (multi-CLEA). *Process Biochemistry*, 50(12), 2144–2157.
- Mandujano-González, V., Villa-Tanaca, L., Anducho-Reyes, M. A., & Mercado-Flores, Y. (2016). Secreted fungal aspartic proteases: A review. *Revista Iberoamericana de Micología*, 33(2), 76-82.
- Mansur, H. S., Sadahira, C. M., Souza, A. N., & Mansur, A. A. (2008). FTIR spectroscopy characterization of poly (vinyl alcohol) hydrogel with different hydrolysis degree and chemically crosslinked with glutaraldehyde. *Materials Science and Engineering C*, 28(4), 539–548.
- Mat Said, Z. S., Arifi, F. A. M., Salleh, A., Rahman, R. N. Z. R. A., Leow, A. T. C., Latip, W., & Ali, M. S. M. (2019). Unravelling protein-organic solvent interaction of organic solvent tolerant elastase from *Pseudomonas aeruginosa* strain K crystal structure. *International Journal of Biological Macromolecules*, 127, 575-584.
- Mateo, C., Palomo, J. M., Van Langen, L. M., Van Rantwijk, F., & Sheldon, R. A. (2004). A new, mild cross-linking methodology to prepare crosslinked enzyme aggregates. *Biotechnology and Bioengineering*, 86(3), 273-276.
- Matijošytė, I., Arends, I. W., de Vries, S., & Sheldon, R. A. (2010). Preparation and use of cross-linked enzyme aggregates (CLEAs) of laccases. *Journal of Molecular Catalysis B: Enzymatic*, 62(2), 142-148.
- Mehde, A. A., Mehdi, W. A., Özacar, M., & Özacar, Z. Z. (2018). Evaluation of different saccharides and chitin as eco-friendly additive to improve the magnetic cross-linked enzyme aggregates (CLEAs) activities. International journal of biological macromolecules, 118, 2040-2050.
- Migneault, I., Dartiguenave, C., Bertrand, M. J., & Waldron, K. C. (2004). Glutaraldehyde: behavior in aqueous solution, reaction with proteins, and application to enzyme crosslinking. *BioTechniques*, 37(5), 790-802.
- Nadar, S. S., Muley, A. B., Ladole, M. R., & Joshi, P. U. (2016). Macromolecular cross-linked enzyme aggregates (M-CLEAs) of αamylase. *International Journal of Biological Macromolecules*, 84, 69-78.

- Nagase, H. (2001). Metalloproteases. Current protocols in protein science, 24(1), 21-4.
- Nair, A. R., & Chellapan, G. (2020). Improving operational stability of thermostable Pythium myriotylum secretory serine protease by preparation of cross-linked enzyme aggregates (CLEAs). *Preparative Biochemistry & Biotechnology*, *50*(2), 107-115.
- Nguyen, L., Seow, N., & Yang, K.-L. (2017). Hollow cross-linked enzyme aggregates (h-CLEA) of laccase with high uniformity and activity. *Colloids Surface B Biointerfaces*, 151, 88-94.
- Nuijens , T., Cusan , C., van Dooren, T. J., Moody, H. M., Merkx, R., Kruijtzer, J. A., et al. (2010). Fully Enzymatic Peptide Synthesis using C-Terminal tert-Butyl Ester Interconversion. *Advanced Synthesis & Catalysis*, 2399-2404.
- Özacar, M., Mehde, A. A., Mehdi, W. A., Özacar, Z. Z., & Severgün, O. (2019). The novel multi cross-linked enzyme aggregates of protease, lipase, and catalase production from the sunflower seeds, characterization and application. *Colloids and Surfaces B: Biointerfaces*, *173*, 58-68.
- Park, S. H., Kim, S. J., Park, S., & Kim, H. K. (2019). Characterization of organic solvent-tolerant lipolytic enzyme from Marinobacter lipolyticus isolated from the Antarctic Ocean. *Applied biochemistry and biotechnology*, 187(3), 1046-1060.
- Park, S. H., Soetyono, F., & Kim, H. K. (2017). Cadaverine production by using cross-linked enzyme aggregate of *Escherichia coli* lysine decarboxylase. *J. Microbiol. Biotechnol*, 27(2), 289–296.
- Pecora, R. (Ed.). (2013). Dynamic light scattering: applications of photon correlation spectroscopy. Springer Science & Business Media..
- Polgar, L. (2005). The catalytic triad of serine peptidases. *Cellular and Molecular Life Sciences*, 62(19-20), 2161-2172.
- Rahman, R. N. Z. R. A., Lee, P. G., Basri, M., & Salleh, A. B. (2005). An organic solvent-tolerant protease fromPseudomonas aeruginosa strain K, Nutritional factors affecting protease production. *Enzyme and Microbial Technology*, 36(5-6), 749–757.
- Rahman, R. N. Z. R. A., Salleh, A. B., Basri, M., & Wong, C. F. (2011). Role of α-Helical structure in organic solvent-activated homodimer of elastase strain K. *International Journal of Molecular Sciences*, 12(9), 5797-5814.
- Rathankumar, A. K., SaiLavanyaa, S., Saikia, K., Gururajan, A., Sivanesan, S., Gosselin, M., Vaidyanathan, V. K., & Cabana, H. (2019). Systemic Concocting of Cross-Linked Enzyme Aggregates of Candida antarctica

Lipase B (Novozyme 435) for the Biomanufacturing of Rhamnolipids. *Journal of Surfactants and Detergents*, 22(3), 477-490.

- Rawlings, N. D. (2013). Protease families, evolution and mechanism of action. In *Proteases: structure and function* (pp. 1-36). Springer, Vienna.
- Rehman, S., Bhatti, H. N., Bilal, M., & Asgher, M. (2016). Cross-linked enzyme aggregates (CLEAs) of *Pencilluim notatum* lipase enzyme with improved activity, stability and reusability characteristics. *International Journal of Biological Macromolecules*, 91, 1161-1169.
- Reimer, L. (2013). *Transmission electron microscopy: physics of image formation and microanalysis* (Vol. 36). Springer.
- Rodrigues, R. C., Ortiz, C., Berenguer-Murcia, Á., Torres, R., & Fernández-Lafuente, R. (2013). Modifying enzyme activity and selectivity by immobilization. *Chemical Society Reviews*, 42(15), 6290-6307.
- Rzychon, M., Chmiel , D., & Stec-Niemczyk, J. (2004). Modes of inhibition of cysteine proteases. *Acta Biochimica Polonica*, 51(4), 861–873.
- Sahin, S., & Ozmen, I. (2020). Covalent immobilization of trypsin on polyvinyl alcohol-coated magnetic nanoparticles activated with glutaraldehyde. *Journal of Pharmaceutical and Biomedical Analysis*, *184*, 113195.
- Sajid, M., & McKerrow, J. H. (2002). Cysteine proteases of parasitic organisms. Molecular and Biochemical Parasitology, 120(1), 1-21.
- Salleh, A. B., Razak, C. N., Rahman, R. N. Z. R. A., & Basri, M. (2006). Protease: Introduction. In A. Salleh, R. Rahman, & M. Basri, *New Lipases and Proteases* (pp. 23-39). New York: Nova Science Publishers.
- Salvesen, G. S., Hempel, A., & Coll, N. S. (2016). Protease signaling in animal and plant regulated cell death. *The FEBS journal*, 283(14), 2577-2598.
- Sangeetha, K., & Abraham, T. E. (2008). Preparation and characterization of cross-linked enzyme aggregates (CLEA) of subtilisin for controlled release applications. *International Journal of Biological Macromolecules*, 43(3), 314-319.
- Santhalembi, L., Periyasamy, K., Pennathur, G., Seileshkumar, T., Gangmei, L., & Ningombam, A. (2020). Preparation and characterization of crosslinked enzyme aggregates (cleas) of *Aeromonas caviae* AU04 protease. *Journal of Advanced Scientific Research*, *11*(1), 35-43.
- Saran, S., Mahajan, R. V., Kaushik, R., Isar, J., & Saxena, R. K. (2013). Enzyme mediated beam house operations of leather industry: a needed step towards greener technology. *Journal of Cleaner Production*, 54, 315-322.

- Satar, R., Jafri, M. A., Rasool, M., & Ansari, S. A. (2017). Role of glutaraldehyde in imparting stability to immobilized β-galactosidase systems. *Brazilian Archives of Biology and Technology*, 60.
- Sawant, R., & Nagendran, S. (2014). Protease: an enzyme with multiple industrial applications. World Journal of Pharmacy and Pharmaceutical Sciences, 3(6), 568-579.
- Schoevaart, R., Wolbers, M. W., Golubovic, M., Ottens, M., Kieboom, A. P. G., Van Rantwijk, F., Van Der Wielen, L. A. M., & Sheldon, R. A. (2004). Preparation, optimization, and structures of cross-linked enzyme aggregates (CLEAs). *Biotechnology and Bioengineering*, 87(6), 754-762.
- Shah, S., Sharma, A., & Gupta, M. N. (2006). Preparation of cross-linked enzyme aggregates by using bovine serum albumin as a proteic feeder. *Analytical Biochemistry*, 351(2), 207–213.
- Sheldon, R. A. (2007). Enzyme Immobilization: The Quest for Optimum Performance. Advanced Synthesis & Catalysis, 349(8-9), 1289 1307.
- Sheldon, R. A. (2011). Characteristic features and biotechnological applications of cross-linked enzyme aggregates (CLEAs). *Appl Microbiol Biotechnol*, 92(3), 467-477.
- Sheldon, R. A. (2011). Cross-linked enzyme aggregates as industrial biocatalysts. Organic Process Research & Development, 15(1), 213-223.
- Stetefeld, J., McKenna, S. A., & Patel, T. R. (2016). Dynamic light scattering: a practical guide and applications in biomedical sciences. *Biophysical Reviews*, 8(4), 409-427.
- Sun, S., Li, H., & Xu, Z. J. (2018). Impact of SurfaceArea in Evaluation of Catalyst Activity. *Joule*, 2(6), 1024-1027.
- Talekar, S., Joshi, A., Joshi, G., Kamat, P., Haripurkar, R., & Kambale, S. (2013). Parameters in preparation and characterization of cross linked enzyme aggregates (CLEAs). *RSC Advances*, 3(31) 12485–12511.
- Talekar, S., Nadar, S., Joshi, A., & Joshi, G. (2014). Pectin cross-linked enzyme aggregates (pectin-CLEAs) of glucoamylase. RSC Advances, 4(103), 59444–59453.
- Tang, J. (2012). Gastricsin. In A. J. Barrett, J. Woessner, & N. D. Rawling, Handbook of proteolytic enzymes (pp. 38-43). London: Elsevier science.
- Tudorache, M., Gheorghe, A., Viana, A. S., & Parvulescu, V. I. (2016). Biocatalytic epoxidation of α-pinene to oxy-derivatives over crosslinked lipase aggregates B Enzymatic.

- Van der Hoorn , R. A. (2008). Plant proteases: from phenotypes to molecular mechanisms. *Annual Review of Plant Biology*, 59, 191-223.
- Velasco-Lozano, S., López-Gallego, F., Mateos-Díaz, J. C., & Favela-Torres, E. (2015). Cross-linked enzyme aggregates (CLEA) in enzyme improvement - a review. *Biocatalysis*, 1, 166–177.
- Wahab, M. K. H. A., El-Enshasy, H. A., Bakar, F. D. A., Murad, A. M. A., Jahim, J. M., & Illias, R. M. (2019). Improvement of cross-linking and stability on cross-linked enzyme aggregate (CLEA)-xylanase by protein surface engineering. *Process Biochemistry*, *86*, 40-49.
- Wang, S., Zheng, D., Yin, L., & Wang, F. (2017). Preparation, activity and structure of cross-linked enzyme aggregates (CLEAs) with nanoparticle. *Enzyme and microbial technology*, 107, 22-31.
- Wingfield, P. T. (2016). Protein precipitation using ammonium sulfate. *Current Protocols in Protein Science*, 84(1), A.3F.1–A.3F.9.
- Wong, C. F., Salleh, A. B., Basri, M., & Rahman, R. N. Z. R. A. (2010). Organic-solvent stability of elastase strain K overexpressed in an Escherichia–Pseudomonas expression system. *Biotechnology and Applied Biochemistry*, 57(1), 1-7.
- Xu, D. Y., & Yang, Z. (2013). Cross-linked tyrosinase aggregates for elimination of phenolic compounds from wastewater. *Chemosphere*, 92(4), 391-398.
- Yang, Y. F., Zhang, L. Z., Du, X. P., Zhang, S. F., Li, L. J., Jiang, Z. D., Wu, L. M., Ni, H., & Chen, F. (2017). Recovery and purification of limonin from pummelo [*Citrus grandis*] peel using water extraction, ammonium sulfate precipitation and resin adsorption. *Journal of Chromatography B*, 1060, 150-157.
- You, Y., Sun, X., Cui, Q., Wang, B., & Ma, J. (2016). The retention and drainage behavior of cross-linked gelatin with glutaraldehyde in a papermaking system. *BioResources*, 11(3), 6162-6173.
- Yu, P., Huang, X., Ren, Q., & Wang, X. (2019). Purification and characterization of a H2O2-tolerant alkaline protease from *Bacillus* sp. ZJ1502, a newly isolated strain from fermented bean curd. *Food Chemistry*, 274, 510-517.
- Zdarta , J., Meyer, A. S., Jesionowski , T., & Pinelo, M. (2018). A general overview of support materials for enzyme immobilization: characteristics, properties, practical utility. *Catalysts*, 8(2), 92.
- Zerva, A., Antonopoulou, I., Enman, J., Iancu, L., Rova, U., & Christakopoulos, P. (2018). Cross–Linked Enzyme Aggregates of Feruloyl Esterase Preparations from *Thermothelomyces thermophilia* and *Talaromyces wortmannii*. Catalyst, 8(5), 208.