



**UNIVERSITI PUTRA MALAYSIA**

***DIELECTRIC, THERMAL, OPTICAL, AND DEGRADATION  
CHARACTERISTICS OF MgO/ZnO-CONTAINING PHOSPHATE  
GLASSES***

**KHOR SHING FHAN**

**FS 2011 28**

**DIELECTRIC, THERMAL, OPTICAL, AND DEGRADATION  
CHARACTERISTICS OF MgO/ZnO-CONTAINING PHOSPHATE  
GLASSES**

**By**

**KHOR SHING FHAN**

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia,  
in Fulfilment of the Requirements for the Degree of Doctor of Philosophy**

**August 2011**



***SPECIALLY DEDICATED TO***

- ❖ *Father, Mother, Siblings and Brother-in-law for their loves, patients and spirits courage*
- ❖ *All my Friends for their supports and helps*

*Wish them peace and happiness*



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfillment of the requirement for the degree of Doctor of Philosophy

**DIELECTRIC, THERMAL, OPTICAL, AND DEGRADATION  
CHARACTERISTICS OF MgO/ZnO-CONTAINING PHOSPHATE  
GLASSES**

By

**KHOR SHING FHAN**

August 2011

**Chairman : Associate Professor Zainal Abidin Talib, PhD**

**Faculty : Science**

Investigation was carried out on binary  $(\text{MgO})_x(\text{P}_2\text{O}_5)_{1-x}$  with  $x = 20, 25, 30, 35, 40, 45$  and  $50$  mol % and ternary series  $(\text{ZnO})_{30}(\text{MgO})_x(\text{P}_2\text{O}_5)_{70-x}$ ,  $(\text{ZnO})_x(\text{MgO})_{30}(\text{P}_2\text{O}_5)_{70-x}$  and  $(\text{ZnO})_x(\text{MgO})_{30-x}(\text{P}_2\text{O}_5)_{70}$  with  $x = 5, 8, 10, 13, 15, 18$  and  $20$  mol % in order to determine the role of zinc and magnesium ions in phosphate glasses. All the samples were prepared by traditional melt quenching technique. X-ray diffraction (XRD) measurement confirmed that the samples were amorphous. Dielectric spectroscopy, laser flash technique, differential thermal analyzer (DTA), UV-visible spectrophotometer, ellipsometry and inductively coupled plasma-optical emission spectrometry (ICP-OES) have been used to characterize the electrical, thermal, optical features and ion released concentration respectively as well as to shed further light on the structure of the glasses. The dielectric permittivity ( $\epsilon'$ ) and loss factor ( $\epsilon''$ ) were measured in the frequency range of  $0.01$  Hz to  $1$  MHz and in the temperature range between  $303$  and  $573$  K.

The empirical data were sufficiently fitted and modeled with a superposition of Havriliak-Negami (HN) dielectric relaxation functions and a conductivity term. The results showed that the dielectric constant and dielectric loss factor decreased with frequency and increased with temperature. These interesting variations have been explained in the light of polarization and ionic interaction. At low frequencies, the dielectric loss factor spectrum was dominated by dc conduction which was manifested by the  $1/\omega$  slope. Activation energy of dielectric relaxation ( $E_{\omega}$ ) was in the range 0.05 to 0.14 eV, 0.40 to 0.51 eV, 0.05 to 0.11 eV and 0.06 to 0.09 eV for binary glasses (MP) and ternary glasses with constant mole fraction of zinc (CZ), magnesium (CM) and phosphate (CP), respectively. Activation energy of dc conduction ( $E_{\sigma}$ ) was in the range 1.00 to 1.15 eV, 1.04 to 1.16 eV, 0.92 to 1.07 eV and 1.06 to 1.12 eV for MP, CZ, CM and CP glass systems, respectively. The values of  $E_{\sigma}$  is higher than those for  $E_{\omega}$  which suggest both the conduction and relaxation processes are due to different mechanisms. Thermal diffusivity measurements were carried out in the temperature range of ambient to 573 K. The values decreased from 0.32 to 0.23 mm<sup>2</sup>/s. The response was explained based on phonon mean free path. The greater the network connectivity the greater the phonon mean free path which makes it easier for the phonon to propagate and eventually lead to higher values of thermal diffusivity. The glass transition temperature ( $T_g$ ) of the glasses was measured by DTA from 25 °C to 700 °C and the values of  $T_g$  was found in the range of 396 to 544 °C. The variation is proportional to the length of phosphate chain, cross-linking density and bonding strength of the structure. The

decreases in  $T_g$  reflects the bond strength of the glass structure is weakened on account of the rupture of phosphate cross-linked network. The UV spectra of the glasses were measured in the wavelength range of 190 to 1100 nm at ambient temperature. The Urbach rule was applied to evaluate the values of optical energy band gap ( $E_{opt}$ ) and Urbach energy ( $E_U$ ) for all the samples from the absorption spectrum. The  $E_{opt}$  was found to be in the range of 3.64 to 3.78 eV, 3.36 to 3.44 eV, 3.47 to 3.79 eV and 3.54 to 3.81 eV for MP, CZ, CM and CP glass systems, respectively. Meanwhile  $E_U$  was found to be in the range 0.26 to 0.28 eV, 0.29 to 0.47 eV, 0.27 to 0.32 eV and 0.27 to 0.45 eV for MP, CZ, CM and CP glass systems, respectively. The behavior of both  $E_{opt}$  and  $E_U$  was correlated with structural disorder in the sample. As the non-bridging oxygen sites increase in the glassy matrix the valence bands were broadened resulting in a lower  $E_{opt}$  and higher  $E_U$ . Refractive index of the glasses was measured at ambient temperature with helium-neon laser of 632.8 nm wavelengths. The measured refractive index was found varying in between 1.508 and 1.575 and was dependent on the amount of non-bridging oxygen which has higher polarizability than bridging oxygen. This is because the depolymerization effect brought about retardation of light propagating through the phosphate network. The refractive index was found to vary proportionally with density as well. Chemical durability of the studied glasses has also been investigated in acidic, neutral and basic buffer solutions for 30 days to express the resistance offered by a glass towards attack by aqueous solutions. In the corrosion test, all the glass specimens experienced hydration, hydrolysis and

precipitation steps. The dissolution rate ( $D_R$ ) of these glasses was in the range of  $10^{-6}$  to  $10^{-8}$  g/cm<sup>2</sup> min and subjected to the relative concentration of Zn<sup>2+</sup> or Mg<sup>2+</sup> ions and glass compositions. The binary compositions exhibit excellent chemical durability which is comparable to window glass. The surface morphology of the CZ glass system was found to be the most affected by the buffer solutions on account of the formation of asymmetric bridging oxygen which tend to accelerate the hydrolysis process once the surface is hydrated. The pH values of all the solutions decreased as a function of time and this was attributed to the release of phosphate species from the dissolving glasses and subsequently the formation of phosphoric acid in the solution. Ion released measurement showed that all ions in the glass structure leached out of the glass surface when reacted in an aqueous solution. In addition, the ion leaching concentration strongly depended on the glass composition and the pH of the aqueous solution.

Abstrak tesis yang dikemukakan kepada Senat of Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Doctor Falsafah

**DIELEKTRIK, TERMA, OPTIK, DAN KETAHANAN KIMIA BAGI  
MENGANDUNGI MgO/ZnO-KACA FOSFAT**

Oleh

**KHOR SHING FHAN**

**Ogos 2011**

**Pengerusi : Profesor Madya Zainal Abidin Talib, PhD**

**Fakulti : Sains**

Kajian telah dibuat ke atas system perduaan  $(\text{MgO})_x(\text{P}_2\text{O}_5)_{1-x}$  dengan  $x = 20, 25, 30, 35, 40, 45$  dan  $50$  mol % dan pertigaan  $(\text{ZnO})_{30}(\text{MgO})_x(\text{P}_2\text{O}_5)_{70-x}$ ,  $(\text{ZnO})_x(\text{MgO})_{30}(\text{P}_2\text{O}_5)_{70-x}$  dan  $(\text{ZnO})_x(\text{MgO})_{30-x}(\text{P}_2\text{O}_5)_{70}$  dengan  $x = 5, 8, 10, 13, 15, 18$  dan  $20$  mol % untuk menentukan peranan ion zink dan magnesium dalam system asas kaca fosfat. Semua sampel kaca yang dikaji telah dihasilkan dengan menggunakan teknik sepuh lebur. Semua sampel dalam pengajian ini telah disahkan sebagai amorfus melalui pengukuran pembelauan sinar-X (XRD). Spektroskopi dielektrik, teknik sinaran laser, perbezaan terma analisis, UV-visible spektrofotometer, ellipsometer dan inductively coupled plasma-optical emission spektrometer (ICP-OES) telah digunakan untuk menggambarkan ciri-ciri dielektrik, haba, optik dan perlepasan ion termasuk juga struktur yang tersirat dalam semua sampel. Ketelusan dielektrik dan factor kehilangan dielektrik telah diukur pada frekuensi dari  $0.01$  Hz hingga  $1$  MHz dan julat suhu dari  $303$  hingga  $573$  K. Semua empirikal data didapati padan dengan model yang terdiri daripada dua fungsi



istirahat dielektrik Harviliak-Negami (HN) dan satu konduksi. Data menunjukkan ketelusan dielektrik dan faktor kehilangan dielektrik bagi semua sampel menurun dengan peningkatan frekuensi dan meningkat dengan peningkatan suhu. Perubahan tersebut telah dijelaskan berdasarkan polarisasi dan ionik interaksi. Di frekuensi rendah, spektrum factor kehilangan dielektrik didominasi oleh arus terus di mana dinyatakan dengan kecerunan  $1/\omega$ . Tenaga pengaktifan dielektrik istirahat ( $E_{\omega}$ ) didapati di dalam julat 0.05 ke 0.14 eV, 0.40 ke 0.51 eV, 0.05 ke 0.11 eV dan 0.06 ke 0.09 eV untuk kaca binari (MP) dan ternari dengan malar fraksi mol zink (CZ), magnesium (CM) dan fosfat (CP) masing-masing. Tenaga pengaktifan pengaliran arus terus ( $E_{\sigma}$ ) didapati di dalam julat 1.00 ke 1.15 eV, 1.04 ke 1.16 eV, 0.92 ke 1.07 eV dan 1.06 ke 1.12 eV untuk MP, CZ, CM dan CP sistem kaca masing-masing. Nilai  $E_{\sigma}$  didapati lebih tinggi daripada  $E_{\omega}$  dicadangkan kedua-dua proses konduksi dan istirahat adalah berlainan mekanism. Pengukuran keresapan haba dilakukan dari suhu bilik hingga 573 K. Data keresapan terma didapati menurun dari 0.32 to 0.23 mm<sup>2</sup>/s. Perubahan tersebut dijelaskan dari segi fonon mean free path. Sambungan rangkaian yang lebih besar meningkatkan fonon mean free path dimana memudahkan phonon merebak dan akhirnya membawa kepada nilai-nilai yang lebih tinggi kemeresapan haba. Suhu peralihan kaca dikaji dari suhu 25 °C kepada 700 °C. Nilai  $T_g$  didapati berada di dalam julat 396 to 544 °C. Nilai  $T_g$  berkadar langsung terhadap panjang rantai fosfat, persilangan dan kekuatan ikatan struktur. Penurunan nilai  $T_g$  mencerminkan kekuatan struktur kaca menjadi lemah disebabkan oleh pemecahan rangkaian fosfat. Spektra UV sampel kaca diukur dalam suhu bilik

dengan julat panjang gelombang 190 ke 1100 nm. Melalui kajian pinggir penyerapan, nilai bagi jurang tenaga jalur optik ( $E_{opt}$ ) dan jurang tenaga Urbach ( $E_U$ ) telah dinilai dengan menggunakan peraturan penyerapan Urbach keatas semua spektra yang telah diperolehi.. Nilai  $E_{opt}$  didapati berada di dalam julat 3.64 ke 3.78 eV, 3.36 ke 3.44 eV, 3.47 ke 3.79 eV dan 3.54 ke 3.81 eV untuk MP, CZ, CM dan CP sistem kaca masing-masing. Manakala nilai  $E_U$  didapati berjulat 0.26 ke 0.28 eV, 0.29 ke 0.47 eV, 0.27 ke 0.32 eV dan 0.27 ke 0.45 eV untuk MP, CZ, CM dan CP sistem kaca masing-masing. Sifat  $E_{opt}$  dan  $E_U$  dikaitkan dengan struktur rawak dalam sampel. Kuantiti oksigen-tidak-terikat meningkat di kaca matriks telah mengembangkan jalur valens dan menyebabkan  $E_{opt}$  yang lebih rendah dan lebih tinggi  $E_U$ . Indeks biasan telah diukur dalam suhu bilik pada 632.8 nm. Nilai indeks biasan yang diukur berada dalam julat 1.508 hingga 1.575 dan bergantung kepada bilangan oksigen-tidak-terikat dimana mempunyai polarisasi yang lebih tinggi berbanding dengan oksigen-terikat. Ini adalah kerana kesan depolymerization telah menghalang cahaya menyebar melalui rangkaian fosfat. Nilai indeks biasan juga didapati berubah secara berkadar langsung dengan ketumpatan kaca. Kajian terhadap ketahanan kimia juga telah diteliti dalam larutan buffer berasid, neutral dan beralkali selama 30 hari untuk menyatakan rintangan yang ditawarkan oleh kaca terhadap serangan atas larutan berair. Dalam ujian kakisan semua kaca specimen mengalami proses penghidratan, hidrolisis dan pemendakan. Kadar larut kepada sampel kaca berada dalam julat  $10^{-6}$  hingga  $10^{-8}$  g/cm<sup>2</sup> min dan bergantung kepada konsentrasi relatif Zn<sup>2+</sup> atau Mg<sup>2+</sup> ion dan komposisi kaca. Kaca berkomposisi

binary menunjukkan ketahanan kimia yang sangat baik setanding dengan tingkap kaca. Permukaan morfologi sistem kaca CZ dipengaruhi oleh larutan buffer disebabkan pembentukan ikatan oksigen tak simetri telah mempercepatkan proses hidrolisis sekali permukaan terhidrat. Nilai pH kepada semua larutan bufer menurun dengan masa disebabkan perlepasan spesies fosfat dari kaca dilarut dan menghasilkan asid fosforik di dalam larutan. Kajian perlepasan ion menunjukkan semua jenis ion di dalam struktur kaca diluluhkan dari permukaan kaca apabila reaksi di dalam larutan bufer. Konsentrasi ion yang diluluhkan bergantung kepada komposisi kaca dan nilai pH kepada larutan akuous.

## ACKNOWLEDGEMENTS

I would like to take this opportunity to express my sincere appreciation and heartfelt thanks to the followings amazing people with whom I had the good fortune to associate. The research described in this thesis is the culmination of years of work and become possible with the help and support from a number of people.

First of all, I would like to extend my deepest gratitude to the chairman of the supervisory committee, Associate Professor Dr. Zainal Abidin Talib for his invaluable advice, encouragement and diligent guidance. I am grateful for the knowledge, sharing of experience, insightful and valuable feedback that he has imparted on me during the course of the project. I have enjoyed learning from him.

My sincere appreciation is also extended to my project co-supervisors, Associate Professor Dr. Wan Daud Wan Yusoff and Associate Professor Dr. Zaidan Abdul Wahab for supplying a wealth of knowledge in the area of dielectric and thermal properties rendering me their extremely useful suggestions, advice, recommendations and assistance. I would also like to thank both of them for expending their time and effort to read and comment on the draft copy of my thesis.

Many thanks to Dr. Walter, Dr. Halimah, Dr. Lim Kean Pah, Dr. Zalita, Dr. Lim Mei Yee, Wee Seng, Emma, Josephine, Ina, Ira, Aina, Firdous, Chung Bin, Afarin, Kasrah, Nini, Mazni, Malin, Onn Jew, Wing Fen, Siau Wei, Swee Yin, Jen Kuen, Kwee Yong, Seng Choi, Kim Lee and many more for their generous help and sharing of numerous ideas and skills throughout the progression of this project.

I would like to extend special thanks to my beloved parents, siblings, brother-in-law for their continual love, understanding, patient and encouragement. Without them, this work would not have been possible.

I wish to acknowledge and send my warm regards to all UPM staffs and suppliers for their endless technical support and help over the course of this research making this thesis a success.

Finally, I wish to express my appreciation for the support of the Graduate School UPM for the financial support in the fellowship that has permitted me the development of my research work.

*"I can no other answer make but thanks/ And thanks; and ever thanks."*

*- Shakespeare's Twelfth Night*

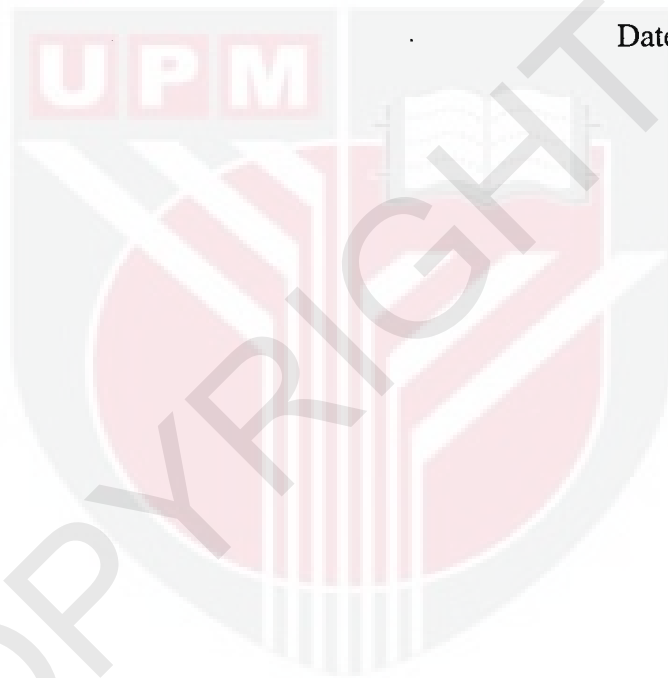
## DECLARATION

I declare that the thesis is my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously, and is not concurrently, submitted for any other degree at Universiti Putra Malaysia or at any other institution.

---

**KHOR SHING FHAN**

Date : 11 August 2011



## TABLE OF CONTENTS

	Page
<b>DEDICATION</b>	<b>i</b>
<b>ABSTRACT</b>	<b>ii</b>
<b>ABSTRAK</b>	<b>vi</b>
<b>ACKNOWLEDGEMENTS</b>	<b>x</b>
<b>APPROVAL SHEETS</b>	<b>xii</b>
<b>DECLARATION</b>	<b>xiv</b>
<b>LIST OF TABLES</b>	<b>xvii</b>
<b>LIST OF FIGURES</b>	<b>xix</b>
<b>LIST OF ABBREVIATIONS AND GLOSSARY OF TERMS</b>	<b>xxiv</b>
<b>CHAPTER</b>	
<b>1 INTRODUCTION</b>	
1.1 Introduction	1-1
1.2 Potential of Phosphate Glass	1-5
1.3 Research Aim	1-7
1.4 Objective	1-8
1.5 Chapter Organization	1-9
<b>2 LITERATURE REVIEW</b>	
2.1 Electrical Studies	2-1
2.2 Structural of Phosphate Glass Studies	2-6
2.2.1 Binary Phosphate Glasses	2-7
2.2.2 Ternary and Quaternary Phosphate Glasses	2-12
2.3 Thermal Study	2-15
2.3.1 Thermal Diffusivity	2-15
2.3.2 Transition Temperature	2-18
2.4 Optical Study	2-23
2.4.1 Refractives Indices	2-23
2.4.2 UV-Visible	2-25
2.5 Chemical Durability	2-30
<b>3 THEORY</b>	
3.1 Zachariasen's Rule	3-1
3.2 Glass Compound	3-2
3.3 Glass Transformation	3-5
3.4 Phosphorus	3-7
3.5 Transport Properties	3-11
3.5.1 Diffusion	3-11
3.5.2 Ionic Conduction	3-14
3.5.3 Activation Energy	3-15
3.6 Dielectric Relaxation	3-16
3.7 Model Function	3-17
3.7.1 Modeling Concept – Equivalent Circuit	3-20
3.8 Thermal Properties	3-20
3.8.1 Thermal Diffusivity	3-21
3.8.2 Theory of Laser Flash Technique	3-22

3.8.3	Estimation Errors and Correction	3-26
3.8.3.1	Finite Pulsed Effect	3-28
3.8.3.2	Thermal Radiation Heat Loss	3-30
3.8.3.3	Non-uniform Heating	3-32
3.8.4	Heat Transfer Mechanism	3-32
3.8.4.1	Physics of the Heat Conduction Process	3-33
3.9	Optical Properties	3-35
3.9.1	Refractive Index	3-36
3.9.2	Basic UV-visible Theory	3-40
3.9.3	Oscillating Charges and the Absorption of Light	3-49
3.10	Chemical Durability	3-51
3.10.1	Mechanism of Phosphate Glass Dissolution	3-51
	1. Hydration	3-52
	2. Hydrolysis	3-53
	3. Precipitation	3-55
<b>4</b>	<b>METHODOLOGY</b>	
4.1	Synthesis of Glasses	4-1
4.2	Dielectric Measurement	4-4
4.3	Thermal Measurement	4-5
4.3.1	Thermal Diffusivity	4-5
4.3.2	Differential Thermal Analyzer (DTA)	4-7
4.4	Optical Measurement	4-8
4.4.1	Ellipsometry	4-8
4.4.2	UV-Visible Spectrophotometer	4-11
4.5	Chemical Durability	4-13
4.6	Ion Released Studies	4-15
<b>5</b>	<b>RESULTS AND DISCUSSION</b>	
5.1	Dielectric Properties	5-1
5.2	Thermal Properties	5-56
5.2.1	Thermal Diffusivity	5-56
5.2.2	Glass transition Temperature	5-64
5.3	Optical Properties	5-68
5.3.1	Refractive Index	5-68
5.3.2	UV-Visible	5-74
5.4	Chemical Durability	5-92
5.4.1	Solubility	5-92
5.4.2	pH Shifting	5-102
5.4.3	Ion Released	5-110
<b>6</b>	<b>CONCLUSIONS AND SUGGESTIONS FOR FUTURE WORK</b>	
6.1	Conclusion	6-1
6.2	Suggestion	6-6
	<b>REFERENCES</b>	R-1
	<b>APPENDICES</b>	A-1
	<b>BIODATA OF STUDENT</b>	V-1
	<b>LIST OF PUBLICATIONS</b>	P-1



## LIST OF TABLES

Table		Page
3.1	Division of the oxides into glass formers, intermediates and modifiers and a comparison of the bonds strength.	3-3
3.2	$Q^i$ speciation of phosphate glasses as function of the O/P ratio.	3-9
3.3	Finite-pulse time factors	3-30
3.4	Coefficients for Cowan Corrections	3-31
4.1	Nominal composition for the glasses synthesized in this study	4-2
5.1	Value of $E_w$ and $E_\sigma$ for $(MgO)_x(P_2O_5)_{100-x}$ glasses.	5-13
5.2	Value of $E_w$ and $E_\sigma$ for $(ZnO)_{30}(MgO)_x(P_2O_5)_{70-x}$ glasses.	5-27
5.3	Value of $E_w$ and $E_\sigma$ for $(ZnO)_x(MgO)_{30}(P_2O_5)_{70-x}$ glasses.	5-38
5.4	Value of $E_w$ and $E_\sigma$ for $(ZnO)_x(MgO)_{30-x}(P_2O_5)_{70}$ glasses.	5-50
5.5	Glass transition temperature ( $T_g$ ) obtained from DTA curves of the analyzed samples.	5-68
5.6	Variation of the optical energy band gap, $E_{opt}$ , and Urbach energy, $E_U$ , values with MgO content evaluated for MP glass system.	5-82
5.7	Variation of the optical energy band gap, $E_{opt}$ , and Urbach energy, $E_U$ , values with MgO content evaluated for CZ glass system.	5-82
5.8	Variation of the optical energy band gap, $E_{opt}$ , and Urbach energy, $E_U$ , values with ZnO content evaluated for CM glass system.	5-83
5.9	Variation of the optical energy band gap, $E_{opt}$ , and Urbach energy, $E_U$ , values with ZnO content evaluated for CP glass system.	5-83
5.10	Concentrations of ions leaching in the buffer solutions after corrosion test on MP glass system.	5-110
5.11	Concentrations of ions leaching in the buffer solutions after corrosion test on CZ glass system.	5-112

- 5.12 Concentrations of ions leaching in the buffer solutions after corrosion test on CM glass system. 5-113
- 5.13 Concentrations of ions leaching in the buffer solutions after corrosion test on CP glass system. 5-114



COPYRIGHT UPM

## LIST OF FIGURES

Figure		Page
3.1	Effect of temperature on the enthalpy of a glass forming melt	3-5
3.2	Phosphate tetrahedral sites that can exist in phosphate glasses.	3-8
3.3	Schematic two-dimensional representation of the structure of MgO-P <sub>2</sub> O <sub>5</sub> binary phosphate glasses	3-10
3.4	Phosphate structural network.	3-11
3.5	Schematic of the cation hopping process in a typical network glass.	3-16
3.7	The variation of $\epsilon'$ and $\epsilon''$ as a function of frequency.	3-17
3.8	Through-plane measurement.	3-23
3.9	Temperature distribution at the specimen rear face as a function of time in ideal mode.	3-25
3.10	Postulated Light Energy Pulse Shape.	3-29
3.11	Vibrational and rotational levels are superimposed on the electronic levels. The difference in electronic energy is 'E' and the difference in vibrational energy is 'e'.	3-41
3.12	Different types of optical absorption phenomena.	3-43
3.13	Schematic diagram for the different optical absorption mechanisms in materials	3-43
3.14	Direct transition and indirect transition due to band filling.	3-45
3.15	Density of states in the Mott-CFO model.	3-48
4.1	DTA curve for glass.	4-8
4.2	Schematic of the geometry of an ellipsometry experiment.	4-10
4.3	Schematic drawing of the ellipsometer.	4-11
4.4	Major component and layout of a typical ICP-OES instrument.	4-15
4.5	Processes occurring in the plasma.	4-16
5.1	Model equivalent electrical circuit for relaxation and	5-2

conduction as described in the text.

5.2	Frequency dependence of dielectric constant of MP glass system in the range of 303 to 573 K.	5-5
5.3	Frequency dependence of dielectric loss factor of MP glass system in the range of 303 to 573 K.	5-9
5.4	Composition dependence of the dielectric constant measured at 1 kHz at temperature 473 K for MP glass system.	5-10
5.5	Temperature dependence of relaxation frequency (a) and dc conductivity (b) for MP glass system with different MgO concentrations.	5-11
5.6	The variation of dc conduction as a function of MgO concentration for MP glass system at different temperatures.	5-14
5.7	Dielectric strength as a function of MgO concentration for MP glass system at 423 K.	5-15
5.8	The plots of gamma versus temperature for different MgO concentration of MP glass system.	5-17
5.9	Frequency dependence of dielectric constant of CZ glass system in the range of 303 to 573 K.	5-20
5.10	Frequency dependence of dielectric loss factor of CZ glass system in the range of 303 to 573 K.	5-22
5.11	Composition dependence of the dielectric constant measured at 1 kHz at temperature 473 K for CZ glass system	5-24
5.12	Temperature dependence of relaxation frequency (a) and dc conductivity (b) for CZ glass system with different MgO concentrations.	5-26
5.13	The variation of dc conduction as a function of MgO concentration for CZ glass system at different temperatures.	5-28
5.14	Dielectric strength as a function of MgO concentration for CZ glass system at 423 K.	5-29
5.15	The plots of gamma versus temperature for different MgO concentration of CZ glass system.	5-30
5.16	Frequency dependence of dielectric constant of CM glass system in the range of 303 to 573 K.	5-32
5.17	Frequency dependence of dielectric loss factor of CM glass	5-35

system in the range of 303 to 573 K.

- |      |  |      |
|------|--|------|
| 5.18 | Composition dependence of the dielectric constant measured at 1 kHz at temperature 473 K for CM glass system.                          | 5-36 |
| 5.19 | Temperature dependence of relaxation frequency (a) and dc conductivity (b) for CM glass system with different MgO concentrations.      | 5-37 |
| 5.20 | The variation of dc conduction as a function of ZnO concentration for CM glass system at different temperatures.                       | 5-39 |
| 5.21 | Dielectric strength as a function of ZnO concentration for CM glass system at 423 K.   | 5-41 |
| 5.22 | The plots of gamma versus temperature for different MgO concentration of CM glass system.  | 5-42 |
| 5.23 | Frequency dependence of dielectric constant of CP glass system in the range of 303 to 573 K.   | 5-45 |
| 5.24 | Dielectric loss factor in the frequency domain for CP glass system in the range of 303 to 573 K.                                       | 5-48 |
| 5.25 | Composition dependence of the dielectric constant measured at 1 kHz at temperature 473 K for CP glass system.                          | 5-49 |
| 5.26 | Temperature dependence of relaxation frequencies (a) and dc conductivity (b) for the CP glass system with different ZnO concentration. | 5-50 |
| 5.27 | The variation of dc conduction as a function of ZnO concentration for CP glass system at different temperatures.                       | 5-51 |
| 5.28 | The dependence of the $\Delta\epsilon$ for CP glass system at several different temperatures.  | 5-53 |
| 5.29 | The plots of gamma versus temperature for different ZnO concentration of CP glass system.  | 5-56 |
| 5.30 | Thermal Diffusivity of (a) MP (b)CZ (c) CM (d) CP series glasses from ambient temperature to 300 °C.                                   | 5-58 |
| 5.31 | Thermal Diffusivity as a function of MgO mole % for MP glass.  | 5-59 |
| 5.32 | Thermal Diffusivity as a function of MgO mole % for CZ glass.  | 5-61 |
| 5.33 | Thermal Diffusivity as a function of ZnO mole % for CM glass.  | 5-62 |
| 5.34 | Thermal Diffusivity as a function of ZnO mole % for CP glass.  | 5-63 |

5.35	DTA curves of the (a) MP (b) CZ (c) CM (d) CP series glasses.	5-65
5.36	Variation of refractive index versus MgO mol % for MP glass system.	5-69
5.37	Variation of refractive index versus MgO mol % for CZ glass system.	5-71
5.38	Variation of refractive index versus MgO mol % for CM glass system.	5-72
5.39	Variation of refractive index versus MgO mol % for CP glass system.	5-73
5.40	The optical absorbance as a function of wavelength in the UV region of (a) MP (b) CZ (c) CM (d) CP series glasses.	5-76
5.41	Optical absorption coefficient, $\alpha$ , plotted against photon energy, $\hbar\omega$ , for (a) MP (b) CZ (c) CM (d) CP series.	5-79
5.42	$(\alpha\hbar\omega)^{1/2}$ as a function of photon energy, $\hbar\omega$ , for (a) MP (b) CZ (c) CM (d) CP series glasses.	5-82
5.43	$\ln \alpha$ as a function of photon energy, $\hbar\omega$ , of (a) MP (b) CZ (c) CM (d) CP series glasses.	5-90
5.44	Effect of increasing MgO concentration on dissolution rate in solution (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 at ambient temperature as a function of immersion time.	5-93
5.45	Effect of increasing MgO concentration on dissolution rate in solution (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 at ambient temperature as a function of immersion time.	5-95
5.46	The XRD pattern of product precipitated in the water solution.	5-97
5.47	Effect of increasing ZnO concentration on dissolution rate in solution (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 at ambient temperature as a function of immersion time.	5-98
5.48	Effect of increasing ZnO concentration on dissolution rate in solution (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 at ambient temperature as a function of immersion time.	5-100
5.49	The pH values of the (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 solutions in ambient temperature as a function of time: MP glass system.	5-103

- 5.50 The pH values of the (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 solutions in at ambient temperature as a function of time: CZ glass system. 5-105
- 5.51 The pH values of the (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 solutions in at ambient temperature as a function of time: CM glass system. 5-107
- 5.52 The pH values of the (a) pH 4.01, (b) pH 7.00 and (c) pH 10.01 solutions in at ambient temperature as a function of time: CP glass system. 5-109



## LIST OF ABBREVIATIONS/NOTATION/GLOSSARY OF TERMS

A	absorption
A <sub>2</sub> O	alkali oxides
$\alpha$ ( $\omega$ )	absorption coefficient
$\alpha_m$	polarizability
BO	bridging oxygen
c	velocity of light in vacuum ( $c = 3 \times 10^8 \text{ ms}^{-1}$ )
C	capacitance
CN	coordination number
CTE	coefficient of thermal expansion
<i>d</i>	thickness (mm)
d.c.	direct current
<i>D</i>	diffusion coefficient ( $\text{cm}^2 / \text{sec}$ )
<i>D<sub>R</sub></i>	dissolution rate ( $\text{g} / \text{cm}^2 \text{ min}$ )
DBO	double bond
DSC	differential scanning calorimeter
<i>G</i>	shear modulus
<i>G</i>	conductance of the dielectric
<i>e</i>	electronic charge
$\epsilon'$	permittivity or dielectric constant
$\epsilon''$	dielectric loss factor
$\epsilon_0$	free space permittivity
$\epsilon_\infty$	high frequency dielectric permittivity
$\Delta\epsilon$	dielectric strength



$E_{\sigma}$	total activation energy for ionic conduction
$E_a$	activation energy
$E_g$	energy gap
$E_{opt}$	optical band gap energy (eV)
$E_U$	Urbach energy (eV)
$E_S$	strain energy
$E_B$	electrostatic binding energy
$E_d$	activation energy for diffusion
FTIR	Fourier transforms infrared
$G$	conductance
$I$	current
$I_i$	intensities of incident beam
$I_t$	intensities of transmitted beam
IR	infrared
$j$	current density
$k$	extinction coefficient
$K$	dielectric constant
$M$	mass of particle
Me	metal
MeO	metal oxide
NBO	non-bridging oxygen
NMR	nuclear magnetic resonance
$n$	refractive index
$N_A$	Avogadro number
$\rho$	density ( $\text{g cm}^{-3}$ )

$\gamma$	gamma
$Q^i$	number of the BO atoms in a PO <sub>4</sub> group
O/P	ratio of oxygen and phosphorous
$Q$	charge
$Q$	radiant energy, (J m <sup>-2</sup> )
$R$	resistor
RO	alkaline-earth oxides
$R_m$	molar refractivity
$R_s$	specific refractivity
RMC	reverse Monte Carlo
$T$	temperature
$T_g$	transformation temperature (°C)
$T_D$	thermal diffusivity in cm <sup>2</sup> /s
TSP	thermally stimulated polarization
TSD	thermally stimulated depolarization
TPS	transient plane source
tan $\delta$	loss angle (measure of dielectric losses)
TM	transitional metal
TO	terminal oxygen
$t_{1/2}$	time corresponding to which measured temperature reaches half of the final temperature.
$t_R$	rear face temperature
$\mu$	Mobility
$V_m$	molar volume (cm <sup>3</sup> mol <sup>-1</sup> )
$V_p$	phase velocity of light in material

$V$	voltage
$\nu$	valency of Me
$\lambda$	wavelength (nm)
$\omega$	angular frequency
$\omega_p$	relaxation frequency
XRD	x-ray diffraction
XPS	X-ray photoelectron spectroscopy
$Z$	impedance



# CHAPTER 1

## INTRODUCTION

### 1.1 Introduction

Glasses are noncrystalline or amorphous substances. “Amorphous”, meaning structureless or capable of assuming any structure (Feltz, 1993). In the other words, glass has no long-range order or regularity in its molecular (Doremus, 1973) and exhibit glass transformation behaviour (Elliott, 1990). Glass has numerous empty sites or vacancies and do not contain planes of atoms. Thus, Bragg reflection is unavailable.

Glasses are amazing material no matter as an artistic medium or an industrial material and its properties have always intrigued man. Even nowadays in 21st century, scientists and researchers still keeping the enthusiasm and passion for new glass research in term of fundamental understanding and develop the physics of amorphous solids to impetus further commercial exploitation development.

In recent years, there was a great awareness of the need to study the relation between the structure and properties of materials. Once the atomic concentration has been fixed, the properties and the structure are largely defined (Gaskell, 1997). Glass is a complex material and its electrical properties as measured over a wide frequency range are a considerably interesting subject. The study on dielectric behavior of

glasses over a wide range of frequency and temperatures is expected not only to reveal comprehensive idea about the nature and origin of the loss occurring in these materials as well as conduction mechanism but also provide information on the structural aspect of the glasses (Murali Krishna et al. 2008 & Sahaya Baskaran et al. 2008). Dielectric measurements are also performed in an attempt to identify how local motions of charge carrier might be affected by the structural changes induced from modification effect (Button et al., 1981). The dielectric properties of usual interest are the real ( $\epsilon'$ ) and imaginary ( $\epsilon''$ ) components of the complex permittivity  $\epsilon^*(\omega) = \epsilon'(\omega) - i\epsilon''(\omega)$ . Worth for noting until today is that there has been no theory of ionic transport which is accepted widely. Thus, ionic diffusion in ionic conducting glass material has been an issue of interest because of its importance in technological uses. Therefore, a better understanding of its electrical conductivity is required.

Glasses are considered ideal host materials for athermalisation as they are versatile and can be physically and compositionally tailored to meet various optical and thermal requirements (Owen, 2007). Athermalization, in the context of temperature measuring instruments, is the practice of designing an instrument so that temperature changes do not affect what is being measured. Thermal properties of glass are getting important and its thermal diffusivity is one of the most important parameters when heat transfer phenomena are involved. Therefore, study on thermal diffusivity is important to investigate the dynamical aspect of atoms and molecules in materials

and also the structure of the materials with the help of the knowledge of the dynamical properties obtained (Hiki et al., 1994). In addition, DTA measurement also provides some useful information on the structure of glasses.

In optical field, glasses are among the few solids which transmit light in the visible region of the spectrum (Fuxi, 1992). Glass is the basic elements in all optical instruments and refractive index is a fundamental parameter that is intimately connected to optical devices performance and reliability. However, refractive index varies with structural or compositional changes. To figure out the relationship between the refractive index and compositions of the present glass systems it is crucially important to study their optical properties.

Study of the optical absorption edge in UV-region has proved to be very useful method for clarification of optical transitions and electronic band structure of the materials (Mott and Davis, 1979). Glass has generally an inherent absorption in the ultraviolet range (Abdel-Baki & El-Diasty, 2006). However, the prediction of the location of the ultraviolet absorption edge of oxide glasses especially phosphate glasses is expected to be quite complex, since its structural changes occur with change in the composition (Dayanand et al., 1994). Therefore, understanding the mechanism responsible for the optical absorption edge of the glass system under investigation in this study would shed further light on the structural of those glasses.

Good chemical durability is a very important parameter for operation glasses which should not exhibit any noticeable degradation caused by environment under normal conditions. For this reason, knowledge of chemical durability is becoming more important and good chemical durability is a critical requirement as these glasses are either in use or proposed for use in applications (Desirena et al., 2009). Hence, the present study focus on the chemical durability improvement of phosphate glasses with the mixture of magnesium oxides and zinc oxide to investigate how the current finished new products: zinc magnesium phosphate glasses will stand up to aqueous attack.

Phosphate glass can be prepared over a wide range of composition. It is well known that addition of different oxides to phosphate ( $P_2O_5$ ) results in depolymerization of the network and formation of different structures. Phosphate glass structure is strongly dependent on the ratio of its oxygen and phosphate (O/P ratio) as set by glass composition and properties of the other participating oxides (Maczka et al., 2006). The structural units in phosphate network are classified according to their connectivities by  $Q^i$  notation, where  $i$  represents the number of bridging oxygen atoms per  $PO_4$  tetrahedron. In the present study, the structural units in phosphate network were mainly composed of ultraphosphate,  $Q^3$  and  $Q^2$  units.

## 1.2 Potential of Phosphate Glass

The intent of the present work was to study dielectric properties on phosphate-based glasses consisting of zinc oxide and magnesium oxide. Over the years, phosphate glasses have been developed for numerous applications on account of phosphate glasses having several advantages over conventional silicate and borate glasses. Its superior physical properties such as high thermal expansion coefficient, low melting and softening temperatures have helped to promote them as an ideal candidate for sealing to high expansion metals such as stainless steels and aluminium alloys (Brow et al., 1988).

Phosphate glasses are high ultra-violet and far infrared transmissible. The ultra-violet absorption edge in alkaline-earth phosphate glasses can be varied by the choice of the metal ion (Matz et al., 1988). Phosphate glasses have also considerable potential for applications in optical data transition, detection, sensing, laser technologies (Higazy, 1995) even as nuclear waste storage (Devidas et al., 2007). Phosphate glasses are also suitable materials for high power lasers because of low thermo-optical coefficient and large emission (Marek Nocun, 2004). It also could provide superior laser characteristics which are line width, laser cross section, etc., as well as low, nonlinear refractive index and essentially zero dependence of optical path length on temperature (Kurkjian & Prindle, 1998).

Poor chemical durability of phosphate glasses is a unique physical property that is



being exploited in biomedical field especially for tissue engineering industry. Phosphate-based glasses are a range of glasses made up of components which all occur naturally in the body, and are suited to applications for devices in areas related to guided tissue regeneration and treatment of bone defects. By tailoring the composition of phosphate-based glasses it is possible to control the dissolution rates ranging from those that would completely degrade in water in a few hours to those that are stable for years (Drake and Allen, 1985). Controlling degradation behavior is a critical property in order to give enough time for the cells to lay down their own extracellular matrix and regenerate the injured bone and at the same time to ensure that the biomaterial does not last longer than needed (Wang 2009). Poor durability of phosphate glasses is also useful for applications like the controlled release of oligo-elements in soils (Pyare et al., 1996).

Phosphate glasses can generally be formed at lower temperatures than silicate based systems. For this reasons, a number of phosphate glasses have been identified as being potentially applicable to disposition of nuclear waste especially of plutonium (Nirex Report, 2004). The most extensive use of phosphate glasses for vitrifying nuclear wastes has occurred in the former Soviet Union (Polykov et al., 1994).

Magnesium phosphate glass with up to 55 mol %  $P_2O_5$  can accommodate up to 45 mass % of simulated high level nuclear wastes (HLW) (Toshinori Okura, 2006) while iron phosphate glasses of composition  $40(Fe_2O_3)60(P_2O_5)$  (mol%) can

accommodate in excess of 50% of certain HLW constituents while maintaining excellent chemical durability (Day et al., 1998).

The wide use of incandescent lamps and gaseous discharge devices generated a need for sealing metal conductors through glass envelopes (Wei et al., 2001). Phosphate glasses are attractive as glass-metal seals due to their low melting temperature, low viscosity and high thermal expansion coefficient. For instant, zinc polyphosphate glasses have thermal expansion coefficients similar to many metals, and find it is practical use for sealing and welding between glassy and metallic parts (Tischendorf et al., 2003).

### 1.3 Research Aim

MgO–P<sub>2</sub>O<sub>5</sub> and ZnO–P<sub>2</sub>O<sub>5</sub> glasses well-known as anomalous glass (Kordes et al., 1953). However, it is of interest to investigate the properties of simultaneous admixture of MgO and ZnO into the phosphate compositions. The aim of this study is to investigate the dielectric, thermal, optical properties and chemical durability of binary (MgO)<sub>x</sub>(P<sub>2</sub>O<sub>5</sub>)<sub>1-x</sub> and ternary (ZnO)<sub>30</sub>(MgO)<sub>x</sub>(P<sub>2</sub>O<sub>5</sub>)<sub>70-x</sub>, (ZnO)<sub>x</sub>(MgO)<sub>30</sub>(P<sub>2</sub>O<sub>5</sub>)<sub>70-x</sub>, (ZnO)<sub>x</sub>(MgO)<sub>30-x</sub>(P<sub>2</sub>O<sub>5</sub>)<sub>70</sub> glass systems. The different properties between these glass systems will help in assessing the insulating character of these glasses and may throw some light on the structural aspects, and to understand in more detail the natural behavior of phosphate glasses. In addition, the

study will also attempt and elucidate the role undertaken by zinc and magnesium ions introduced into the phosphate network.

#### 1.4 Objectives

The main objectives of the present study are summarized below:

1. Studying the frequency and temperature dependencies of dielectric response parameters on binary  $(\text{MgO})_x(\text{P}_2\text{O}_5)_z$  glasses and ternary  $(\text{ZnO})_x(\text{MgO})_{y-x}(\text{P}_2\text{O}_5)_z$  glasses and deducing the nature of dielectric polarization involved.
2. Determination of an equivalent electrical circuit model that well describes the AC response of the sample.
3. Characterization of the thermal and optical properties in order to deduce the information on structural aspect of the studied glass samples.
4. Characterization of the effect of composition to chemical durability of the glass and to evaluate the dissolution rate of the glass in solution with pH 4.01, pH 7.00 and pH 10.01.
5. Examining the pH changes of solutions in order to understand the behavior of the glass corrosion.

## 1.5 Chapter Organization

This thesis is divided into six chapters. Chapter 1 gives general introduction of glass. Chapter 2 discusses on the literature review of phosphate glass. Chapter 3 mentions about the general theory of glassy state, phosphate glass fundamental structure, dielectric, thermal, optical and chemical durability. Chapter 4 discusses the experimental procedures and theoretical aspects that have been employed in this research. Chapter 5 is about results and discussion. The experimental results and findings with discussion will be presented in this chapter. Finally, the conclusion and suggestions for future work are described in Chapter 6. Various derivations of equations and calculations are included in the Appendices to supplement the main text within this thesis.

## REFERENCES

- Abay, B., Guder, H. S. and Yogurtchu, Y. K. 1999. Urbach-Martienssen's tails in layered semiconductor GaSe. *Solid State Communications* 112: 489-494
- Abdel-Baki, M. and El-Dasty, F. 2006. Optical properties of oxide glasses containing transition metals: case of titanium- and chromium-containing glasses. *Current opinion in solid state and materials science* 10: 217-229
- Abd El-Ati, M. I. and Higazy, A. A. 2000. Electrical conductivity and optical properties of gamma irradiated niobium phosphate glasses. *Journal of Materials Science* 35: 6175-6180
- Ahmad, M. M., El Sayed Yousef, and El Sayed Moustafa. 2006. Dielectric properties of the ternary  $\text{TeO}_2/\text{Nb}_2\text{O}_5/\text{ZnO}$  glasses. *Physica B* 371: 74-80
- Al-Ani, S. K. J. and Higazy, A. A. 1991. Study of optical absorption edges in  $\text{MgO-P}_2\text{O}_5$  glasses. *Journal of Materials Science* 26: 3670-3674
- Al-Ani, S. K. J., Al-Hassany, I. H. O. and Al-Dahan, Z. T. 1995. The optical properties and a.c. conductivity of magnesium phosphate glasses. *Journal of Materials Science* 30: 3720-3729
- Ali Omar, M. 1993. Elementary Solid State Physics, Addison-Wesley Publishing Company, Inc., pp. 389. United State of America,.
- Altaf, M. and Ashraf Chaudhry, M. 2006. Dielectric behavior and conductivity  $\text{CdO-P}_2\text{O}_5$  glasses. *Journal of Research Science* 17: 201-206
- Altaf, M., Ashraf Chaudhry, M. and Zahid, M. 2003. Study of optical band gap of zinc borate glasses. *Journal of Research Science* 14: 253-259
- Andersson, O. H. 1992. Glass transition temperature of glasses in the  $\text{SiO}_2\text{-Na}_2\text{O-CaO-P}_2\text{O}_5\text{-Al}_2\text{O}_3\text{-B}_2\text{O}_3$  system. *Journal of Materials Science: Materials in Medicine* 3: 326-328
- Angus Rockett. 2008. The materials science of semiconductors. Springer. Pp.362
- Arai, Y., Itoh, K., Kohara, S. and Yu, J. 2008. Refractive index calculation using the structural properties of  $\text{La}_4\text{Ti}_9\text{O}_{24}$  glass. *Journal of Applied Physics* 103: 094905
- Bae, B. S. 1994. Chemical Durability of Copper Phosphate Glasses. *Glass Technology* 35: 83-88

- Bahgat, A. A., El-Samanoudy, M. M. and Sabry, A. I. 1999. Optical and electrical properties of binary  $\text{WO}_3\text{-Pb}_3\text{O}_4$  glasses. *Journal of Physics and Chemistry of Solids*: 1921-1931
- Balaji Rao, R., Gopal, N. O. and Veeraiyah, N. 2004. Studies on the influence of  $\text{V}_2\text{O}_5$  on dielectric relaxation and ac conduction phenomena of  $\text{Li}_2\text{O-MgO-B}_2\text{O}_3$  glass system. *Journal of Alloys and Compound* 368: 25-37
- Bano, N. and Hashmi, R. A. 1996. Electrical studies of leaves over wide frequency range. *IEEE Transactions on Dielectrics and Electrical Insulation* 3: 229-232
- Barsoum, M. W. 1997. Fundamentals of ceramics. McGraw-Hill Inc., New York. pp 543.
- Bergo, P., Pontuschka, W. M. and Prision, J. M. 2008. Dielectric properties and physical features of phosphate glasses containing iron oxide. *Materials Chemistry and Physics* 108 :142-146.
- Bertolotti, M., Liakhov, G., Li, Voti, R., Ricciardiello, F. G., Sparvieri, N. and Sibilia, C. 1992. Thermal diffusivity measurements for Mg-Mn ferrites. *Materials Letter* 13, issue 1: 51-54.
- Bhanu Prashanth, S. B. and Asokan, S. 2009. A composition dependent thermal behavior of  $\text{GexSe}_{35-x}\text{Te}_{65}$  glasses. *Journal of Non-Crystalline Solids* 355: 1227-1230
- Bhide, A. and Hariharan, K. 2007. Sodium ion transport in  $\text{NaPO}_3\text{-Na}_2\text{SO}_4$  glasses. *Materials chemistry and physics* 105: 213-221.
- Bih, L., Abbas, L., Mohdachi, S. and Nadiri, A. 2008. Thermal and electrical properties of mixed alkali in  $\text{Li}_2\text{O-Na}_2\text{O-WO}_3\text{-P}_2\text{O}_5$  glasses. *Journal of Molecular Structure* 891: 173-177
- Boiko, G. G., Andreev, N. S. and Parkachev, A. V. 1998. structural of pyrophosphate  $2\text{ZnO.P}_2\text{O}_5\text{-2Na}_2\text{O.P}_2\text{O}_5$  glasses according to molecular dynamics simulation. *Journal of Non-Crystalline Solids* 238: 175-185
- Brauer, D. S., Christian Russel, Kraft, J. 2007. Solubility of glasses in the system  $\text{P}_2\text{O}_5\text{-CaO-MgO-Na}_2\text{O-TiO}_2$ : Experimental and modeling using artificial neural networks. *Journal of Non-Crystalline Solids* 353: 263-270.
- Brow, R. K., Tallant, D. R., Meyer, S. T. and Phifer C. C. 1995. The short range structure of zinc polyphosphate glass. *Journal of Non-Crystalline Solids* 191:

45-55

- Brow, R. K. 2000. Section 1: Structure. Review: The structure of simple phosphate glasses. *Journal of Non-Crystalline Solids* 263&264: 1-28
- Brow, R. K., Click, C. A. and Alam, T. M. 2000. Modifier coordination and phosphate glass networks. *Journal of Non-Crystalline Solids* 274: 9-16
- Bunker, B. C., Arnold, G. W. and Wilder, J. A. 1984. Phosphate glass dissolution in aqueous solutions. *Journal of Non-Crystalline Solids* 64: 291-316
- Bunker, B. C. 1994. Molecular mechanisms for corrosion of silica and silicate glasses. *Journal of Non-Crystalline Solids* 179: 300-308
- Button, D. P., Tandon, R. P., Tuller, H. L. and Uhlmann, D. R. 1981. Fast  $\text{Li}^+$  ion conductance in chloroborate glasses II-diborates and metaborates. *Solid State Ionics* 5: 655-658
- Byun, J. O., Kim, B. H., Hong, K. S., Jung, H. J., Lee, S. W. and Izyneev, A. A. 1995. Properties and structure of  $\text{RO-Na}_2\text{O-Al}_2\text{O}_3\text{-P}_2\text{O}_5$  (R = Mg, Ca, Sr, Ba) glasses. *Journal of Non-Crystalline Solids* 190: 288-295.
- Cape, J. A. and Lehman, G. W. 1963. Temperature and finite pulse-time effects in the flash methods for measuring thermal diffusivity. *Journal of Applied Physics* 34: 1909-1913
- Carslaw, H. S. and Jeager, J. C. 1959. Conduction of heat in solids. Oxford Universiti Press 2<sup>nd</sup>, 101
- Carta, D., Knowles, J. C., Smith, M. E. and Newport, R. J. 2007. Synthesis and structural characteristic of  $\text{P}_2\text{O}_5\text{-CaO-Na}_2\text{O}$  sol-gel materials. *Journal of Non-Crystalline Solids* 353: 1141-1149
- Catlow, C. R. A. 1994. Defects and disorder in crystalline and amorphous solids (Nato Science Series C: Mathematical and physical Sciences). 1<sup>st</sup> Edn., Kluwer Academic Publishers, Netherlands, ISBN-10: 0792326105, pp:511.
- Charles, A. Harper. 2001. Handbook of ceramics, glasses, and diamonds, Chapter 2: Ceramics, glasses, and micas for electrical products. McGraw-Hill: pp2.36
- Charles, B. Boss, and Kenneth, J. Fredeen. 1997. Concept, Instrumentation and Techniques in Inductively Coupled Plasma Optical Emission Spectroscopy, 2<sup>nd</sup> Edition. Perkin Elmer, USA.

- Chaudhry, M. A. and Bilal, S. 1995. Concentration-dependent electrical conductivity of phosphate glasses containing zinc oxide. *Journal of Materials Chemistry and Physics* 41: 299–301
- Chaudhry, M. A., Bilal, M. S., Altaf, M., Ahmed, M. A. and Rana, A. M. 1995. The optical absorption study of cadmium-zinc phosphate glasses. *Journal of Materials Science Letters* 14: 975-977
- Chaudhry, M.A. and Altaf, M. 1998. Optical Absorption studies of sodium cadmium phosphate glasses. *Materials Letters* 34: 213-216
- Chen Ang, Jurado, J. R., Zhi Yu, Colomer, M. T., Frade, J. R., Baptista, J. L. 1998. Variable-range-hopping conduction and dielectric relaxation in disordered  $\text{Sr}_{0.97}(\text{Ti}_{1-x}\text{Fe}_x)\text{O}_{3-\delta}$ . *Physical Review B* 57: 11858-11861
- Chowdari, B. V. R. and Gopalakrishnan, R. 1988. Investigation of AgX:  $\text{Ag}_2\text{O}:\text{MoO}_3:\text{P}_2\text{O}_5$  glassy system ( $x = \text{I, Br, Cl}$ ). *Journal of Non-Crystalline Solids* 105: 269-274
- Chowdari, B. V. R. and Pramoda Kumari, P. 1996. Thermal, electrical and XPS studies of  $\text{Ag}_2\text{O}:\text{TeO}_2:\text{P}_2\text{O}_5$  glasses. *Journal of Non-Crystalline Solids* 197: 31-40
- Claudia Altavilla. 2006. Nanotechnology applied to glass surface protection. *CERC 3 Young Chemist's Workshop: Chemistry for the conservation of cultural Heritage: Present and future perspectives*. Perugia, Italy.
- Clark, L. M. and Taylor, R. E. 1975. Radiation loss in the flash method for thermal diffusivity. *Journal of Applied Physics* 46: 714-719
- Corbridge, D. E. C. 1985. Phosphorus. An outline of its chemistry, biochemistry and technology (3<sup>rd</sup> Edition). Elsevier Science Publishers B. V., Amsterdam. PP.37, 169.
- Corrie T. Imrie, Ioannis Konidakis, Malcolm D. Ingram. 2004. What variable-pressure variable-temperature measurements are telling us about ion transport in glass. *The Royal Society of Chemistry, Dalton Transaction*: 3067-3070
- Cowan, R. D. 1963. Pulse method of measuring thermal diffusivity at high temperatures. *Journal of Applied Physics* 34: 926
- David Jiles. 1994. Introduction to the electronic properties of materials. Chapter 7: Electronic properties of semiconductors, pp131. Chapman and Hall, London,



UK.

- Davis, E. A. and Mott, N. F. 1970. Conduction in non-crystalline systems V. Conductivity, optical absorption and photoconductivity in amorphous semiconductors. *Philosophical Magazine* 22: 903-922
- Day, D. E., Wu, Z., Ray, S. and Hrma, P. 1998. Chemically durable iron phosphate glass wasteforms. *Journal of Non-Crystalline Solids* 241: 1-12
- Dayanand, C., Sarma, R. V. G. K., Bhikshamaiah, G. and Salagram, M. 1994. Optical properties of lead phosphate glasses. *Journal of Non-Crystalline Solids* 167: 122-126
- Desirena, H., Schulzgen, A., Sabet, S., Ramos-Ortiz, G., de la Rosa E. and Peyghambarian N. 2009. Effect of alkali metal oxide  $R_2O$  ( $R = Li, Na, K, Rb$  and  $Cs$ ) and network intermediate MO ( $M = Zn, Mg, Ba$  and  $Pb$ ) in tellurite glasses. *Optical Materials* 31: 784-789
- Devidas, G. B., Sankarappa, T., Chougule, B. K., Prasad, G. 2007. DC conductivity in single and mixed alkali vanadophosphate glasses. *Journal of Non-Crystalline Solids* 353: 426-434
- Duffy, J. A. 2001. Ultraviolet transparency of glass: a chemical approach in terms of band theory polarisability and electronegativity. *Physics and Chemistry of Glasses* 42: 151-157
- Doremus, R. H. (1973). *Glass Science*. A Wiley-Interscience Publication
- Drake, C. F., Allen, W. M. 1985 The use of controlled release glasses for the controlled delivery of bioactive materials. *Biochemical Society Transactions* 13: 516-520.
- Edward, D. Palik. 1998. *Handbook of Optical Constants of Solids*. Academic Press.
- Elliott, 1990. *Physics of Amorphous Materials*, 2<sup>nd</sup> Edition. Longman Group UK Limited.
- Elliott, R. J. and Gibson, A. F. 1974. *An Introduction to solid State Physics and its Applications*. Macmillan Press LTD, pp:196
- El-Mallawany, R. 1992. The optical properties of tellurite glasses. *Journal of Applied Physics* 72: 1774-1777
- Eraiah, B. 2006. Optical properties of samarium doped zinc-tellurite glasses.

*Bulletin Materials Science* 29: 375-378

- Eraiah, B. and Bhat, S. G., 2007. Optical properties of samarium doped zinc-phosphate glasses. *Journal of Physics and Chemistry of Solids* 68: 581-585
- Eric Tong Yih Lee. June 2004. *Development and characterization of phosphate glasses for athermalisation*. University Southampton, Faculty of Engineering, Science and Mathematics, Optoelectronic Research Centre, PhD Thesis.
- Fayon, F., Massiot, D., Suzuya, K. and Price, D. L. 2001.  $^{31}\text{P}$  NMR study of magnesium phosphate glasses. *Journal of Non-crystalline Solids* 283: 88-94
- Feltz, A. (1993). Amorphous inorganic materials and glasses. New York, USA. VCH Publishers, Inc.
- Fernandez, E., Gil, F.J., Ginbera, M.P. 1999. Calcium Phosphate Bone Cements for Clinical Applications. Part 1. Solution Chemistry. *Journal of Material Science. Materials in Medicine* 10: 169-176
- Frohlich, H. 1958. Theory of dielectrics. Oxford University Press.
- Fujino, S. and Kuwabara M. 2006. Dielectric properties of phosphate glasses in the region from 1 to 10 GHz. *Key Engineering Materials* 320: 209-212
- Fuxi G. 1992. Optical properties of glass. Springer, Berlin.
- Gaskell, P. H. 1997. Structure and properties of glasses – how far do we need to go? *Journal of Non-Crystalline Solids* 222: 1-12
- Gerald Burns. 1985. Solid State Physics. Academic Press, Inc, Orlando Florida.
- Germa Garcia-Belmonte, Francis Henn and Juan Bisquert. 2006. Dielectric relaxation strength in conducting glasses caused by cluster polarization. *Chemical Physics* 330: 113-117
- Ghauri, M. A. 1983. The optical properties of cadmium zinc phosphate glasses. *Journal of Materials Science Letters* 2: 660-662
- Ghauri, M. A., Siddiqi, S. A., Shah, W. A., Ashiq, M. G. B. and Iqbal, M. 2009. Optical properties of zinc molybdenum phosphate glasses. *Journal of Non-Crystalline Solids* 355: 2466-2471
- Ghoneim, N. A., Ahmed, A. A. and Gharib, S. 1983. Effect of transition metal oxides on the thermal conductivity of glass. *Thermochimica Acta* 71: 43-51

- Gliemeroth, G. 1982. Optical properties of optical glass. *Journal of Non-Crystalline Solids* 47: 57-68
- Gorachand Ghosh. Handbook of thermo-optic coefficients of optical materials with applications. Chapter 2: Refractive index. Pp: 5-114. Academic Press, 1998.
- Hager, I. Z. 2009. Optical properties of lithium barium haloborate glasses. *Journal of Physics and Chemistry of Solids* 70: 210-217
- Hassan, M.A. and Hogarth, C. A. 1988. A study of the structural, electrical and optical properties of copper tellurium oxide glasses. *Journal of Materials Science* 23: 2500-2504
- Hasselman, D. P. H. and Merkel Gregory, A. 1989. Specimen size effect of the thermal diffusivity/conductivity of aluminum nitride. *Journal of American Ceramics Society* 72: 967-971.
- Hasselman, D. P. H. 1990. Temperature dependence of the thermal diffusivity/conductivity of aluminum nitride. *Journal of American Ceramics Society* 73: 2511-2514.
- Helmut Mehrer. 2007. Diffusion in solids: Fundamentals, methods, materials, diffusion-controlled processes. Springer-Verlag Heidelberg.
- Hench, L.L. 1977. Physical Chemistry of Glass Surfaces. *Journal of Non-Cryst. Solids* 25: 343-369
- Higazy, A. A. 1995. Electrical conductivity and dielectric constant of magnesium phosphate glasses. *Journal of Materials Letters* 22: 289-296
- Hiki, Y., Takahashi H. and Kogure Y. 1994. Study of the thermal transport properties of superionic conducting glasses. *Solid State Ionics* 70/71: 362-367
- Hogarth, C. A. and Ghauri, M. A. 1979. The preparation of cadmium phosphate and cadmium zinc phosphate glasses and their electrical and optical properties. *Journal of Materials Science* 14: 1641-1646
- Hogarth, C. A. 1983. Some studies of the optical properties of Tungsten-Calcium-Tellurite Glasses. *Journal of Materials Science* 18: 1255-1263
- Holloway, D. G. 1973. The physical properties of glass. Wykeham, London, pp. 41, 92-95

- Hoppe, U., Walter, G., Kranold, R., Stachel, D. and Barz A. 1995. The dependence of structural peculiarities in binary phosphate glasses on their network modifier content. *Journal of Non-Crystalline Solids* 192 & 193: 28-31
- Hoppe, U. 1996. A structural model for phosphate glasses. *Journal of Non-Crystalline Solids* 195: 138-147
- Hoppe, U., Walter, G., Kranold, R. and Stachel, D. 2000. Structural specifics of phosphate glasses probed by diffraction methods: A review. *Journal of Non-Crystalline Solids* 263&264: 29-47
- Hoppe, U., Walter, G., Carl, G., Neufeind, J. and Hannon, A. C. 2005. Structural of zinc phosphate glasses probed by neutron and x-ray diffraction of high resolving power and by reserve Monte Carlo simulations. *Journal of Non-Crystalline Solids* 351: 1020-1031
- Hudgens, J. J., Brow, R. K., Tallant, D. R. and Martin, S. W. 1998. Raman spectroscopy study of the structure of lithium and sodium ultraphosphate glasses. *Journal of Non-Crystalline Solids* 223: 21-31
- Hummel, R. E. 2001. Electronic properties of materials, Third Edition. Springer-Verlag Berlin Neidelberg
- Isard, J.O., Allnatt, A.R., and Melling, P.J. 1982. An Improved Model of Glass Dissolution. *Physics and Chemistry of Glasses* 23 (6): 185-189
- Jacinto, C., Feitosa, C. A. C., Mastelaro, V. R. and Catunda, T. 2006. Thermal properties of barium titanium borate glasses measured by thermal lens technique. *Journal of Non-Crystalline Solids* 352: 3577-3581
- Jermoumi, T., Mustapha Hafid, Niegisch, N., Mennig, M., Sabir, A. and Toreis, N. 2002. Properties of  $(0.5-x)\text{Zn-xFe}_2\text{O}_3-0.5\text{P}_2\text{O}_5$  glasses. *Materials Research Bulletin* 37: 49-57
- Jermoumi, T., Hassan, S. and Hafid, M. 2003. Structural investigation of vitreous barium zinc mixed metaphosphate. *Vibrational Spectroscopy* 32: 207-213
- Jonscher, A. K. 1981. Review a new understanding of the dielectric relaxation of solids. *Journal of Materials Science* 16, 2037-2060
- Jonscher, A. K. 1983. Dielectric relaxation in solids. Chelsea Dielectrics Press Limited, London. Pg. 66

- Jonscher, A. K. 1989. Interpretation of non-ideal dielectric plots. *Journal of Materials Science* 24, 372-374
- Jonscher, A. K. 1990. The universal' dielectric response. II. *IEEE Electrical Insulation Magazine* 6: 24-28
- Jonscher, A. K. 1999. Review Article. Dielectric relaxation in solids. *Journal Physics D Applied Physics* 32: R57-R70
- Jung, B. H., Kim, D. N. and Kim, H. S. 2005. Properties and structural of (50-x)BaO-xZnO-50P<sub>2</sub>O<sub>5</sub> glasses. *Journal of Non-Crystalline Solids* 351: 3356-3360
- Kanazawa, T. 1982. Structural characteristics of MgO-P<sub>2</sub>O<sub>5</sub> glasses. *Journal of Non-Crystalline Solids* 52: 187-194
- Khafagy, A. H., El-Adawy, A. A., Higazy, A. A., El-Rabaie, S. and Eid A. S. 2008. Studies of some mechanical and optical properties of (70-x)TeO<sub>2</sub>+15B<sub>2</sub>O<sub>3</sub>+15P<sub>2</sub>O<sub>5</sub>+xLi<sub>2</sub>O glasses. *Journal of Non-Crystalline Solids* 354: 3152-3158
- Kim, D. J., Kim, D. S., Kim, S. W., Troitsky, O. Y., Kim, J. C. and Lee, S. H. 2000. One-Level Two Points Method for estimation of thermal diffusivity by the converging thermal wave method. Proceedings of the 4<sup>th</sup> Korea-Russia International Institute Symposium 3: 184-189
- Kim, J. R., Choi, G. K., Yim, D. K., Park, J. S. and Hong, K. S. 2006. Thermal and dielectric properties of ZnO-B<sub>2</sub>O<sub>3</sub>-MO<sub>3</sub> glasses (M = W, Mo). *Journal of Electroceramics* 17: 65-69
- Kittel, C., 1962. Introduction to solid state physics, 5<sup>th</sup> edition, Wiley, New York.
- Koudelka, L., Mosner, P. 2001. Study of the structure and properties of Pb-Zn borophosphate glasses. *Journal of Non-Crystalline Solids* 293-295: 635-641
- Kreidl, N. J., in: Kreidl, N. J. and Uhlmann, D. R., (Eds.), Glass Science and Technology, Glass-forming Systems, Academic Press, New York, 1983, Vol. 1: 192
- Kremer, F. and Schonhals, A. 2003. Broadband Dielectric Spectroscopy. Springer-Verlag Berlin Heidelberg.
- Krishna Mohan, N., Rami Reddy, M., Jayasankar, C. K. and Veeraiiah, N. 2008 Spectroscopic and dielectric studies on MnO doped PbO-Nb<sub>2</sub>O<sub>5</sub>-P<sub>2</sub>O<sub>5</sub> glass

- system. *Journal of Alloys and Compound* 458: 66-76
- Kurkjian, C. R. and Prindle, W. R. 1998. Perspectives of the history of glass composition. *Journal of Amorphous Ceramics Society* 81: 795-813
- Larson, K. B. and Koyama, K. 1967. Correction for finite-pulse effects in very thin samples using flash method for measuring thermal diffusivity. *Journal of Applied Physics* 38: 465-474.
- Laskar, J. M., Bagavathiappan, S., Sardar, M., Jayakumar, T., John Philip and Raj, B. 2008. Measurement of thermal diffusivity of solids using infrared thermography. *Materials Letter* 62: 2740-2742
- Licina, V., Mogus-Milankovic, A., Reis, S. T. and Day D. E. 2007. Electronic conductivity in Zinc iron phosphate glasses. *Journal of Non-Crystalline Solids* 353: 4395-4399
- Lippma, E., Magi, M., Samoson, A., Englehardt, G. and Grimmer, A. R. 1980. *Journal of American Ceramics Society* 102: 4889-4893
- Liu, H. S., Chin, T. S. and Yung, S. W. 1997. FTIR and XPS studies of low-melting PbO-ZnO-P<sub>2</sub>O<sub>5</sub> glasses. *Materials Chemistry and Physics* 50: 1-10
- Maczka, M., Macalik, B., Hanuza, J. and Bukowska, E. 2006. Synthesis and characterization of M<sub>2</sub>O-MgO-WO<sub>3</sub>-P<sub>2</sub>O<sub>5</sub> (M = K, Rb, Cs) glass system. *Journal of Non-Crystalline Solids* 352: 5586-5593
- Maglic, K. D., Cezairliyan, A. and Peletsky, V. E. (Eds.) 1992. Compendium of thermophysical property measurement methods, Volume 2, Plenum Press, New York: 281-314.
- Marek Nocun. 2004. Structural studies of phosphate glasses with high ionic conductivity. *Journal of Non-Crystalline Solids* 333: 90-94
- Marino, A. E., Arrasmith, S. R., Gregg, L. L., Jacobs, S. D., Chen, G. R. and Duc, Y. J. 2001. Durable phosphate glasses with lower transition temperatures. *Journal of Non-Crystalline Solids* 289: 37-41.
- Matsubara, E., Waseda, Y., Ashizuka, M. and Ishida, E. 1988. Structural study of binary phosphate glasses with MgO, ZnO, and CaO by X-ray diffraction. *Journal of Non-Crystalline Solids* 103: 117-124
- Matz, W., Stachel, D. and Goremychkin, E. A. 1988. The structure of alkaline earth metaphosphate glasses investigated by neutron diffraction. *Journal of*

*Non-Crystalline Solids* 101: 80-89

- Mcswain, B. D., Borrelli, N. F. and Gouq-Jen Su. 1963. Infrared. Spectra of Vitreous Boron Oxide and Sodium Borate glasses. *Physics Chemistry Glasses* 4:11-21
- Metwalli, E. and Brow, R. K. 2001. Modifier effects on the properties and structures of aluminophosphate glasses. *Journal of Non-Crystalline Solids* 289: 113-122
- Mercier, C., Montage, L., Sfihi, H., Palavit, G., Boivin, J. C. and Legrand, A. P. 1998. Local structural of zinc ultraphosphate glasses containing large amount of hydroxyl groups:  $^{31}\text{P}$  and  $^1\text{H}$  solid state nuclear magnetic resonance investigation. *Journal of Non-Crystalline Solids* 224: 163-172
- Meyer, K. 1997. Characterization of the structure of binary zinc ultraphosphate glasses by infrared and raman spectroscopy. *Journal of Non-Crystalline Solids* 209: 227-239
- Milos, B. Volf. 1984. Chemical approach to glass. *Glass Science and Technology*, 7. Elsevier Science Publishers, Netherlands.
- Mogus-Milankovic, A., Licina, V., Reis, S. T. and Day, D. E. 2007. Electronic relaxation in zinc iron phosphate glasses. *Journal of Non-Crystalline Solids* 353: 2659-2666
- Mogus-Milankovic, A., Santic, A., Gajovic, A. and Day, D. E. 2003. Spectroscopy investigation of  $\text{MoO}_3\text{-Fe}_2\text{O}_3\text{-P}_2\text{O}_5$  and  $\text{SrO-Fe}_2\text{O}_3\text{-P}_2\text{O}_5$  glasses. Part I. *Journal of Non-Crystalline Solids* 325: 76-84
- Mogus-Milankovic, A., Santic, A., Karabulut, M. and Day, D. E. 2003. Study of electrical properties of  $\text{MoO}_3\text{-Fe}_2\text{O}_3\text{-P}_2\text{O}_5$  and  $\text{SrO-Fe}_2\text{O}_3\text{-P}_2\text{O}_5$  glasses by impedance spectroscopy. Part II. *Journal of Non-Crystalline Solids* 330: 128-141
- Montagne, L., Palavit, G. and Delaval, R. 1997.  $^{31}\text{P}$  NMR in  $(100-x)(\text{NaPO}_3)\text{-xZnO}$  glasses. *Journal of Non-Crystalline Solids* 215: 1-10
- Montagne, L., Palavit, G. and Delaval, R. 1998. Effect of ZnO on the properties of  $(100-x)(\text{NaPO}_3)\text{-xZnO}$  glasses. *Journal of Non-Crystalline Solids* 223: 43-47
- Moridi, G. R. and Hogarth, C.A. Some properties of semiconducting copper-calcium phosphate glasses. In: W.E. Spear, Editor, Proceedings of the Seventh International Conference on Amorphous and Liquid Semiconductors, CICL, Edinburgh (1977), p. 688

- Mott, N. F. and Davis, E. A. 1979. Electronic processes in non-crystalline materials, 2<sup>nd</sup> Edition. Clarendon Press, Oxford: 273.
- Murali Krishna, G., Veeraiah, N., Venkatramaiah, N. and Venkatesan, R. 2008. Induced crystallization and physical properties of Li<sub>2</sub>O-CaF-P<sub>2</sub>O<sub>5</sub>:TiO<sub>2</sub> glass system: Part II. Electrical, magnetic and optical properties. *Journal of Alloys and Compounds* 450: 486-493
- Munoz-Martin, D., Villegas, M. A., Gonzalo, J. and Fernandez-Navarro, J. M. 2009. Characterisation of glasses in the TeO<sub>2</sub>-WO<sub>3</sub>-PbO system. *Journal of The European Ceramic Society* 29: 2903-2913
- Naoyuki Kitamura, Kohei Fukumi, Junichi Nakamura, Tatsuo Hidaka, Hidekazu Hashima, Yoshitaka Mayumi and Junji Nishii. 2009. Optical Properties of zinc bismuth phosphate glass. *Journal of Materials Science and Engineering B* 161: 91-95
- Nirex Report. Sep. 2004. A review of international literature on immobilization matrices for separated stock of plutonium. United Kingdom Nirex Limited. Pp 20
- Nishida, T. and Takashima, Y. 1986. Mossbauer and DTA studies of K<sub>2</sub>SO<sub>4</sub>-ZnSO<sub>4</sub>-Fe<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> glasses. *Bulletin Chemical Society Japan* 59: 2789-2794
- Onyiriuka, E. C. 1993. Zinc phosphate glass surfaces studied by XPS. *Journal of Non-Crystalline Solids* 163: 268-273
- Owen, A. E. 1963. Prog. Ceram. Sci. Vol. 3, Ed. J. E. Burke (Pergamon Press, New York, 1963): 77
- Owen, G. Gardens. 2007. Trends in Optical material research. Chapter 5: Study of the optical and thermal properties of phosphate glasses. Nova Science Publishers, Inc. Pp:137-183
- Padma Kurma, P. and Yashonath, S. 2006. Ionic conduction in the solid state. *Journal Chemical Sciences* 118: 135-154
- Padmasree, K. P. and Kanchan, D. K. 2006. Conductivity and dielectric studies on 20CdI<sub>2</sub>-80[xAg<sub>2</sub>O-y(0.7V<sub>2</sub>O<sub>5</sub>-0.3B<sub>2</sub>O<sub>3</sub>)] super ion conducting system where 1≤x/y≤3. *Journal of Non-Crystalline Solids* 352: 3841-3848.
- Palavit, G., Mercier, C., Montagne, L. Drache, M. and Abe, Y. 1998. Chemical



- reactions of ultraphosphate glasses with water at various temperatures. *Journal of American Ceramics Society* 81: 1521-1524
- Pan, A. and Ghosh, A. 1999. Ionic conductivity and relaxation dynamics in lithium tellurite glasses. *Journal of Physical Review B* 60: 3224–3229
- Parker, W. J., Jenkins, R. J., Butler, C. P. and Abbott, G. L. 1961. Thermal diffusivity measurement using the flash technique. *Journal of Applied Physics* 32: 1679-1684
- Parrot, J. E. and Struckes, A. D. 1975. Thermal Conductivity of solids. Pion Limited, London.
- Paul, A. 1982. Chemistry of glass. Chapman and Hall. London, New York. PP 108-139
- Peter, F. Green. 2005. Kinetics, transport, and structure in hard and soft materials. Taylor and Francis Group, LLC.
- Pollock, D. D. 1982. Physical properties of materials for engineers, Volume III. CRC Press, INC. Boca Raton, Florida. Pp. 188
- Polykov, A. S., Borisov, G. B., Moiseenko, N. I., Osnovin, V. I., Dzekun, E. G., Medvedev, G. M., Bel'tyukov, V. A., Dubkov, S. A. and Filippov, S. N. 1994. Experience in ceramic EP-500/IP type melter operation for HLW vitrification. *Atomnaya Energija* 76: 183-188
- Prasad, P. S. S. and Radhakrishna, S. 1988. Transport and dielectric studies on silver based molybdo-tungstate quaternary superionic conducting glasses. *Solids State Ionics* 28-30: 814-820.
- Pye, L. D., Stevens, H. J. and LaCourse, W. C. 1972. Introduction to glass science. Plenum Press, New York
- Pyare, R., Lal, L. J., Joshi, V. C., Singh, V. K. 1996. Leachability of molybdenum from ternary phosphate glasses. *Journal of American Ceramic Society* 79: 1329-1334
- Radha Krishnan, S., Srinivas, R. S. 1976. Phys. Rev. B 14: 6967
- Rani, S., Sanghi, S., Agarwal, A. A., Kishore, N. and Seth, V. P. 2008. Effect of ZnO/CdO on the structure and electrical conductivity in  $\text{Li}_2\text{O} \cdot \text{MO} \cdot \text{Bi}_2\text{O}_3 \cdot \text{B}_2\text{O}_3$  glasses (M = Zn, Cd). *Journal of Physics and Chemistry of Solids* 69: 1855-1860

- Ratnakaram, Y. C. and Reddy, A. V. 2000. Electronic spectra and optical band gap studies in neodymium chlorophosphate glasses. *Journal of Non-Crystalline Solids* 277: 142-154
- Ravi Kumar, V., Veeraiah, N., Buddhudu, S. and Tyaga Raju, V. J. 1997. Dielectric dispersion in CuO doped ZnF<sub>2</sub>-PbO-TeO<sub>2</sub> glasses. *Journal de Physique III France* 7: 951-961.
- Rawson, H. 1980. Properties and applications of glass. Glass science and technology 3. Elsevier science publishers B. V. Pg. 262
- Reis, S. T., Karabulut, M. and Day, D. E. 2001. Chemical durability and structure of zinc-iron phosphate glasses. *Journal of Non-Crystalline Solids* 292: 150-157
- Reis, S. T., Mogus-Milankovic, A., Licina, V., Yang, J. B., Karabulut, M., Day, D. E. and Brow, R. K. 2007. Iron redox equilibrium, structure and properties of zinc iron phosphate glasses. *Journal of Non-Crystalline Solids* 353: 151-158
- Richerson David W., 1944. Modern ceramics engineering: Properties, processing, and use in design. 3<sup>rd</sup> Edn. CRC, Taylor & Francis
- Rockstad, H.K. 1970. Hopping conduction and optical properties of amorphous chalcogenide film. *Journal of Non-Crystalline Solids* 2: 192-202
- Rohsenow, W. M., Hartnett, J. P. and Ganic, E. N. 1985. Handbook of heat transfer fundamentals. Chapter 4: Conduction. McGraw-Hill, Inc. pp.4-3
- Rothenberg, G. B. 1976. Glass Technology Recent Developments. Noyes Data Corporation.
- Rosenberg, H. M. 1988. The Solid State. Third Edition. Oxford Science Publications.
- Sahaya Baskaran, G., Ramana Reddy, M. V., Krishna Rao, D. and Veeraiah N. 2008. Dielectric properties of PbO-P<sub>2</sub>O<sub>5</sub>-As<sub>2</sub>O<sub>3</sub> glass system with Ga<sub>2</sub>O<sub>3</sub> as additive. *Journal of Solid State Communications* 145: 401-406
- Salama, S. N., Salman, S. M. and Gharib, S. 1987. Thermal conductivity of some silicate glasses and their respective crystalline products. *Journal of Non-Crystalline Solids* 93: 203-214
- Sales, B. C., Otaigbe, J. U., Beall, G. H., Boatner, L. A. and Ramey, J. O. 1998. Structure of zinc polyphosphate glasses. *Journal of Non-Crystalline Solids* 226:

287-293

- Sales, B. C., Boatner, L. A. and Ramey, J. O. 2000. Chromatographic studies of the structures of amorphous phosphate: a review. *Journal of Non-Crystalline Solids* 263 & 264: 155-166
- Salman, F. E., Shash, N. H., El-Haded Abou and El-Mansy M. K. 2002. Electrical conduction and dielectric properties of vanadium phosphate glasses doped with lithium. *Journal of Physics and Chemistry of Solids* 63: 1957-1966
- Saltas, V., Vallianatos, F., Soupios, P., Makris, J. P. and Triantis, D. 2005. Application of dielectric spectroscopy to the detection of contamination in sandstone. International Workshop, Greece.
- Sankarappa, T., Prashant, M., Devidas, G. B., Nagaraja, N. and Ramakrishnareddy, R. 2008. AC conductivity and dielectric studies in  $V_2O_5$ - $TeO_2$  and  $V_2O_5$ - $CoO$ - $TeO_2$  glasses. *Journal of Molecular Structure* 889: 308-315
- Saxena, N. S., Imra, M. M. A. and Kedar Singh. 2002. Simultaneous measurements of thermal conductivity and diffusivity of  $Se_{80}Te_{20-x}In_x$  ( $x = 2, 4, 6$  and  $10$ ) chalcogenide glasses at room temperature. *Bulletin Materials Science* 25: 241-245
- Scaife, B. K. P. 1989. Principle of Dielectrics. Clarendon Press, Oxford.
- Shaaban, M. H., El Nimr, M. K. and Ahmed A. A. 1993. Electrical conductivity of field-assisted ion-exchanged glass with molten  $PbCl_2$  salt. *Journal of Materials Science: Materials in Electronics* 4: 208-214
- Shafi N. A. El Batal, H. A., Ezz El Din, F. M., Gharib, S. and Halawa M. M. 1985. Thermal conductivity of gamma-irradiated ternary borate glasses. *Thermochimica Acta* 96: 121-128
- Shawoosh, A. S. and Kutub, A. A. 1993. An investigation of the electrical, optical, and DSC properties of a copper-phosphate glass composition. *Journal of Materials Science* 28: 5060-5064
- Sheikh, M. A., Taylor, S. C., Hayhurst, D. R. and Taylor, R. 2000. Measurement of thermal diffusivity of isotropic materials using a laser flash method and its validation by finite element analysis. *Journal of Physics D: Applied Physics* 33: 1536-1550
- Shelby, J. E. 2000. Properties of alkali-alkaline earth metaphosphate glasses. *Journal of Non-Crystalline Solids* 263 & 264: 271-276

- Shelby, J. E. 2005. Introduction to glass science and technology. The royal society of chemistry.
- Shelby, J. E., 1985. Formation and properties of calcium aluminosilicate glasses. *Journal of American Ceramic Society* 68: 155-158
- Shih, P. Y., 2003. Properties and FTIR spectra of lead phosphate glasses for nuclear waste immobilization. *Materials Chemistry and Physics* 80: 299-304
- Simon, V., Muresan D., Takacs A. S., Neumann M. and Simon S. 2007. Local order changes induced in calcium-sodium phosphate glasses by transition metal. *Journal of Solid State Ionics* 178: 221-225
- Singh, A. K., Pushpendra Kumar, Kedar Singh, Saxena, N. S. 2006. Thermal transport in  $\text{Se}_{81}\text{Te}_{15}\text{Sb}_4$  Chalcogenide glass. *Chalcogenide Letters* 3: 139-144
- Soliman, A. A. 2008. XRD, DTA and density studies of lithium borate glasses containing copper. *Armenian Journal of Physics* 1: 188-197
- Song, C. H., Choi, H. W., Kim, J. E., Lee, J. K., Kim, S. J. and Yang Y. S. 2005. Dielectric properties of  $\text{KNbGeO}_5$  glass. *Journal of the Korean Physical Society* 46: 167-170
- Sparvieri, N., Penco, E., Sibilia, C., Bertolotti, M., Suber, G. and Ferrari A. 1987. A laser interferometric method applied to thermal diffusivity measurement of ferrites. *Material Letter* 5, issues 11-12: 449-452
- Stevens, J. M. 1953. Proc. 11<sup>th</sup> Cong. Pure and Applied Chemistry 5: 519
- Subcik, J., Koudelka, L., Mosner, P., Montagne, L., Revel, B. and Gregora, I. 2009. Structure and properties of  $\text{MoO}_3$ -containing zinc borophosphate glasses. *Journal of Non-Crystalline Solids* 355: 970-975
- Suzuya, K., Price, D. L., Loong, C.-K. and Kohara, S. 1999. The structure of magnesium phosphate glasses. *Journal of Physics and Chemistry of Solids* 60: 1457-1460
- Suzuya, K., Itoh, K., Kajinami, A. and Loong, C. -K. 2004. The structure of binary zinc phosphate glasses. *Journal of Non-crystalline Solids* 345&346: 80-87
- Syam Prasad N. and Varma K. B. R. 2005. Evolution of ferroelectric  $\text{LiNbO}_3$  phase in a reactive glass matrix ( $\text{LiBO}_2\text{-Nb}_2\text{O}_5$ ). *Journal of Non-Crystalline Solids* 351: 1455-1465

- Szu Sungping and Chang Fu-Shyang. 2005. Impedance study of  $V_2O_5$ - $TeO_2$ - $BaO$ . *Solids State Ionics* 176: 2695-2699
- Takebe, H., Baba, Y. and Kuwabara M. 2006. Dissolution behavior of  $ZnO$ - $P_2O_5$  glasses in water. *Journal of Non-Crystalline Solids* 352: 3088-3094
- Tauc, J. and Menth, A. 1972. State in the gap. *Journal of Non-Crystalline Solids* 8-10: 569-585
- Tauc, J., Grigorovici, R. and Vancu, A. 1966. Optical Properties and electronic structure of amorphous germanium. *Physica Status Solidi* 15: 627-637
- Tauc, J., in: Abeles F. (Ed). 1970. Optical properties of Solids, North-Holland, Amsterdam.
- Taylor, R. 1980. Construction of apparatus for heat pulse thermal diffusivity measurements from 300-3000 K. *Journal of Physics E: Scientific Instruments* 13: 1193-1199
- Taylor, R. E. and Cape, J. A., 1964. Finite Pulse-time effects in the flash technique. *Applied Physics Letters* 5: 212-213
- Taylor, R. E. and Clark III, L. M. 1974. Finite Pulse Time Effects in Flash Diffusivity Method. *High Temperatures-High pressures* 6: 65-71
- Ticha, H., Schwarz, J., Tichy, L. and Mertens, R. 2004. Physical properties of  $PbO$ - $ZnO$ - $P_2O_5$  glasses II. Refractive index and optical properties. *Journal of Optoelectronics and Advanced Materials* 6: 747-753
- Tischendorf, B. C., Otaigbe, J. U., Wiench, J. W., Pruski, M. and Sales, B. C. 2001. A study of short and intermediate range order in zinc phosphate glasses. *Journal of Non-Crystalline Solids* 282: 147-158
- Tischendorf, B. C., Alam, T. M., Cygan, R. T. and Otaigbe, J. U. 2003. The structure and properties of binary zinc phosphate glasses studied by molecular dynamics simulations. *Journal of Non-Crystalline Solids* 316: 261-272
- Tischendorf, B. C. 2005. *Interactions between water and phosphate glasses*, PhD Thesis, Dept. Ceram. Eng., University of Missouri-Rolla
- Toshinori Okura, Tomoko Miyachi and Hideki Monma. 2006. Properties and vibrational spectra of magnesium phosphate glasses for nuclear waste immobilization. *Journal of the European Ceramic Society* 26: 831-836

- Urbach, F. 1953. The long-wavelength edge of photographic sensitivity and of the electronic absorption of solids. *Physical Review* 92: 1324-1324.
- Van Wazer, J. R. 1958. Phosphorus and its Compounds. Interscience: New York.
- Van Wazer, J. R., Griffith, E. J. and McCullough, J. F. 1955. Structure and properties of the Condensed phosphates. VII. Hydrolytic degradation of pyro- and tripolyphosphate. *Journal of The American Chemical Society* 77: 287-291
- Veeranna Gawda, V. C., Anavekar, R. V. 2005. Transport properties of  $\text{Li}_2\text{O-MnO}_2\text{-B}_2\text{O}_3$  glasses. *Solid State Ionics* 176: 1393-1401.
- Volf, M. B., 1990. Technical approach to glass. Karel Nemecek: pp. 202
- Walter, G., Hoppe, U., Baade, T., Kranold, R. and Stachel, D. 1997. Intermediate range order in  $\text{MeO-P}_2\text{O}_5$  glasses. *Journal of Non-Crystalline Solids* 217: 299-307
- Walter, G., Vogel, J., Hoppe, U. and Hartmann, P. 2003. Structural study of magnesium polyphosphate glasses. *Journal of Non-Crystalline Solids* 320: 210-222
- Wang, Q., Wang, Q., Wang, J., Zhang, X., Yu, X. and Wan, C. 2009. Degradation kinetics of calcium polyphosphate bioceramic: an experimental and theoretical study. *Material Research* 12: 495-501
- Wei, T. Y., Hu, Y. and Hwa, L. G. 2001. Structure and elastic properties of low temperature sealing phosphate glasses. *Journal of Non-Crystalline Solids* 288: 140-147
- Wei Gao and Nigel M. Sammes. 1999. An introduction to electronic and ionic materials. World Scientific Publishing, pp. 207
- Weng, C. Z., Chen, J. H. and Shih, P. Y. 2009. Effect of dehydroxylation on the structure and properties of  $\text{ZnCl}_2\text{-ZnO-P}_2\text{O}_5$  glasses. *Materials Chemistry and Physics* 115: 628-631.
- West, A. R. 1991. Solid state chemistry and its applications. John Wiley and Sons. Pp. 109
- Weyl, W. A. and Marboe, E. C. 1962. The Constitution of Glasses, A dynamic interpretation, Vol. 1, Wiley, New York.

- Wiench, J. W., Pruski, M., Tischendorf, B., Otaigbe, J. U. and Sales, B. C. 2000. Structural studies of zinc polyphosphate glasses by nuclear magnetic resonance. *Journal of Non-Crystalline Solids* 263&264: 101-110
- Xiaolin Chen, Yonghong Cheng, Xiaojun Xie, Wutong Feng and Hong Wang, Calculation of the relaxation time of h-BN based on dielectric data. International Conference on Solid Dielectric, Winchester, UK, 2007: 639-642
- Xu, Q. and Ichikawa, K. 1985. Thermal diffusivity of Ge-Te glass near the glass-supercooled-liquid transition. *Journal of Physics C: Solid State Physics* 18: L985-989
- Yu, X., Day, D. E., Long, G. J. and Brow, R. K. 1997. Properties and structure of sodium-iron phosphate glasses. *Journal of Non-Crystalline Solids* 215: 21-31
- Yusoff, A. R. M. and Abd. Majid, W. H. 2005. Pyroelectric behavior and dielectric properties of linear copolysiloxane/eicosylamine superlattice. *European Physical Journal B* 45: 33-37
- Zachariasen W. H. 1932. The atomic arrangement in glass. *Journal of Chemical Society* 54: 3841-3851