

ULTRASONIC ASSISTED EXTRACTION OF THYMOL FROM Plectranthus amboinicus (Lour.) Spreng LEAVES

NUR AMIRAH ASIFA RAISHA BINTI ZAHARI

IPTPH 2020 2



ULTRASONIC ASSISTED EXTRACTION OF THYMOL FROM Plectranthus amboinicus (Lour.) Spreng LEAVES



Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia, in Fulfilment of the Requirements for the Degree of Master of Science

November 2019

All material contained within the thesis, including without limitation text, logos, icons, photographs and all other artwork, is copyright material of Universiti Putra Malaysia unless otherwise stated. Use may be made of any material contained within the thesis for non-commercial purposes from the copyright holder. Commercial use of material may only be made with the express, prior, written permission of Universiti Putra Malaysia.

Copyright © Universiti Putra Malaysia

 \mathbf{G}



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirement for the degree of Master of Science

ULTRASONIC ASSISTED EXTRACTION OF THYMOL FROM Plectranthus amboinicus (Lour.) Spreng LEAVES

By

NUR AMIRAH ASIFA RAISHA BINTI ZAHARI

November 2019

Chairman: Luqman Chuah Abdullah, PhDFaculty: Institute of Tropical Forestry and Forest Products

Plectranthus amboinicus is a medicinal herb with aromatic smells. They are commonly used in food processing and eaten as vegetables. P.amboinicus is also used to relief burn and control asthma. Scientific research on the leaves of this plant reveals that it possesses many beneficial bioactivities and its extract from leaves has a great potential to be used in developing commercial products. However, there is a lack of research on the processing aspects to process its bioactive extract. This research studied two main processes including drying of the leaves using tray dryer and solid-liquid extraction using ultrasonic assisted extraction (UAE). Drying kinetics and mathematical modelling on P. amboinicus leaves were studied. The durations for the drying process are 18, 46 and 74h for 55, 45 and 35 °C, respectively. Midilli and Kucuk model was found to be the most fitted model on the drying kinetic modelling with R2 of 0.998, 0.999 and 0.979 for temperatures of 55, 45 and 35 °C, respectively. The effective moisture diffusivity, Deff was calculated with values of 7.63 x 10-9 m2/s (55 °C), 2.29 x 10-9 m2/s (45 °C) and 1.14 x 10-9 m2/s (35 °C). The activation energy is at 77.78 kJ/mol. The DPPH scavenging values are 80.63, 71.70, and 60 % for each sample dried at temperatures of 35, 45 and 55 °C, respectively. Ultrasonic assisted extraction (UAE) was used as the extraction method to extract thymol concentration. The extraction kinetics and modelling were done at 3 different temperatures. The extracted thymol concentration is the lowest at 60 °C as compared to 40 and 25 °C. The Equilibrium-dependent solid-liquid extraction (EDSLE) model was chosen as the best-fitted model for the kinetic modelling. The R^2 values are 0.99, 0.95 and 0.93 for temperatures of 25, 40 and 60 °C, respectively. The optimum parameters for thymol extraction from *P.amboinicus* are at temperature of 55°C, 23 min of extraction and ratio of solute to solvent (g/mL) at 1: 35. The mechanism of UAE was explained based on observation of the structure changes using Scanning Electron Microscope (SEM). The finding of this study suggested that, increasing of drying temperature will shorten the drying time using the tray drier. UAE is a suitable method to extract thymol from P. amboinicus leaves.

Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master Sains

PENGEKSTRAKAN TIMOL DARIPADA DAUN Plectranthus amboinicus (Lour.) Spreng DENGAN BANTUAN ULTRASONIK

Oleh

NUR AMIRAH ASIFA RAISHA BINTI ZAHARI

November 2019

Pengerusi: Luqman Chuah Abdullah, PhDFakulti: Institut Perhutanan Tropika dan Produk Hutan

Plectranthus amboinicus adalah herba perubatan dengan bau aromatik. Mereka biasanya digunakan dalam pemprosesan makanan dan juga dimakan sebagai sayuran. P. amboinicus digunakan untuk melegakan melecur dan merawat athma. Penyelidikan saintifik pada daun ini mendedahkan bahawa ia mempunyai banyak bahan bioaktif yang bermanfaat dan ekstrak dari daun ini mempunyai potensi besar untuk membangunkan produk kormesial. Walaubagaimanapun, terdapat kekurangan penyelidikan mengenai aspek pemprosesan untuk memproses ekstrak bioaktifnya. Penyelidikan ini mengkaji dua proses utama termasuk pengeringan daun mengunakan pengering dulang dan pengestrakan pepejal-larutan mengunakan pengekstraktor dengan bantuan ultrasonik (UAE). Pengeringan kinetik dan permodelan pada daun P. amboinicus telah dikaji. Tempoh bagi proses pengeringan ialah 18, 46 dan 74 jam untuk 55, 45 dan 35 °C. Model Midilli dan Kucuk didapati paling sesuai untuk model pengeringan kinetik dengan nilai R², 0.998, 0.999 dan 0.979 untuk suhu 55, 45 and 35 °C. Keberkesanan kekurangan kelembapan, Deff telah dikira dan nilainya adalah 7.63 x 10-9 m2/s (55 °C), 2.29 x 10-9 m2/s (45 °C) and 1.14 x 10-9 m2/s (35 °C). Tenaga pengaktifan adalah sebanyak 77.78 kJ/mol. Kadar pemusnahan DPPH adalah 80.63, 71.70, and 60 % untuk daun yang dikeringkan dengan suhu 35, 45 dan 55 °C. Pengestrakan dengan ultrasonik digunakan sebagai kaedah pengekstrakan untuk mengekstrak kepekatan timol. Permodelan kinetik ekstrak dilakukan pada tiga suhu berbeza. Kepekatan timol yang diekstrak adalah paling rendah pada 60 °C berbanding 40 dan 25 °C. Model EDSLE dipilih sebagai model terbaik untuk permodelan kinetik. Nilai R² adalah 0.99, 0.95 and 0.93 pada suhu 25, 40 and 60 °C. Parameter yang optimum untuk mengekstrak timol dari daun P. amboinicus ialah pada suhu 55 °C, 23 minit masa ekstrak dan nisbah pepejal dan pelarut (g/mL) adalah 1:35. Mekanisma UAE dijelaskan berdasarkan pemerhatian perubahan struktur mengunakan Mikroskop pengimbas electron (SEM). Hasil kajian ini mencadangkan peningkatan suhu pengeringan dapat memendekkan masa pengringan dengan mengunakan pengering dulang. UAE adalah kaedah yang sesuai untuk mengekstrak timol dari daun P. amboinicus.

ACKNOWLEDGEMENTS

In the name of The Great Almighty Allah SWT.

My greatest wishes and thank to The Great Almighty Allah who gives my life and instructs me on the way of life.

My sincere gratefulness and love to my parents, grandmothers, and siblings for their endless love support and encouragement to me to accomplish my studies.

To the infinite firmness, eagerness, and patient guidance of my dearest supervisor Prof. Dr. Luqman Chuah Abdullah, I would like to express my deepest appreciation and gratitude. Thank you so much for your support, fruitful guidance and time to time feedback and assist financially my studies.

My unlimited thank to all laboratory fellows, seniors and beloved friends for their pleasant company, conversation, support, help, guidance, and friendship.

My best regard to Universiti Putra Malaysia. Lastly, I would like to thank all technical staff, lab assistants, lab technicians and all staff in UPM.

This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Master of Science The members of the Supervisory Committee were as follows:

Luqman Chuah Abdullah, PhD

Professor Faculty of Engineering Universiti Putra Malaysia (Chairman)

Chong Geun Heen, PhD

Associate Professor Faculty of Food Science and Technology Universiti Putra Malaysia (Member)

Chua Bee Lin, PhD

Senior Lecturer Faculty of Innovation and Technology Taylor's University (Member)

ZALILAH MOHD SHARIFF, PhD

Professor and Dean School of Graduate Studies Universiti Putra Malaysia

Date:

Declaration by graduate student

I hereby confirm that:

- this thesis is my original work;
- quotations, illustrations and citations have been duly referenced;
- this thesis has not been submitted previously or concurrently for any other degree at any other institutions;
- intellectual property from the thesis and copyright of thesis are fully-owned by Universiti Putra Malaysia, as according to the Universiti Putra Malaysia (Research) Rules 2012;
- written permission must be obtained from supervisor and the office of Deputy Vice-Chancellor (Research and Innovation) before thesis is published (in the form of written, printed or in electronic form) including books, journals, modules, proceedings, popular writings, seminar papers, manuscripts, posters, reports, lecture notes, learning modules or any other materials as stated in the Universiti Putra Malaysia (Research) Rules 2012;
- there is no plagiarism or data falsification/fabrication in the thesis, and scholarly integrity is upheld as according to the Universiti Putra Malaysia (Graduate Studies) Rules 2003 (Revision 2012-2013) and the Universiti Putra Malaysia (Research) Rules 2012. The thesis has undergone plagiarism detection software.

Signature:	. Date:
Name and Matric No.:	

Declaration by Members of Supervisory Committee

This is to confirm that:

- the research conducted and the writing of this thesis was under our supervision;
- supervision responsibilities as stated in the Universiti Putra Malaysia (Graduate Studies) Rules 2003 (Revision 2012-2013) are adhered to.

Signature: Name of Chairman of Supervisory	
Committee:	Luqman Chuah Abdullah
Signature:	
Name of Member of	
Supervisory	
Committee:	Chong Geun Heen
Signature: Name of Member of Supervisory Committee:	Chua Bee Lin

TABLE OF CONTENTS

	Page
ABSTRACT	i
ABSTRAK	ii
ACKNOWLEDGEMENTS	iii
APPROVAL	iv
DECLARATION	vi
LIST OF TABLES	xi
LIST OF FIGURES	xii
LIST OF ABBREVIATIONS	xiii

CHAPTER

1	INT	RODUCTION	1
	1.1	Herbal Medicine	1
	1.2	Herbal Processing	2
	1.3	Problem Statements	4
	1.4	Objectives	5
	1.5	Thesis Outline	5
	1.6	Scope of Study	6
2	LITI	ERATURE REVIEW	7
	2.1	Introduction	7
	2.2	Plectranthus amboinicus (Lour.)Spreng	8
		2.2.1 Introduction on <i>P. amboinicus</i>	8
		2.2.2 Plant Morphology	9
		2.2.3 Phytochemistry of <i>P. ambonicus</i>	10
	2.3	Drying Process	13
	2.4	Drying Kinetic	13
		2.4.1 Drying Rate	13
	2.5	Mathematical modelling	15
	2.6	Extraction	16
		2.6.1 Parameter Affected the Extraction	16
		yield	
		2.6.2 Type of Extraction	17
	2.7	Response Surface Methodology (RSM)	22
		2.7.1 Type of Design by RSM	22
	2.8	Extraction Kinetic	24
		2.8.1 Fick's First Law	25
		2.8.2 Fick's Second Law	25
		2.8.3 Mathematical Modelling	26
3	MET	THODOLOGY	27
	3.1	Introduction	27
	3.2	Sample Preparation	27
	3.3	Drying Process	28
	3.4	Mathematical Modelling	28

3.5	Fitting Model	29
3.6	Effective Moisture Diffusivity	29
3.7	Activation energy	30
3.8	Antioxidant Activity Using 1 1,2-Diphenyl-2-	30
	Picrylhydrazyl (DPPH) Free Radical	
	Scavenging Assay (DPPH Assay)	
3.9	Ultrasonic Assisted extraction	31
	3.9.1 Experiment for Effect of	32
	Temperature, Solvent Ratio and	
	Extraction Time on The	
	Concentration of Thymol in <i>P</i> .	
	amboinicus	
3.10	Extraction kinetics	32
	3.10.1 Equilibrium-Dependent Solid-	32
	Liquid Extraction (EDSLE) Model	
	3.10.2 Peleg Model	34
	3.10.3 Pseudo-first order Model	35
	3.10.4 Power Model	35
	3.10.5 Solution of Mathematical Models	36
3.11	Optimization of Concentration of Thymol	36
	from Extraction of <i>P. amboinicus</i>	
3.12	Gas Chromatography (GC)	37
3.13	Leaves Surface Structure Comparison	38
RESU	JLTS AND DISCUSSION	39
4.1	Drying of P. amboinicus	39
	4.1.1 Drying kinetic	39
	4.1.2 Mathematical Modelling	40
	4.1.3 Effective Moisture Diffusivity	43
	4.1.4 Activation Energy	43
4.2	Effect of Drying on Antioxidant Activity of	44
	Leaves of P. Amboinicus	
4.3	Mathematical Modelling of Thymol	46
	concentration of <i>P. amboinicus</i> leaves	
	4.3.1 Extraction Kinetic and Mathematical	46
	Modelling	
	4.3.2 Comparison Between Experimental	47
	Data and Different Extraction	
	Kinetic Model at Different	
	Temperature	
4.4	Optimization of Thymol Concentration using	50
	RSM	
	4.4.1 ANOVA analysis	51
	4.4.2 3D Graph and Contour plot on the	53
	Effect of Parameter on the	20
	Concentration of Thymol	
4.5	SEM image of <i>P. amboinicus</i>	57
	4.5.1 Possible Mechanism of UAE based	59
	on the SEM Image	57

5	CONCLUSION		61
	5.1	Conclusion	61
	5.2	Future Studied	61
REFERE	NCES		62
APPEND	ICES		70
BIODAT	A OF ST	UDENT	82
LIST OF	PUBLIC	ATIONS	83



 \bigcirc

LIST OF TABLES

Table	Page
2.1 Vernacular names and traditional uses of <i>P</i> . <i>amboinicus</i> commonly used by the locals in their respective countries	9
2.2 Preliminary study on ethanolic extract of the <i>P</i> .	10
2.3 <i>amboinicus</i> leave Phytochemical analysis of extract <i>P. amboinicus</i>	11
2.4 Chemical composition of the essential oil analyzed by GC and GCMS (Senthilkumar & Venkatesalu., 2010)	12
 2.5 2.6 2.6	15 21
2.7 Previous study using RSM for herb and	23
2.8 Previous research done using different models on herb and agricultural product	26
3.1 CCD for UAE of thymol concentration	37
3.2 Uncoded and coded level of independent variables	37
4.1 Selected model for drying kinetic modelling	40
4.2 Statistical analysis of fitted models for drying of <i>P. amboinicus</i> leaves at different time	40
4.3 Antioxidant activity for different drying	45
4.4 Selected models for extraction kinetic modelling	47
4.5 Constant and R^2 value for three model of extraction kinetic of thymol concentration	48
4.6 The experiment run with experimental data of thymol concentration design by CCD	50
4.7 Analysis of variance for response surface model for the yield of thymol	51
4.8 Estimated regression coefficient and analysis of variance (ANOVA) for the investigated parameters	52
4.9 Solution of optimization of yield of thymol concentration by UAE	56
4.10 Residual calculation by OND verification of optimal condition	56
4.11 4.11 4.11 Roughness values, R_a for UAE SEM images	59

LIST OF FIGURES

Table

6

		Page
1.1	Flowchart of herbal processing	2
2.1	P. amboinicus leaves	3
2.2	Chemical structure for thymol	8
2.3	A typical drying curve of agricultural product	11
	showing constant rate and falling rate period	14
	(Onwude et al., 2016;Inyang et al., 2018)	
3.1	Flowchart of methodology	27
3.2	Schematic diagram of laboratory scale tray dryer	27
3.3	Ultrasound assisted extraction laboratory set up	20
3.4	Schematic diagram of extraction process and	22
4.1	solids	55
4.1	Variation of moisture ratio vs time during drying	40
4.0	of P. amboinicus leaves of tray drier	40
4.2	The comparison of the experimental and predicted	12
	moisture ratio of <i>P. amboinicus</i> leaves at	42
4.2	different drying time	
4.3	Linear relationship of $\ln D_{eff}$ vs $1/T(K)$	4.4
4.4	Effect of temperature on the extraction of thymol	44
	from <i>P. amboinicus</i> leaves	40
4.5	The comparison of the actual and predicted of	
	concentration of thymol obtained using EDSLE	49
	model (a) at 25 °C (b) at 40 °C (c) 60 °C	
4.6	A, C and E show 3D graph: B, D, and F show the	
	contour plot interaction between parameters	55
4.7	SEM image of raw P. amboinicus	
4.8	SEM image of leaves after UAE at (a) 20 min and	57
	(b) 40 min	58
4.9	SEM image of leaves after UAE at (a) 30 mL and	
	(b) 40 mL	58
4.10	SEM image of leaves after UAE at (a) 40 °C and	-
	(b) 60 °C	59
4.11	Possible mechanism of UAE (a) image of solid	
	particle of leaves inside solvent (b) the forming of	60
	cavitation bubble by ultrasonic waves (c) the	
	breaking down of the cavitation chemical bubble	
	(d) component has been release to the solvent;	
	adapt from (Chemat et al., 2017).	

LIST OF ABBREVIATIONS

UAE	Ultrasonic Assisted Extraction
CCD	Central Composite Design
RSM	Respond Surface Methodology
MR	Moisture Ratio
SEM	Scanning Electron Microscope
GC	Gas Chromatography
RMSE	Root Mean Square Error
DPPH	1 1,2-diphenyl-2-picrylhydrazyl
EDSLE	Equilibrium-dependent solid-liquid extraction
ANOVA	Analysis of Variance
R^2	Coefficient of Determination
χ^2	Chi square
D_{eff}	Effective moisture diffusivity
Mt	Moisture content at specific time
Mo	Initial moisture content
Me	Equilibrium moisture content
M _{pre}	Predicted moisture content
Mexp	Experimental moisture content
Ea	Activation energy
R	Ideal gas constant
Ab _s	Absorbance sample
Ab _c	Absorbance control

CHAPTER 1

INTRODUCTION

1.1 Herbal Medicine

Herbal medicine is the oldest and still the most widely used system of medicine in the world today. The medicine is basically made exclusively from plant. It is used in all societies and is common to all cultures in the world. Nowadays, the plant-based medicines are most used in various field such as in public health practices and to maintain a good health. According to a report of World Health Organization (WHO), more than 80% of world's populations depend on traditional medicine for their primary health care needs (Swamy *et al.*, 2011). Knowledge of the phytochemicals is desirable not only for the discovery of healthcare products, but also in disclosing new sources of economic materials like alkaloids, tanins, oils, gums etc. (Swamy et al., 2011). The use of herbal supplements has increased dramatically over the past 30 years. Herbal medicine is used to treat many conditions, such as allergies, asthma, eczema, premenstrual syndrome, rheumatoid arthritis, fibromyalgia, migraine, menopausal symptoms, chronic fatigue, irritable bowel syndrome, and cancer, among others. It is best to take herbal supplements under the guidance of a trained provider. For example, one study found that 90% of people with arthritic use alternative therapies, such as herbal medicine. Since herbal medicines can potentially interact with prescription medications, and may worsen certain medical conditions (Ernst, 2019).

World Health Organization (WHO) estimates that the global market is approximately USD 83 billion annually. It is difficult to calculate the data regarding the usage of herb worldwide due to the varied ways which herbs are used, e.g. food products, energy drinks, multivitamins and raw form (Robinson & Zhang, 2011). The national survey conducted in year 2007 by the National Centre for Complementary and Alternative Medicine (NCCAM) showed that 17.7 % of adults have used natural products (primarily herbs) in a one-year period (Rivera *et al.*, 2013). In Western countries, the trend of using medical herb are involved by adding the herbs to energy drinks and weight loss and nutritional products. In some countries, herbs can serve as a major way of treating certain conditions or diseases more cost effectively, especially if the herb can be grown locally or regionally (Rivera *et al.*, 2013).

In the scientific community, they highly interest with the essential oils that found in the natural product. The essential oils are complex mixture rich in terpenes with different degrees of lipophilicity and relative hydrophilicity (De Lira Mota *et al.*, 2012). Essential oils are aromatic liquid frequently obtained by steam distillation of the several plant materials. They commonly composed of volatile metabolites such as terpenoids and phenylpropanoid. Some report state that crude essential oils and their compound are used in folk medicine, indicating the pharmaceutical potential of the compound (Dos Santos *et al.*, 2015). Essential oil is the essence from a plant which is important for pharmaceuticals. Thus, the concentration of essential oil is a vital element in this study.

An appropriate solvent is needed to maximize the amount of oils extracted (Kuok Loong *et al.*, 2014).

Extraction process is the process of separation of medicinally active portion of plant or animal tissue from the inactive or inert component by using selective solvent in standard extraction procedure. The aim of the extraction process is for the crude drugs are attain the therapeutically desired and to eliminate the inert material by treatment with a selective solvent. There are some general methods for the extraction of medical herb which are, maceration, infusion, digestion, Soxhlet, ultrasound extraction (sonication), and many more (Sukhdev et al., 2008). The extraction process is the key step to study of the medical plant, because extraction process is the step in the processing of the bioactive constituent from the plant material. Traditional methods such as maceration and Soxhlet extraction are commonly used at the small research setting or at Small Manufacturing Enterprise (SME) level. Some modification has been done in the processing of medicinal plants such as the modern extraction methods; microwave-assisted (MAE), ultrasoundassisted extraction (UAE) and supercritical fluid extraction (SFE), in which these advances are aimed to increase yield at lower cost. Moreover, modifications on the methods are continuously developed with such variety of methods present (Azwanida, 2015).

1.2 Herbal Processing

Herbs are mostly used in food and health industries. The presence of phytochemical ingredient gives a lot of beneficial effect to the human as in health improvement and beauty. The increase of popularity of herbal usage by the global market which also experience similar growth. Herbal medicine not only included the finished product but also need to look more such as the medicinal plant itself, herbal materials, and the herbal preparation. All these criteria are moving into the international commerce and the global trade arena, which indicate increase of economic value and importance. Hence the quality of herbal medicine of every stage production have been major concern to the health authorities, healthcare provider, the herbal industries and public itself (WHO, 2018). The flow chart in Figure 1.1 shows the general step in herbal processing.



Figure 1.1: Flow chart of herbal processing.

One of the popular methods for preservation is drying process. The process involving the removal of water content or moisture from the herb to the acceptable content for aim to marketing, storage or processing purpose. Conventional method of drying process usually is the oven drying method. Nowadays, there are lots of method have been introduced to herbal drying process such as using tray dryer. Tray dryer was said that to be mostly used because of it shape and economic design. The concept of tray dryer is by transferring the hot air steam across the tray where the sample have been put. A lot of sample can be dried at the same time since tray dryer can be loaded with extra tray for carrying sample in different level (Misha *et al.*, 2013).

After the drying process the next method is extraction process. Solid-liquid extraction (SLE) is the method for extraction process. Ultrasonic assisted extraction (UAE) is one of the SLE method. UAE has been stated that as a sustainable alternative compare to conventional method because it required low solvent and energy consumption. Besides, easy to handle equipment, safe, economic and can be operated at atmospheric pressure and ambient temperature are among other advantages of using this method. UAE process produces acoustic cavitation that damage the cell wall of the herbal sample which will cause the bioactive compound to be released to the solvent (Medina-Torres, N *et al.*, 2017). Once the bioactive compound had been released to the solvent, the solvent will be separated using rotary evaporator. The crude extract collected after the separation process will undergo certain analysis for bioactive compound determination.

1.3 Problem Statements

Herbal industries once an unpopular industry but has now grown over the years which give billion worth of benefits and wealth. There are lots of good quality product in the local market which is not enough to meet the demand of public desired. There are lots of way to develop and introduce new herbal product.

P. amboinicus leaves is one of the herbal medical plant that found in Malaysia and it origin are found in in Africa and India. They also available in Asian country such as China, Indonesia, Thailand, Philipines, Vietnam, and Cambodia. Some are found in South Africa, Fiji, Cuba, Germany, Guyana, Puerto Rico, and USA (Arumugam *et al.*, 2016). It contains many biochemical components. *P. amboinicus* leaves is not only valuable in medical aspect but also in food industry because of its pleasant smell. The active compound found in the *P. amboinicus* leaf which is thymol contributing to numerous benefits to human. Many analyses have been carried out on *P. amboinicus* leaf but there is limited research working on single active compound inside the leaves. *P. amboinicus* one of the alternative sources to provide thymol in Malaysia. Since lot of thymol are found in thyme which is not easy to find in Malaysia. The suitable conditions for extracting thymol from the leaves are yet studied.

P. amboinicus leaf is perishable and therefore always subject to quick spoilage and lead to become waste product. The resulted spoilage is from dehydration, fungal infection, dechlorophyll and others. There are many actions taken to resolve this problem such as drying process, chemical treatment, various way of storage, packaging method and materials. Extraction of essential oils will provide a way to resolve the leaves from becoming waste product. Usually drying process was done using conventional method such as oven method or sundried method, however some of other methods are more convenient, faster and hygiene compare to conventional. In this study, tray dryer was used instead of conventional method.

There is limited research on the extraction process of *P. amboinicus* leaf. Therefore, study needs to be carried out to obtain the optimum process parameters to maximize the quality of extract of the *P. amboinicus* leaf. The usage of ultrasound energy in laboratory-based technique for assisting the extraction from plant materials is widely published. The ultrasonic assisted study (UAE) has been recognized for potential in industry application for Phyto-chemical industry for wide range of herbal extraction. There is also limited research reported on the UAE for *P. amboinicus* leaf extract. The conventional methods, such as maceration and Soxhlet, are commonly used for herbal processing. However, there are certain advantages and disadvantages of these methods. By using UAE, some improvements can be achieved in the extraction process, such as to shorten the extraction duration and the solvent usage.

4

1.4 Objectives

1. To investigate effect of temperature (35, 45 and 55 $^{\circ}$ C) on drying of *P. amboinicus* leaves using tray dryer, its drying kinetic and effect of drying temperature on antioxidant activity.

2. To determine the extraction kinetic and applying mathematical model on thymol extraction from *P. amboinicus* leaves using UAE.

3. To determine the optimum process parameters including the temperature (40 to 60 °C), time (20 to 40 min) and solid to solvent ratio (1:30 to 1:40) for thymol extraction from *P. amboinicus* leaves using UAE.

1.5 Thesis outline

This thesis is divided into five chapter. The thesis starts with introduction in Chapter one, which include on the herbal medicine and processing, problem statements, objectives, thesis outline and the scope of study.

Chapter two present the overview of the *P. amboinicus* herbs and it benefits. This chapter also present on drying and extraction process along with their kinetics modelling.

Chapter three describe the methodology flow chart of this research. Firstly, on the drying process of the *P. amboinicus* leaves using the tray dryer. Mathematical model and fitting model were described. Antioxidant activity method was described. Secondly, the extraction kinetic part where the extraction kinetic modelling was described. Third, the optimization part where the design of experiment was done using Design expert software. Lastly the analysis of the *P. amboinicus* leave surface structure using Scanning Electron Microscope (SEM).

Chapter four present the result of drying and extraction kinetic and their mathematical modelling. Optimization result as given by Design Expert software and analysis of leaves surface structure was shown. The results presented in graphical form, table, and statistical analysis.

Chapter five present the conclusion for the research together with recommendation for future study

1.6 Scope of Study

The scope of this work covered two process involved in producing bioactive extract of *P. amboinicus* leaves namely drying of raw material and ultrasonic assisted extraction, UAE. Drying of raw material is the first post-harvest step to keep the quality of the dried leaves for the extraction process. The effect of the drying temperature on the quality of the leaves and drying kinetic were studied in order to determine the optimum drying temperature and the time of drying. Thin layer models were used to describing the drying process.

The effectiveness of UAE is done by numbers of parameters. The parameters that were considered to be use in the extraction process are the solid to solvent ratio, extraction temperature and the time of extraction. The suitable duration was determined by studying the extraction kinetic. Mathematical models were proposed for predicting the extraction process. The influence of the parameters listed were optimized using Central Composite Design (CCD) of the Respond Surface Methodology (RSM).

REFERENCES

- AhmadSoraya I., Sulaiman C., Basri M., Reza H., Masoumi F., Chee, W. J., & Ashari S. E. (2017). Effects of temperature, time, and solvent ratio on the extraction of phenolic compounds and the anti-radical activity of *Clinacanthus nutans Lindau* leaves by response surface methodology. *Chemistry Central Journal*, 1–11. https://doi.org/10.1186/s13065-017-0285-1
- Akpinar E. K., & Bicer Y. (2007). Modelling of thin layer drying kinetics of sour cherry in a solar dryer and under open sun. *Journal of Scientific and Industrial Research*, 66, 764-771.
- Alibas I. (2014). Mathematical modeling of microwave dried celery leaves and determination of the effective moisture diffusivities and activation energy. *Food Science and Technology*, *34*(2), 394–401.
- Arumugam G., Swamy M. K., & Sinniah, U. R. (2016). *Plectranthus amboinicus* (Lour.) Spreng: Botanical, phytochemical, pharmacological and nutritional significance. *Molecules*, 21(4), 369.
- Ashtiani S. H. M., Salarikia A., & Golzarian M. R. (2017). Analyzing drying characteristics and modeling of thin layers of peppermint leaves under hot-air and infrared treatments. *Information Processing in Agriculture*, 4(2), 128-139.
- Asiimwe S., Karlsson A. B., Azeem M., Mugisha K. M., Namutebi A., & Gakunga N. J. (2014). Chemical composition and toxicological evaluation of the aqueous leaf extracts of *Plectranthus amboinicus* Lour. Spreng. *International Journal of Pharmaceutical Science Invention*, 3(2), 19–27.
- Azmin S. N. H. M., Manan Z. A., Alwi S. R. W., Chua L. S., Mustaffa A. A., & Yunus N. A. (2016). Herbal processing and extraction technologies. *Separation and Puification Reviews*, 45 (4), 305-320.
- Azwanida N. (2015). A review on the extraction methods use in medicinal plants, principle, strength and limitation. *Medicinal & Aromatic Plants*, 4(3), 3–8.
- Basch E., Ulbricht C., & Basch E. (2014). Thyme (*Thymus vulgaris L.*), Thymol thyme (Thymus vulgaris L.), Thymol. *J Herb Pharmacother.*, 4(1), 49-67.
- Chan C. H., Yusoff R., & Ngoh G. C. (2014). Modeling and kinetics study of conventional and assisted batch solvent extraction. *Chemical engineering research and design*, 92(6), 1169-1186.
- Chemat F., Rombaut N., Sicaire A. G., Meullemiestre A., Fabiano-Tixier A. S., & Abert-Vian M. (2017). Ultrasound assisted extraction of food and natural products. Mechanisms, techniques, combinations, protocols and applications. A review. Ultrasonics Sonochemistry, 34, 540–560.

- Cheung Y., Siu K., & Wu J. (2013). Kinetic models for ultrasound-assisted extraction of water-soluble components and polysaccharides from medicinal fungi. *Food Bioprocess Technol.*, 6, 2659–2665.
- Darvishi H., Rezaie A., Asghari A., Azadbakht M., Najafi G., & Khodaei J. (2014). Study of the drying kinetics of pepper. *Journal of the Saudi Society of Agricultural Sciences*, *13*(2), 130–138.
- De Lira Mota K. S., De Oliveira Pereira F., De Oliveira W. A., Lima I. O., & De Oliveira Lima E. (2012). Antifungal activity of *Thymus vulgaris L*. essential oil and its constituent phytochemicals against rhizopus oryzae: Interaction with ergosterol. *Molecules*, 17(12), 14418–14433.
- Dias A. L. B., Sergio C. S. S., Santos P., Barbero G. F., Rezende C. A., Martinez J. (2017). Ultrasound-assisted extraction of bioactive compounds from dedo de moça pepper (*Capsicum baccatum L.*): Effects on the vegetable matrix and mathematical modeling. *Journal of Food Engineering*, 198, 36-44.
- Dong Z., Gu F.J., Xu F., Wang Q., (2014) Comparison of four kinds of extraction techniques and kinetics of microwave-assisted extraction of vanillin from Vanilla planifolia Andrews. Food Chemistry, 149, 54.61.
- Dos Santos N. O., Mariane B., Lago J. H. G., Sartorelli P., Rosa, W., Soares, M. G., da Silva, A.M., Lorenzi, H., Vallim, M.A., & Pascon, R. C. (2015). Assessing the chemical composition and antimicrobial activity of essential oils from Brazilian plants - *Eremanthus erythropappus* (Asteraceae), *Plectrantuns barbatus*, and *P. amboinicus* (Lamiaceae). *Molecules*, 20(5), 8440–8452.
- Erbay Z., & Icier F. (2010). A review of thin layer drying of foods: Theory, modeling and experimental results. *Critical Reviews in Food Science and Nutrition*, 50(5), 441–464.
- Ernst E. (2019). Herbal medicine in the treatment of rheumatic diseases. *Rheumatic Disease Clinics of NA*, 37(1), 95–102.
- Evin D. (2011). Food and bioproducts processing thin layer drying kinetics of *Gundelia* tournefortii L. Food and Bioproducts Processing, 90(2), 323–332.
- Falcone P., Speranza B., Nobile M. A. D. E. L., & Corbo M. R. (2005). A study on the antimicrobial activity of thymol intended as a natural preservative, *68*(8), 1664–1670.
- Giacometti J., Žauhar G., & Žuvi' M. (2018). Optimization of ultrasonic-assisted extraction of major phenolic compounds from olive leaves (Olea europaea L.) using response surface methodology. *Foods*, 7(149), 1–14.
- Gujar J. G., Wagh S. J., & Gaikar V. G. (2010). Experimental and modeling studies on microwave-assisted extraction of thymol from seeds of *Trachyspermum ammi* (TA). Separation and Purification Technology, 70, 257–264.

- Habibullah W., & Devi C. (2016, November). Ultrasonic-assisted extraction of essential oil from *Botryophora geniculate* using different extracting solvents. In *American Institute of Physics Conference Series* (Vol. 1787, No. 4).
- Handa S. S. (2008). An overview of extraction techniques for medicinal and aromatic plants. *Extraction technologies for medicinal and aromatic plants*, *1*.
- Hossain M.B., Brunton N.P., Patras A., Tiwari B., O'Donnell C.P., Martin-Diana A.B., & Barry-Ryan C. (2012). Optimization of ultrasound assisted extraction of antioxidant compounds from Marjoram (*Origanum majorana* L.) using response surface methodology, *Ultrason Sonochem.*, 19(3), 582–590.
- Inyang U. E., Oboh I. O., & Etuk B. R. (2018). Kinetic models for drying techniques Food materials. Advances in Chemical Engineering and Science, 8, 27–48.
- Jang S., Lee A. Y., Lee A. R., Choi G., & Kim,H. K. (2017). Optimization of ultrasoundassisted extraction of glycyrrhizic acid from licorice using response surface methodology. *Integrative Medicine Research*, 6(4), 388-394.
- Jennan S., Farah A., & Mahjoubi F. (2015). Optimisation of ultrasound assisted extraction of *T. hyemalis* using the response surface methodology, *J. Mater. Environ. Sci.*, 6(3), 773–778.
- Jian K., Tong W., Hongyuan Z., & Leilei S. (2013). The extraction and mass transfer process of soluble solids in Russian olive. *African Journal of Plant Science*, 7(9), 407-413.
- Jing C., Dong X., & Tong J. (2015). Optimization of ultrasonic-assisted extraction of flavonoid compounds and antioxidants from alfalfa using response surface method, *Molecules*, 20(9), 15550–15571.
- Kaur B. P., Sharanagat V. S., & Nema P. K. (2015). Fundamentals of drying, in "Drying technologies for foods: Fundamentals & applications" Prabhat K. Nema, Barjinder Pal Kaur, Arun, S. Mujumdar, (Eds.), Chapter 1, New India Publishing Agency, New Delhi.
- Khani S., B.Khoshandam & Mirhaj M. (2013). Calculation of moisture content and drying rate during microwave drying. *Applied Mechanics and Materials*, 423-426, 746-749.
- Kitanovi'c S., Milenovi'c D., & Vlada B., V. (2008). Empirical kinetic models for the resinoid extraction from aerial parts of St. John' s wort (Hypericum perforatum L.). *Biochemical Engineering Journal*, 41 (1), 1–11.
- Kowalski R., & Wawrzykowski J. (2009). Effect of ultrasound-assisted maceration on the quality of oil from the leaves of thyme *Thymus vulgaris* L. *Flavour and Fragrance Journal*, 24(2), 69-74.

- Kuok Loong N. G., Wahida P. F., & Chong C. H. (2014). Optimisation of extraction of thymol from plectranthus amboinicus leaves using response surface methodology. *Journal of Engineering Science and Technology*, 9(Spec. Issue on Eureca 2013), 79–88.
- Lai J., Xin C., Zhao Y., Feng B., He C., Dong Y., Fang Y. & Wei S. (2013). Optimization of ultrasonic assisted extraction of antioxidants from black soybean (*glycine max var*) sprouts using response surface methodology, *Molecules*, *18*(1), 1101–1110.
- Lazar L., Iulia A., Volf I., & Popa V. I. (2016). Ultrasonics sonochemistry kinetic modeling of the ultrasound-assisted extraction of polyphenols from picea abies bark. *Ultrasonics Sonochemistry*, 32, 191–197.
- Lee A. Y., Kim H. S., Choi G., Kang Y. M., & Kim H. K. (2015). Optimization of ultrasonic-assisted extraction of daurisoline and dauricine from menispermi rhizoma by response surface methodology. *Journal of Liquid Chromatography* & *Related Technologies*, 38 (16), 1561-1570.
- Medina-Torres N., Ayora-Talavera T., Espinosa-Andrews H., Sánchez-Contreras A., & Pacheco N. (2017). Ultrasound assisted extraction for the recovery of phenolic compounds from vegetable sources. *Agronomy*, 7(3), 47.
- Meisami-asl E., & Rafiee S. (2009). Mathematical modeling of kinetics of thin-layer drying of apple (var. Golab), *Agricultural Engineering International: the CIGR Ejournal. Vol. XI*, Manuscript 1185.
- Misha S., Mat S., Ruslan M. H., Sopian K., & Salleh E. (2013). Review on the application of a tray dryer system for agricultural products. *World applied sciences journal*, 22(3), 424-433.
- Mirzaee E., Rafiee S., & Keyhani A. (2014). Determining of moisture diffusivity and activation energy in drying of apricots. *Res. Agr. Eng.*, 55(3), 114–120.
- Mnayer, D., Fabiano-Tixier, A. S., Petitcolas, E., Ruiz, K., Hamieh, T., & Chemat, F. (2017). Extraction of green absolute from thyme using ultrasound and sunflower oil. *Resource-Efficient Technologies*, *3*(1), 12-21.
- Mohamad M., Ali M. W., Ripin A., & Ahmad, A. (2013). Effect of extraction process parameters on the yield of bioactive compounds from the roots of *Eurycoma Longifolia*. *Jurnal Teknologi*, 60 (1), 51–57.
- Mundada M., Singh B., & Maske S. (2010). Convective dehydration kinetics of osmotically pretreated pomegranate arils. *Biosystems Engineering*, 107(4), 307–316.
- Naidu M. M., Vedashree M., Satapathy P., Khanum, H., Ramsamy, R., & Hebbar, H. U. (2016). Effect of drying methods on the quality characteristics of dill (*Anethum graveolens*) greens. *Food Chemistry*, 192, 849–856.
- Nguyen T., Nguyen M., Nguyen D., Bach L., & Lam T. (2019). Model for Thin Layer Drying of Lemongrass (Cymbopogon citratus) by Hot Air. *Processes*, 7(1), 21.

- Nor S., Syed F., Rahman A., Wahid R., & Ab N. (2015). Drying kinetics of *Nephelium Lappaceum* (Rambutan) in a drying oven. *Procedia Social and Behavioral Sciences*, 195, 2734–2741.
- Novak J., & Lukas B. (2010). Temperature influences thymol and carvacrol differentially in *Origanum* temperature influences thymol and carvacrol differentially in *Origanum spp.* (Lamiaceae), *Journal of Essential Oil Research*, 22(5), 412-415.
- Nurafifah F., Chuah A. L., & Wahida M. P. F. (2018). Drying of *Plectranthus amboinicus* (lour) spreng leaves by using oven dryer. *Engineering in Agriculture, Environment and Food*, 11(4), 239-244
- Omolola A. O., Kapila P. F., & Silungwe H. M. (2019). Mathematical modeling of drying characteristics of Jew's mallow (Corchorus olitorius) leaves. *Information* processing in agriculture, 6(1), 109-115.
- Panda D., & Manickam S. (2019). Cavitation technology—The future of greener extraction method: A review on the extraction of natural products and process intensification mechanism and perspectives. *Applied Sciences*, 9(4), 766.
- Pandey, A. K. (2017). Harvesting and post-harvest processing of medicinal plants: Problems and prospects.
- Peleg M., (1988). An empirical model for the description of moisture sorptioncurves. Food Science 53, 1216–1219.
- Pillai P. G., Suresh P., Aggarwal G., Doshi G., & Bhatia V. (2011). Pharmacognostical standardization and toxicity profile of the methanolic leaf extract of *Plectranthus amboinicus* (Lour) Spreng. *Journal of Applied Pharmaceutical Science*, 1(2), 76– 81.
- Pin K. Y., Chuah A. L., Rashih A. A., Rasadah M. A., Law C. L., & Choong T. S. Y. (2009). Solid-liquid extraction of betel leaves (*Piper betle L.*). Journal of Food Process Engineering, 34, 549–565.
- Pinelo M., Sineiro J., & Núñez M. J. (2006). Mass transfer during continuous solid– liquid extraction of antioxidants from grape byproducts. *Journal of Food Engineering*, 77(1), 57-63.
- Rivera J., Loya A., & Ceballos R. (2013). Use of herbal medicines and implications for conventional drug therapy medical sciences. *Alternative and Integrative Medicine*, 2(6), 1–6.
- Rocha R. P., & Melo E. C. (2011). Influence of drying process on the quality of medicinal plants: A review. *Journal of Medicinal Plants Research*, 5(33), 7076-7084.
- Robinson M. M., & Zhang X. (2011). Traditional medicines: Global situation, issues and challenges. *The World Medicines Situation (3rd Ed.) WHO Geneva*, 1–14.

- Roldán-Gutiérrez J. M., Ruiz-Jiménez J., & De Castro M. L. (2008). Ultrasound-assisted dynamic extraction of valuable compounds from aromatic plants and flowers as compared with steam distillation and superheated liquid extraction. *Talanta*, 75(5), 1369-1375.
- Roshan P., Naveen M., Manjul P. S., Gulzar A., Anita S., & Sudarshan S. (2010). *Plectranthus amboinicus* (Lour) spreng: An overview. *The Pharma Research*, 4, 1–15.
- Sathasivam A., & Elangovan K. (2011). Evaluation of phytochemical and antibacterial activity of *Plectranthus Amboinicus*. *International Journal of Research in Ayurveda & Pharmacy*, 2(1), 292–294.
- Senthilkumar A., & Venkatesalu V. (2010). Chemical composition and larvicidal activity of the essential oil of Plectranthus amboinicus (Lour.) Spreng against Anopheles stephensi: a malarial vector mosquito. *Parasitology research*, 107(5), 1275-1278.
- Seyedabadi E. (2015). Drying kinetics modelling of basil in microwave dryer. *Agricultural Comunications*, 3(4), 37–44.
- Shakir I. K. (2017). Mass transfer coefficients of the extraction process of essential oil from *Myrtus Communis L*. plants using different solvents. In Proceeding of the Eighth Jordan International Chemical Engineering Conference (JIChEC 2017). 7-9 November, 2017, Amman, Jordan.
- Shahi N. C., Singh A., & Kate A. E. (2014). Activation energy kinetics in thin layer drying of basil leaves. *International Journal of Science and Research*, 3(7), 1836-1840.
- So'bah A., Mohd Shamsul A., Farah Saleena T., Rosnah S. and Siti Roha A. (2017). Effective moisture diffusivity and activation energy of rambutan seed under different drying methods to promote storage stability. In *IOP Conference Series: Materials Science and Engineering Volume 203*, 012025.
- Sovova H., (1994). Rate of the vegetable oil extraction with supercritical CO₂ -I. Modeling of extraction curves. *Chemical Engineering Science*. 49, 409-414.
- Sreedharren B., Jaiganesh K. P., Kannappan N., & Sulochna N. (2010). Pharmacognostic studies on *Plectranthus amboinicus* Lour. *Research Journal of Pharmaceutical*, *Biological and Chemical Sciences*, 1(4), 413–424.
- Sukhdev S. H., Suman P. S. K., Gennaro L., & Dev D. R. (2008). Extraction technologies for medicinal and aromatic plants. *United Nation Industrial Development Organization and the International Center for Science and High Technology*, 116.
- Swamy K. M., Pokharen N., & Dahal S. (2011). Phytochemical and antimicrobial studies of leaf extract of *Euphorbia neriifolia*. *Journal of Medicinal Plants Research*, 5(24), 5785–5788.

- Tabaraki R., & Nateghi A. (2011). Optimization of ultrasonic-assisted extraction of natural antioxidants from rice bran using response surface methodology. *Ultrasonics Sonochemistry 18*(6), 1279-1286.
- Taheri-garavand A., Rafiee S., & Keyhani A. (2011). Mathematical modeling of thin layer drying kinetics of tomato influence of air dryer conditions. *International Transaction Journal of Engineering, Management & Applied Sciences & Technologies*, 2(2), 147–160.
- Tchabo W., Ma, Y., Kwaw E., Xiao L., Wu M., & Apaliya M. T. (2018). Impact of extraction parameters and their optimization on the nutraceuticals and antioxidant properties of aqueous extract mulberry leaf. *International Journal of Food Properties*, 21(1), 717–732.

Tu'sek A.J., Benkovi'c M., Cvitanovi'c A.B., Valinger D., Jurina T., Kljusuri'c J.G. (2016). Kinetics and thermodynamics of the solid-liquid extraction process of total polyphenols, antioxidants and extraction yield from *Asteraceae* plants. *Industrial Crops and Products*, 91, 205-214

- Vankar P. S., & Srivastava J. (2010). Ultrasound-assisted extraction in different solvents for phytochemical study of *Canna indica*. *International Journal of Food Engineering*, 6(3).
- Villanueva Bermejo D., Angelov I., Vicente G., Stateva R.P., Rodriguez García-Risco, M., Reglero G., Ibañez E., & Fornari T. (2015). Extraction of thymol from different varieties of thyme plants using green solvents. J Sci Food Agric., 95(14), 2901-2907.
- Wang L., & Weller C. L. (2006). Recent advances in extraction of nutra- ceuticals from plants, *Trends in Food Science & Technology*, 17, 300–312.
- WHO Guidelines on Good Herbal Processing Practices for Herbal Medicines. WHO Technical Report Series, No. 1010, 2018, Annex 1
- Woo C. L., Yeoh H. S., Go S. K., & Chong, G. H. (2014). Green drying: Continuous dehumidified-air dryer. *Engineering Journal*, 18(2), 119–126.
- Yadav K. C. (2018). Optimization of process parameters in extraction of thyme oil using response surface methodology (RSM). *International Journal of Science*, *Engineering and Technology*, 4(1), 248-256.
- Yang L., Yin P., Fan H., Xue Q., Li K., Li X., Sun L., & Liu Y. (2017). Optimization of ultrasonic-assisted extraction by response surface methodology with maximal phenolic yield and antioxidant activity from Acer truncatum leaves. *Molecules*, 22, 232.
- Yuan J., Huang J., Wu G., Tong J., Xie G.-Y., Duan J., & Qin M. (2015). Multiple responses (optimization of ultrasonic-assisted extraction by response surface methodology (RSM) for rapid analysis of bioactive compounds in the flower head of Chrysanthemum morifolium Ramat. *Industrial Crops and Products*, 74, 192-199.

- Zhang H., Xie G., Tian M., Pu Q., & Qin M. (2016). Optimization of the ultrasonicassisted extraction of bioactive flavonoids from *Ampelopsis grossedentata* and subsequent separation and purification of two flavonoid aglycones by high-speed counter-current chromatography. *Molecules* 21, 1–17.
- Zhao C., Ren X., Li C., Jiang H., & Guan J. (2019). Coupling ultrasound with heat-reflux to improve the extraction of quercetin, kaempferol, ginkgetin and sciadopitysin from Mairei Yew Leaves. *Applied Science*, *9*, 1–15.

