



UNIVERSITI PUTRA MALAYSIA

DIELECTRIC PROPERTIES OF HEVEA RUBBER LATEX

JUMIAH HASSAN

FSAS 1999 8

DIELECTRIC PROPERTIES OF HEVEA RUBBER LATEX

By

JUMIAH HASSAN

Dissertation Submitted in Fulfilment of the Requirements for the
Degree of Doctor of Philosophy in the Faculty of
Science and Environmental Studies
Universiti Putra Malaysia

February 1999



ACKNOWLEDGEMENTS

My deepest praise to Allah s.w.t. for giving me the strength and good health to pursue and complete my PhD dissertation.

It is with great sincerity to acknowledge my supervisors, Associate Professor Dr. Hj Kaida Khalid and Associate Professor Dr. Hj Wan Mohammad Daud Wan Yusoff for giving me the guidance and knowledge in the dielectric theories in the microwave and low-frequency region respectively with patience and understanding. I would also like to extend my sincere appreciation to Dr. Mansor Hashim for giving helpful suggestions concerning my dissertation.

I would like to thank En. Roslim, En. Radzi, En. Nordin, En. Rahmat, En. Shahrudin, En. Suhaimi, En. Shahsolkarib, En. Rahim, En Mohd. Rasa and others who had helped me throughout the course of this project where without their invaluable help this project could not have been completed with success. I would also like to thank RRIM and the University's Research Park for supplying the latex.

Special thanks are owed to my husband, Dr. Wan Nor Azmin and my family for their support and understanding from the very beginning of my work until my PhD studies were completed.



TABLE OF CONTENTS

		Page
	ACKNOWLEDGEMENTS	ii
	LIST OF TABLES	vi
	LIST OF FIGURES	ix
	LIST OF PLATES	xvi
	LIST OF SYMBOLS AND ABBREVIATIONS	xvii
	ABSTRACT	xxii
	ABSTRAK	xxv
CHAPTER		
I	INTRODUCTION	1
II	DIELECTRIC POLARISATION, BEHAVIOUR OF DIELECTRICS, DIELECTRIC RESPONSE AND BIPHASE MIXTURE MODELS	6
	Introduction	6
	Properties of Materials	7
	Dielectric Polarisation	8
	Dielectric Behaviour	13
	Debye Equations	19
	Dielectric Response Model	26
	Biphase Mixture Model	29
	Brief Review: Dielectric Properties of Hevea Latex and Other Biological Materials	37
III	SAMPLE, COMPOSITION AND SAMPLE PREPARATION	43
	Introduction	43
	Bound Water	44
	Sample-Hevea Rubber Latex	47
	Composition	48
	Preparation of Samples	53
IV	DIELECTRIC MEASUREMENTS	55
	Introduction	55



	Dielectric Measurements from 10^{-2} to 10^6 Hz (low-frequency)	56
	Dielectric Measurements from 0.2 to 20 GHz (microwave frequency)	60
	Moisture Content Measurements (wet basis)	71
	Experimental Errors	72
V	EXPERIMENTAL RESULTS AND DISCUSSIONS	73
	Introduction	73
	Results of the Dielectric Properties in the Low-frequency Range	74
	Dielectric Phenomena of Frozen Latex	74
	Dielectric Properties of Hevea Latex with the Appropriate Dielectric Response Model at Freezing Temperatures	76
	Activation Energy	89
	Results of the Dielectric Properties in the Microwave Range	93
	Variation of ϵ' and ϵ'' with Respect to Temperature	94
	Variation of ϵ' and ϵ'' with Respect to Moisture Content	119
	Variation of ϵ' and ϵ'' with Respect to Frequency	163
	Cole-cole Plot	175
	3-D Plots	179
	Summary of Main Results	179
	Low-frequency Region	179
	Microwave Region	188
VI	CONCLUSION	192
	Further Research	195
	REFERENCES	199
APPENDIX		
A	The Principle Operation of the Open-ended Coaxial Line Sensor	207
B	Dielectric Response Model for Bound Dipolar Behaviour	209



C	Dielectric Response Model for Quasi-DC Behaviour ..	213
VITA	215



LIST OF TABLES

Table	Page
1	Calibration Constants for Water at Various Temperature that were Used as a Third Standard for the Calibration of the Sensor (Hasted, 1973) 67
2	Comparison of Values of the Dielectric Permittivity of Water at Selected Temperatures and Frequencies 70
3	Dielectric Permittivity of Latex Concentrate (38%) at Selected Temperatures for Frequencies 10^{-2} to 10^6 Hz 81
4	Dielectric Permittivity of Fresh Latex (49%) at Selected Temperatures for Frequencies 10^{-2} to 10^6 Hz 82
5	Dielectric Permittivity of Ice at Selected Temperatures for Frequencies 10^{-2} to 10^6 Hz 87
6(a)	Fitted Dielectric Constant and Dielectric Loss Factor Data from -30 to 50°C at Frequencies 0.2 and 2.6 GHz and at Selected Moisture Contents 113
6(b)	Fitted Dielectric Constant and Dielectric Loss Factor Data from -30 to 50°C at Frequencies 10 and 20 GHz and at Selected Moisture Contents 114
7(a)	Complex Permittivity Measured on Hevea Rubber Latex at 2°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.08$) at 2.6 GHz 143
7(b)	Complex Permittivity Measured on Hevea Rubber Latex at 15°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 2.6 GHz 143
7(c)	Complex Permittivity Measured on Hevea Rubber Latex at 25°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 2.6 GHz 144
7(d)	Complex Permittivity Measured on Hevea Rubber Latex at 35°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 2.6 GHz 144



7(e)	Complex Permittivity Measured on Hevea Rubber Latex at 50°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.06$) at 2.6 GHz	145
8(a)	Complex Permittivity Measured on Hevea Rubber Latex at 2°C with Values estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.08$) at 10 GHz	146
8(b)	Complex Permittivity Measured on Hevea Rubber Latex at 15°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 10 GHz	146
8(c)	Complex Permittivity Measured on Hevea Rubber Latex at 25°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 10 GHz	147
8(d)	Complex Permittivity Measured on Hevea Rubber Latex at 35°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 10 GHz	147
8(e)	Complex Permittivity Measured on Hevea Rubber Latex at 50°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.06$) at 10 GHz	148
9(a)	Complex Permittivity Measured on Hevea Rubber Latex at 2°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.08$) at 18 GHz	149
9(b)	Complex Permittivity Measured on Hevea Rubber Latex at 15°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 18 GHz	149
9(c)	Complex Permittivity Measured on Hevea Rubber Latex at 25°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 18 GHz	150
9(d)	Complex Permittivity Measured on Hevea Rubber Latex at 35°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.07$) at 18 GHz	150
9(e)	Complex Permittivity Measured on Hevea Rubber Latex at 50°C with Values Estimated by Calculation from Mixed Models ($\gamma_w/\gamma_r = 1.06$) at 18 GHz	151

LIST OF FIGURES

Figure		Page
1	Various Types of Polarisation (Von Hippel, 1954)	14
2	The Probable Occurrence of the Various Types of Polarisation and the Dependence of Permittivity with respect to Frequency (Von Hippel, 1954)	15
3	The Frequency Dependence of the Complex Permittivity According to the Debye Relation (equation 17) (Nyfors and Vainikainen, 1989)	22
4	The Cole-Cole Plot (Grant et al, 1978)	24
5	Cole-Cole Diagrams for (a) the Debye Relation (equation 17), (b) the Cole-Cole Equation (equation 21) for $\alpha = 0.2$, (c) the Cole-Davidson Equation (equation 22) for $\alpha = 0.6$ (Nyfors and Vainikainen, 1989)	24
6	The Water Molecule (Nyfors and Vainikainen, 1989)	45
7	The Distribution of the Major Zones in Latex after High Speed Centrifugation (Chen, 1979)	50
8	Block Diagram for the Dielectric Measurements using the Dielectric Spectrometer in the Low-frequency Region (0.1 Hz to 1 MHz)	57
9	Sample Holder that is used with the Dielectric Spectrometer Liquid Nitrogen Circulates Through the oven to Freeze the Latex The Oven Acts as a Temperature Controller in Maintaining the Temperature of the Latex	58
10	An Open-ended Coaxial Line A Reflection Method where the Sensor is Immersed Inside the Sample during Measurement The Fields at the Probe End "Fringe" into the Material, Causing a Reflection that can be Related to the Complex Permittivity (Blackham et al, 1990)	62
11	Experimental Set-up for the Dielectric Measurements in the Microwave Region (0.2 to 20 GHz)	64

12	Waterbath used for Heating Deionised Water and Latex from 25 to 50°C which also Acts as an Icebath for Temperatures 2 to 20°C	65
13	Dry Icebath for Freezing the Latex for the Dielectric Measurements from 0 to -30°C	68
14	Dielectric Properties of Frozen Hevea Latex with respect to Frequency at -30°C	75
15(a-c)	Schematic Frequency Response of Latex Concentrate Exhibiting DC Conduction and Bound Charge Behaviour	77
15(d-e)	The Frequency Response Demonstrates Two Bound Charge Behaviour	77
16(a-b)	Schematic Frequency Response of Fresh Latex Exhibiting DC Conduction and Bound Charge Behaviour	78
16(c-e)	The Frequency Response Demonstrates Two Bound Charge Behaviour	78
17(a)	A Dielectric Circuit Diagram (for figures 15(a-c)) Showing a Parallel Combination of the DC Conduction G, the Loss Peak Response $\varepsilon_{lp}(\omega)_1$, for the Bound Charge Behaviour and the the Response at High Frequency $\varepsilon(\infty)$	79
17(b)	A Circuit Diagram (for figures 15(d-e)) Showing a Parallel Combination of Two Loss Peaks $\varepsilon_{lp}(\omega)_1$ and $\varepsilon_{lp}(\omega)_2$ for the Bound Charge Behaviour and the Response at High Frequency $\varepsilon(\infty)$	79
18(a)	A Dielectric Circuit Diagram (for figures 16(a-b)) Showing a Parallel Combination of the DC Conduction G, the Loss Peak Response $\varepsilon_{lp}(\omega)_1$, for the Bound Charge Behaviour and the the Response at High Frequency $\varepsilon(\infty)$	80
18(b)	A Circuit Diagram (for figures 16(c-e)) Showing a Parallel Combination of Two Loss Peaks $\varepsilon_{lp}(\omega)_1$ and $\varepsilon_{lp}(\omega)_2$ for the Bound Charge Behaviour and the Response at High Frequency $\varepsilon(\infty)$	80



19(a-e) Schematic Frequency Response of Ice Exhibiting Bound Charge and Quasi-DC Behaviour	85
20 A Dielectric Circuit Diagram (for figures 19(a-e)) Showing a Parallel Organization of the Quasi-DC Response $\epsilon_{qd}(\omega)$, the Loss Peak Response $\epsilon_{lp}(\omega)$ for the Bound Charge Behaviour and the Response at High Frequency $\epsilon(\infty)$	86
21 Activation Energy of Latex Concentrate. The Frequency of the Loss Peaks were Deduced from Figures 15(a-e)	90
22 Activation Energy of Fresh Latex. The Frequency of the Loss Peaks were Deduced from Figures 17(a-e)	91
23 Activation Energy of Ice Demonstrating Two Different Types of Activation Plots. The Frequency of the Loss Peaks were deduced figures 19(a-e)	92
24(a) Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 0.2 GHz	95
24(b) Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 0.2 GHz	96
24(c) Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 0.6 GHz	97
24(d) Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 0.6 GHz	98
24(e) Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 1.0 GHz	99
24(f) Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 1.0 GHz	100
24(g) Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 1.4 GHz	101
24(h) Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 1.4 GHz	102
24(i) Dielectric Constant of Hevea rubber Latex at Selected Moisture Content with respect to Temperature at 1.8 GHz	103



24(j)	Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 1.8 GHz	104
24(k)	Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 2.2 GHz	105
24(l)	Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 2.2 GHz	106
25(a)	Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 2.6 GHz	107
25(b)	Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 2.6 GHz	108
26(a)	Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 10 GHz	109
26(b)	Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 10 GHz	110
27(a)	Dielectric Constant of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 20 GHz	111
27(b)	Dielectric Loss Factor of Hevea Rubber Latex at Selected Moisture Content with respect to Temperature at 20 GHz	112
28(a)	Variation of the Dielectric Constant with Moisture at 25°C	120
28(b)	Variation of the Dielectric Loss Factor with Moisture at 25°C	121
29(a)	Variation of the Dielectric Constant at Various Temperatures with respect to Moisture Content at 0.2 GHz	123
29(b)	Variation of the Dielectric Loss Factor at Various Temperatures with respect to Moisture Content at 0.2 GHz	124
30(a)	Variation of the Dielectric Constant at Various Temperatures with respect to Moisture Content at 2.6 GHz	125
30(b)	Variation of the Dielectric Loss Factor at Various Temperatures with respect to Moisture Content at 2.6 GHz	126



30(c)	Variation of the Dielectric Loss Factor (with scales enlarged) at Various Temperatures with respect to Moisture Content at 2.6 GHz	127
31(a)	Variation of the Dielectric Constant at Various Temperatures with respect to Moisture Content at 10 GHz	128
31 (b)	Variation of the Dielectric Loss Factor at Various Temperatures with respect to Moisture Content at 10 GHz	129
32(a)	Variation of the Dielectric Constant at Various Temperatures with respect to Moisture Content at 20 GHz	130
32(b)	Variation of the Dielectric Loss Factor at Various Temperatures with respect to Moisture Content at 20 GHz	131
33(a-e)	Experimental Data for Hevea Latex and Theoretical Data Calculated from Mixture Equations at 2.6 GHz and at Selected Temperatures	134-136
34(a-e)	Experimental Data for Hevea Latex and Theoretical Data Calculated from Mixture Equations at 10 GHz and at Selected Temperatures	137-139
35(a-e)	Experimental Data for Hevea Latex and Theoretical Data Calculated from Mixture Equations at 18 GHz and at Selected Temperatures	140-142
36(a-e)	Moisture Dependence of the Dielectric Constant to Illustrate the Degree of Binding η for Hevea Latex at 2.6 GHz	154-156
37(a-e)	Moisture Dependence of the Dielectric Constant to Illustrate the Degree of Binding η for Hevea Latex at 10 GHz	157-159
38(a-d)	Moisture Dependence of the Dielectric Constant to Illustrate the Degree of Binding η for Hevea Latex at 18 GHz	160-161
39	Variation of the Degree of Binding η with respect to Temperature at Selected Frequencies	162
40(a)	Frequency Dependence of the Dielectric Constant at Various Temperatures for Latex Concentrate	164

40(b)	Frequency Dependence of the Dielectric Loss Factor at Various Temperatures for Latex Concentrate	165
41(a)	Frequency Dependence of the Dielectric Constant at Various Temperatures for Fresh Latex	166
41(b)	Frequency Dependence of the Dielectric Loss Factor at Various Temperatures for Fresh Latex	167
42(a)	Frequency Dependence of the Dielectric Constant at Various Temperatures for Diluted Fresh Latex	168
42(b)	Frequency Dependence of the Dielectric Loss Factor at Various Temperatures for Diluted Fresh Latex	169
43(a)	Frequency Dependence of the Dielectric Constant at Various Temperatures for Deionised Water	170
43(b)	Frequency Dependence of the Dielectric Loss Factor at Various Temperatures for Deionised Water	171
44	Data from Laogun (1986) Replotted for the Frequency Dependence of the Dielectric Loss Factor	172
45	Dielectric Properties of Hevea Ruber Latex as a Function of Frequency at 25°C. (a) Dielectric Constant. (b) Dielectric Loss Fator	174
46	Cole-Cole Plots at Selected Temperatures for Latex Concentrate, Fresh Latex, Diluted Fresh Latex and Deionised Water Respectively	176-177
47	Comparison Between the Different Cole-Cole Plots at 25°C	178
48(a)	Isometric Plots for the Experimental Values of the Dielectric Constant of Hevea Latex as a Function of Temperature and Moisture at 0.2 GHz	180
48(b)	Isometric Plots for the Experimental Values of the Dielectric Loss Factor of Hevea Latex as a Function of Temperature and Moisture at 0.2 GHz	181
49(a)	Isometric Plots for the Experimental Values of the Dielectric Constant of Hevea Latex as a Function of Temperature and Moisture at 2.6 GHz	182



49(b)	Isometric Plots for the Experimental Values of the Dielectric Loss Factor of Hevea Latex as a Function of Temperature and Moisture at 2.6 GHz	183
50(a)	Isometric Plots for the Experimental Values of the Dielectric Constant of Hevea Latex as a Function of Temperature and Moisture at 10 GHz	184
50(b)	Isometric Plots for the Experimental Values of the Dielectric Loss Factor of Hevea Latex as a Function of Temperature and Moisture at 10 GHz	185
51(a)	Isometric Plots for the Experimental Values of the Dielectric Constant of Hevea Latex as a Function of Temperature and Moisture at 20 GHz	186
51(b)	Isometric Plots for the Experimental Values of the Dielectric Loss Factor of Hevea Latex as a Function of Temperature and Moisture at 20 GHz	187
52	Equivalent Circuit of an Open-ended Coaxial Line Sensor	207
53	Equivalent Circuit (a) and its Response (b) For Bound Dipolar Behaviour	209
54	Equivalent Circuit (a) and its Response (b) for Quasi-DC Behaviour	213

LIST OF PLATES

Plate		Page
1	Rubber Particles from Young Trees Latex Whole-mount, Osmium Fixation, x 30,000(Gomez and Moir, 1979)	52
2	Rubber Rarticles from Mature Trees Latex Whole-mount, Osmium Fixation, Palladium-gold Shadowing, x 25,000 (Previously unpublished electron micrograph by W A Southorn) (Gomez and Moir, 1979)	52



LIST OF SYMBOLS AND ABBREVIATIONS

C	capacitance
Q	charge
V	voltage
ε^*	relative complex permittivity
$\varepsilon^*(\omega)$	frequency dependent relative complex permittivity
ε^*_w	relative complex permittivity of water
ε^*_r	relative complex permittivity of solid continuum
$d\varepsilon^*$	increment of the relative complex permittivity
ε_o	permittivity of free space ($\varepsilon_o = 8.85 \times 10^{-12}$ F/m)
$\varepsilon(0)$	permittivity at low frequency
$\varepsilon(\infty), \varepsilon_\infty$	permittivity at high frequency
ε_s	static permittivity
ε_{lp}	loss peak response
ε_{qd}	quasi-dc response
ε'	permittivity or dielectric constant
$\varepsilon'(\omega)$	frequency dependent permittivity
ε''	dielectric loss factor
$\varepsilon''(\omega)$	frequency dependent dielectric loss factor
ε''_{\max}	maximum dielectric loss factor

ϵ''_{\min}	minimum dielectric loss factor
ϵ''_c	dielectric losses due to ionic conductivity
ϵ''_d	dielectric losses due to dipolar orientation or polarisation
ϵ''_e	dielectric losses due to electronic polarisation
ϵ''_a	dielectric losses due to atomic polarisation
ϵ''_i	dielectric losses due to interfacial polarisation
ϵ''_t	total dielectric losses
A	area of the plates of the capacitor
d	distance between the plates of the capacitor
P	polarisation
$P(t)$	time dependent polarisation activation energy
\bar{E}_{av}	average electric field
\bar{E}_w	average electric displacement in water
\bar{E}_r	average electric displacement in solid continuum
$E(u)$	time dependent electric field
$f(t - u), f(t)$	current decay function
e	natural logarithmic base
t	time
τ	relaxation time
α_e	electronic polarisation
α_i	ionic or atomic polarisation



α_d	distortion or orientation polarisation
α_s	space charge polarisation
j	$\sqrt{-1}$
J	current density
σ	conductivity
∇	del operator
H	magnetic intensity
$\nabla \times H$	curl of H
D	electric displacement
\bar{D}_{av}	average electric displacement
\bar{D}_w	average electric displacement in water
\bar{D}_r	average electric displacement in solid continuum
$D(t)$	time dependent electric displacement
$\frac{\partial}{\partial t}$	partial derivative with respect to time
ω	angular frequency
ω_p, ω_c	characteristic angular frequency
f	frequency
f_{rel}	relaxation frequency
f_p, f_c	peak or characteristic frequency
f_i	field ratio

\propto	proportional
α	empirical constant
π	pi ($\pi = 3.14$)
F_o	normalizing parameter
${}_2F_1(\cdot, \cdot; \cdot)$	gaussian hypergeometric function
$\Gamma(\cdot)$	gamma function
n	correlation coefficient for intra-cluster relaxation mechanisms (low-frequency region)
m	correlation coefficient for inter-cluster relaxation mechanisms
ρ	fractional correlation index
δ_w	volume fraction of water
δ_r	volume fraction of solid continuum
M_w	weight of wet sample
M_d	weight of dry sample
γ_r	relative density of the solid continuum
γ_w	relative density of water
A_l	depolarisation factor
$a, b, c.$	semi-axes of the ellipsoid
λ	ellipsoidal coordinate
U	magnitude of the average electric field
η	mixing condition (microwave region)

G	conductance
k	Boltzmann constant ($k = 8.63 \times 10^{-5}$ eV/molecule.K)
W	activation energy
T	temperature
eV	electron volts
MC	moisture content
tsc	total solid content
drc	dry rubber content

Abstract of dissertation presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirements for the degree of Doctor of Philosophy.

DIELECTRIC PROPERTIES OF HEVEA RUBBER LATEX

By

JUMIAH HASSAN

FEBRUARY 1999

Chairman: Associate Professor Hj. Kaida bin Khalid, Ph.D.

Faculty: Science and Environmental Studies

The dielectric properties of Hevea Rubber Latex have not been thoroughly investigated and are, therefore, not well understood. It is a biological product with a complex composition. A typical composition of freshly tapped natural rubber is made up of 50-80% water, 18-45% rubber hydrocarbon and 2-5% non-rubber constituents. The basic components of non-rubber constituent are proteins, lipids, quebrachitol and inorganic salts. Measurements of the dielectric properties at various moisture contents and temperatures -20 to -60°C in the low-frequency region of 10^{-2} to 10^6 Hz were done using the Dielectric Spectrometer. The results of the measurement in the low-frequency region are expressed using the dielectric response model. For Hevea rubber latex, three distinct responses have been indicated. These are the real relative permittivity at high frequency $\varepsilon(\infty)$, the loss peak response ε_{ip} and the conductance G . The total losses are



conductive losses which arise due to the conducting phases found in latex, and dipolar losses which appear as loss peak responses due to the relaxation of the water molecules.

The relaxation peak is shifted to a higher frequency as water content in the latex decreases and as temperature increases. This phenomenon could be due to the difference in the mechanism of polarisation relating to ion and the polarisation relating to ice.

The activation energy for latex concentrate is 1.66 eV while for fresh latex 2.34 eV. Ice has a non-constant activation process. This is due to the existence of two activation processes. The first activation process gives an activation energy of 0.51 eV whilst the second activation process results in a much lower activation energy. The high activation energy for fresh latex as compared to ice could be due to latex particles being bonded by the water molecules which needs more energy to dissociate.

In the microwave region of 0.2 to 20 GHz, dielectric measurements were done using an open-ended coaxial sensor and an automated network analyser at various moisture contents and temperatures from -30 to 50°C. Experimental results in the microwave region show that in the liquid state a conductive loss due

water molecules. However, at 10 GHz there is a good relationship between the dielectric properties of hevea latex and moisture content and is almost unaffected by the non-rubber constituents, preservatives and temperature. Therefore, 10 GHz is the most suitable frequency for the analysis and design of the microwave moisture meter or latexometer. There is a steep increase in the real relative permittivity of about one order of magnitude and dielectric loss factor of about two orders as the phase of latex changes from solid to liquid.

The effect of temperature on the conductive losses and dipole orientation can be clearly seen in the studies. These results are compared with the values predicted by the biphasic dielectric mixture model recommended by Weiner, Bruggeman and Krazewski. All the measured values lie within the Weiner's boundaries and they are well below and close to the upper limit of the Weiner's model. The study suggests that the dielectric properties of Hevea latex are mainly due to the orientation of loosely bound water molecules and the shape of the molecules is assumed to be ellipsoidal.

The dielectric properties of Hevea latex will also be useful in estimating microwave absorption during microwave heating, drying and curing operations and to study the degree of binding of the water molecules.

Abstrak disertasi yang dikemukakan kepada Senat Universiti Putra Malaysia
sebagai memenuhi keperluan untuk ijazah Doktor Falsafah

SIFAT DIELETRIK SUSU GETAH

Oleh

JUMIAH HASSAN

February 1999

Pengerusi: Profesor Madya Hj. Kaida bin Khalid, Ph.D.

Fakulti: Sains dan Pengajian Alam Sekitar

Sifat-sifat dielektrik susu getah belum dikaji dengan begitu mendalam, maka pemahaman mengenaiinya amatlah kurang. Susu getah adalah hasil biologi yang mempunyai komposisi kompleks. Kebiasaannya, komposisi bagi susu getah yang baru ditoreh mengandungi 50-80% air, 18-45% hidrokarbon dan 2-5% bahan bukan getah. Komponen asas bahan bukan getah adalah protein, lipid, quebrachitol dan garam inorganik. Pengukuran sifat dielektrik pada kelengasan yang berbeza dan suhu -20 ke -60°C pada rantau frekuensi-rendah 10^{-2} hingga 10^6 Hz dibuat dengan menggunakan Spektrometer Dielektrik. Keputusan pengukuran dalam rantau frekuensi-rendah diungkapkan dengan menggunakan model sambutan dielektrik. Bagi susu getah, tiga proses yang berbeza telah dikenalpasti. Ini adalah pemalar dielektrik pada frekuensi tinggi $\epsilon(\infty)$, sambutan kehilangan puncak ϵ_{tp} dan konduktans G . Jumlah kehilangan adalah kehilangan konduktiviti yang di sebabkan wujudnya fasa kekonduksian di dalam susu getah.

