



UNIVERSITI PUTRA MALAYSIA

***ASSOCIATION OF RESPIRABLE CEMENT MINERAL DUST EXPOSURE
WITH FRACTIONAL EXHALED NITRIC OXIDE AND INTERLEUKIN-8
ON AIRWAYS INFLAMMATION AMONG CEMENT WORKERS IN
NEGERI SEMBILAN, MALAYSIA***

NOOR HAZIQAH BTE KAMALUDIN

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By

NOOR HAZIQAH BTE KAMALUDIN

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia,
in Fulfilment of the Requirements for the Degree of Doctor of Philosophy**

January 2020

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Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirement for the degree of Doctor of Philosophy

ASSOCIATION OF RESPIRABLE CEMENT MINERAL DUST EXPOSURE WITH FRACTIONAL EXHALED NITRIC OXIDE AND INTERLEUKIN-8 ON AIRWAYS INFLAMMATION AMONG CEMENT WORKERS IN NEGERI SEMBILAN, MALAYSIA

By

NOOR HAZIQAH BTE KAMALUDIN

January 2020

Chairman : Associate Professor Juliana Jalaludin, PhD
Faculty : Medicine and Health Sciences

Prolonged exposure to cement dust may induce immunologic response due to high-level irritant-exposure. This study was to investigate the association of exposure to respirable cement mineral dust with the respiratory health performance by interpretation of Fractional Exhaled Nitric Oxide (FENO) and Interleukin-8 (IL-8) concentrations. A cross-sectional comparative study was carried out among 179 cement workers consist of manufacturing and administrative workers while 173 school staffs as a comparative group in Negeri Sembilan by simple random sampling method. Personal respirable dust exposure was collected by using air sampling pump. The cement mineral dust were analysed by using Inductively Coupled Plasma Mass Spectrometry (ICP-MS) for Arsenic (As) and Chromium (Cr) while for the Silica (Si) by using X-ray powder Diffraction (XRD) method. IL-8 concentrations were analysed using human ELISA kit while FENO levels and Lung Function test were obtained by using NIOX MINO and Chestgraph H1-105 spirometer. Mean and standard deviation of cement respirable dust was higher in manufacturing workers with 4.94 ± 3.32 mg/m³ and administrative workers with 1.99 ± 2.02 mg/m³ compared with comparative group at 1.18 ± 0.78 mg/m³. Geometric mean (GM) of Si, As and Cr concentrations in manufacturing workers were 5.23 ± 2.29 mg/m³, 0.10 ± 0.02 mg/m³ and 1.51 ± 2.47 mg/m³ respectively. Occurrence of phlegm ($\chi^2=26.868$, $p < 0.001$) and cough ($\chi^2=14.576$, $p < 0.001$) were significantly higher among cement workers compared to the comparative group. Lung function abnormalities of FVC% predicted and FEV₁% predicted showed significantly difference between cement workers and comparative group with ($\chi^2=31.228$, $p < 0.001$) and ($\chi^2=34.855$, $p < 0.001$) respectively. IL-8 and FENO were significantly higher among cement workers with GM, 239.33 ± 1.67 pg/mL and 30.02 ± 26.55 ppb respectively. There was positive correlation between respirable Si and Cr dust with FENO level among administrative workers with ($r= 0.646$, $p=0.004$ and $r=0.521$, $p=0.013$). There was significant correlation between respirable As dust with IL-8

concentrations among manufacturing workers ($r=0.464$, $p<0.001$). After controlling for confounders, the abnormalities of FVC% predicted and FEV₁% predicted were significantly associated with the respirable Si dust among cement workers (OR=6.913; CI=1.965-24.322 and OR=18.320; CI=3.078-109.027). Production of IL-8 concentrations in manufacturing workers were significantly influenced by the exposure to respirable As dust concentrations and factor of not wearing a mask or respirator ($R^2=0.402$, all $p<0.05$). FENO concentrations in administrative workers were significantly influenced by the exposure to respirable Si dust ($R^2=0.584$, $p=0.006$). The higher concentration of FENO and IL-8 production are the indicator of airways inflammation. Probability of cancer risks for Si, As and Cr VI dust exposure among manufacturing workers were at 4.34×10^{-5} , 1.11×10^{-3} and 6.99×10^{-3} , respectively after considering the control measures. Exposure to respirable cement dust contributed to a high risk of lung impairment through various respiratory health symptoms, reducing lung function level, increased IL-8 and FENO concentrations. Both manufacturing and administrative workers showed a high prevalence of respiratory disease. Cement workers were at high risk of getting cancerous and non-cancerous diseases while working. It is recommended for the cement industry to improve their control measure on exposure to cement dust and strictly enforce on wearing respirator among workers especially administrative workers.

Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Doktor Falsafah

**HUBUNGAN ANTARA PENDEDAHAN MINERAL HABUK SIMEN
DENGAN PECAHAN HEMBUSAN NITRIK OKSIDA DAN *INTERLEUKIN-8*
KE ATAS RADANG SALUR PERNAFASAN DALAM KALANGAN
PEKERJA KILANG SIMEN DI NEGERI SEMBILAN, MALAYSIA**

Oleh

NOOR HAZIQAH BTE KAMALUDIN

Januari 2020

Pengerusi : Profesor Madya Juliana Jalaludin, PhD
Fakulti : Perubatan dan Sains Kesihatan

Pendedahan yang berpanjangan terhadap habuk simen boleh menimbulkan tindak balas imunologi disebabkan oleh kerengsaan terutama oleh pendedahan pada tahap tinggi. Kajian ini adalah untuk menyiasat perkaitan bagi pendedahan habuk simen terhadap pencapaian kesihatan pernafasan dengan membuat tafsiran kepekatan Pecahan Hembusan Nitrik Oksida (FENO) dan *Interleukin-8* (IL-8). Kajian perbandingan keratan rentas telah dijalankan dalam kalangan 179 orang pekerja simen terdiri daripada pekerja pembuatan dan pentadbiran, manakala 173 orang dalam kalangan kakitangan sekolah sebagai kumpulan perbandingan di Negeri Sembilan melalui kaedah pensampelan rawak. Data pendedahan peribadi habuk simen telah dikumpulkan dengan menggunakan pam pensampelan udara. Mineral di dalam habuk simen dianalisa dengan menggunakan Inductively Coupled Plasma Mass Spectrometry (ICP-MS) bagi Arsenik (As) dan Kromium (Cr), manakala bagi Silika (Si) dengan menggunakan kaedah X-Ray powder Diffraction (XRD). Kepekatan IL-8 dianalisa dengan menggunakan kit ELISA bagi manusia manakala ujian FENO dan fungsi paru-paru diperoleh dengan menggunakan NIOX MINO dan spirometer Chestgraph H1-105. Min dan sisihan piawai bagi habuk simen adalah lebih tinggi dalam kalangan pekerja pembuatan dengan $4.94 \pm 3.32 \text{ mg/m}^3$ dan pekerja pentadbiran dengan $1.99 \pm 2.02 \text{ mg/m}^3$ berbanding dengan kumpulan perbandingan $1.18 \pm 0.78 \text{ mg/m}^3$. Min geometrik (GM) bagi kepekatan Si, As dan Cr dalam pekerja pembuatan, masing-masing adalah $5.23 \pm 2.29 \text{ mg/m}^3$, $0.10 \pm 0.02 \text{ mg/m}^3$ dan $1.51 \pm 2.47 \text{ mg/m}^3$. Penghasilan kahak ($\chi^2=26.868$, $p<0.001$) dan batuk ($\chi^2=14.576$, $p<0.001$) adalah lebih tinggi secara signifikan dalam kalangan pekerja simen berbanding dengan kumpulan perbandingan. Keabnormalan fungsi paru-paru bagi jangkakan FVC% dan jangkakan FEV₁% menunjukkan perbezaan secara signifikan antara pekerja simen dan kumpulan perbandingan dengan masing-masing ($\chi^2=31.228$, $p<0.001$) dan ($\chi^2=34.855$, $p<0.001$). IL-8 dan FENO adalah lebih tinggi dalam kalangan pekerja simen dengan GM masing-masing adalah $239.33 \pm 1.67 \text{ pg/mL}$

dan 30.02 ± 26.55 ppb. Terdapat hubungan yang positif di antara kepekatan Si dan Cr dengan aras FENO dalam kalangan pekerja pentadbiran ($r=0.646$, $p=0.004$ dan $r=0.521$, $p=0.013$). Terdapat hubungan yang signifikan di antara kepekatan As dengan aras IL-8 dalam kalangan pekerja pembuatan ($r=0.464$, $p<0.001$). Selepas pengawalan faktor pembauran, keabnormalan bagi jangkakan FVC% dan jangkakan FEV₁% adalah berhubung secara signifikan dengan kepekatan Si dalam kalangan pekerja simen (OR=6.913; CI=1.965-24.322 dan OR=18.320; CI=3.078-109.027). Penghasilan kepekatan IL-8 dalam pekerja pembuatan adalah dipengaruhi secara signifikan oleh pendedahan kepekatan habuk As dan faktor tidak memakai topeng atau alat pernafasan ($R^2=0.402$, semua $p<0.05$). Kepekatan FENO dalam kalangan pekerja pentadbiran dipengaruhi secara signifikan oleh pendedahan kepada Si ($R^2=0.584$, $p=0.006$). Kepekatan tinggi dalam penghasilan FENO and IL-8 adalah penunjuk kepada radang saluran pernafasan. Kebarangkalian risiko kanser terhadap pendedahan habuk Si, As dan Cr VI dalam kalangan pekerja pembuatan masing-masing adalah 4.34×10^{-5} , 1.11×10^{-3} dan 6.99×10^{-3} , selepas mengambil kira langkah kawalan. Pendedahan terhadap habuk simen menyumbang kepada risiko gangguan paru-paru melalui pelbagai gejala penyakit pernafasan, mengurangkan tahap fungsi paru-paru, peningkatan kepekatan IL-8 dan FENO. Kedua-dua pekerja pembuatan dan pentadbiran memperlihatkan kelaziman penyakit pernafasan yang tinggi. Pekerja simen berisiko tinggi untuk mengalami penyakit kanser dan bukan kanser semasa kerja. Adalah disyorkan agar industri simen untuk meningkatkan kawalan mereka terhadap pendedahan habuk simen dan tegas dalam menguatkuasakan pemakaian alat pernafasan dalam kalangan pekerja terutamanya pekerja pentadbiran.

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This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Doctor of Philosophy. The members of the Supervisory Committee were as follows:

Juliana Jalaludin, PhD

Associate Professor
Faculty of Medicine and Health Sciences
Universiti Putra Malaysia
(Chairman)

Shamsul Bahri Mohd Tamrin, PhD

Professor
Faculty of Medicine and Health Sciences
Universiti Putra Malaysia
(Member)

Abdah Md Akim, PhD

Associate Professor
Faculty of Medicine and Health Sciences
Universiti Putra Malaysia
(Member)

ZALILAH MOHD SHARIFF, PhD

Professor and Dean
School of Graduate Studies
Universiti Putra Malaysia

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Name and Matric No: Noor Haziqah Bte Kamaludin, GS42195

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Signature: _____
Name of Chairman
of Supervisory
Committee: Associate Professor Dr. Juliana Jalaludin

Signature: _____
Name of Member
of Supervisory
Committee: Professor Dr. Shamsul Bahri Mohd Tamrin

Signature: _____
Name of Member
of Supervisory
Committee: Associate Professor Dr. Abdah Md Akim

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LIST OF ABBREVIATIONS

>	More than
≥	More than and equal to
<	Less than
≤	Less than and equal to
ANOVA	Analysis of Variance
As	Arsenic
ATS	American Thoracic Society
COPD	Chronic Obstructive Pulmonary Diseases
DOSH	Department of Occupational Safety & Health
EPA	Environmental Protection Agency
FVC	Force Vital Capacity
FEV ₁	Forced Expiratory Volume in 1 second
PM ₁₀	Particulate Matter less or equal to 10 µm in aerodynamic diameter
PM _{2.5}	Particulate Matter less or equal to 2.5 µm in aerodynamic diameter
ppm	Part per million
ppb	Part per billion
Pg/mL	Pictogram per millilitre
SD	Standard Deviation
GM	Geometric Mean
FENO	Fractional Exhaled nitric Oxide
IL-8	Interleukin-8
SPSS	Statistical Package for Social Science
TWA-8	Time-Weighted Average for 8 hours
PEL	Permissible Exposure Limit

mg/m ³	Milligram per meter cubic
USEPA	United State Environmental Protection Agency
OSHA	Occupational Safety and Health Association (America)
WWF	World Wild Foundation
WHO	World Health Organization
NIOSH	National Institute of Occupational Health
DOE	Department of Environment (Malaysia)
TNF- α	Tumor Necrosis Factor-Alpha
ICP-MS	Inductively Coupled Plasma Mass Spectrometry
Cr	Chromium
Si	Silica
XRD	X-ray powder Diffraction
ELISA	Enzyme-Linked Immunosorbent Assay
OR	Odd Ratio
ILCR	Incremental Lifetime Cancer Risk
HQ	Hazard Quotient
IARC	International Agency for Research on Cancer
ILCRpc	Incremental Lifetime Cancer Risk with prevention and control
HQpc	Hazard Quotient with prevention and control
Ni	Nickel
Al	Aluminium
Mn	Manganese
Cu	Copper
Cd	Cadmium
Pb	Lead
Zn	Zinc

ATSDR	Agency for Toxic Substances and Disease Registry
MAQG	Malaysia Air Quality Guideline
MDA	Malondialdehyde
GSH	Glutathione
NO	Nitric Oxide
NO ₂	Nitric Dioxide
NOS ₂	Nitric Oxide Synthase
nL	Nano litre per litre
VNO	Volume of Nitric Oxide
L/minute	Litre per minute
ppq	Part per quadrillion
L/s	Litre per second

CHAPTER 1

INTRODUCTION

1.1 Research Background

Cement is a mixture of fine greyish powder that is used to bind fine sand and coarse aggregates together and hardens when water is added or known as a hydraulic binder then becomes a durable material known as concrete. This industry is an important link in the supply of essential raw materials to the construction industry in order to develop the most buildings or structures in Malaysia. However, the cement industry is one of the major industries contributing to air pollution. Cement plants are usually located close to the areas where the raw materials such as limestone, clay, rock, chalk, and shale are sufficiently supplied to reduce transport costs. This raw material contains four basic oxides of Calcium Oxide, Silicon Oxide, alumina oxide, and iron oxide.

Cement production is divided into two-step processes, the clinker process and the cement process (Portland Cement Association, 2015). In the clinker process, raw materials are homogeneously mixed by the addition of waste or by-products from other industries, such as paper ash, and are crushed through a milling process for the production of fine powder known as raw meal (Lafarge Holcim, 2015). The most important step in this process is to heat the raw mills inside the kiln at 1500 °C before it is cooled and stored. The next process in the production of cement, which adds a small amount of gypsum and the difference in mineral materials to the cement grinding mill (Cembereau, 2016). It is then stored in silos before being transported to the customers either in bulk or in baggage.

The entire process of cement manufacturing release of enormous pollutants consists of particulate matter, Sulphur Dioxide and Nitrogen Oxides. Much attention has been paid to this industry to the pollution of particulate matter, especially inorganic pollutants due to their serious respiratory health effects. People who are exposed to cement dust have been studied and shows adverse respiratory health effects and increase the frequency of the respiratory problems (Al-Neaimi, Gomes, and Lloyd, 2001).

According to Cullinan and Tarlo, 2010, occupational asthma can be defined as a presumed immunological response to a work agent due to a high level of irritant exposure caused by specific exposure at work. However, the Malaysian Occupational Safety and Health Act 1994 (Act 514) defined that Occupational Asthma related to the cement industry is any occupation involving exposure to inhalation of mineral dust such as cement. The diagnosis of occupational asthma should be suspected in all adults with symptoms of airflow limitation and positively for patients at high risk occupational or exposure (British Thoracic Society, 2014).

Its size can be divided into three primary categories: respirable dust, inhalable dust, and total dust. Respirable dust is a small amount of dust particles with a size of less than $4\mu\text{m}$ that can penetrate the nose and upper respiratory system and lower respiratory system to the depths of the lungs. This particle is generally beyond the body's natural clearance mechanisms of cilia and mucus and has a higher tendency to retain and penetrate the blood vessel. Inhalable dust is a small particle that is less than $10\mu\text{m}$ inhaled but trapped in the nose, throat and upper respiratory tract. Total dust, however, includes all airborne particles, regardless of their size or composition. There are four factors that influence the degree of health hazard, namely the composition of the dust, the concentration of dust, the size of the particle, and the shape and time of exposure. According to Canadian Centre for Occupational Health and Safety (2012) in the article, "What are the effects of dust on the lungs?", some studies have shown that human lungs have a defence mechanism that protects themselves by removing dust particles from the respiratory system, however excessive inhalation of dust may still lead to disease.

The mechanism of inflammation of the airways occurs when the unwanted particle is inhaled and deposited to different stimuli, causing the airways of the bronchial tubes to become over-sensitive and inflamed or swollen (Tarlo, Cullinan, Nemery, 2010). This overreacting mechanism stimulates various symptoms of inflammation of the airways. Cement workers have respiratory symptoms such as coughing, wheezing, dyspnea, sinusitis, shortness of breath bronchitis, and bronchial asthma and are associated with lower ventilator function levels (Al-Neaimi et al., 2001). Inflammation of the upper airway causes rhinitis, while inflammation of the lower airways can cause asthma. According to the World Allergy Organisation (2015), 70-90% of asthma patients were found to have rhinitis concomitants.

1.2 Problem Statement

According to the Occupational Respiratory Disease Statistics in Malaysia by the Department of Occupational Safety and Health, the number of cases reported increased from 2008 to 2013 and decreased slowly until 2018, as shown in Figure 1.1. Occupational lung disease is estimated to be between 6% and 7% of all reported cases (Department of Occupational Safety and Health, 2018). However, the number of patients diagnosed with occupational respiratory disease is less reported due to some doctors who do not link the patient's condition to his or her working environment or the patient themselves did not want to inform their working exposure due to fear that they will lose their job (DOSH, 2018). This is because, the symptoms of respiratory disease such as cough, phlegm and wheezing is a common disease that may be developed in any individual caused by various factors and can be treated. The occupational disease is not as obvious as occupational accidents or injuries and the symptoms show after some period of exposure (Subramaniam, Arip, and Subramaniam, 2017). Therefore, the medical officer is infrequently treated occupational diseases as a common disease and not relate the diseases with their occupational exposure if the patient did not inform about their exposure. Besides, the workers are reporting the disease to the public or private hospitals and clinics where the physician is not occupational health doctors. The usual medical personnel might

have limited knowledge of identifying the working exposure as a primary cause, which leads the diagnosis not related to occupational exposure dose-diseases (Rosenman et al., 2006; Yusof et al., 2019).

The most serious concern is when treatment has only been received if there have been any symptoms or severity without first controlling exposure. Employees' awareness of the occupational disease has not yet been recognized and occupational disease caused by work and environmental factors in the workplace is still largely under-reported in the country (DOSH, 2018; Yusof et al., 2019). The most common occupational respiratory disorder is occupational asthma and chronic obstructive pulmonary disease (COPD). However, the other lung conditions associated with the occupation are pneumoconiosis, a condition often suffered by miners who inhale dust from coal over long periods (DOSH, 2013). The occupational lung disease that was verified in September 2018 in 55 cases and the occupational poisoning that was verified in September 2018 in 47 cases. The manufacturing sector contributes 7.27% of occupational lung disease and 85.11% of occupational poisoning in 2018.

The Malaysian statistic of occupational disease and poison have been reported 47.5% by occupational health doctors, 2.8% by the medical officer and 3.4% by the Social Security Organisation (SOCSO) (DOSH, 2019). Therefore, the statistic for occupational lung disease was mostly from the report of occupational health doctors. However, the less number reported might be due to the workers seek medical treatment from a general clinic or hospital that does not link their disease with occupational exposure. Thus, less percentage was reported by the medical officer. In 2013 until 2016, the annual domestic cement demand was positive growth of 4%-5% per annum. Nevertheless, 2016 onwards this industry had contracted on production demand until 6%-8% due to the market price competition and new government's election pledge to delay and even cancel some of the mega infrastructure projects. This leads to the concern of the employee to report their sickness and worried that they would lose their job (DOSH, 2018).

The latest report by SOCSO was on 2017 cases. The total number of occupational respiratory diseases were reported to SOCSO in 2017 was 493, with 190 cases regarding upper respiratory tract diseases, 124 cases on other respiratory system diseases and 174 cases for other pulmonary circulation diseases (SOCSO, 2017). Meanwhile, in 2016, there were 124 cases regarding upper respiratory tract diseases and 126 cases on other respiratory system diseases were reported by SOCSO. Nevertheless, it was reported that 7 cases had pneumoconioses caused by sclerogenic mineral dust, 3 cases had occupational asthma, 4 cases had chronic obstructive pulmonary diseases (COPD), 6 cases had upper airways disorder and 96 cases had other respiratory diseases (SOCSO, 2016). Besides, SOCSO was found that 211 cases regarding the exposure dust, gases, liquids and chemicals have been reported (SOCSO, 2017). The cement industry was reported to have 172 cases from various incidents and accidents (SOCSO, 2016).

The different number of cases reported by DOSH and SOCSO are regarding on their different requirements or purposes, case definition, and the categories of diseases (DOSH, 2016). Thus, the number that reported to the DOSH is less than SOCSO. Besides, many industries are not reported to DOSH for the occurrence of diseases but claiming the medical fees with SOCSO.

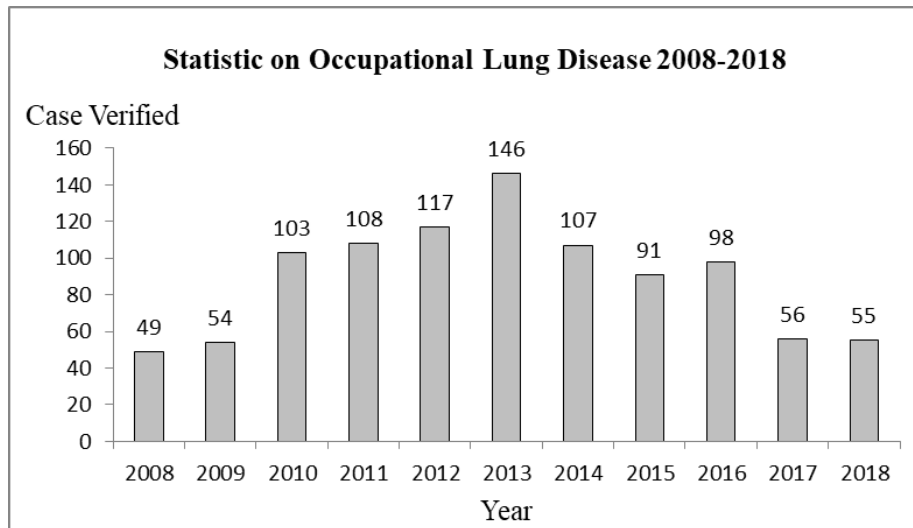


Figure 1.1 : Statistic on Occupational Lung Disease in Malaysia 2008-2018 (DOSH, 2018)

Most workers spend at least eight hours a day in the workplace, especially in manufacturing workers. They are exposed to a variety of dust and chemicals in the working area, especially in the cement industry. In cement production, the dust from the manufacturing or quarrying process will often disperse into the atmosphere. It is a challenge for these industries to ensure that the dust from their processes does not leak or disperse into the working atmosphere, even though they have a good ventilation system. The World Wild Foundation's forecast for cement production is estimated to be 4.41 Gtonne per year in 2020 and to be increased to 5.00 Gtonne per year in 2030 (World Wild Foundation, 2008). The total estimated annual production of cement in Malaysia by eight major cement industries are 40.2 million metric tonnes per year (Malaysia Competition Commission (MyCC), 2017). Meanwhile, 7.2 million metric tonnes per year is an annual cement production capacity by Cement Industries of Malaysia Berhad (CIMA) which constitute as the second-largest cement producers in Malaysia (MyCC, 2017)

Figure 1.2 below shows the increase in the statistic in emissions of dust in the Malaysian cement industry in Perlis and Bahau from 2009 to 2011 (EMU, 2011). This situation may concern companies, environmentalists and workers themselves with the effects of these emissions of dust on the working area and the environment. The main environmental concern with cement production is the emission of dust (Department of Environment, 2014).

People who are exposed to cement dust have been studied and have adverse respiratory health effects and increase the frequency of the respiratory problems (Al-Neaimi et al., 2001; Al-Neaimi et al.,2001). Delicate particulate matter that disperses into the working atmosphere has a strong correlation with the asthmatic disease, which is also possible when inflammatory lungs are triggered (Tarlo & Malo, 2009; Tarlo et al.,2010). In the Malaysian study, smoking workers exposed to cement dust showed a significantly lower value of FEV₁ % predicted compared to non-smoking workers (Noor, Yap, Zulkepli, and Faridah, 2000). While the duration of exposure played a role in health severity when cement mill workers with exposure durations higher than ten years showed a significant reduction in FVC and FEV₁ in the lung function test (Meo, 2013).

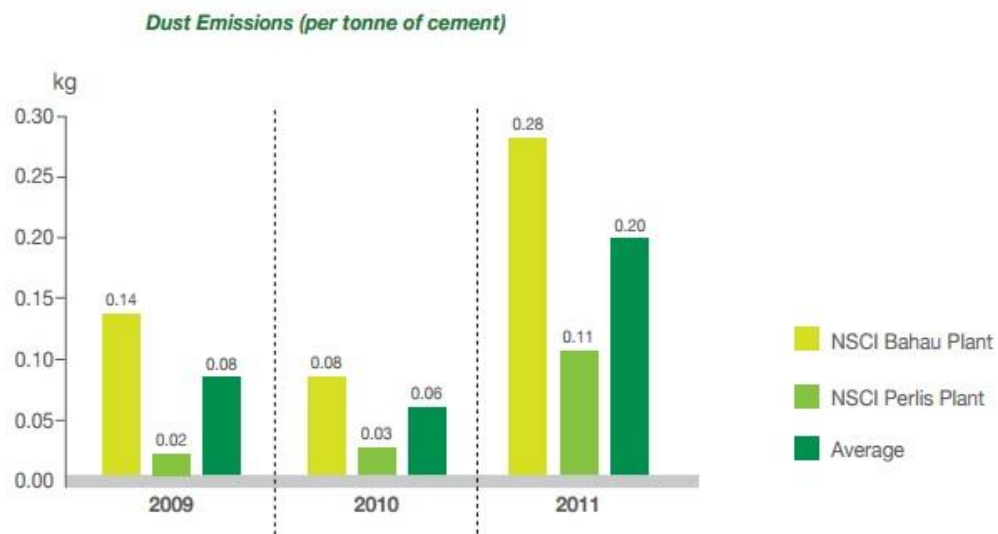


Figure 1.2 : Statistic on Dust Emission in Malaysia Cement industry (UEM, 2011)

The process of cement produces various types of chemical dust from quarrying to transport. The common types of dust chemicals released are inorganic pollutants that exist in cement raw materials. The non-volatile metal dust emissions in the cement industry include Chromium (Cr), Arsenic (As), Nickel (Ni), Aluminum (Al), and Manganese (Mn) (DOE, 2014). Silica is mostly comprised of Malaysia's natural sand deposits and used in the production of cement (Department of Mineral and Geoscience, Malaysia). Thus, Si, As and Cr is the most toxicity to respiratory disease and classified as class 1 carcinogenic by the various agency has been chosen in this study (International Agency for Research on Cancer (IARC), 2012; Agency for Toxic Substances and Disease Registry (ATSDR), 2012). It is estimated that almost 24 000 tonnes of As emitted to the global atmosphere per year by various industries (IARC, 2012). The difference in the type of mineral dust dispersed from the cement industry is based on minerals in raw materials such as limestone, clay, rock, chalk and shale used to make cement. There was an increase of Mn, Cr, and Ni from raw food to clinker, mostly retained by the solid cement kiln process (Cipurkovic, Trumic, Hodžic, Selimbašić, & Djozic, 2014).

There is a limited study in Malaysia concerning the association between exposure to cement mineral dust, in particular Silica (Si), As and Cr to biomarkers for airway inflammation, particularly in the cement industry. Mostly, the cement industrial respiratory health study is determined by the lung function test, which shows only obstructive and restrictive lung. Occupational asthma remains under-recognized, poorly managed, and inadequately compensated, especially in developing countries (Jeebhay & Quirce, 2006). Based on the response of human biomarkers such as Fractional Exhaled Nitric Oxide (FENO) and nasopharyngeal epithelial cells, there is a need to determine the exposure of cement mineral dust (Si, As and Cr) to indicate inflammation of the airways on cement industrial workers.

1.3 Study Justification

The key route of entry of chemical toxins is through inhalation, and the significant sequential effect of the iron and steel industry is on the respiratory system, where all substances in this industry can cause toxicity (Tarlo, 2010). Statistics on Occupational Respiratory Disease in Malaysia from 2008 to 2018 show an increasing number of cases of DOSH. Occupational exposure to dust may lead to a variety of airways diseases such as rhinitis, asthma, chronic obstructive disease (COPD), pneumoconiosis, and even the worst cases of cancer and fatality. Airways inflammation, such as rhinitis and asthma is the most common of respiratory disease among workers (ATSDR, 2008),(Jeebhay & Quirce, 2007). According to Cullinan and Tarlo, 2010, occupational asthma can be defined as a presumed immunological response to a work agent due to a high-level irritant-exposure due to specific exposure at work. Workers may show symptoms of airway inflammation directly after exposure or after prolonged exposure, such as coughing, wheezing, dyspnea, sinusitis, shortness of breath bronchitis and bronchial asthma, and may coincide with lower ventilation function levels (Al-Neaimi et al., 2001). This respiratory disease will disrupt the efficiency and effectiveness of workers and cause a high level of medical leave. 60.7% of the respondents agreed that the cement processing plant is a major contributor to air pollution in the nearest residential area (Mohamad, Ibrahim, and Dogo, 2018). If the residential area had received this impact, what would happen to the workers in that cement industry?

The cement industry is one of the major industries contributing to air pollution. Cement production will disperse toxic pollutants such as heavy metals, Si and asbestos. It is a concern that workers in the cement industry have been exposed to this dust for 8 hours per day. Improper use of personal protective equipment may lead to a high risk of respiratory disease even if there is mechanical prevention. The study found that lowering the lung function level of the ventilator and increasing the prevalence of respiratory health symptoms in cement factory workers is associated with a high concentration of cement dust exposure (Noor et al., 2000). dust It was also found that the concentration of dust in the Rawang cement plant exceeds 3000 $\mu\text{g}/\text{m}^3$ for fine dust and 5000 $\mu\text{g}/\text{m}^3$ for total dust which is higher than the recommended limit set by the country (MAQG= 150 $\mu\text{g}/\text{m}^3$) and then causes workers personal exposure to 570 $\mu\text{g}/\text{m}^3$ for respirable dust and 2900 $\mu\text{g}/\text{m}^3$ for total dust (Noor et al., 2000). The higher percentage of neutrophil found in the period when

workers were exposed to cement dust compared to the period when they were not exposed to cement dust (Fell, Sikkeland, Svendsen, and Kongerud, 2010).

Si, As and Cr are among the highest emissions of dust in the cement industry. Inhalation of these inorganic particulate matters will have an effect on respiratory diseases, particularly inflammation of the airways. Prolonged exposure may cause lung function impairment and the development of obstructive and restrictive airways causes illnesses such as occupational asthma and pneumoconiosis. Some may be lodged in the lungs and remain there for a lifetime, and may accumulate and cause scarring and inflammation (ATSDR, 2008). Some studies have shown that cement workers have a higher prevalence of respiratory diseases and a lower level of ventilator function, suggesting that cement dust inhalation may irritate the respiratory epithelium (Al-Neaimi et al., 2001). Increased plasma MDA levels and reduced erythrocyte GSH levels are associated with silicosis by providing an oxidative link in cement factory workers (Orman, Kahraman, Cakar, Ellidokuz, and Serteser, 2004).

This study serves to provide more detail on airway inflammation, which leads to occupational asthma, especially in the highly exposed industry. This study is also intended to prepare for further medical surveillance, which has only been carried out by industrial employees. In addition, this study would be essential and valuable information for further investigation of toxic inorganic pollutants (Si, As, and Cr) among cement industrial workers who are highly exposed or intermediately exposed to cement dust. The success of this study may lead to further preventive measures to reduce occupational health risks among workers in the cement industry.

1.3.1 General objectives

To determine the association of exposure to respirable cement dust containing Si, As, and Cr with the respiratory health assessment of cement industrial workers by interpretation of FENO and Interleukin-8 (IL-8) concentration levels in respiratory airways.

1.3.2 Specific objectives

- 1) to identify the socio-demographic factors of cement industrial workers and the comparative group
- 2) to compare the concentration of personal respirable dust exposure between cement industrial workers and the comparative group.
- 3) to compare the symptoms of respiratory health between cement industrial workers and a comparative group.
- 4) to compare the lung function status, the FENO concentration and the IL-8 concentration between cement industrial workers and the comparative group.
- 5) to determine the relationship between personal respirable dust exposure with FENO concentration, IL-8 concentration, and lung function status among cement industrial workers in Negeri Sembilan

- 6) to evaluate the concentration of respirable cement dust containing Si, As, and Cr among cement industrial workers in Negeri Sembilan.
- 7) to determine the relationship between FENO concentration, IL-8 concentration and lung function status with respirable cement dust exposure contained Si, As, and Cr among cement industrial workers in Negeri Sembilan.
- 8) to predict the production of FENO and IL-8 concentration derived from the exposure to Si, As and Cr respirable cement dust among all cement workers
- 9) to estimate the health risk probability of exposure to Si, As, and Cr among cement industrial workers in Negeri Sembilan.

1.4 Hypothesis

- 1) There is a significant difference in concentration for personal respirable dust exposure between cement industrial workers and comparative groups.
- 2) There is a significant difference in respiratory health symptoms between cement industrial workers and a comparative group.
- 3) There is a significant difference in lung function status, FENO concentration and IL-8 concentration between cement industrial workers and the comparative group.
- 4) There is a significant relationship between personal respirable dust exposure with FENO concentration, IL-8 concentration, and lung function status among cement industrial workers in Negeri Sembilan.
- 5) There is a significantly higher concentration for personal respirable cement dust exposure contained Si, As, and Cr among cement industrial workers in Negeri Sembilan.
- 6) There is a significant relationship between FENO concentration, IL-8 concentration, and lung function status with the personal respirable cement dust exposure contained Si, As, and Cr among cement industrial workers in Negeri Sembilan.
- 7) There is a higher prediction of FENO and IL-8 concentration derived from the exposure to Si, As and Cr respirable cement dust among all cement worker
- 8) There is a higher probability of health risk regarding exposure to Si, As, and Cr among cement industrial workers in Negeri Sembilan

1.5 Conceptual Framework

According to the Department of the Environment, the manufacturing of cement is the most important industry for the emission of dust. The size of the particle concerned is less than $4\mu\text{m}$ where the dust may penetrate the lower respiratory tract, such as Si, As and Cr, which are produced by the cement process. These pollutants may increase the risk of respiratory diseases, such as occupational asthma, by inhaling cement dust. In this study, the independent variable was the personal exposure of respirable cement dust, while the dependent variable was the symptoms of airway inflammation and respiratory health level. The respiratory health level of workers may be divided into

three tests, the lung function test, the nasopharyngeal flocculated swab test and the FENO test. The lung function test to indicate lung impairment by using spirometer Chest Graph HI-105 model, flocculated nasopharyngeal swab to determine the IL-8 in the epithelial cell by using ELISA test kits and exhaled nitric oxide test to determine the nitric oxide concentration that is exhaled by the workers by using NIOX MINO device. Personal exposure of respirable cement dust is a test to determine the exposure of working dust while working using air sampling pump technique, and the sample was analysed using Inductively Coupled Plasma-Mass Spectrometry (ICP-MS) for As and Cr while for Si using X-ray Powder Diffraction (XRD) analysis. The Si, As, and Cr data was calculated for health risk assessment for incremental lifetime cancer risk (ILCR) and hazard quotient (HQ) adopted by USEPA. Symptoms of respiratory disease were investigated using a questionnaire (ATS-DLD) and a direct interview. The confounding feature of this study is gender, age, nationality, and existing medical treatment and illness within six weeks prior to study conducted, which may interfere with the findings of this study as shown in Figure 1.3.

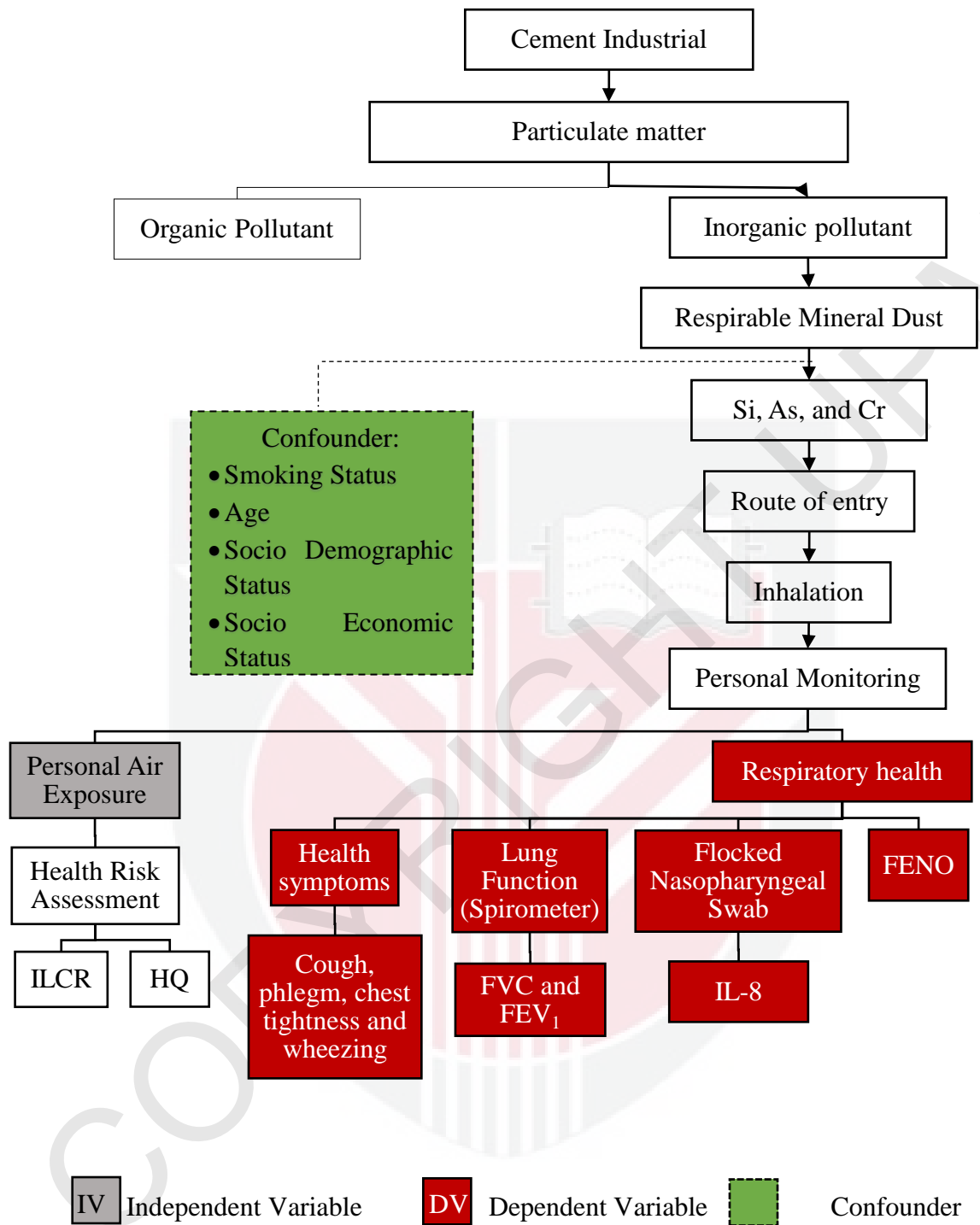


Figure 1.3 : Conceptual Framework of Cement Industrial Respirable Dust Assessment

1.6 Definition of variables

1.6.1 Conceptual Definition

1.6.1.1 Occupational airways inflammation

Occupational airways Inflammation or occupational asthma occurs when the bronchial tubes of the airways become inflamed or swollen and oversensitive due to unwanted particles, which cause the airways to overreact and become narrower, which restricts airflow into and out of the lungs, or problems breathing when workers are exposed in the working area (Busse & Busse, 2003). Workers of industry and occupation are exposed to at least one of the many agents that have intermittent difficulty breathing associated with occupational asthma (Occupational Safety and Health Administration, 2013).

1.6.1.2 FENO

FENO is the method used to measure the amount of forced-exhaled nitric oxide (NO) in the breath produced by the lungs (National Institute for Health and Care Excellence, 2014). According to the American Thoracic Society, FENO is a simple, accessible biomarker that can detect inflammation types and serve as a reliable clinical tool for the diagnosis and management of asthma. FENO is recommended for the diagnosis of eosinophilic airway inflammation and monitoring of airway inflammation in asthma patients (Dweik et al., 2011).

1.6.1.3 lung function Test

Spirometry is a test to measure how much air enters the lungs, and the airflow level is inhaled and exhaled from the lungs (Workers Health Protection Program, 2013). The spirometer is a device used to measure how an individual inhales and exhales volumes of air as a function of time (Miller² et al., 2005). This test is also recognised as a lung function test or a pulmonary function test used to detect abnormalities in the lung function even though there are no signs and symptoms of disease evidence (Ranu et al., 2011)

1.6.1.4 Nasopharyngeal Epithelial Cell Swab

Flocked Nasopharyngeal Swab is a sampling procedure using a flocked swab or soft brush swab in the anterior nasal naris to the nasopharynx to obtain nasal epithelial cells containing IL-8. Flocked Nasopharyngeal Swab consists of a solid moulded plastic applicator shaft with a tip without an internal absorbent core to disperse and trap the specimen cells in the nasopharynx (World Health Organization (WHO), 2005).

1.6.1.5 Respirable Dust

The interpretation of respirable dust in the Occupational Safety and Health Act 1994 (Act 514) prescribed by the Usage and Exposure Standards of Chemicals Hazardous to Health Regulations, 2000 is “a fraction of airborne particulate matter that is captured by a particle size-selective device ...” with 50% of the respirable particulate matter having to pass the collection efficiency by $4\mu\text{m}$ of the aerodynamic particle diameter (Malaysia, 2011).

1.6.1.5.1 Si

Silicon dioxide (SiO_2) or Si is a colourless crystalline and water-insoluble compound. Si, naturally, there is in the crust and sand of the earth. The most type of crystalline Si in cement dust is quartz (Key-Schwartz, Baron, Bartley, Rice, and Schlecht, 2002). The thermodynamic size of Si dust particles can be very fine and small as one to six microns in diameters (Workplace Health and Safety Queensland, 2013). Respirable of Si dust can cause silicosis, lung cancer, pulmonary tuberculosis, Chronic Obstructive Pulmonary Disease (COPD), and airways diseases (Key-Schwartz et al., 2002). In addition, crystalline Si exposure can also cause chronic bronchitis and emphysema (WHSQ, 2013).

1.6.1.5.2 As

As is a grey solid steel, which naturally exists in many types of rock, combined with other elements, such as oxygen, chlorine, and inorganic sulfur, as white or colourless powders which do not evaporate (ATSDR, 2007). Exposure levels above $100\mu\text{g}/\text{m}^3$ may cause irritation to the lungs, especially to cement workers who have been exposed to cement raw materials for a longer period of time.

1.6.1.5.3 Cr

Cr is a solid material grey steel that naturally exists in rocks and soils. This element is odourless and usually does not remain in the atmosphere unless it is released from industry. In general, rural or suburban areas have a lower concentration of Cr compared to urban air. Portland cement production is potentially producing Cr atmospheric with a Cr content of $41.2\text{ mg}/\text{kg}$ (range $27.5\text{-}60\text{ mg}/\text{kg}$) (ATSDR, 2012).

1.6.1.6 Chronic Cough

Cough is a respiratory defence mechanism mostly involuntary automatic reflex action stemming from irritation of the bronchial mucosa or forced expulsive manoeuvre which against a closed glottis cause a sound (Morice, Mcgarvey, and Pavord, 2006). A chronic cough symptom is a continuous cough that lasts longer than eight weeks or

two months, which has been arbitrarily agreed in both the American and European guidelines.

1.6.1.7 Wheezing

Wheezing is symptoms of asthma disease that can be identified by high pitched whistling when workers exhaled during normal breathing (US Department of Health and Human Services, 2007). Wheezes generated by localised or diffuse airways, by narrowing or obstructing airways, causing oscillations or vibrations of almost closed airway walls (Gong, Walker, Hall, and Hurst, 1990). Wheezing may occur when exposed during work and early in the morning or night when in a cold state and may or may not occur with chronic cough.

1.6.1.8 Phlegm

The inflamed bronchial airways make the lining swell and the glands in the walls of the tube secreted by excess mucus or phlegm make it difficult to breathe (American Thoracic Society, 2015). Phlegm production in workers is a normal response to lung irritation followed by chronic cough symptoms that last longer than eight weeks or two months after exposure to cement dust particles.

1.6.1.9 Chest tightness

Breathing difficulty is usually followed by chest pain or tightness due to lung inflammation, where the muscles around the lungs press against them when the pressure within the lungs decreases due to the tubes swallowed (US Department of Health and Human Services, 2007). Usually, the workers will have this symptom immediately after exposure or in the cold weather.

1.6.1.10 Cement Industrial Workers

The full employment of male workers who have spent eight hours at the Cement Factory in Negeri Sembilan can be divided into two main departments, administration and manufacturing. Administration usually spends most of its working time in an office with excellent support for air conditioning such as the Finance Unit, Human Resources (HR), Information and Communication Technology (ICT), Information Management System (IMS), Planning, Procurement, Quality Control, Higher Management Support and Technical Support. The manufacturing department is based on workers who are involved in the production of cement and are highly exposed to cement dust while working as a quarrying unit, bricks, electrical, inventory, logistics, mechanics and safety, health and the environment (SHE).

1.6.2 Operational Variables

1.6.2.1 Occupational airways inflammation

Occupational airway inflammation or occupational asthma has been identified by NIOX MINO and Nasopharyngeal Epithelial Cell Swab. NIOX MINO is designed to measure FENO, which acts as a biomarker to indicate inflammation of the airways. FENO is measured by the detection of chemiluminescence in the unit of concentration parts per billion (ppb). Nasopharyngeal Epithelial Cell Swab is a method used to determine the concentration of biomarker IL-8 in the epithelial nasopharyngeal cell to respond to airway inflammation. The cell was analysed using the ELISA kits to determine the concentration of IL-8 in the pg/mL unit concentration.

1.6.2.2 FENO

Asthma patients will have high levels of nitric oxide (NO) in their exhaled breath and high levels of inducible nitric oxide synthase (NOS2) enzyme activity in the epithelial cells of their airways, so that it is suspected that nitric oxide (NO) plays a role in asthma pathogenesis (Dweik et al., 2011). FENO is measured by the detection of chemiluminescence in the unit of concentration parts per billion (ppb). Measurement of exhaled Nitric Oxide (NO) is not decreased when the exhaled air is channelled through a condenser for breathing (Nguyen et al., 2005). Nitric Oxide (NO) output represents the rate of Nitric Oxide (NO) exhaled, is denoted by Volume of Nitric Oxide (VNO), and calculated from the product of Nitric Oxide (NO) concentration in nano-litre per litre and expiratory flow rate in litre per minute: $VNO \text{ (nL/minute)} = NO \text{ (nl/L)} \times \text{airflow rate (L/minute)}$ (ATS, 2005). The concentration level of FENO was compared with the clinical interpretation guideline of FENO by the American Thoracic Society.

1.6.2.3 lung function Test

Spirometry is used to measure the function of the lung and is a measure of the volume of air flow against time (Ranu *et al.*, 2011). This test is performed by deep inhalation and forceful exhalation of the spirometer (a device that records various measurements of lung function) and the result is interpreted by two measurements called forced vital capacity (FVC) and forced expiratory volume-one second (FEV₁) (Workers Health Protection Program, 2013). Forced Vital Capacity (FVC) represents the total amount of air flowing when the patient is exhaled. Forced expiratory volume-one second (FEV₁) is the total amount of air exhaled during the first second of the test or forced volume within 1 second of the test (Jones Medical, 2010). The lung function level was compared with the Spirometry interpretation guideline of the Workers Health Protection Programme (2013).

1.6.2.4 Nasopharyngeal Epithelial Cell Swab

Nasopharyngeal Epithelial Cell Swab is a method used to determine the concentration of biomarker IL-8 in the nasopharyngeal epithelial cell for the response of airways inflammation. The cell was analysed by using ELISA kits. ELISA is a biomarker technique used to measure immunology to detect the presence of antibody or antigen in order to determine the concentration of IL-8 in the unit concentration of pictogram per milliliter (pg/mL). The IL-8 concentration unit was converted into parts per billion (ppb) or parts per million (ppm) for synchronisation with the FENO unit concentration.

1.6.2.5 Respirable Dust

The respirable dust was measured by using Gilian GilAir-3 R Basic Air Sampling Pump 800485-171 for personal exposure. The filter paper was weighed before and after sampling to calculate the timed weight average for eight hours (TWA-8) exposure concentration of respirable dust in mg/m^3 . It is then compared with the permissible exposure limit for mineral respirable dust set out in Factories and Machinery Act 1967 (Act 139) under Factories and Machinery (Mineral Dust) Regulations 1989 with a concentration limitation of $5.0 \text{ mg}/\text{m}^3$. Levels of exposure are measured by taking breathing zone air samples that reflect an employee's regular, daily TWA exposure over eight hours.

1.6.2.5.1 Si

Si dust is collected by using the Gilian GilAir-3 R Basic Air Sampling Pump 800485-171 for personal exposure and analyse using X-ray powder Diffraction (XRD) technique. Usually, the concentration of Si dust determined by calculating the frequency of wavelength in the mg/m^3 unit. Exposure levels are measured by taking breathing zone air samples that reflect the employee's regular, daily TWA exposure over eight hours.

1.6.2.5.2 As

As dust is collected by using the Gilian GilAir-3 R Basic Air Sampling Pump 800485-171 from the working area and the personal exposure and analyse using Inductively Coupled Plasma Mass Spectrometry (ICP-MS) at concentration sensitivity as low as one part of the quadrillion (ppq). The concentration used will, however, be converted into a unit of mg/m^3 . Exposure levels are measured by taking breathing zone air samples that reflect the employee's regular, daily TWA exposure over eight hours.

1.6.2.5.3 Cr

Cr dust is collected by using the Gilian GilAir-3 R Basic Air Sampling Pump 800485-171 from the working area and the personal exposure and analyse using Inductively Coupled Plasma Mass Spectrometry (ICP-MS) at concentration sensitivity as low as one part of the quadrillion (ppq). Usually, the concentration of Cr in industrial dust ranges from parts per billion (ppb) to parts per million (ppm). The concentration used will, however, be converted into a unit of mg/m^3 . Exposure levels are measured by taking breathing zone air samples that reflect the employee's regular, daily TWA exposure over 8 hours.

1.6.2.6 Chronic Cough

The chronic cough symptom has been obtained for more than two months or 8 weeks using a questionnaire. The workers were asked to answer the question if they had ever been given a long, consecutive cough for more than two months while working. The American Thoracic Society recommended the use of chronic cough as a respiratory disease questionnaire (ATS-DLD) for adult use in epidemiological research (Ferris, 1978).

1.6.2.7 Wheezing

The wheezing symptom has been obtained for more than two months or eight weeks using a questionnaire. The workers were asked to answer the question if they had ever been given a long period of consecutive wheezing for more than two months while working. The American Thoracic Society proposed the topic of wheezing as a respiratory disease questionnaire (ATS-DLD) for use with adults in epidemiological studies (Ferris, 1978).

1.6.2.8 Phlegm

Phlegm produced symptoms for more than two months or eight weeks using a questionnaire. The workers were asked to answer the question as to whether they would ever have a prolonged consecutive build-up of phlegm for more than two months while at work. The American Thoracic Society had approved the use of phlegm as a respiratory disease questionnaires (ATS-DLD) for adult use in epidemiological studies (Ferris, 1978).

1.6.2.9 Chest Tightness

The symptoms of chest tightness for more than two months or eight weeks were obtained using a questionnaire. The workers were asked to answer the question as to whether they would ever have long, consecutive chest tightness for more than two

months while at work. American Thoracic Society had recommended the question of chest tightness as a respiratory disease questionnaires (ATS-DLD) for use with adults in epidemiological research (Ferris, 1978).

1.6.2.10 Cement Industrial Workers

Cement industrial workers in Negeri Sembilan who are exposed to cement dust associated with occupational airway inflammation were measured using four methods of interpretation of FENO levels, lung function Level, IL-8 concentrations in epithelial nasopharyngeal cells and the personal exposure concentration of respirable cement dust contained in Si, As and Cr.



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BIODATA OF STUDENT

Noor Haziqah Bte Kamaludin received her primary and secondary education in Muar, a city in the state of Johor, Malaysia. In 2008, she gained admission, as an undergraduate student, into the Faculty of Environmental Studies of Universiti Putra Malaysia. She graduated in 2011 with Bachelors Degree in Science (Environment). Then, she continues her studies in the Faculty of Chemical Engineering, Universiti Teknologi Malaysia. She received her Master Degree of Science (Safety Health and Environment) in 2012. She joined Melaka International College of Science and Technology (MiCoST) as a lecturer cums Coordinator Program. She was the pioneer in this college who first developed, set up and run the Diploma in Occupational Safety and Health program in MiCoST. To gain more knowledge and develop a strong career in academician, she continues her further studies in Philosophy Doctorate of Occupational Safety and Health program at Universiti Putra Malaysia in the year 2015. To date, she has published three scientific journals focusing on cement workers exposure and respiratory health effect. She has participated as an oral presenter and poster presenter in several national and international conference.

LIST OF PUBLICATIONS

- Noor Haziqah Kamaludin, Nurul Shahira Ahmad Razlan and Juliana Jalaludin (2018). Association between Respirable Cement Dust Exposure and Respiratory Health among Cement Workers. *Malaysia Journal of Medical and Health Sciences*. 14(SP2):78-86.
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