



**UNIVERSITI PUTRA MALAYSIA**

***PREPARATION AND CHARACTERIZATION OF  
MAGNETITE FERROFLUID FOR GENERATING CURRENT  
INDUCED***

**CHE SULAIMAN BIN AHMAD**

**ITMA 2014 5**



**PREPARATION AND CHARACTERIZATION OF MAGNETITE  
FERROFLUID FOR GENERATING OF INDUCED CURRENT**

**By**

**CHE SULAIMAN BIN AHMAD**

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia, in  
Fulfillment of the Requirement for the Degree of Master of Science**

**November 2014**

## **COPYRIGHT**

All material contained within the thesis, including without limitation, text, logos, icons, photographs and all other artwork, is copyright material of Universiti Putra Malaysia unless otherwise stated. Use may be made of any material contained within the thesis for non-commercial purposes from the copyright holder. Commercial use of material may only be made with the express, prior, written permission of Universiti Putra Malaysia.

Copyright © Universiti Putra Malaysia



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfillment of the requirement for the Degree of Master of Science

**PREPARATION AND CHARACTERIZATION OF MAGNETITE FERROFLUID FOR GENERATING OF INDUCED CURRENT**

By

**CHE SULAIMAN BIN AHMAD**

**November 2014**

**Chairman : Associate Professor Mansor Hashim, PhD**  
**Faculty : Institute of Advanced Technology**

In this research, morphology, average particle size and magnetic properties of magnetite ( $\text{Fe}_3\text{O}_4$ ) particles were studied and mixed with a carrier liquid to obtain a ferrofluid. Further, an attempt to use the ferrofluid to generate induced electric current was to be carried out. Magnetite ( $\text{Fe}_3\text{O}_4$ ) nanoparticles were prepared by wet milling using mechanical alloying in a hardened steel vial using a SPEX8000D mill with different milling times of 10 hours, 20 hours, 30 hours and 40 hours to obtain magnetite nanoparticles in bigger quantities compared with other method. Firstly, micron-size magnetite was milled with water using different milling times of 10 hours, 20 hours, 30 hours and 40 hours. After that, the powder was dried for a day. The material was crushed with mortar and pestle and sieved to obtain a fine powder. Next, the magnetite milled with oleic acid with different times of 10 hours, 20 hours, 30 hours and 40 hours. After that, the powder was washed with hexane mixed with ethanol. Finally the powder must be dried for a day. For the next sample, the sample was milled with water and mixed with hydrochloric acid, HCl, diluted with 100 ml water in a beaker at  $70^\circ\text{C}$ . Besides, 0.1ml oleic acid as surfactant was mixed with 10 ml acetone and a co-surfactant in another beaker. This solution had to be put slowly into a beaker contains magnetite and was slowly stirred. Then, 10 ml ammonia solution was put into this beaker to give a colloidal suspension. The top layer of this suspension was centrifuged by using methanol mixed with acetone. This wet powder mass was then extracted and dried for 3 hours. The magnetic nanoparticles were analyzed by XRD, TEM, FTIR and VSM analysis. The result showed that superparamagnetic magnetite nanoparticles were obtained, suggesting that the top-layer suspension was suitable to be used as ferrofluid particles. The phase of magnetite was confirmed by X-ray diffraction (XRD) using a Philips X-ray diffractometer. The average particle size of magnetite was studied using a Transmission Electron Microscope (TEM). The magnetic properties studies were carried out by using a Vibrating Sample Magnetometer (VSM). The XRD patterns showed an improvement of crystallinity with increasing milling time. The XRD patterns also showed the all samples as magnetite nanoparticle and no impurities coming from this sample. FTIR analysis showed peaks of pure magnetite and oleic acid. Hysteresis analysis from VSM shows that when milling time increased, the saturation magnetization increased but the coercivity decreased parallel with average particle size decrease. TEM micrographs show that with increase milling time, average particle size becomes decreased. The magnetite nanoparticles from the 40 hours milling

time were mixed with silicon oil to yield a ferrofluid. This ferrofluid was used to generate induced current by passing it in a plastic tube through a magnetic field. The experiment on induced current showed that the induced current generally increased when the weight of magnetite increased.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk Ijazah Master Sains

**PENYEDIAAN DAN PENCIRIAN DARIPADA MAGNETITE FERROFLUID  
UNTUK MENGHASILKAN ARUS TERARUH**

Oleh

**CHE SULAIMAN BIN AHMAD**

**November 2014**

**Pengerusi : Profesor Madya Mansor Hashim, PhD**  
**Fakulti : Institut Teknologi Maju**

Dalam penyelidikan ini, morfologi, purata saiz zarah dan sifat magnet pada magnetit ( $\text{Fe}_3\text{O}_4$ ) dipelajari dan dicampur dengan cecair pembawa untuk mendapatkan ferrofluid. Seterusnya, satu usaha ferrofluid untuk menjana arus elektrik akan dilaksanakan. Magnetit ( $\text{Fe}_3\text{O}_4$ ) nanopartikel digunakan dengan pengisaran basah dengan menggunakan pengalioan mekanikal dalam keluli vial keras menggunakan sebuah pengisar SPEX8000D dengan masa pengisaran yang berbeza iaitu 10 jam, 20 jam, 30 jam dan 40 jam untuk mendapatkan nanopartikel magnetit dalam kuantiti yang lebih besar berbanding dengan kaedah lain. Pertama, magnetit bersaiz mikron telah dikisar dengan air menggunakan masa-masa pengisaran yang berbeza iaitu 10 jam, 20 jam, 30 jam dan 40 jam. Selepas itu, serbuk basah itu dikeringkan dalam sehari. Bahan ini telah dihancurkan dengan mortar dan alu dan diayak untuk mendapatkan serbuk halus daripada bendasing. Seterusnya, serbuk magnetit dikisar bersama dengan asid oleik dengan menggunakan masa yang berlainan iaitu 10 jam, 20 jam, 30 jam dan 40 jam. Selepas itu, serbuk itu dibasuh dengan campuran heksana dan etanol. Akhirnya serbuk itu dikeringkan untuk sehari. Untuk sampel seterusnya, sampel telah dikisar dengan air dan dicampur dengan asid hidroklorik, HCl, dicairkan dengan 100 ml air dalam bikar pada suhu  $70^\circ\text{C}$ . 0.1 ml asid oleik sebagai surfaktan dicampur dengan 10 ml aseton dan bersama surfaktan dalam bikar yang lain. Larutan ini diletakkan secara perlahan-lahan ke dalam bikar yang mengandungi magnetit dan dikacau perlahan-lahan. Kemudian, 10 ml larutan ammonia telah dimasukkan ke dalam bikar ini untuk memberi penggantungan koloid. Lapisan atas penggantungan ini telah diasingkan dengan menggunakan campuran metanol dan aseton. Serbuk basah ini kemudian diekstrak dan dikeringkan selama 3 jam. Nanopartikel magnetik dianalisis oleh XRD, TEM, FTIR dan analisis VSM. Hasilnya menunjukkan bahawa magnetit berzarah nano yang superparamagnetik diperolehi, menunjukkan bahawa lapisan atas bersesuaian untuk digunakan sebagai ferrofluid. Fasa magnetit telah disahkan oleh pembelauan sinar-X (XRD) dengan menggunakan Philips X-ray diffractometer. Saiz purata zarah magnetit telah dikaji menggunakan Mikroskop Elektron Transmisi (TEM). Kajian sifat magnet telah dijalankan dengan menggunakan magnetometer sampel bergetar (VSM). Corak XRD menunjukkan peningkatan penghabluran dengan meningkatkan masa pengisaran. Corak XRD juga menunjukkan semua sampel sebagai magnetit nanopartikel dan tiada bendasing yang datang dari sampel ini. Analisis FTIR menunjukkan puncak magnetit tulen dan asid oleik. Analisis Histeresis dari VSM menunjukkan bahawa apabila

pengisaran masa meningkat, pemagnetan tepu meningkat tetapi coercivity menurun selari dengan purata penurunan saiz zarah. Mikrograf TEM menunjukkan bahawa dengan peningkatan masa pengisaran, saiz purata zarah menjadi berkurangan. Nanopartikel magnetit dari masa 40 jam pengisaran telah bercampur dengan minyak silikon untuk menghasilkan ferrofluid. Ferrofluid ini telah digunakan untuk menjana arus aruhan dengan melepaskan ia dalam tiub plastik melalui medan magnet. Ujikaji ke atas arus teraruh menunjukkan arus aruhan biasanya meningkat apabila berat magnetit meningkat.



## ACKNOWLEDGEMENTS

In the name of Allah, the Most Beneficent, the Most Merciful

I would mark the first time thanks Allah Almighty for giving me the opportunity to complete this thesis. By His grace, I was added to successfully this work completed this work. I also would express my sincere appreciation and thanks go to my supervisor Associ. Prof. Dr. Mansor Hashim for his constant guidance, advice and support. With large contributions have helped me in completing my project, I expressed my sincere appreciation to help in any way I could have been asked and be instructed. I also would like to thank my co-supervisor, Dr. Norlaily Mohd Saiden and Dr. Ismayadi Ismail and also to all my lecturers for their support throughout this project.

I am very grateful to earn your love, prayers and support from the most important people in my life, my mother, Che Khabsah Binti Che Daud and my father, Ahmad Bin Mat Yusof. I also like to thank my brother, Zulkifli Bin Mohd Hanapiah and Ismail Bin Ahmad for their support throughout this project. Thank also to my friends in Magnetic and Nanostructured Polycrystals Evolution Group (MNPEG), Aizat, Mutia, Dayang, Misbah, Rodziah, Ismayadi, Shamsul, Idza, Ghazalleh, Nora, Hapishah, Faz, Masni, Dr. Kanageshan and others. I appreciate the discussion, ideas, memorable and interesting interaction time used throughout. Finally, I also would like to thank all the staffs of the Faculty of Science and Materials Synthesis and Characterization Laboratory staff, Pn. Norhaslinda, Pn. Hani Azlin, Pn Wani, En. Kadri, Pn. Lin and many others for their great help and advice.



This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Master of Science. The members of the Supervisory Committee were as follows:

**Mansor Hashim, PhD**

Associate Professor  
Institute of Advanced Technology  
Universiti Putra Malaysia  
(Chairman)

**Norlaily Mohd Saiden, PhD**

Senior Lecturer  
Faculty of Science  
Universiti Putra Malaysia  
(Member)

**Ismayadi Ismail, PhD**

Senior Lecturer  
Institute of Advanced Technology  
Universiti Putra Malaysia  
(Member)

---

**BUJANG BIN KIM HUAT, PhD**

Professor and Dean  
School of Graduate Studies  
Universiti Putra Malaysia

Date:

### **Declaration by graduate student**

I hereby confirm that:

- This thesis is my original work;
- Quotations, illustrations and citations have been duly referenced;
- This thesis has not been submitted previously or concurrently for any other degree at any other institutions;
- Intellectual property from the thesis and copyright of thesis are fully-owned by Universiti Putra Malaysia, as according to Universiti Putra Malaysia (Research) Rules 2012;
- Written permission must be obtained from supervisor and the office of Deputy Vice-Chancellor (Research and Innovation) before thesis is published (in the form of written, printed or in electronic form) including books, journals, modules, proceedings, popular writings, seminar papers, manuscripts, posters, reports, lecture notes, learning modules or any other materials as stated in the Universiti Putra Malaysia (Research) Rules 2012;
- There is no plagiarism or data falsification/fabrication in the thesis, and scholarly integrity is upheld as according to the Universiti Putra Malaysia (Graduate Studies) Rules 2003 (Revision 2012-2013) and the Universiti Putra Malaysia (Research) Rules 2012. The thesis has undergone plagiarism detection software.

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

Name and Matric No.: Che Sulaiman Bin Ahmad, GS32931  
\_\_\_\_\_

### **Declaration by Members of Supervisory Committee**

This is to confirm that:

- The research conducted and the writing of this thesis was under our supervision;
- Supervision responsibilities as stated in the Universiti Putra Malaysia (Graduate Studies) Rules 2003 (Revision 2012-2013) are adhered to.

Signature: \_\_\_\_\_  
Name of  
Chairman of  
Supervisory  
Committee: Mansor Hashim, PhD

Signature: \_\_\_\_\_  
Name of  
Member of  
Supervisory  
Committee: Ismayadi Ismail, PhD

Signature: \_\_\_\_\_  
Name of  
Member of  
Supervisory  
Committee: Norlaily Mohd Saiden, PhD

## TABLE OF CONTENTS

	<b>Page</b>
<b>ABSTRACT</b>	i
<b>ABSTRAK</b>	iii
<b>ACKNOWLEDGEMENTS</b>	v
<b>APPROVAL</b>	vi
<b>DECLARATION</b>	viii
<b>LIST OF TABLES</b>	xiv
<b>LIST OF FIGURES</b>	xv
<b>LIST OF ABBREVIATIONS AND SYMBOLS</b>	xviii
<b>CHAPTER</b>	
<b>1 INTRODUCTION</b>	
1.1 Background of the study	1
1.2 History of Ferrofluid	1
1.3 Historical Overview of magnetite	1
1.4 Magnetite nanoparticle	2
1.5 Significant of study	2
1.6 Problem Statement	2
1.7 Objective	2
1.8 Thesis Outline	3
<b>2 LITERATURE REVIEW</b>	
2.1 Introduction	4
2.2 Field Responsive Fluids	4
2.2.1 Ferrofluid	4
2.2.2 Magnetorheological fluids	5
2.2.3 Electroheological	5
2.3 Colloid	6
2.4 Magnetic colloid	6
2.5 Background magnetic nanoparticle	6
2.6 Critical size of iron oxide nanoparticles	6
2.7 Preparation of magnetite nanoparticle	7
2.7.1 Milling method	7
2.7.1.1 Wet milling	7
2.7.1.2 Dry milling	8
2.7.2 Co-precipitation method	8
2.7.3 Sun's method	8
2.7.4 Sol gel method	9
2.7.5 Solvothermal method	9
2.7.6 Chemical precursor method	9
2.8 Ferrofluid	10
2.8.1 Ferrofluid properties	10
2.9 Application of Ferrofluid	11
2.9.1 Magnetic fluids tackle tough sealing jobs	11
2.9.2 D'Arsoval galvanometer in ferrofluid technology	12
2.9.3 Ferrofluid Sensor	13
2.10 Mechanical alloying	14

2.10.1	History of mechanical alloying	14
2.10.2	Types of mill	14
2.10.3	Milling container	15
2.10.4	Milling speed	15
2.10.5	Milling time	15
2.10.6	Type, size, size distribution of grinding medium	16
2.10.7	Ball to powder weight ratio	16
2.10.8	Advantages of mechanical milling	17
2.11	Characterization of magnetite nanoparticles	18
2.11.1	Magnetic properties	18
2.11.2	XRD patterns	18
2.11.3	Size and morphology	19
<b>3</b>	<b>THEORY</b>	
3.1	Introduction	20
3.2	Mechanical alloying	20
3.3	Theory of magnetism	20
3.4	Fundamentals of Magnetism	21
3.4.1	Diamagnetism	21
3.4.2	Paramagnetism	21
3.4.3	Ferromagnetism	22
3.4.4	Antiferromagnetism	22
3.4.5	Ferrimagnetism	22
3.4.6	Superparamagnetism	23
3.5	Hysteresis loops	23
3.6	Domain theory of ferromagnetism	23
3.6.1	Multi domain particles	24
3.6.2	Single domain particles	25
3.6.3	Superparamagnetism	25
3.6.4	Size effect and properties of nanoparticles	26
3.6.5	Intrinsic and extrinsic properties of advanced magnetics materials	26
3.6.6	Intrinsic properties	27
3.6.7	Magnetic moment	27
3.6.8	Exchange	27
3.6.9	Magnetization and magnetic order	27
3.7	Magnetic anisotropy	28
3.7.1	Magnetocrystalline anisotropy	28
3.7.2	Shape anisotropy	29
3.7.3	Stress anisotropy	29
3.7.4	Exchange anisotropy	30
3.7.5	Surface anisotropy	30
3.8	Classification of surfactants	30
3.8.1	Importance of oleic acid surfactant	31
3.8.2	Influence of reducing agent	31
3.9	Theory of induction current	31
3.9.1	Faraday Law	31
<b>4</b>	<b>METHODOLOGY</b>	
4.1	Introduction	32
4.2	Sample preparation	32

4.2.1	Raw Materials	32
4.2.2	Preparation of magnetic nanoparticle	33
4.2.2.1	Preparation of magnetite with water	33
4.2.2.2	Preparation of magnetite with oleic acid	34
4.2.2.3	Preparation of magnetite with other solutions	35
4.2.2.4	Preparation of Ferrofluid	36
4.3	Sample procedure	37
4.3.1	Chemical formula of desired material	37
4.3.2	Weighing of the powders	37
4.3.3	Mixing	37
4.3.4	High-energy ball milling	37
4.3.5	Grinding	37
4.3.6	Sieve	38
4.3.7	Dissolved	38
4.3.8	Coating	38
4.3.9	Reduction	38
4.3.10	Centrifuged	38
4.4	Sample measurement and characterization	38
4.5	Material Characteristic Measurements	39
4.5.1	Physical /Structural Measurement	39
4.5.1.1	X-Ray Diffraction	39
4.5.1.2	Transmission Electron Microscope	40
4.5.1.3	Fourier Transform Infrared	40
4.5.1.4	Vibrating Sample Magnetometer	40
4.6	Induce current experiment using ferrofluid	41
<b>5</b>	<b>RESULTS AND DISCUSSION</b>	
5.1	Introduction	43
5.2	Phase analysis	43
5.2.1	Milling time effect (water medium)	44
5.2.2	Milling time effect (oleic acid medium)	47
5.2.3	Milling time effect (water and other solution medium)	50
5.3	Fourier Transform Infrared (FTIR) analysis	53
5.3.1	Milling time effect (water medium)	53
5.3.2	Milling time effect (oleic acid medium)	54
5.3.3	Milling time effect (water and other solution medium)	55
5.4	Magnetic properties(Vibrating Sample Magnetometer )	56
5.4.1	Milling time effect (water medium)	57
5.4.2	Milling time effect (oleic acid medium)	60
5.4.3	Milling time effect (water and other solution medium)	62
5.5	Particle size analysis	65
5.5.1	Milling time effect (water medium)	65
5.5.2	Milling time effect (oleic acid medium)	67
5.5.3	Milling time effect (water and other solution medium)	69
5.6	Experiment induce current	72
<b>6</b>	<b>CONCLUSIONS AND SUGGESTIONS</b>	
6.1	Conclusions	73
6.2	Suggestions	73

<b>REFERENCES</b>	74
<b>APPENDICES</b>	80
<b>BIODATA OF STUDENT</b>	83
<b>LIST OF PUBLICATIONS</b>	84



## LIST OF TABLES

Table		Page
5.1	List of crystallite size, lattice constant and XRD density for magnetite with milling time effect (water medium)	46
5.2	List of crystallite size, lattice constant and XRD density for magnetite with milling time effect (oleic acid medium)	49
5.3	List of crystallite size, lattice constant and XRD density for magnetite with milling time effect (water and other solution medium)	52
5.4	List of coercivity, average particle size, saturation magnetization, remanence magnetization and ratio remanence magnetization to saturation magnetization for magnetite with water medium	57
5.5	List of coercivity, average particle size, saturation magnetization, remanence magnetization and ratio remanence magnetization to saturation magnetization for magnetite with oleic acid medium	60
5.6	List of coercivity, average particle size, saturation magnetization, remanence magnetization and ratio remanence magnetization to saturation magnetization for magnetite with water and other solution medium	62
5.7	List of weight of magnetite value and induction resultant current	72



## LIST OF FIGURES

Figure		Page
2.1	Composition of magnetic fluids (Uhlmann, 2006).	10
2.2	Vacuum-rotary feedthrough (Ochonski, 2005)	12
2.3	D'Arsonval galvanometer with ferrofluid (Raj et al, 1995).	13
2.4	Tilt sensor utilizing ferrofluid as variable induction core (Raj et al, 1995).	14
2.5	XRD pattern of $\text{CoFe}_2\text{O}_4$ , 12 h milling as a function of BPR (Waje et al., 2010).	17
2.6	Room temperature M–H curves for the samples.	18
2.7	XRD patterns of neat $\text{Fe}_3\text{O}_4$ NPs (a) and the modified $\text{Fe}_3\text{O}_4$ NPs (b).	19
2.8	TEM images of neat $\text{Fe}_3\text{O}_4$ NPs (a) and the modified $\text{Fe}_3\text{O}_4$ NPs (b). The insets showed high resolution images	19
3.1	Aligned magnets in domains. (a) unmagnetized sample before applying magnetic field (b) aligned domains after applying magnetic field	24
3.2	Variation of intrinsic coercivity (Oe) with particle diameter $D$ (nm)	25
3.3	Schematic diagram of a particle showing the easy axis, applied field $H$ and resulting magnetization	26
3.4	Magnetic order: (a) ferromagnet at $T=0$ , (b) antiferromagnet at $T=0$ , (c) ferrimagnet at $T=0$ , and (d) ferromagnet above $T_C$ (Spaldin, 2003)	28
3.5	Crystallographic directions for a cubic crystal	29
4.1	Flowchart for synthesis of magnetite with water as solvent	41
4.2	Flowchart for synthesis of magnetite with oleic acid as solvents	34
4.3	Flowchart for synthesis of magnetite with other solutions	35
4.4	Flowchart for preparation ferrofluid	36
4.5	Flowchart procedure of sample characterization	39
4.6	Induction current experiment	46

5.1	XRD patterns of milling time effect (water medium): a) before milling, b) 10 hour, c) 20 hours, d) 30 hours, e) 40 hours	45
5.2	Graph for milling time effect (water medium) a) crystallite size versus milling time, b) lattice constant versus milling time	46
5.3	XRD patterns of milling time effect (oleic acid medium): a) before milling, b) 10 hour, c) 20 hours, d) 30 hours, e) 40 hours	48
5.4	Graph for milling time effect (oleic acid medium) a) crystallite size versus milling time, b) lattice constant versus milling time	49
5.5	XRD patterns of milling time effect (water and other solution medium): a) before milling, b) 10 hour, c) 20 hours, d) 30 hours, e) 40 hours	51
5.6	Graph for milling time effect (water and other solution medium) a) crystallite size versus milling time, b) lattice constant versus milling time	52
5.7	FTIR patterns of milling time effect (water medium) a) 10 hours milling, b) 20 hours, c) 30 hours, d) 40 hours	53
5.8	FTIR patterns of milling time effect (oleic acid medium) a) 10 hours milling, b) 20 hours, c) 30 hours, d) 40 hours	54
5.9	FTIR patterns of milling time effect (water and other solution medium) a) 10 hours milling, b) 20 hours, c) 30 hours, d) 40 hours	55
5.10	Comparism in saturation magnetization and milling time effect (water medium)	57
5.11	Hysteresis curve of milling time effect (water medium) a) 10 hours, b) 20 hours, c) 30 hours, d) 40 hours	59
5.12	Comparism in saturation magnetization and milling time effect (oleic acid medium)	60
5.13	Hysteresis curve of milling time effect (oleic acid medium) a) 10 hours, b) 20 hours, c) 30 hours, d) 40 hours	62
5.14	Comparism in saturation magnetization and milling time effect (water and other solution medium)	63
5.15	Hysteresis curve of milling time effect (water and other solution medium) a) 10 hours, b) 20 hours, c) 30 hours, d) 40 hours	64
5.16	TEM micrographs of milling time effect (water medium): a) 10 hours, b) 20 hours, c) 30 hours and d) 40 hours	65
5.17	Particle size distribution milling time effect (water medium): a) 10 hours, b) 20 hours, c) 30 hours, d) 40 hours	66

5.18	TEM micrographs of milling time effect (oleic acid medium): a) 10 hours, b) 20 hours, c) 30 hours and d) 40 hours	67
5.19	Particle size distribution milling time effect (oleic acid medium): a) 10 hours, b) 20 hours, c) 30 hours, d) 40 hours	68
5.20	TEM micrographs of milling time effect (water and other solution medium): a) 10 hours, b) 20 hours, c) 30 hours and d) 40 hours	69
5.21	Particle size distribution milling time effect (water and other solution medium): a) 10 hours, b) 20 hours, c) 30 hours, d) 40 hours	70
5.22	Average particle size as a function of milling time effect: a) water medium, b)oleic acid medium and c) water and other solution medium	71
5.23	Induction resultant current as a function of weight magnetite	72

## LIST OF SYMBOLS AND ABBREVIATIONS

XRD	X-ray diffraction
VSM	Vibrating Sample Magnetometer
FTIR	Fourier Transform Infrared Spectroscopy
EDX	Energy-dispersive X-ray
TEM	Transmission electron microscopy
MA	Mechanical Alloying
B	Magnetic induction/Flux magnet
HEBM	High-energy ball milling
BPR	Ball to powder weight ratio
H	Magnetic field strength
Eqn.	Equation
a.u	Arbitrary unit
$2\theta$	2 theta degree
M	Molarity
V	Volume
$\text{Fe}_3\text{O}_4$	Magnetite
$H_c$	Coercivity
$B_s$	Saturation induction/saturation flux magnet
$\rho_{\text{xrd}}$	X-ray diffraction density
$M_s$	Saturation magnetization
$M$	Molecular weight
$N$	Avogadro's constant
$M_r$	Remanence magnetization
$\Lambda$	Wavelength
H	Hours

HCl	Hydrochloric acid
NH <sub>4</sub> OH	Ammonia solution
Hkl	Miller indices
Nm	Nanometer
G	Gram
Φ	Magnetic flux
E	Electromotive force (emf)
Oe	Orsted
<i>A</i>	Lattice constant
D	d spacing
S	Electron spin moment
<i>L</i>	Electron orbital moment
T <sub>C</sub>	Curie temperature
<i>K</i>	Magnetocrystalline anisotropy
<i>V</i>	Voltage
M <sub>0</sub>	Spontaneous magnetization
<i>D<sub>p</sub></i>	Critical diameter
<i>D<sub>c</sub></i>	Critical size
SP	Superparamagnetic
SD	Single domain
MD	Multi domain
FMNP <sub>s</sub>	Ferromagnetic Nanoparticles
NP <sub>s</sub>	Nanoparticles
HRTEM	High resolution transmission electron microscopy
J	Journal

## CHAPTER 1

### INTRODUCTION

#### 1.1 Background of the study

A ferrofluid is a colloidal dispersion of finely separated magnetic particles in a carrier fluid generally referred to as magnetic fluid or magnetic liquid. It is a functional liquid material which exhibits normal liquid behavior coupled with magnetic properties. In the presence of magnetic field or other fields such as centrifugal or gravitational field, the particles remain uniformly dispersed throughout the carrier liquid due to the unique properties (Chen et al., 2011). Thereby a synthesis of a “black material attracting itself” and “oxide ferroso-ferrique” from FeO and Fe<sub>2</sub>O<sub>3</sub> with “HO” was described by Mandel (2011).

A ferrofluid is a stable colloidal homogenous suspension of magnetic nanoparticles which have a diameter around of 10 nm in an appropriate carrier (Maity et al., 2006). According to a report by Rheinlander (2000), nanoparticles in a magnetic fluid showed distribution of magnetic and non-magnetic parameters like particle size.

#### 1.2 History of ferrofluid

A ferrofluid was found in early 1960. Ferrofluid technology is still new at this moment. The NASA Research Center first discovered a ferrofluid in 1960's. The initial work from Papell (1965) of the NASA Lewis Research Center on dilute magnetic dispersion in hydrocarbon was published in 1963 (Papell, 1965).

#### 1.3 Historical overview of magnetite

The earliest magnetic material discovered by humans is magnetite. Magnetite is a naturally occurring as a magnetic ceramic (ferrite). Pieces of the mineral when brought near each other, would show attractive or repulsive force effects (Goldman, 1999). The mineral is believed to have been discovered in ancient Greece around 800 BC. The first application of magnets was found and used by the Vikings in compasses, in the ninth century, or perhaps even earlier.

The first scientific study of magnetism in magnetite known as De Magnet by William Gilbert was published in the year of 1600. After 200 years later, the new science of electromagnetism was developed through the work of physicists such as H. C. Oersted, A. M. Ampere, W. E Weber, M. Faraday, P. Curie, J. C. Maxwell and many others. During this time, researchers were starting to study material of a system which is the basic related to the basic of electromagnetic theory in general and crystal structures of the materials (Buchanan, 2004).

#### **1.4 Magnetic nanoparticle**

Soft magnetic nanoparticles are important material and used widely for a variety of technological application. Magnetite ( $\text{Fe}_3\text{O}_4$ ) in the format soft magnetic nanoparticles that have been of they are major interests to many researchers because of being effectively used in ferrofluids, having magnetoresistance, exhibiting strong magnet property and generating low toxicity in biological and medical applications (Can et al, 2010).

#### **1.5 Significant of study**

Magnetite is important for producing ferrofluids which have particle sizes between 10-65 nm. There are many applications in of ferrofluids such as liquid seals in computer hardisks, friction reduction, magnetic domain observation and numerous optical and medical applications and for heat transfer in loudspeakers. In this research, ferrofluid is used in experimental attempts to produce electricity. The importance of using a ferrofluid is that it has the ability to be magnetized and demagnetized rapidly when entering and leaving a magnetic field region, thus yielding a significant magnetic flux change for electric induction.

#### **1.6 Problem statement**

This work attempts to produce a ferrofluid containing non-agglomerated magnetite nanoparticles. The nanoparticles are to be prepared in quantities more readily obtained and much greater than those produced by chemical, biological and biochemical methods. Thus high energy ball milling is the chosen method. The significant amount of nanoparticles in the ferrofluids is needed to show a proof of concept that such a ferrofluid can be used to generate electric current by induction.

#### **1.7 Objective**

In this thesis, the main objective is to prepare a magnetite-based ferrofluid containing magnetite nanoparticles by using mechanical alloying followed by a simple carrier liquid and nanoparticles mixing. Further, it is to be demonstrated that such as ferrofluid can generate electric currents. The work-step objectives of this research work are:

- a) To prepare mono-dispersed, uniform and size controllable magnetite using mechanical alloying method.
- b) To study in detail the effect of surfactant on magnetite particle size.
- c) To investigate magnetic properties of magnetite nanoparticle.
- d) To demonstrate how superparamagnetic particles can produce induced current.

## 1.8 Outline of the thesis

The thesis attempts to provide a good understanding of the structural, morphology and magnetic properties of nanostructured materials for the applications described above. Chapter 1 will focus on the general introduction about the research background, scope, problem statement and objectives of the study. Chapter 2 concerns the background and synthesis of magnetic nanoparticles and ferrofluids. Preparation of nanomaterials with other methods and related literature in view of preparation techniques together with characterization of magnetic nanoparticles were discussed as well. Chapter 3 focuses on the theoretical background which includes brief introduction to magnetism and the underlying chemistry of metals and alloys. Chapter 4 highlights the methodology of the study including materials, sample preparation and characterization methods applied. Chapter 5 deals with the results and discussion of measurement data of as-prepared samples and those after oleic acid coating. Chapter 6 summarizes the results and gives some suggestions for future work.



## REFERENCES

- Andrade, Â. L., Valente, M. A., Ferreira, J. M. F., and Fabris, J. D. (2012) Preparation of size-controlled nanoparticles of magnetite. *Journal of Magnetism and Magnetic Materials*. 324(10): 1753–1757.
- Berger, P., Adelman, N. B., Beckman, K. J., Campbell, D. J., Ellis, A. B., and Lisensky, G. C. (1999) Preparation and Properties of an Aqueous Ferrofluid, *Journal of Chemical Education*. 76 : 943-948.
- Berkowitz, A. and Takano, K. (1999). Exchange anisotropy-a review. *Journal of Magnetism and Magnetic Materials*. 200: 552-570.
- Brooks, H. (1940). Ferromagnetic anisotropy and the itinerant electron model. *Physical Review*. 58: 909.
- Buchanan, R. C. (2004). *Ceramic materials for electronics* (3rd ed.). Ohio: Marcel Dekker.
- Butter, K., Philipse, a., and Vroege, G. (2002). Synthesis and properties of iron ferrofluids. *Journal of Magnetism and Magnetic Materials*. 252: 1–3.
- Can, M. M., Ozcan, S., Ceylan, A., and Firat, T. (2010). Effect of milling time on the synthesis of magnetite nanoparticles by wet milling. *Materials Science and Engineering: B*. 172(1): 72–75.
- Carvalho, J. F.D, Medeiros, S. N. D, Morales, M. A., Dantas, A. L., and Carriço, A S. (2013). Synthesis of magnetite nanoparticles by high energy ball milling. *Applied Surface Science*. 275(2010): 84–87.
- Charles, S. W. (2002). The Preparation of Magnetic Fluids. Lecture Notes in Physics volume 594: 3–18.
- Chen, D., N, S., and Chen, Z. (2007). Synthesis of Fe<sub>3</sub>O<sub>4</sub> nanoparticles by wet milling iron powder in a planetary ball mill. *China Particuology*. 5(5): 357–358.
- Chen, H. J., Wang, Y. M., Qu, J. M., Hong, R. Y., and Li, H. Z. (2011). Preparation and characterization of silicon oil based ferrofluid. *Applied Surface Science*. 257(24): 10802–10807.
- Chen, Q; Zhang, J, Z. (1998). Size-dependent superparamagnetic properties of MgFe<sub>2</sub>O<sub>4</sub> spinel ferrite nanocrystallites. *Applied Physics Letter*. 73. 21: 3156-3158.
- Chin, Z.H., Perng, T.P. (1991). Amorphization of Ni-Si-C ternary alloy powder by mechanical alloying. *Materials Science Froum*. 235-238(PART 1): 121-126.
- Coe, J. M. D. (2009) *Magnetism and magnetic materials*. Cambridge University Press. Trinity College, Dublin.

- Coffey, W. T, Crothers D, Dormann J, Kalmykov YP, Kennedy E, Wernsdorfer W.(1998). Thermally activated relaxation time of a single domain ferromagnetic particle subjected to a uniform field at an oblique angle to the easy axis: Comparison with experimental observations. *Physical Review Letters*. 80: 5655-5658.
- Darling A. (1963). Cobalt-Platinum Alloys. *Platinum Metals Review*.7: 96-104.
- Dunlap, R. A., D.A.,Mackay,G,R.,O'Brien, J.W., Dahn, J.R., and Cheng, Z.H. (2000). Materials preparation by milling. *Canadian Journal of Physics*. 78(3): 211-229
- Dunlop, D. J. (1973). Superparamagnetic and single-domain threshold sizes in magnetite. *Journal of Geophysical Research*, 78(11): 1780–1793.
- Goldman, A. (1999). *Handbook of Modern Ferromagnetic Materials*. Massachusetts: Kluwer Academic Publishers.
- Goya, G. F. (2004). Magnetic interactions in ball-milled spinel ferrites. *Journal of Materials Science*. 39(16/17): 5045–5049.
- Gupta, A. K., and Gupta, M. (2005). Synthesis and surface engineering of iron oxide nanoparticles for biomedical applications. *Biomaterials*. 26(18): 3995–4021.
- Halliday, D., Resnick, R., Walker, J. (1997). *Fundamental of Physics* (5th ed.). New York: John Wiley & Sons Inc.
- Heisenberg, W. (1928). Zur theorie des ferromagnetismus. *Zeitschrift für Physik A Hadrons and Nuclei*. 49:619-636.
- Holm, C., and Weis, J. (2005). The structure of ferrofluids: A status report. *Current Opinion in Colloid & Interface Science*. 10(3-4): 133–140.
- Hong, R. Y., Ren, Z. Q., Han, Y. P., Li, H. Z., Zheng, Y., and Ding, J. (2007). Rheological properties of water-based ferrofluids. *Chemical Engineering Science*. 62(21): 5912–5924.
- Itoh, H., and Sugimoto, T. (2003). Systematic control of size, shape, structure, and magnetic properties of uniform magnetite and maghemite particles. *Journal of Colloid and Interface Science*. 265(2): 283–295.
- Jakubovics, J. P.(1994). *Magnetism and magnetism materials*.Cambridge:The Institutue of Materials.
- Jean, M., Nachbaur, V., and Le Breton, J.-M. (2012). Synthesis and characterization of magnetite powders obtained by the solvothermal method: Influence of the Fe<sup>3+</sup> concentration. *Journal of Alloys and Compounds*. 513: 425–429.

- Jeong, U., Teng, X., Wang, Y., Yang, H., and Xia, Y. (2007). Superparamagnetic Colloids: Controlled Synthesis and Niche Applications. *Advanced Materials*. 19(1): 33–60.
- Jiang, W., Wu, Y., He, B., Zeng, X., Lai, K., and Gu, Z. (2010). Effect of sodium oleate as a buffer on the synthesis of superparamagnetic magnetite colloids. *Journal of Colloid and Interface Science*. 347(1): 1–7.
- Kakeshita, T, Kim JH, Fukuda T. (2008). Microstructure and transformation temperature in alloys with a large magnetocrystalline anisotropy under external fields. *Materials Science and Engineering: A* 481:40-48.
- Kis-Varga, M., and Beke, D.L. (1996). Phase transitions in Cu-Sb systems induced by ball milling. *Material Science Forum*, 225-227(PART1):467-470.
- Kittel C, McEuen P. (1986). *Introduction to Solid State Physics*. Vol. 4: Wiley, New York.
- Komarneni, S., Hu, W., Noh, Y.D., Orde, A. V., Feng, S., Wei, C., Pang, H., Gao, F., Lu, Q., Katsuki, H. (2012). Magnetite syntheses from room temperature to 150 °C with and without microwaves. *Ceramics International*. Volume 38, Issue 3: Pages: 2563–2568.
- Leslie, P. D.L., Rieke, R. D. (1996). Magnetic properties of nanostructured materials. *Chemistry of Materials*. 8:1770-1783.
- Lopez, J. A., González, F., Bonilla, F. A., Zambrano, G., and Gómez, M. E. (2010). Synthesis and Characterization Of Fe<sub>3</sub>O<sub>4</sub> Magnetic Nanofluid. *Revista Latinoamericana de Metalurgia y Materiales*. 30(1): 60–66.
- Lu A.H., Salabas E.L., Schüth. F. (2007b). Magnetic nanoparticles: synthesis, protection, functionalization, and application. *Angewandte Chemie International Edition* .46:1222-1244.
- Maity, D., and Agrawal, D. C. (2007). Synthesis of iron oxide nanoparticles under oxidizing environment and their stabilization in aqueous and non-aqueous media. *Journal of Magnetism and Magnetic Materials*. 308(1): 46–55.
- Mandarano, G., Lodhia, J., Eu, P., Ferris, N., Davidson, R., and Cowell, S. (2010). Development and use of iron oxide nanoparticles (Part 2): The application of iron oxide contrast agents in MRI. *Biomedical Imaging and Intervention Journal*. 6(2): e12.
- Mandel, K., Hutter, F., Gellermann, C., and Sextl, G. (2011). Synthesis and stabilisation of superparamagnetic iron oxide nanoparticle dispersions. *Colloids and Surfaces A: Physicochemical and Engineering Aspects*, 390(1-3): 173–178.
- Mazlan, S, A., (2008). *The Behaviour Of Magnetorheological Fluids In Squeeze Mode*. PhD thesis, Dublin City University.

- Nagesha, K. V, Rajanish, M., and Shivappa, D. (2013). A Review On Mechanical Alloying. *International Journal of Engineering Research and Applications(IJERA)*.12. 3(3): 921–924.
- Naumann,R.J. (2009). *Introduction to the Physics and Chemistry of Materials*.New York: CRC Press. Boca Raton,FL.
- Ochonski,W. (2005).New designs of magnetic fluid exclusion seals for rolling bearings. *Industrial Lubrication and Tribology*. Vol. 57 Iss: 3, pp:107 – 115
- Pappell, S. S. (1965). Low Viscosity Magnetic Fluid Obtained By The Colloidal Suspension Of Magnetic Particles. US. Patent 33.215.572
- Pedrero, F.M. (2008). *Colloidal Aggregation Induced By an Uniaxial Magnetic Field'*. Universidad De Granada.
- Pradhan, P., Giri, J., Samanta, G., Sarma, H. D., Mishra, K. P., Bellare, J., Bahadur, D. (2006). Comparative Evaluation of Heating Ability and Biocompatibility of Different Ferrite-Based Magnetic Fluids for Hyperthermia Application. *Journal Biomedical Material Research Part B* : 12–22.
- Rabinow, J. (1948) Magnetic Fluid Clutch. *National Bureau of Standards Technical News Bulletin*. 32(4): 54-60.
- Raj, K., Moskowitz, B., and Casciari, R. (1995). Advances in ferrofluid technology. *Journal of Magnetism and Magnetic Materials*.149: 174–180.
- Sait, A. (2008). Potential Application of Ferrofluid for Robot Gripping Mechanism. Project Report. UTeM, Melaka. Malaysia
- Salavati. N. M., Fereshteh Z, Davar F. (2009). Synthesis of cobalt nanoparticles from [bis (2-hydroxyacetophenato) cobalt (II)] by thermal decomposition. *Polyhedron*. 28: 1065-1068.
- Sawicki, M., Bowden G., De Groot P., Rainford. B., Beaujour JML, Ward R, Wells M. (2000).Exchange springs in antiferromagnetically coupled DyFe<sub>2</sub>-YFe<sub>2</sub> superlattices. *Physical Review B*. 62: 5817.
- Shinde, T. J., Gadkarib, A.B., Vasambekarc, P.N. (2008). DC resistivity of Ni–Zn ferrites prepared by previous oxalate precipitation method. *Materials Chemistry and Physics*. 111(1): 87-91.
- Sui, Y., Skomski R, Sorge KD, Sellmyer DJ: Nanotube magnetism. (2004). *Applied Physics Letters*.84:1525.
- Spaldin, N. A. (2003). *Magnetic materials: fundamentals and device applications*: Cambridge University Press.UK
- Suryanarayana, C. (2001). Mechanical alloying and milling. *Progress in Materials Science*. 46(1-2): 1–184.

- Rheinlander, T., Roessner, D., & Weitschies, Werner, Wolfhard, S. (2000). Comparison of size-selective techniques for the fractionation of magnetic fluids, *Journal of Magnetism and Magnetic Materials*. 214(3): 269–275.
- Tang, X. L., Wu Zhang, H., Su, H., Jing, Y. L., and Zhong, Z. Y. (2009). Improving exchange-coupling field in the same thickness of pinned magnetic layer. *Journal of Magnetism and Magnetic Materials*. 321(18): 2855–2858
- Tao, K., Song, S., Ding, J., Dou, H. (2011). Carbonyl groups anchoring for the water dispersibility of magnetite nanoparticles. *Colloid Polym Sci* 2011. 289: 361–369.
- Thorek, D. L. J., Weisshaar, C. L., Czupryna, J. C., Winkelstein, B. A., and Tsourkas, A. (2011). Superparamagnetic Iron Oxide – Enhanced Magnetic Resonance Imaging of Neuroinflammation in a Rat Model of Radicular Pain. *Molecular Imaging*. 10(3): 206–214.
- Uhlmann, E. (2006). High Precision Positioning with Ferrofluids as an Active Medium. *CIRP Annals - Manufacturing Technology*. Volume 5. Issue 1: Pages 415–418
- Varadan, V. K., Chen L., Xie, J. (2008). Nanomedicine: design and applications of magnetic nanomaterials, *nanosensors and nanosystems*: John Wiley & Sons Inc. New York.
- Waje, S. B., Hashim, M., Wan Yusoff, W. D., Abbas, Z. (2010). X-ray diffraction studies on crystal size evolution of  $\text{CoFe}_2\text{O}_4$  nanoparticles prepared using mechanical alloying and sintering. *Applied Surface Science*. 256: 3122–3127.
- Wang, Z., Guo, H., Yu, Y., and He, N. (2006). Synthesis and characterization of a novel magnetic carrier with its composition of  $\text{Fe}_3\text{O}_4$ /carbon using hydrothermal reaction. *Journal of Magnetism and Magnetic Materials*, 302(2): 397–404.
- Winkler, G. (1981). *Magnetic Garnets* (Vol 5). Braunschweig/Weisbaden: Friedr Vieg & Sohn
- Wu, J. H., Ko, S. P., Liu, H. L., Kim, S., Ju, J.-S., and Kim, Y. K. (2007). Sub 5 nm magnetite nanoparticles: Synthesis, microstructure, and magnetic properties. *Materials Letters*, 61(14–15): 3124–3129.
- Wu, N., Fu, L., Su, M., Aslam, M., Wong, K. C., and Dravid, V. P. (2004). Interaction of Fatty Acid Monolayers with Cobalt Nanoparticles. *Nano Letters*. 4(2): 383–386.
- Xu, J., Yang, H., Fu, W., Du, K., Sui, Y., Chen, J., and Zou, G. (2007). Preparation and magnetic properties of magnetite nanoparticles by sol–gel method. *Journal of Magnetism and Magnetic Materials*. 309(2): 307–311.

- Yadav, T. P., Yadav, R. M., Singh, D.P. (2012). Mechanical Milling: a Top Down Approach for the Synthesis of Nanomaterials and Nanocomposites, *Nanoscience and Nanotechnology*. 2(3): 22-48.
- Yang, K., Peng, H., Wen, Y., and Li, N. (2010). Re-examination of characteristic FTIR spectrum of secondary layer in bilayer oleic acid-coated Fe<sub>3</sub>O<sub>4</sub> nanoparticles. *Applied Surface Science*, 256(10): 3093–3097.
- Zhang, L., He, R., and Gu, H.-C. (2006). Oleic acid coating on the monodisperse magnetite nanoparticles. *Applied Surface Science*, 253(5): 2611–2617.
- Zhang, Y. C., Tang, J. Y., and Hu, X. Y. (2008). Controllable synthesis and magnetic properties of pure hematite and maghemite nanocrystals from a molecular precursor. *Journal of Alloys and Compounds*. 462(1-2): 24–28.