



UNIVERSITI PUTRA MALAYSIA

***SUB-CRITICAL WATER TECHNOLOGY FOR ENHANCED EXTRACTION
OF CARBOHYDRATES AND PROTEIN FROM *Chlorella vulgaris*
MICROALGAE***

SAIDATUL ALIAA BINTI AWALUDDIN

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By

SAIDATUL ALIAA BINTI AWALUDDIN

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia, in
Fulfilment of the Requirements for the Degree of Master of Science**

February 2017

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DEDICATION

This thesis is dedicated to my beloved parents, Awaluddin Bin Adnan and Rohayati Binti Tahir and family for all their endless love, patience, support and continuously pray for my success



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirement for the degree of Master of Science

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February 2017

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Faculty : Engineering

Algae have many advantages such as fast growth rate, non-arable land requirement for grow and contain substantial amount of biochemical compounds such as lipid, carbohydrate and protein for value added products production. One of the new key alternatives is to extract microalgal biochemical by utilizing subcritical water extraction (SWE). This technique applies hot water under pressure sufficiently retains water in liquid state at temperature below the supercritical values. This study investigates the effectiveness of SWE to extract protein and carbohydrate from microalgae, *Chlorella Vulgaris*. The study was divided into three parts; (i) investigation of various parameters that affect the biochemical production (protein and carbohydrates), (ii) optimization of SWE and (iii) pre-treatment validation. Four different parameters include temperature (180-374 °C), time (1-20min), biomass loading (5-40 wt%) and particle size of biomass (38-250µm) were used to investigate on microalgal SWE. The SWE process was further optimized using central composite design (CCD). It was found that the highest protein and carbohydrate concentration of 31.16 g/100 g and 14.2 g/100g were obtained at 5 wt.% microalgal biomass with 90 µm particulate size treated at 277°C for 5 min. The TOC yield of 8.01g/100g was obtained at 229°C for 3min with 10wt.% microalgal biomass at 75µm particle size. Based on the statistical analysis, microalgae loading and extraction temperature have shown the most significant factors that affect the overall extraction of protein whereas extraction temperature were the significant factors for carbohydrate production. TOC yields were only affected by the microalgal loading of the microalgal biomass. This study was further investigated the effect of pre-treatment prior to microalgal SWE. The biomass was irradiated under sonication as the pre-treatment technique with different process parameters. The results concluded that the pre-treatment was not required as the results were comparable with SWE without pre-treatment hence it gives advantages in reducing the extraction costs and avoiding environmental problems (e.g. usage of solvents).

Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master Sains

**TEKNOLOGI AIR SUB-KRITIKAL UNTUK MENINGKATKAN
PENGEKSTRAKAN KARBOHIDRAT DAN PROTEIN DARI MIKROALGAL
*Chlorella vulgaris***

Oleh

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Februari 2017

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Alga mempunyai banyak kelebihan seperti kadar pertumbuhan yang cepat, menggunakan tanah bukan pertanian untuk pertumbuhan dan mengandungi sejumlah besar sebatian biokimia seperti lipid, karbohidrat dan protein untuk nilai tambah pengeluaran produk. Salah satu alternatif baru adalah pengekstrakan protein dan karbohidrat daripada mikroalga dengan menggunakan pengekstrakan air subkritikal (SWE). Kaedah ini menggunakan air panas dengan tekanan secukupnya bagi mengekalkan air dalam keadaan cecair pada suhu di bawah nilai superkritikal. SWE mempunyai beberapa kelebihan berbanding dengan teknik-teknik lain termasuklah ekstrak yang berkualiti tinggi, proses yang lebih cepat, mengurangkan penggunaan pelarut serta mengurangkan kos penggunaan ejen mengekstrak. Oleh itu, kajian ini mengkaji keberkesanan SWE untuk mengekstrak biomolekul dari mikroalga, *Chlorella vulgaris*. Kajian ini dibahagikan kepada tiga bahagian; (i) kajian ke atas pelbagai parameter yang memberi kesan kepada produksi biokimia (protein dan karbohidrat), (ii) pengoptimuman SWE dan (iii) pengesanan pra-rawatan. Empat parameter yang berbeza digunakan dalam proses ini adalah termasuk suhu (180-374 °C), masa (1-20min), pemuatan biojisim (5-40 wt%) dan saiz zarah biojisim (38-250µm) yang digunakan untuk mengkaji proses SWE menggunakan mikroalga. Proses SWE dioptimumkan dengan menggunakan Reka bentuk Komposit Pusat (CCD). Berdasarkan kajian yang dijalankan, kepekatan protein dan karbohidrat yang paling tinggi dapat diekstrak adalah 31.16 g / 100 g dan 14.2 g / 100g dan telah diekstrak pada suhu 277 ° C selama 5 min menggunakan mikroalga bersaiz 90 µm dan jumlah pemuatan biojisim ialah 5 wt%. TOC dapat diekstrak sebanyak 8.01g / 100g pada suhu 229°C selama 3 minit dengan jumlah pemuatan biojisim sebanyak 10wt.% dan saiz zarah mikroalga ialah 75µm. Berdasarkan analisis statistik yang dijalankan, pemuatan mikroalga dan suhu pengekstrakan telah menunjukkan faktor yang paling penting yang mempengaruhi keseluruhan pengekstrakan protein, manakala pemuatan mikroalga dan masa pengekstrakan merupakan parameter paling penting bagi pengekstrakan karbohidrat. Pengekstrakan TOC hanya dipengaruhi oleh pemuatan mikroalga. Selain itu, kesan terhadap pra-rawatan sebelum mikroalga SWE telah dikaji. Mikroalga telah diradiasi

menggunakan teknik sonication sebagai teknik pra rawatan dengan menggunakan proses parameter yang berbeza-beza. Berdasarkan hasil eksperimen tersebut, dapat disimpulkan bahawa pra-rawatan mikroalgal tidak diperlukan kerana hasilnya sama dengan SWE tanpa pra-rawatan. Oleh itu, ini dapat mengurangkan kos pengekstrakan dan juga dapat mengelakkan daripada masalah alam sekitar (contohnya penggunaan pelarut).



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This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Master of Science. The members of the Supervisory Committee were as follows:

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LIST OF ABBREVIATIONS

SWE	Subcritical water extraction
CCD	Central composite design
TOC	Total organic carbon
SEM	Scanning Electron Microscopy
FTIR	Fourier Transform Infrared
HPLC	High Performance Liquid Chromatography
PBR	Photobioreactor
SFE	Supercritical fluid extraction
CHNS	Carbon, Hydrogen, Nitrogen, Sulphur
EDS	Energy dispersive
BSA	Bovine Serum Albumin
UV	Ultraviolet
MW	Molecular weight
IC	Inorganic carbon
TC	Total carbon

CHAPTER 1

INTRODUCTION

1.1 Background of study

The increasing of world population creates various environmental problems and demands on energy supply. It is important to develop an alternative and more sustainable energy source based on renewable resources. Biofuel such as biodiesel and bioethanol are viable alternative energy sources to alleviate the existing dependence on petroleum-based fuel (Lang et al., 2001). These types of fuels are produced from biomass. Biomass is bioorganic-based matter which derived from waste produced from living organisms such as agricultural, industrial, plant and etc. (Lucia et al., 2006).

In recent years, there have been an increasing interest to produce biofuel from microalgae due to its advantage of high growth rate (double their size in 24 hours), easy to grow, efficient carbon dioxide fixation and does not required arable land to growth (C. Y. Chen et al., 2013). It contains high protein, lipids and carbohydrates compositions that can be further converted to produce variety of bio-based products (Chisti, 2007; Sheehan et al, 1998). For instance, the protein content in microalgae can be used for animal feed production, lipids for biodiesel and carbohydrate for ethanol production (C. Y. Chen et al., 2013). It also has potential to be used as a source of natural resource of different functional compounds such as Omega-3, chlorophyll and etc (M. Plaza et al., 2010). Some of microalgal species is capable in treating wastewater and the organic and inorganic nutrients in wastewater can further utilize as growth nutrients for microalgae. This can make the process in producing bioproducts from microalgae more viable, cost-effective and sustainable.

Chemical composition of each microalgae strain is not similarly constant, but varies depending on various environmental parameters such as temperature, illumination, pH, mineral, CO₂ supply and mixing velocity (W. Becker, 2004). According to Becker, 2004, variations in culture conditions, or changing of physical parameters such as radiation intensity, population density, light/ dark growth, producing different microalgal compositions. Biomolecule compounds are also present in microalgal cells and synthesized as secondary metabolites via specific metabolic pathways (Morais et al., 2015). Microalgal biomolecule metabolites are intracellularly produced and entrapped within the cells, thus an effective extraction technology is required to release those biomolecule products (Morais et al., 2015).

One of the emerging extraction techniques is using subcritical water extraction (SWE) technology. There has been an increasing interest in extraction of compounds from biomass materials using SWE (Macías-Sánchez et al., 2007). SWE utilizes water at high temperature ranging between 100°C (boiling point) to 374°C (critical point) and

pressure at high enough to keep it in the liquid state (Singh & Saldaña, 2011). Two important characteristics during SWE are water ionization and dielectric potential. As the temperature of water elevated, its hydrogen bonding cleaves with decreasing dielectric constant and polarity (Mazaheri et al, 2010). This resulted in the increment of the hydrogen ion concentrations (Abdelmoez & Yoshida, 2006). Using water as an extraction solvent offers lower production cost, safety, no net of pollution and non-toxic. Other than that, this technology is an attractive method due to shorter production period and milder operating conditions compared to the existing conventional methods. As the technology is scarcely reported to extract products from microalgae, therefore this work investigates different process conditions include temperature, extraction time and biomass loading to extract protein and carbohydrates compounds from microalgal biomass.

1.2 Problem statement

Limited petroleum resources and environmental pollution are the two critical problems nowadays. Increasing amounts of fossil utilization is the reason of global warming and climate change. To solve this problem, developing renewable energy alternatives using biofuel have triggered researcher interest. The first and second generation feedstock are not favorable for alternative energy resources due to many limitations. First generation feedstock which are derived from sources like starch, sugar, animal fats, vegetable oil and etc. creates 'food vs fuel' issue. They need huge arable land for cultivation hence not efficient for energy demands. Meanwhile, the second generation of biofuel feedstock are derived from on-edible crops, lignocellulosic biomass, or woody crops. They are also not favorable for biofuel production due to the presence of lignin thus require pre-treatment steps. This pretreatment cost makes the overall process to produce biofuel/bioproductions is not efficient.

Microalgae have been considered as third generation biofuel. It is a sustainable and renewable biomass for the production of biofuel and other bioproducts. Microalgae can be cultured and harvested according to the needs of the current process (i.e. high yield of omega-3 and lipid content) and they can also be genetically manipulated to produce high biomass yields. It contains three main components; lipids, carbohydrate and protein. Lipid is used for biofuel and pharmaceutical products (e.g. Omega-3 oil). Carbohydrate in microalgae can be found in the form of starch, glucose, sugars and other polysaccharides (Ördög et al., 2004). Recently, carbohydrates from microalgae is considered as a promising and inexpensive feedstock for biofuel production (Zhao et al., 2013). The most widely used biofuel is bioethanol, which produces from fermenting sugar-based or starch-based feedstock (C. Y. Chen et al., 2013). It also could be converted to produce fine chemicals such as ethanol and acetic acid. Furthermore, protein from microalgae could be converted to produce many commodities such as food, animal feed and health products.

Choosing the right biomass feedstock and extraction method are the important factors to produce alternative energy source that will reduce environmental pollution, lesser time and cost production. One of the new key options is to extract lipids from microalgal biomass using a sub-critical water technology (SWE). The technology

provides lower production cost, greater reduction of solvents using a non-toxic green solvent (water), milder operating conditions, and a shorter production period compared to other conventional methods such as chemical and biological. Due to the fact that sub-critical water extraction method is a solvent free extraction, the current investigation aims to optimize the parameters that work best in extracting protein and carbohydrate compounds from microalgae. The works that are mainly done by others related to this field tend to focus more on maximizing the lipid extraction but only few have done on maximizing carbohydrate and protein compounds.

1.3 Research question

1. How is the subcritical water extraction (SWE) different from other extraction technologies (in term of production of carbohydrate and protein compounds)?
2. What are the key parameters to be optimized in the extraction process to increase the carbohydrate and protein compounds yields?
3. How do SWE affect the characteristic of carbohydrate and protein compounds from microalgae?
4. What are the significant variables that will affect the SWE of carbohydrate and protein compounds?

1.4 Objective

The main objective of this research is to investigate the capability of SWE in extracting carbohydrates and protein compounds from *C. vulgaris* biomass. The objectives are divided into three sub-objective as follow:

1. To investigate the factors that affect the extraction process of microalgae via subcritical water extraction technique.
2. To analyze and characterize the extracted carbohydrates and protein of *C. vulgaris* biomass.
3. To optimize the SWE process using Central Composite Design (CCD) approach for high yield of carbohydrates and protein production from *C. vulgaris* biomass.

1.5 Scope of study

The purpose of this study is to extract compounds of *C. vulgaris* via subcritical water extraction (SWE). The study is divided into three main stages (1) investigation of different parameters that affect on the extraction process, (2) characterization of the extracted products and (3) optimization of process parameters for high products yields.

1.5.1 Investigation of different parameters on SWE of *C. vulgaris*.

The main objective of this research is to investigate the effect of different parameters in extracting carbohydrate and protein compounds from *C. vulgaris* using SWE. The parameters include temperature (180 - 374 °C), extraction time (1 - 20 min), biomass particulate size (38 - 250 µm) and microalgal biomass loading (5 - 40 %).

1.5.2 Characterization of the extracted products

The characterization of *C. vulgaris* biomass covers four different types of analysis include proximate, ultimate, Scanning Electron Microscopy (SEM) and Fourier TransformInFra-Red (FTIR). The characterization of the extracted products includes the analysis of carbohydrate, protein and Total organic compounds (TOC) concentration in the *C. vulgaris*. Amino acids profile and sugar profile was characterized using High Performance Liquid Chromatography (HPLC).

1.5.3 Optimization of process parameters

Central composite design (CCD) approach is used to design the optimization study of *C. vulgaris* biomass extraction. The optimization analysis using *Statistica* software is used to obtain relationship between the investigated parameters with the products. The optimized parameters resulting high carbohydrate and protein compounds production from the extraction of *C. vulgaris* biomass will ensure a right direction towards the achievement to use biofuel for different applications. Based on the optimization findings, the kinetic study is performed to evaluate the extraction rate as the function of temperature. The experimental results are analyzed using the second order model and the activation energy is calculated using Arrhenius equation.

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