

UNIVERSITI PUTRA MALAYSIA

DEVELOPMENT OF EFFECTIVE WATER TREATMENT TECHNIQUE USING CALCEROUS SKELETON STABILIZING AGENT FOR ATTENUATION OF CADMIUM AND LEAD IONS

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Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia, in Fulfilment of the Requirements for the Degree of Master of Science

August 2014

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Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfillment of the requirement for the degree of Master of Science

DEVELOPMENT OF EFFECTIVE WATER TREATMENT TECHNIQUE USING CALCEROUS SKELETON STABILIZING AGENT FOR ATTENUATION OF CADMIUM AND LEAD IONS

By

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August 2014

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Heavy metal pollution in the environment has become a great public concern globally due to the adverse effects to human health as well as flora and fauna. Various efforts have been taken to reduce the metal contamination level in the environment through controlling and remediation process. Conventional treatment process requires extra procedure to further remove the metal ions in the wastewater in order to produce safe quality of treated water. The thesis discusses on the removal of metal ions; cadmium, Cd (II) and lead ions, Pb (II), by using dead calcerous skeletons (CS) based on batch and column systems. In general, the study aimed to provide potential adsorbent for the removal of metal ions in consideration to the current wastewater treatment techniques. The removal efficiency, adsorption capacity and behaviors of adsorbents were examined during the metals removal process and incorporated with isotherm models. In the batch study, the removal of Cd (II) and Pb (II) ions by CS were evaluated by varying the contact time, adsorbent size, dosage, solution pH, and initial metal concentration. While, for the column study, the factors of adsorbent bed height, influent flow rate and initial concentrations were evaluated to obtain the removal performance of CS in continuous flow system. The results showed that the surface characteristics of CS did not significantly affected the removal efficiency of CS. The dosage requires for optimum removal of Cd (II) and Pb (II) ions in batch system were in minimal amount since the increased of dosage did not show significant increased in removal (p>0.05). The acidic solutions were observed to shift to neutral and alkali condition after equilibrated with CS due to the content of calcium carbonate (CaCO₃) of CS. The adsorption capacity of CS has increased with high loading of metal ions which reveal that the CS were able to remove high concentration of Cd (II) and Pb (II) ions. Based on the isotherm models, the results demonstrated that the data were more favorable to Freundlich isotherm which indicated the adsorption process occurred in

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heterogeneous surface rather than monolayer. In the column study, the column with long bed height showed no exhaustion occurred during the continuous flow system as there was no breakthrough of 0.05 C_{eff}/C_o (ratio of effluent concentration to influent concentration). The columns were able to operate more than 24 hours with double dose of CS to the shortest bed height which showed that the ability of CS to withstand high metal ions for long duration of operation. The column models were strongly correlated to the experimental data and well-presented the long bed columns. The PHREEQC model predicted the dissolution of CS which contributed to the increased of pH and calcium ions in the treated solutions. The adsorption and ion-exchange process between the CS and metal ions were also confirm by the formation of otavite and cerussite from Scanning electron microscope (SEM) and X-ray diffraction (XRD) analysis. Thus, this study provides potential materials for application for the treatment of acidic wastewater with high metals loading.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master Sains

PENGHASILAN TEKNIK RAWATAN AIR YANG EFEKTIF DENGAN MENGGUNAKAN RANGKA KAPUR SEBAGAI AGEN PENSTABIL DALAM MENYINGKIRKAN ION KADMIUM DAN PLUMBUM

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Pencemaran logam berat di persekitaran telah menjadi perhatian di peringkat global disebabkan kesan-kesan negatifnya terhadap kesihatan manusia serta flora dan fauna. Pelbagai usaha telah dilakukan untuk mengurangkan tahap pencemaran logam di persekitaran melalui proses pengawalan dan pemulihan. Proses rawatan konvensional memerlukan prosedur tambahan untuk menyingkirkan logam ion di dalam air kumbahan bagi menghasilkan air terawat yang berkualiti selamat. Tesis ini membincangkan tentang penyingkiran ion logam; ion kadmium, Cd (II) dan ion plumbum, Pb (II) daripada larutan akueus dengan menggunakan rangka kalkareus mati (CS) berdasarkan sistem kelompok dan kolum. Secara umumnya, matlamat kajian ini adalah untuk menghasilkan bahan penjerap yang berpotensi untuk menyingkirkan ion logam bagi teknik rawatan air kumbahan masa kini. Kecekapan penyingkiran, kapasiti penjerapan dan ciri penjerap telah dikaji sepanjang proses penyingkiran logam dengan menggabungkan model-model isoterma. Dalam kajian kelompok, proses penyingkiran ion Cd (II) dan Pb (II) telah dinilai dari segi masa sentuhan, saiz penjerap, dos, pH larutan, dan kepekatan logam asal. Manakala bagi kajian kolum, faktor ketinggian lapisan penjerap, kadar aliran influen dan kepekatan asal influen dinilai untuk mendapatkan prestasi penyingkiran CS dalam sistem aliran berterusan. Hasil kajian menunjukkan ciri-ciri permukaan CS tidak menjejaskan kecekapan penyingkiran CS secara ketara. Dos CS yang diperlukan untuk menyingkirkan ion Cd (II) dan Pb (II) yang optimum dalam sistem kelompok adalah minimal kerana peningkatan dos tidak menunjukkan peningkatan dalam penyingkiran yang ketara (p>0.05). Larutan yang berasid telah bertukar kepada keadaan neutral dan alkali selepas diseimbangkan dengan CS yang disebabkan oleh kandungan kalsium karbonat (CaCO₃) dalam CS. Kapasiti penjerapan CS meningkat dengan pertambahan ion logam. Ini menunjukkan bahawa CS dapat menyingkirkan kepekatan ion Cd (II) and Pb (II) yang tinggi. Berdasarkan keputusan data model-



model isoterma, proses penjerapan kajian ini lebih cenderung kepada isoterma Freundlich, di mana ia berlaku pada permukaan heterogen dan bukan sekadar pada ekalapisan. Dalam kajian kolum, kolumn dengan lapisan penjerap yang tebal tidak menunjukkan sebarang ketepuan dalam sistem aliran berterusan kerana tidak mencapai takat muncul $0.05 \ C_{eff}/C_o$ (nisbah kepekatan efluen kepada kepekatan influen). Kolum dapat beroperasi lebih daripada 24 jam apabila dua kali ganda dos CS daripada lapisan yang paling minimum digunakan. Ini menunjukkan bahawa CS berkeupayaan untuk menampung kepekatan ion logam yang tinggi serta masa operasi yang lebih panjang. Model kolum mempunyai korelasi dengan data eksperimen dan ini menunjukkan lapisan kolum yang tebal adalah paling sesuai digunakan. Model PHREEQC telah digunakan untuk meramal kelarutan CS yang menyumbang kepada peningkatan pH dan ion kalsium di dalam larutan terawat.

Proses penjerapan dan pertukaran ion antara CS dan ion logamdibuktikan oleh pembentukan otavit dan serusit daripada analysis mikroskop pengimbas elektron (SEM) dan pembelauan X-ray (XRD). Kesimpulannya, kajian ini menghasilkan bahan yang berpotensi untuk diaplikasikan dalam sistem rawatan air sisa. Hasil kajian ini juga menunjukkan bahawa CS sesuai diaplikasikan bagi merawat air sisa yang berasid dengan kandungan logam berat yang berkepekatan tinggi.

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I certify that an Examination Committee has met on to conduct the final examination of Lim Ai Phing on her Master Science thesis entitled "Development of Effective Water Treatment Technique Using Calcerous Skeleton Stabilizing Agent for Attenuation of Cadmium and Lead Ions" in accordance with the Universities and University College Act 1971 and the Constitution of the Universiti Putra Malaysia [P.U. (A) 106] 15 March 1998. The committee recommends that the student be awarded the Master of Science.

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| | |
| | |

TABLE OF CONTENTS

| | | Page |
|-----|--|--------|
| | STRACT | 1 |
| | STRAK | 111 |
| | KNOWLEDGEMENTS | V . |
| | PROVAL | V1 |
| | CLARATION | viii |
| | T OF TABLES | X1V |
| | T OF FIGURES | XV |
| | T OF ABBREVIATIONS | XV11 |
| LIS | T OF UNITS | xviii |
| | | |
| CII | | |
| СН | APTER | |
| 1 | INTRODUCTION | 1 |
| 1 | INTRODUCTION | 1 |
| | 1.1 Background Study | 1 |
| | 1.2 Problem Statement | 4 |
| | 1.3 Objectives | 6 6 |
| | 1.4 Scope of Study | |
| | 1.5 Significance of Study 1.6 Thesis Outline | 6 7 |
| | 1.0 Thesis Outline | / |
| 2 | LITERATURE REVIEW | 9 |
| 2 | 2.1 Abstract | 9 |
| | 2.2 Introduction | 10 |
| | 2.3 Low cost adsorbent | 10 |
| | 2.3 Low cost adsorbent 2.3.1 Nano zero-valent iron particles and minerals | 13 |
| | 2.3.2 Calcium carbonate and seafood waste | 13 |
| | 2.3.3 Egg shells | 14 |
| | 2.3.4 Chitosan | 10 |
| | 2.4 Agricultural waste | 17 |
| | 2.4.1 Coconut husk | 17 |
| | 2.4.2 Rice husk | 18 |
| | 2.4.3 Palm fruit | 20 |
| | 2.4.4 Nut shell | 20 |
| | 2.4.5 Fruit bagasse | 21 |
| | 2.5 Bone charcoal | 22 |
| | 2.6 Parameters affecting adsorption | 22 |
| | 2.7 Competitions of competing ions and organic ligands in | 22 |
| | wastewater | |
| | 2.8 Adsorption Isotherm Models | 23 |
| | 2.9 Column models | 23 |
| | 2.9.1 Thomas Model Theory | 23 |
| | 2.9.2 Yoon-Nelson Theory | 24 |
| | | |

G

| | 2.9.3 Adam-Bohart Theory | 24 |
|---|--|----------|
| | 2.10 Gap and future perspectives on low cost adsorbents | 24 |
| | 2.10.1 Strength of low cost adsorbents | 24 |
| | 2.10.2 Opportunities of low cost adsorbents | 25 25 |
| | 2.10.3 Weakness of low cost adsorbents | 25 |
| | 2.10.4 Threat of low cost adsorbents | 25 27 |
| | 2.11 Conclusion | 27 |
| 3 | MATERIALS AND METHODS | 30 |
| | 3.1 Sampling design | 30 |
| | 3.1.1 Preparation of adsorbent | 30 |
| | 3.1.2 Preparation of Stock/Working solution | 30 |
| | 3.1.3 Chemicals, reagents and laboratory equipments used | 32 |
| | 3.2 Physical parameters measurements | 33 |
| | 3.2.1 Brunauer, Emeett and Teller (BET) Analysis | 33 |
| | 3.2.2 XRD, EDX, and SEM measurements | 33 |
| | 3.3 Batch studies | 33 |
| | 3.3.1 Contact time and adsorbent sizes | 35 |
| | 3.3.2 Adsorbent dosage | 35 35 |
| | 3.3.3 pH 3.3.4 Initial concentration | 35 35 |
| | 3.4 Column studies | 36 |
| | 3.4.1 Bed height | 36 |
| | 3.4.2 Flow rate | 36 |
| | 3.4.3 Initial concentration | 36 |
| | 3.5 Data analysis and calculations | 39 |
| | 3.5.1 Removal percentage and sorption capacity | 39 |
| | 3.5.2 Adsorption isotherm models | 39 |
| | 3.5.2.1 Langmuir Isotherm | 39 |
| | 3.5.2.2 Freundlich Isotherm | 40 |
| | 3.6 Mathematical theories of column studies | 40 |
| | 3.6.1 Thomas Model | 41 |
| | 3.6.2 Yoon-Nelson Model | 41 |
| | 3.6.3 Adam-Bohart Model | 41 |
| | 3.7 Mineral phase modeling | 42 |
| 4 | A NOVEL APPROACH FOR THE ADSORPTION OF | 43 |
| | CADMIUM IONS IN AQUEOUS SOLUTION BY DEAD | |
| | CALCEROUS SKELETONS | |
| | 4.1 Abstract | 43 |
| | 4.2 Introduction | 44 |
| | 4.3 Materials and methods | 45 |
| | 4.4 Results and discussion | 45 |
| | 4.4.1 Effect of contact time and adsorbent size | 45 |
| | 4.4.2 Effect of adsorbent dosage | 49 |
| | 4.4.3 Effect of pH | 50 |
| | 4.4.4 Effect of initial concentration | 51 |
| | 4.4.5 Adsorption Isotherms | 52 |
| | 4.5 Conclusion | 54 |

| 5 | REMOVAL OF LEAD (II) IONS BY USING DEAD CALCEROUS SKELETONS: EXPERIMENTAL STUDIES ON SORPTION PERFORMANCE AND INFLUENCE | 55 |
|-----|---|-----|
| | FACTORS | |
| | 5.1 Abtract | 55 |
| | 5.2 Introduction | 55 |
| | 5.3 Materials and methods | 56 |
| | 5.4 Results and Discussion | 56 |
| | 5.4.1 Surface characteristics of calcerous skeletons | 56 |
| | 5.4.2 Effect of contact time and adsorbent sizes | 57 |
| | 5.4.3 Effect of adsorbent dosage | 59 |
| | 5.4.4 Effect of pH | 60 |
| | 5.4.5 Effect of initial concentration | 61 |
| | 5.4.6 Adsorption Isotherm | 62 |
| | 5.5 Conclusion | 65 |
| 6 | CONTINUOUS FIXED-BED COLUMN STUDY AND | 66 |
| | ADSORPTION MODELING: REMOVAL OF CADMIUM | |
| | (II) AND LEAD (II) IONS IN AQUEOUS SOLUTION BY | |
| | DEAD CALCEROUS SKELETONS | |
| | 6.1 Abstract | 66 |
| | 6.2 Introduction | 67 |
| | 6.3 Materials and methods | 68 |
| | 6.4 Results and discussion | 69 |
| | 6.4.1 Physical characteristics of CS | 69 |
| | 6.4.2 Column studies | 70 |
| | 6.4.2.1 Effect of bed height | 72 |
| | 6.4.2.2 Effect of flow rate | 74 |
| | 6.4.2.3 Effect of initial concentration | 76 |
| | 6.4.3 Adsorption modelling for breakthrough curve | 82 |
| | 6.4.3.1 Thomas model | 82 |
| | 6.4.3.2 Yoon-Nelson model | 83 |
| | 6.4.3.3 Adam-Bohart model | 84 |
| | 6.5 Conclusion | 89 |
| 7 | CONCLUSION AND RECOMMENDATIONS | 90 |
| RE | FERENCES | 94 |
| API | PENDICES | 121 |
| BIC | DDATA OF STUDENT | 126 |
| LIS | T OF PUBLICATION | 127 |

0

LIST OF TABLES

| Table | | Page |
|-------|--|------|
| 1.1 | NABC outputs for the current adsorbents used in the recent literature | 5 |
| 2.1 | Summary of SWOT analysis for low cost adsorbents | 26 |
| 2.2 | Summary of adsorption capacity/removal efficiency at | 28 |
| | equilibrium for the adsorbents conducted in the previous studies | |
| 3.1 | Chemicals, reagents and equipments used in this study | 32 |
| 3.2 | ICP-MS settings for metal ions measurements | 32 |
| 4.1 | Surface area analysis of CS | 46 |
| 4.2 | Influence of CS in natural and adjust pH | 51 |
| 4.3 | Adsorption model parameters for adsorption of Cd (II) by calcerous skeleton | 53 |
| 4.4 | Comparison of Cd (II) ions adsorption capacity | 53 |
| 5.1 | Elemental components of CS | 57 |
| 5.2 | Changes of solution pH | 61 |
| 5.3 | Adsorption model parameters for adsorption of Pb (II) by CS | 63 |
| 5.4 | Comparison of Pb (II) adsorption capacity | 65 |
| 6.1 | Mathematical description of column parameters | 71 |
| 6.2 | Parameters predicted by the Thomas model at different bed heights, flow rates and initial concentrations | 82 |
| 6.3 | Parameters predicted by the Yoon-Nelson model at different bed heights, flow rates and initial concentrations | 83 |
| 6.4 | Parameters predicted by the Adam-Bohart model at different bed heights, flow rates and initial concentrations | 84 |
| 6.5 | Strengths and weaknesses of the column models applied in this study in respect of the adsorbent used | 85 |
| 6.6 | Correlation between experimental data and theoretical modeling data for Cd (II) columns | 87 |
| 6.7 | Correlation between experimental data and theoretical modeling data for Pb (II) columns | 88 |
| 7.1 | SWOT analysis outputs on the current aspect of adsorption studies | 92 |
| 7.2 | Acceptable metals condition for discharge of Industrial Effluent or mixed Effluent of Standard A and B | 93 |
| 7.3 | Guidelines for drinking water quality | 93 |

LIST OF FIGURES

| Figure | | Page |
|--------|--|------|
| 1.1 | Conceptual diagram for the heavy metal pollution in the environment and the efforts conducted to encounter the | 2 |
| 2.1 | problems | 10 |
| 2.1 | Low-cost adsorbents reported in this review | 12 |
| 3.1 | Overall research designs for the Cd (II) and Pb (II) adsorption studies | 31 |
| 3.2 | Flowchart of batch experiments | 34 |
| 3.3 | Schematic diagram of continuous flow system for column studies | 37 |
| 3.4 | Flowchart of continuous column system for Cd (II) and Pb (II) adsorption | 38 |
| 4.1 | Effect of contact time for three respective sizes of CS, (a) 1mm, (b) 710 μ m (c) 500 μ m (Initial Cd (II) concentration: 10 | 47 |
| 4.2 | mg/L; Dosage: 10 g/L, pH: initial state) Effect of contact time on the reduction of Cd (II) concentration by three sizes of CS, respectively, (a) 1mm, (b) 710 μ m (c) 500 μ m (Initial Cd (II) concentration: 10 mg/L; Dosage: 10 g/L, pH: initial state) | 48 |
| 4.3 | Figure 4.3 Effect of dosage concentration on removal of Cd (II) ions (Initial Cd (II) concentration: 10 mg/L; Contact time: 720 minutes; pH: initial state) | 49 |
| 4.4 | Effect of pH on the removal of Cd (II) (Initial Cd (II) concentration: 10 mg/L; Dosage: 20 g/L; Contact time: 720 minutes) | 50 |
| 4.5 | Effect of initial concentration on the removal of Cd (II) (Dosage: 20 g/L; pH: initial value; Contact time: 720 minutes) | 51 |
| 4.6 | Data fitting for adsorption of Cd (II) in Langmuir isotherm | 52 |
| 4.7 | Data fitting for adsorption of Cd (II) in Freundlich isotherm | 53 |
| 5.1 | Effect of contact time and adsorbent sizes (a) 1 mm, (b) 710 μ m, (c) 500 μ m (Initial concentration=10 mg/L; Dosage= 10 g/L; pH= initial state) | 58 |
| 5.2 | Effect of CS dosage on Pb (II) removal (Initial concentration=10 mg/L; CS size=710 μm; Contact time= 720 minutes; pH=initial state) | 59 |
| 5.3 | Effect of initial pH on removal of Pb (II) ions (Initial concentration=10 mg/L; CS size=710 μm; Contact time= 720 minutes; Dosage=10 g/L) | 60 |
| 5.4 | Initial and final pH of Pb (II) aqueous solution after 720 minutes of contact (Initial concentration=10 mg/L; CS size=710 µm; Contact time= 720 minutes; Dosage=10 g/L; pH=initial state) | 61 |
| 5.5 | Effect of initial Pb (II) concentration (CS size=710 μm; Contact time= 720 minutes; Dosage 10 g/L; pH=initial state) | 62 |
| 5.6 | Data fitting for adsorption of Pb (II) in Langmuir isotherm | 63 |

- 5.7 Data fitting for Pb (II) adsorption in Freundlich isotherm
- 6.1 Schematic diagram of continuous packed bed column system
- 6.2 SEM image of CS before metal adsorption
- 6.3 XRD pattern of CS before metal adsorption
- 6.4 Effect of bed height (a) Cd (II) removal predicted by the Thomas model (b) Cd (II) removal predicted by the Yoon-Nelson model (c) Cd (II) removal predicted by the Adam-Bohart model (d) Pb (II) removal predicted by the Thomas model (e) Pb (II) removal predicted by the Yoon-Nelson model (f) Pb (II) removal predicted by the Adam-Bohart model
- 6.5 Effect of flow rate (a) Cd (II) removal predicted by the Thomas model (b) Cd (II) removal predicted by the Yoon-Nelson model (c) Cd (II) removal predicted by the Adam-Bohart model (d) Pb (II) removal predicted by the Thomas model (e) Pb (II) removal predicted by the Yoon-Nelson model (f) Pb (II) removal predicted by the Adam-Bohart model
- 6.6 Effect of initial concentration (a) Cd (II) removal predicted by the Thomas model (b) Cd (II) removal predicted by the Yoon-Nelson model (c) Cd (II) removal predicted by the Adam-Bohart model (d) Pb (II) removal predicted by the Thomas model (e) Pb (II) removal predicted by the Yoon-Nelson model (f) Pb (II) removal predicted by the Adam-Bohart model
- 6.7 SI of (a) aragonite and (b) calcite, for Cd (II) and Pb (II) columns, respectively, with a flow rate of 10 mL/min
- 6.8 SEM images of CS after (a) Cd (II) and (b) Pb (II) ions 80 adsorption
- 6.9 XRD pattern of CS after loaded with (a) Cd (II) ions and (b) 81 Pb (II) ions

75

64

68

69 69

73

77

79

LIST OF ABBREVIATIONS

| Cd | Cadmium | |
|---------|--|--|
| Pb | Lead | |
| Ca | Calcium | |
| APHA | American Public Health Association | |
| CS | Calcerous skeletons | |
| Cu | Copper | |
| Zn | Zinc | |
| Hg | Mercury | |
| As | Arsenic | |
| Cr | Chromium | |
| Ni | Nickel | |
| Fe | Iron | |
| Co | Cobalt | |
| Mn | Manganese | |
| NABC | Needs, Approach, Benefits and Competition | |
| SWOT | Strength, Weakness, Opportunities, Threat | |
| WHO | World Health Organization | |
| USEPA | United States Environmental Protection Agency | |
| UNESCAP | United Nations Economic and Social Commission for Asia Pacific | |
| BET | Brunauer, Emeett and Teller | |
| ICP-MS | Induced-Coupled Plasma Mass Spectrometer | |
| XRD | X-ray diffraction | |
| EDX | Energy Dispersive X-ray | |
| SEM | Scanning electron microscope | |
| SD | Standard deviation | |
| | | |

LIST OF UNITS

| % | percent |
|---------|---------------------------|
| < | less than |
| > | more than |
| °C | degree Celcius |
| μm | micrometer |
| mm | millimeter |
| cm | centimeter |
| g | gram |
| mL/min | milliliter per minute |
| rpm | revolution per minute |
| mg/L | milligram per liter |
| mg/g | milligram per gram |
| ppm | parts per million |
| mg/kg | milligram per kilogram |
| g/L | gram per liter |
| m^2/g | square meter per gram |
| cc/g | cubic centimeter per gram |
| nm | nanometer |
| | |

CHAPTER 1

INTRODUCTION

1.1 Background study

The issue on heavy metal pollution in the environment has been emerging over the last decade, affecting the environment and human health. The pollution problems continue to increase with the rapid development in industrial sectors, causing the scarce of clean freshwater supplies in some regions. The heavy metal contamination in the water has lead to the metal accumulation in the aquatic life and presence of trace toxic metal in the water system. The water quality is directly affected by the contamination of heavy metal in the water pathway. The metal pollution presence in high level in the water is found to be caused by the channel of industrial discharge (Nagy et al., 2013; Sewwandi et al., 2014).

Harmful metals especially cadmium and lead are found to be above the detection limit in the water of nearby heavy industrial, agricultural and mining activities (Aziz et al., 2008; Naiya et al., 2009). These metals are usually used in the industries of metal plating, smelting, paints, galvanizing, alloy manufacturing and paints productions (Goel et al., 2005 Naiya et al., 2009; Nagy et al., 2013). The wastewater from these industries is then discharged into the water bodies and caused the metal loading in the river to increase instantaneously. Exposure to these harmful metals effectuates negative impacts in human health. The long-term exposure to the cadmium leads to sickness like renal dysfunction, hypertension, disorder in protein mechanism, reduction of calcium in bones, and kidney failure (Naiya et al., 2009; Vimala and Das, 2011; Nagy et al., 2013). The ingested cadmium ions in the human bodies required a longer time to excrete out. The cadmium ions cause confusion in the body system for its similarity to zinc ions and tend to replace the zinc ions (Hasani and Eisazadeh, 2013). For the lead contamination, the impacts are serious on the children this metals affected the children important organs and central nervous system (Hu et al., 2013; Zhang et al., 2013). The toxicity of Pb (II) causes the decline in the children intelligence quotients (Hu et al., 2013). Figure 1.1 shows the heavy metals contaminations in the environment and the actions that taken to remove the pollution problems.

The efforts to encounter the environmental pollution were sought by scientist to reduce the toxic metals in the surface water. Conventional methods were developed to treat the contaminated effluent in the environment. Generally, the treatment technologies utilized are chemical oxidation and precipitation, ion-exchange, ozone treatment, membrane filtration, flocculation, coagulation and reserve osmosis (Li and Champagne, 2009; Yahaya et al., 2011; Gonte and Balasubramanian, 2013; Grieco and Ramarao, 2013).



Figure 1.1 Conceptual diagram for the heavy metal pollution in the environment and the efforts conducted to encounter the problems

These methods were known to be effective at certain required factors such as the suitable pH and influent volume. However, the cost of operating these treatment systems are expensive as special requirement need to be achieve to fulfill the requirement of the system and design, such as adding chemicals to adjust pH and control the solutions temperature (Skubal et al., 2002; Hansen et al., 2010). Some of these treatments are not able to particularly too low or high metal concentration and trace metal were still detectable at the treated effluent (Skubal et al., 2002; Liang et al., 2007).

Recently, researches have started to focus on the adsorption process as an alternative way to treat the metal contamination in the water bodies. The outcomes of the metal adsorption are very positive in term of the effectiveness in removing metals and environmental friendly approaches (Pitakpoolsil and Hunsom, 2013; Yu et al., 2013). The advantages of metal adsorption are utilization of waste materials to remove the heavy metals in the environment, the inexpensive cost for treatment procedures, the effective short period and the friendly application (Bailey et al., 1999; Demirbas, 2008; Wang and Chen, 2009). The materials commonly investigated for metal adsorption are agricultural waste, food waste, industrial waste and the minerals available abundantly in the environment (Bailey et al., 1999; Demirbas, 2008; Moon et al., 2011; Wu et al., 2013). These adsorbents are readily available as waste and by reusing these materials; the wastes are revitalized for useful purposes and reduce the cost for waste disposal.

Materials contain of high compound of calcium carbonate (CaCO₃) has become one of the popular selection for the metal remediation process. Seafood waste such as the mollusk shells has gained a great attention for the application in removing heavy metals in the water (Tudor et al., 2006; Champagne and Li, 2009; Suteu et al., 2012; Ismail et al., 2013). The aragonite and calcite minerals of CaCO₃ on the shell have been reported to be great alternative for metal removal with the high metal removal ability (Prieto et al., 2003; Du et al., 2011; Ismail et al., 2013). These materials contain high level of calcium ions which contributes to the increase of pH in the treated water (Li and Champagne, 2009; Ismail et al., 2013). This criteria has depicted a possible application for pH control in wastewater treatment process instead of using with chemical reagents.

In this study, dead calcerous skeletons were selected as the main material to remove Cd (II) and Pb (II) ions in the aqueous solutions. The constituent dead calcerous skeletons are mainly CaCO₃ with the combination mineral of calcite and aragonite (Matthews et al., 2008). The calcerous skeletons were reported to accumulate heavy metals in the seawater and were used as bio-indicator to detect the pollution level in the seawater (Esslemont, 1999; Ali et al., 2010; Mokhtar et al., 2012). The dead calcerous skeletons are harden and break into pieces by the hit of wave and usually washed to the coastal sandy shoreline by strong wave. The dead calcerous skeletons are abundantly available on the sandy beach and clearing is required to prevent the harden skeleton from destroying the live Scleractinian corals. The information of using dead calcerous skeletons as metal adsorbent is still very limited in the literature. Therefore, this study focused on this material as adsorbent to remove the metal ions

3

in aqueous solutions. The study attempts to ascertain the efficiency of the dead calcerous skeletons by evaluating the affecting parameters, adsorbent size, dosage, solution pH, adsorbent bed height, flow rate and initial concentration. The investigations of influence parameters are very important in order to provide optimum performance of the adsorbent for potential application in the real treatment procedures. This works involved analytical analysis as well as integrating the data with mathematical theories and modeling to deliver the output of this study.

1.2 Problem Statement

Utilizing the waste materials for metal removal in the environment has been popularly studied in the recent time. The effectiveness of the waste materials from food, agriculture, and industries have reported to be good metal adsorbents but with respect of suitable factors and conditions apply. The wastes are readily available and abundant in raw conditions. However, the materials from food and agricultural waste especially, required certain steps for cleaning and preparation before use on the metal adsorption procedures (Liu et al., 2012; Liu et al., 2013). The raw materials cannot directly use for the metal removal due to the debris and contaminants from the previous process which can affect metal removal process and interrupt the removal performance (Liu et al., 2013). The searching for materials with criteria of cost-effective, less modification procedure and locally available is still actively conducted.

Many studies have also found that the adsorbent in raw or natural conditions do not high removal efficiency in removing heavy metal and the modification steps are required to further boost the effectiveness of the adsorbents. Modifications are conducted on the adsorbents either physically, chemically or both, depending on the characteristic of the raw adsorbent to improve the adsorption capacity. For the physical modifications, the adsorbents have to undergo process such as heating, encapsulation, reducing the particle size and impregnation to improve the specific surface area of the adsorbents in order to increase the removal efficiency in metal uptake (Chamarthy et al., 2001; Mohan and Pittman Jr, 2006; Randall, 2012; Srivastava et al., 2012). In the chemical modification process, the adsorbents are pretreated by mixing with chemical reagents such as acid, base solutions and solvents to breakdown the cellulose and tannin to increase the porosity of the materials for better adsorption ability (Chamarthy et al., 2001; Mohan and Pittman Jr, 2006; Xie et al., 2012; Adeogun et al., 2013; Danish et al., 2013). The current adsorbent materials often rely on its specific surface area and the porosity for adsorption, thus, actions were taken to enhance this element (Tseng et al., 2006; Zhang et al., 2013). This explains when the surface is small and pore size is big, the adsorption efficiency of the adsorbents is usually low and need further improvement to increase the efficiency (Liu et al., 2010; Alslaibi et al., 2013; Gautam et al., 2014). All this enhancement procedures has increased the cost of the materials even when the raw materials are from waste, the expenses are invested on the additional chemical reagents, special equipments and techniques for the modification process.

Some of the current adsorbents studied in the literature are often required to control parameters such as pH, adsorbent size and metal initial concentrations. Some metals are pH depended and the adsorbent itself does not able to alter the solution pH to less

acidic or neutral condition regarding the required pH value. Therefore, the pH of metal solution need to be adjusted initially to control the H⁺ ions and metal species in the solutions before homogenizing with adsorbents (Hashem, 2007; Chaudhuri and Azizan, 2011). Certain adsorbents efficiency depends upon the particle size regarding the specific surface area (Patel, 2012). Thus, the adsorbents need to be prepared in the suitable uniform size ranging from course to clay size through crushing and grinding process. This procedure has lengthened the preparation periods of the adsorbents due to the involvement of extra strength for the workload. Besides, the current adsorbents have limitation to the metal initial concentration. The adsorbents studied in the literature are only able to remove the metal ions at a certain concentration range, extremely high or low concentrations are not successfully removed (Skubal et al., 2002). The dosage of the adsorbent also plays a role in the adsorption performance. The adsorbent dosage needs to be applied in the sufficient amount in order to achieve optimum removal. For some case, high dosage of adsorbent is required and sometimes even the dosage is in excessive amount, the adsorbents still do not able to uptake the high metal concentrations due to agglomeration of particles. Therefore, investigation on adsorbents with high metal removal efficiency and flexible characteristics are strongly needed to encounter the obstacles faced by the current low cost adsorbents in the literature.

Many studies only focus on the advantages of utilizing the inexpensive materials as metal adsorbent but the disadvantages were usually not mentioned in the literature. The area of improvement for using inexpensive materials should be identified to provide sustainable products for water treatment system. The usage perspectives of waste and low-cost materials as metal adsorbents in the recent literature were determined using NABC analysis (Needs, Approach, Benefits, and Competition) as shown in Table 1.1. The NABC analysis evaluated the situations occurred in the literature and provides beneficial strategies for this study to overcome the possible competitions faced by other researches.

| Οι | itputs |
|--------------|---|
| Needs | Requirement of low cost and effective materials for metal removal process Conventional treatment process requires further procedure to remove toxic contaminant |
| | • Increasing metal pollution in the environments required fast remediate solutions |
| Approach | • Simple application for the treatment process by using adsorption approach |
| | • Reuse waste materials from the previous production as metal adsorbents |
| Benefits | Improvement in treated water quality Safe water quality Fast removal results Alternatives for the treatment techniques |
| Competitions | Certain materials require further modification before application A large amount of materials required for treatment process. Some materials only available for one-time usage and require frequent replacement |

 Table 1.1 NABC outputs for the current adsorbents used in the recent literature

1.3 Objectives

Principally, the main aim of this study was to investigate the potential of dead calcerous skeletons in the removal of Cd (II) and Pb (II) ions from aqueous solution for the employment to the current wastewater treatment techniques. It also provides the information on the behaviors and capabilities of the adsorbent during the metals removal process including the properties of the materials. The research objectives are stated as follows:

- i. To determine the optimal condition for the removal of Cd (II) and Pb (II) ions by dead calcerous skeletons under batch mode and continuous flow system
- ii. To evaluate the isotherm models and parameters of adsorption process for the removal of Cd (II) and Pb (II) ions by dead calcerous skeletons
- iii. To examine the relationship between the dead calcerous skeletons mineralogy and the adsorbed metal ions

1.4 Scopes of study

This study generally covers the area as follows:

- i) This study focuses on the removal of Cd (II) and Pb (II) ions in aqueous solutions under batch system at the initial part of this work. The influence parameters on the removal activities were studied by evaluating the adsorbent size, dosage, solution pH, and initial metal concentrations. All this parameters were investigated to determine the adsorbent and metal behavior during the adsorption process.
- ii) This study involved the identification of the life-span of the dead calcerous skeletons under continuous flow system with various conditions. The data were combined with related theories and adsorption models to further predict the performance of the adsorbent and the metal ions removal.
- iii) This study also narrowed down to evaluate the distinctive characteristic and behavior between the adsorbent and the metal solutions. This study distinguished the extraordinary performance, assessed the weakness faced by the other literature and encountered the problems occurred in the current wastewater treatment methods.

1.5 Significance of study

The current adsorbents studies in the literature still have limitation on the metal removal with the requirement to control working parameters. This study aims to provide the current adsorption technique, a material with flexible and robust characteristics for possible usage in the real treatment process. The findings of this study offer a new alternative and opportunity for the current wastewater treatment technique in respect with the high removal capability and adaptable features. This study is conducted to target the weaknesses encountered in the recent literature for a better future perspectives of using low-cost materials. The outcome of this work serves as a transformation trend towards the utilization of biodegradable materials for the water treatment process. The expected outputs in this study provide metal remediation with harmless and user-friendly techniques as well as to produce green and sustainable water supply management.

Quantitative outputs from this study include: (i) the determination of dead calcerous skeletons removal efficiency as adsorbent for Cd (II) and Pb (II) ions and (ii) the distinctive characteristics of dead calcerous skeletons which opposed with the usual norms of the adsorbents. The performance of dead calcerous skeletons was evaluated in batch and continuous systems to identify the life-span of the adsorbents. The data integrated with mathematical theories and related models will offer further explanation and understanding to the adsorption mechanism present between the metal solutions and the adsorbents.

For the qualitative outputs include: (i) a green approach for application in acidic and high metal loading wastewater treatment (ii) improve the treated effluent quality and also the existing system iii) provide fast solution for metal removal with high removal efficiency. Besides, the findings from this study provide innovative solutions to the current metal adsorption literature and possible upgrade to the current treatment system. Metal adsorption by using eco-friendly materials presented in this study can be introduced to the real separation technologies in the industries as the research field in using low-cost products for metal removal is still actively going-on. This study served as pilot scale demonstration and can be brought to real scale application with the hybrid concept to the current installation.

1.6 Thesis outline

This thesis mainly consists of five chapters which are the Introduction, Literature Review, Materials and Methods, Results and Discussion, and Conclusion to provide information and behaviors of the dead calcerous skeletons as source of metal ions removal. The chapters of this thesis are arranged as the following flow. In the Chapter 1, a brief description was covered on the background study.

In Chapter 2, the extensive background literature related to this study was studies. The information of the toxicity of the metal pollutions was discussed in this chapter. A review was conducted on the materials used in the recent literature to compare the operation criteria and the adsorbents' performance. This chapter has been accepted and published as journal article by "Lim, A.P. and Aris, A.Z. (2014). A review on economically adsorbents on heavy metals removal in water and wastewater. *Reviews in Environmental Science and Bio/Technology*. 13(2): 163-181. (ISSN: 1569-1705) DOI 10.1007/s11157-013-9330-2 (IF 2012: 2.340)"

Chapter 3 consists of the materials and method implemented in this study. The dead calcerous skeletons were the main materials utilized throughout this study. The laboratory analysis applied in this study was divided to batch and column systems. The removal performances of the dead calcerous skeletons were determined by varying the affecting parameters. The date collected from the laboratory samples were analyzed by the related mathematical calculation and applied in modeling analysis. The characteristics of the calcerous skeletons were examined to determine the mechanism occurred between adsorbents and the metal ions.

Chapter 4, 5 and 6 cover the results and discussion obtained from the experimental and data analysis in this study which present in manuscript-style format. Theses chapters also evaluated based on the objectives in this studies. These chapters outlined the physical characteristics of the adsorbent and the influence parameters on the removal of Cd (II) and Pb (II) ions in aqueous solution. The efficiency of the dead calcerous skeletons was discussed by related isotherms and models. The findings in these chapters have been published as journal articles as well as underreviewed by respective journals, "Lim, A.P. and Aris, A.Z. (2013). A novel approach for the adsorption of cadmium ions in aqueous solution by dead calcareous skeletons. Desalination and Water Treatment. 52: 3169-3177. DOI 10.1080/19443994.2013.798843 (ISSN: 1944-3994) (IF 2012: 0.852)", "Lim, A.P. and Aris, A.Z. Removal of lead (II) ions by using dead calcareous skeletons: Experimental studies on sorption performance and influence factors. Environmental Technology (Submitted) (ISSN: 1479-487X) (IF 2012: 1.606)", and "Lim, A.P. and Aris, A.Z. (2014). Continuous fixed-bed column study and adsorption modeling: Removal of cadmium (II) and lead (II) ions in aqueous solution by dead calcareous skeletons. Biochemical Engineering Journal. 87: 50-61. (ISSN: 1369-703x) (IF 2012: 2.579)".

Chapter 7 concluded the whole findings in this study. It draws a conclusion of the whole chapters and summarized the findings of chapter 4, 5 and 6. The removal efficiency of the dead calcerous in Cd (II) and Pb (II) ions were ascertained. The distinct characteristics of the dead calcerous skeletons were determined from the extensive analysis. SWOT analysis was performed to identify the advantages of this adsorbent and threats that can be avoided. Recommendations were presented in this chapter to provide possible application for the current wastewater treatment process.

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