



UNIVERSITI PUTRA MALAYSIA

***PREVALENCE, RISK FACTORS, IMPACT ON MILK YIELD, AND
FARMERS' AWARENESS OF LAMENESS AND CLAW LESIONS IN
DAIRY COWS IN SELANGOR, MALAYSIA***

SADIQ MOHAMMED BABATUNDE

FPV 2018 2



**PREVALENCE, RISK FACTORS, IMPACT ON MILK YIELD, AND
FARMERS' AWARENESS OF LAMENESS AND CLAW LESIONS IN
DAIRY COWS IN SELANGOR, MALAYSIA**

By

SADIQ MOHAMMED BABATUNDE

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia,
in Fulfilment of the Requirements for the Degree of Master of Veterinary
Science**

January 2018

COPYRIGHT

All material contained within the thesis, including without limitation text, logos, icons, photographs and all other artwork, is copyright material of Universiti Putra Malaysia unless otherwise stated. Use may be made of any material contained within the thesis for non-commercial purposes from copyright holder. Commercial use of material may only be made with the express, prior, written permission of Universiti Putra Malaysia.

Copyright © Universiti Putra Malaysia



*To my loving parents, for their irreplaceable support and guidance
To my siblings Ibrahim, Sherifat, Risikat and Sheriffdeen Sadiq and my lovely Habiba
Abubakar, for making my study worthwhile*



© COPYRIGHT UPM

Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfillment of the requirements for the degree of Master of Veterinary Science

PREVALENCE, RISK FACTORS, IMPACT ON MILK YIELD, AND FARMERS' AWARENESS OF LAMENESS AND CLAW LESIONS IN DAIRY COWS IN SELANGOR, MALAYSIA

By

SADIQ MOHAMMED BABATUNDE

January 2018

Chairman : Siti Zubaidah Ramanoon, PhD
Faculty : Veterinary Medicine

Lameness is an important production limiting disease in the dairy industry globally. Despite the recent development of dairy production in Selangor and Malaysia, studies on lameness occurrence and claw health are limited. The objectives of the study reported in this thesis were: i) To determine the prevalence of lameness and claw lesions; ii) To identify the cow level risk factors for lameness; iii) To determine the incidence of lameness, claw lesions and association with floor types and their impact on milk yield; and 4) To assess the level of awareness of dairy farmers in Selangor lameness occurrence, associated risk factors and claw health management practices.

A cross-sectional study involving 251 lactating cows from eight farms was conducted to estimate the prevalence of lameness, distribution of claw lesions and associated risk factors. The cows were assessed by locomotion scoring (LS), claw examination and animal-based risk factors. Pearson chi-square was used to compare the prevalence estimates from all the studied farms, as well as the association between proportion of lame cows and those with claw lesions. A binary logistic regression with backward elimination method was applied to investigate the association between independent variables and prevalence of lameness and claw lesions. The prevalence of lameness in cows was 19.1% (48/251, range: 10-33.3%) while 31.1% (78/251) of cows had claw lesions (range: 22.4-40%). Of all claw lesions (n=161) recorded, the occurrence of overgrown claw (OC), sole lesions (SL), white line disease (WLD), and digital dermatitis (DD) were 24.8, 21.7, 13.0 and 9.9%, respectively. Claw lesions were recorded in 87.5% (42/48) of the lame cows with highest being those affected with SL (54.2%; 19/35) and WLD (61.9%; 13/21). Lameness was associated with early lactation (odds ratio, OR = 3.3; 95% Confidence interval, CI 1.5, 7.3), injured hocks (OR = 4.8; 95% CI 1.4, 16.6) and dirty leg (OR=

2.6; 95% CI 1.04, 6.5) and OC (OR = 2.0, 95% CI 1.4, 4.9) whereas presence of claw lesions was associated with dirty leg (OR= 4.9; 95% CI 2.3, 10.5) and OC (OR= 2.68; 95% CI 1.3, 5.3).

The incidence of lameness, claw lesions and association with floor types and impact on milk yield was also assessed through a longitudinal study conducted from October, 2016 to July, 2017 involving four farms (120 cows total) with 60 cows each from two farm types, using either rubber mats (RM) or concrete floor (CF). Data on LS, animal characteristics and milk yield were collected monthly, and claw assessment was done twice, at the beginning and end of study. Incidence of lameness and claw lesions and their associations with floor types and cow level factors were analysed using binary logistic regression. Association between milk yield and other independent variables was done using a univariate analysis of variance (ANOVA). Overall, the cumulative incidence of lameness in the study population was 24.2% (29/120). The incidence rate (IR) of lameness in cows on CF was 43.6% (18/41.25 cow-years) and 24.6% (11/44.6 cow-years) in cows on RM. Lameness was associated with very dirty leg (OR = 6.6, 95% CI 1.7, 26.5) and OC (OR = 8.4, 95% CI 2.0, 34.5). Moderate body condition score (BCS) was a protective factor for lameness (OR=0.3, 95% CI 0.1, 0.9). A total of 34 claw lesions were recorded in 24 cows on CF while 29 claw lesions were observed in 20 cows on RM. However, the difference was not significant ($P > 0.05$). Amongst the 44 cows affected with claw lesions, the highest were those with SL (31.7%), WLD (15.6%), DD (14.3%) and toe ulcers (TU), interdigital hyperplasia (IH), and swollen coronet (SC) (8% each). Claw lesions were present in 93% ($n=27/29$) of all lame cows and mostly located in the hind claws. Incidence of claw lesions was associated with very dirty leg (OR = 4.4, 95% CI 1.3-14.8) and OC (OR = 4.4, 95% CI 1.5, 12.9). Mean monthly milk yield was higher ($P < 0.05$) in cows at higher parity compared with primiparous cows, while lower ($P < 0.05$) in cows with injured hock compared with those with normal hock condition.

Based on the structured questionnaire survey distributed to 120 dairy farmers, to assess their perception on impact of lameness, risk factors and practices related to claw health management, a response rate of 68.3% (82/120) was recorded. Farmers' responses (agree or not agree) were not different regarding lameness being an important health problem in dairy cows and its negative impact on reproductive performance. A higher proportion ($P = 0.01$) of farmers (77%; 63/82) were aware of the factors considered to influence lameness occurrence at herd level, while comparable proportions ($P = 0.91$) were aware (51%; 42/82) and unaware (49%; 40/82) of the cow level factors. Awareness of the risk factors was common ($P < 0.05$) among farmers with higher education qualification and years of farming experience. Fifty percent of the farmers (41/82) were unaware of the welfare assessment practices related to claw health. Only 29% (24/82) of the farmers practiced claw trimming. The results suggest low awareness of lameness occurrence among the surveyed dairy farmers.

In conclusion, lameness and claw lesions are common in the studied farms. Improvement of the management factors, enlightenment on cow level factors, claw health and farmers' ability to recognize lameness early could be useful in the control of the problem in their herds.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master Sains Veterinar

**PREVALENS, FAKTOR RISIKO, IMPAK PADA PENGELUARAN SUSU,
DAN KESEDARAN PENTERNAK TERHADAP KETEMPANGAN DAN
LESI KUKU PADA LEMBU TENUSU DI SELANGOR, MALAYSIA**

Oleh

SADIQ MOHAMMED BABATUNDE

Januari 2018

Pengerusi : Siti Zubaidah Ramanoon, PhD

Fakulti : Perubatan Veterinar

Ketempangan adalah satu penyakit penting yang menghadkan pengeluaran industri tenusu di seluruh dunia. Walau pun dengan perkembangan terkini pengeluaran tenusu di Selangor dan Malaysia, kajian berkenaan kejadian ketempangan dan kesihatan kuku amat terhad. Objektif kajian dalam tesis ini adalah untuk: 1) menentukan prevalens ketempangan, lesi kuku; 2) hubung-kaitnya dengan faktor risiko pada lembu; 3) menentukan insidens ketempangan, lesi kuku dan hubung-kait dengan jenis lantai dan pengeluaran susu; dan 4) untuk menilai persepsi penternak lembu tenusu terhadap kesan ketempangan, faktor risiko dan amalan berkaitan pengurusan kesihatan kuku.

Satu kajian keratan rentas melibatkan 251 lembu bersusu dari lapan ladang telah dijalankan untuk mengukur prevalens ketempangan, taburan lesi kuku dan perkaitan dengan faktor risiko. Lembu ditaksir secara skor gerak alih (LS), pemeriksaan kuku dan faktor risiko haiwan. Ujian khi kuasa dua Pearson digunakan untuk membandingkan prevalens pada semua ladang kajian, juga hubungkait antara perkadaran lembu tempang dan yang berlesi kuku. Kaedah regresi logistik perduaan secara eliminasi undur telah digunakan untuk menyiasat hubungkait antara variabel bebas dan prevalens ketempangan dan lesi kuku. Prevalens ketempangan adalah 19.1% (48/251, julat: 10-33.3%) sementara 31.1% (78/251) lembu mempunyai lesi kuku (julat: 22.4-40%). Dari semua lesi kuku (n=161) yang direkodkan, kejadian OC, SL, WLD dan DD adalah masing-masing 24.8, 21.7, 13.0 dan 9.9%. Lesi kuku direkodkan pada 87.5% (42/48) lembu tempang dengan catatan tertinggi pada lembu yang mempunyai SL (54.2%; 19/35) dan WLD (61.2%; 13/21). Ketempangan berhubung-kait dengan laktasi awal (nisbah mungkin, OR=3.3; 95% sela keyakinan, CI 1.5, 7.3), kecederaan keting (OR = 4.8; 95% CI 1.4, 16.6) dan kaki kotor (OR = 2.6; 95% CI 1.04, 6.5) dan kuku panjang (OR = 2.0, 95% CI 1.4, 4.9) manakala lesi

kuku adalah berhubung-kait dengan kaki kotor (OR = 4.9; 95% CI 2.3, 10.5) dan kuku panjang (OR = 2.68; 95% CI 1.3, 5.3).

Insidens ketempangan, lesi kuku dan hubung-kait dengan jenis lantai dan kesan pada pengeluaran susu telah ditaksir melalui kajian longitudinal dari Oktober 2016 hingga Julai 2017 melibatkan empat ladang (sejumlah 120 ekor lembu) dengan 60 ekor lembu dari setiap dua jenis ladang yang menggunakan samada alas getah (RM) atau lantai konkrit (CF). Data LS, ciri-ciri haiwan dan pengeluaran susu telah dikutip setiap bulan, manakala pentaksiran kuku dibuat dua kali (mula dan akhir kajian). Keseluruhannya, insidens kumulatif ketempangan dalam populasi kajian ini adalah 24.2% (29/120). Kadar insidens (IR) ketempangan adalah 43.6% (18/41.25 *cow-years*) pada lembu CF, dan 24.6% (11/44.6 *cow-years*) pada lembu RM. Ketempangan berhubung-kait dengan kaki sangat kotor (OR = 6.6, 95% CI 1.7, 26.5) dan kuku panjang (OR = 8.4, 95% CI 2.0, 34.5). Skor badan (BCS) sederhana adalah bersifat pelindung kepada ketempangan (OR = 0.3, 95% CI = 0.1, 0.9). Sejumlah 34 lesi kuku direkodkan pada 24 ekor lembu (40%) CF manakala 29 lesi kuku pada 20 (33%) ekor lembu RM. Namun begitu, perbezaan tidak bererti ($P > 0.05$). Antara 44 ekor lembu berlesi kuku, yang tertinggi adalah SL (31.7%), WLD (15.6%), DD (14.3%) dan TU, IH dan SC (8% setiap satu). Lesi kuku adalah 93% (27/29) dari semua lembu tempang dan yang terutamanya pada kuku kaki belakang. Insidens lesi kuku berhubung-kait dengan kaki sangat kotor (OR = 4.4, 95% CI 1.3-14.8) dan OC (OR = 4.4, 95% CI 1.5, 12.9). Purata pengeluaran susu bulanan menurun secara bererti ($P < 0.05$) pada lembu tempang berbanding dengan lembu tidak tempang di ladang menggunakan RM.

Berdasarkan kajian soal-selidik berstruktur yang diedarkan kepada 120 penternak tenusu, yang dijalankan untuk mentaksir persepsi mereka mengenai kesan ketempangan, hubung-kait faktor risiko dan amalan pengurusan berkenaan kesihatan kuku, kadar respons diterima adalah 68.3% (82/120). Tiada perbezaan didapati dalam respons penternak (setuju atau tidak setuju) mengenai ketempangan sebagai satu masalah yang penting dalam lembu tenusu dan kesan negatifnya terhadap pembiakan haiwan. Perkadaran yang lebih tinggi ($P = 0.01$) dalam kalangan responden (77%) sedar tentang factor-faktor risiko bagi kepincangan di peringkat kumpulan manakala perkadaran yang setanding antara responden yang sedar (51%) dan tidak sedar (49%) di peringkat individu. Kesendarn tentang factor risiko adalah biasa ($P = 0.01$) dalam kalangan penternak yang memiliki pendidikan dan pengalaman dalam bidang ternakan yang lebih tinggi. Lima puluh peratus penternak tidak sedar tentang amalan berkaitan kesihatan kuku dan hanya 29% mempraktikkan pemotongan kuku. Hasil kajian telah menunjukkan bahawa kurang kesedaran dala kalangan penternak lembu tenusu yang ditinjau.

Kesimpulannya, ketempangan dan lesi kuku adalah lazim di ladang yang dikaji. Penambahbaikan faktor-faktor pengurusan, pencerahan tentang faktor risiko lembu, kesihatan kuku dan keupayaan penternak cepat mengenali ketempangan dari awal adalah berguna dalam kawalan masalah tersebut di dalam gerompok lembu mereka.

ACKNOWLEDGEMENTS

All gratitude and glorifications are to almighty Allah for bestowing me with the life, knowledge and guidance to complete this journey. I sincerely appreciate the support provided by my main supervisor: Dr. Siti Zubaidah Ramanoon and the supervision from Dr. Wan Mastura Shaik Mossadeq, Dr. Rozaihan Mansor, and Dr. S.S Syed-Hussain. Thanks to them for their ideas, advice, patience and encouragement.

This research was supported by the Universiti Putra Malaysia research grant (GP-IPS/9507600/2016) and we appreciate the financial support given. Also we thank the farmers for their cooperation to participate in the study and all the technical staff of the Department of Farm and Exotic Animal Medicine and Surgery, all the staff at the Transport Unit of University Hospital (UVH), Faculty of Veterinary Medicine UPM Serdang Selangor, Malaysia for their support and assistance.

With profound gratitude, I am indebted to the love, care, inspiration and prayers showered on me by my parents, Engr. Nafiu Sadiq and Mrs. Bilkisu Sadiq, my siblings and my lovely Habiba Abubakar while away from them for two years. Also, my appreciation goes to Dr. Balarabe Mohammed for his support in enlightening me on the skills and approach to research.

Finally, to my friends and colleagues in Universiti Putra Malaysia, thank you all for making my experience and study worthwhile.

I certify that a Thesis Examination Committee has met on 25 January 2018 to conduct the final examination of Sadiq Mohammed Babatunde on his thesis entitled "Prevalence, Risk Factors, Impact on Milk Yield and Farmers' Awareness of Lameness and Claw Lesions in Dairy Cows in Selangor, Malaysia" in accordance with the Universities and University Colleges Act 1971 and the Constitution of the Universiti Putra Malaysia [P.U.(A) 106] 15 March 1998. The Committee recommends that the student be awarded the Master of Veterinary Science.

Members of the Thesis Examination Committee were as follows:

Jalila binti Abu, PhD


Associate Professor
Faculty of Veterinary Medicine
Universiti Putra Malaysia
(Chairman)

Abdul Aziz bin Saharee, PhD

Professor
Faculty of Veterinary Medicine
Universiti Putra Malaysia
(Internal Examiner)

Mohd Mokhtar Arshad, PhD

Associate Professor
Universiti Malaysia Kelantan
Malaysia
(External Examiner)



NOR AINI AB. SHUKOR, PhD

Professor and Deputy Dean
School of Graduate Studies
Universiti Putra Malaysia

Date: 28 March 2018

This thesis was submitted to the Senate of the Universiti Putra Malaysia and has been accepted as fulfillment of the requirements for the degree of Master of Veterinary Science. The members of the Supervisory Committee were as follows:

Siti Zubaidah binti Ramanoon, PhD

Lecturer
Faculty of Veterinary Medicine
Universiti Putra Malaysia
(Chairman)

Rozaihan Mansor, PhD

Senior Lecturer
Faculty of Veterinary Medicine,
Universiti Putra Malaysia
(Member)

Wan Mastura binti Shaik Mohamed Mossadeq, PhD

Senior Lecturer
Faculty of Veterinary Medicine
Universiti Putra Malaysia
(Member)

Sharifah Salmah Syed-Hussain, PhD

Senior Lecturer
Faculty of Veterinary Medicine
Universiti Putra Malaysia
(Member)

ROBIAH BINTI YUNUS, PhD

Professor and Dean
School of Graduate Studies
Universiti Putra Malaysia

Date:

Declaration by graduate student

I hereby confirm that:

- this thesis is my original work
- citations and illustrations have been referenced appropriately
- the thesis has not been submitted formerly or simultaneously for any other degree at any institution
- intellectual property from the thesis and copyright of thesis are fully owned by Universiti Putra Malaysia in accordance to the Universiti Putra Malaysia (Research) Rules 2012;
- written permission must be owned from supervisor and deputy vice-chancellor (Research and Innovation) before thesis is published (in the form of written, printed or in electronic form) including books, journals, modules, proceedings, popular writings, seminar papers, manuscripts, posters, reports, lecture notes, learning modules or any other materials as stated in the Universiti Putra Malaysia (Research) Rules 2012.
- there is no plagiarism or data falsification/fabrication in the thesis, and scholarly integrity is upheld as according to the Universiti Putra Malaysia (Graduate Studies) Rules 2003 (Revision 2012-2013) and the Universiti Putra Malaysia (Research) Rules 2012. The thesis has undergone plagiarism detection software.

Signature _____ Date: _____

Name and Matric No.: Sadiq Mohammed Babatunde, GS46367

Declaration by Members of Supervisory Committee

This is to confirm that:

- the research conducted and the writing of this thesis was under our supervision;
- supervision responsibilities as stated in the Universiti Putra Malaysia (Graduate Studies) Rules 2003 (Revision 2012-2013) were adhered to.

Signature: _____
Name of
Chairman of
Supervisory
Committee: Dr. Siti Zubaidah binti Ramanoon

Signature: _____
Name of
Member of
Supervisory
Committee: Dr. Rozaihan Mansor

Signature: _____
Name of
Member of
Supervisory
Committee: Dr. Wan Mastura binti Shaik Mohamed Mossadeq

Signature: _____
Name of
Member of
Supervisory
Committee: Dr. Sharifah Salmah Syed-Hussain

TABLE OF CONTENTS

		Page
ABSTRACT		i
ABSTRAK		iv
ACKNOWLEDGEMENTS		vi
APPROVAL		vii
DECLARATION		ix
LIST OF TABLES		xiv
LIST OF FIGURES		xvi
LIST OF ABBREVIATIONS		xvii
CHAPTER		
1	INTRODUCTION	1
	1.1 Overview	1
	1.2 Statement of the Problem	3
	1.3 Research objectives	4
	1.4 Research hypothesis	4
2	LITERATURE REVIEW	5
	2.1 Introduction	5
	2.2 Lameness in dairy cows	6
	2.2.1 Definition of lameness	6
	2.2.2 Causes of lameness	6
	2.2.3 Structure of the bovine claw	6
	2.2.4 Welfare and economic implications of lameness	7
	2.2.5 Prevalence of Lameness	8
	2.2.6 Signs of lameness based on gait, body movement, weight bearing and behavioral alterations	9
	2.2.7 Use of automated systems	13
	2.3 Risk factors associated with lameness	13
	2.4 Animal based measures and lameness occurrence	14
	2.4.1 Body Condition score	14
	2.4.2 Hock condition	15
	2.4.3 Leg hygiene	15
	2.5 Floor types and designs in dairy housing	16
	2.5.1 Influence on locomotion performance in dairy cows	16
	2.5.2 Influence on occurrence of claw lesions	17
	2.5.2.1 Laminitis related lesions	17
	2.5.2.2 Infectious causes of lameness	17
	2.6 Management of dairy cows in Malaysia; factors related to claw health and lameness	18
	2.7 Impact of lameness on milk yield	18

2.8	Farmers' perception on impact of lameness and detection methods	19
3	PREVALENCE AND COW LEVEL RISK FACTORS FOR LAMENESS AND CLAW LESIONS IN SELECTED DAIRY FARMS	20
3.1	Introduction	20
3.2	Materials and methods	21
3.2.1	Study area	21
3.2.2	Study design and sample size calculation	22
3.2.3	Herd characteristics	22
3.2.4	Study population	24
3.2.5	Assessment of lameness by locomotion scoring (LS)	24
3.2.6	Animal based measures	25
3.2.7	Claw assessment and diagnosis of claw lesions	27
3.2.8	Data management and statistical analysis	31
3.3	Results	31
3.3.1	Locomotion scores and prevalence of lameness	31
3.3.2	Prevalence and distribution of claw lesions	35
3.3.3	Association between claw lesions and lameness occurrence	36
3.3.4	Association between lameness prevalence and cow level risk factors	39
3.3.5	Association between claw lesions prevalence and cow level risk factors	40
3.4	Discussion	41
3.5	Conclusion	43
4	ASSOCIATION OF LAMENESS AND CLAW LESIONS WITH FLOOR TYPE AND THE IMPACT OF LAMENESS, CLAW LESIONS AND COW LEVEL FACTORS ON MILK YIELD	44
4.1	Introduction	44
4.2	Materials and Methods	45
4.2.1	Study design	45
4.2.2	Herd management and practices	46
4.2.3	Lameness Control	46
4.2.4	Study Population and sampling of animals	47
4.2.5	Screening of animals and claw assessment	49
4.2.6	Data collection by serial locomotion scoring, animal based measures and milk yield	50
4.2.7	Assessment of claw health and diagnosis of claw lesions	51
4.2.8	Data analysis	51
4.3	Results	52
4.3.1	Locomotion score and incidence of lameness in cows on CF and RM	52

4.3.2	Association between lameness incidence, cow level factors and floor type	56
4.3.3	Incidence of claw lesions and association with lameness	57
4.3.4	Association between incidence of claw lesions and lameness in cows on RM and CF	58
4.3.5	Association between claw lesions incidence, cow level factors and floor type	59
4.3.6	Association between milk yield, cow level factors, floor type, and incidence of lameness and claw lesions	60
4.4	Discussion	63
4.5	Conclusion	67
5	PERCEPTION AND AWARENESS OF DAIRY FARMERS ON LAMENESS OCCURRENCE, ITS RISK FACTORS AND CLAW HEALTH MANAGEMENT PRACTICES	68
5.1	Introduction	68
5.2	Materials and Methods	69
5.2.1	Study population	69
5.2.2	Instrument and procedure (study design)	69
5.2.3	Questionnaire administration	70
5.2.4	Statistical analysis	70
5.3	Results	71
5.3.1	Socio-demographic and independent factors	71
5.3.2	Perception on the impact of lameness on productivity	71
5.3.3	Perception on risk factors for lameness at herd and cow level	72
5.3.4	Management practices related to lameness occurrence	73
5.3.5	Claw health management practices	74
5.3.6	Association between independent factors and awareness on impact of lameness and risk factors	77
5.4	Discussion	80
5.5	Conclusion	82
6	SUMMARY, GENERAL CONCLUSION AND RECOMMENDATIONS FOR FUTURE RESEARCH	83
6.1	Summary and Conclusion	83
6.2	Recommendations	84
	REFERENCES	85
	APPENDICES	99
	BIODATA OF STUDENT	113
	LIST OF PUBLICATIONS	114

LIST OF TABLES

Table	Page	
2.1	Prevalence of lameness from selected studies	9
2.2	Locomotion scoring chart	12
3.1	Factors considered assessed for farms characteristics and the methods of assessment	23
3.2	Locomotion scoring chart used in the study	25
3.3	Body condition scoring chart used in the study	25
3.4	Hock condition scoring chart used in the study	26
3.5	Leg hygiene scoring chart used in the study	27
3.6	Claw zones and lesions associated with specific sites	29
3.7	Definition of claw lesions as reported in this study	30
3.8	Characteristics of the study farms at herd level	32
3.9	Distribution of cows according to the animal based measures	33
3.10	Prevalence of lameness in the study farms based on LS	35
3.11	Prevalence of claw lesions in the study farms	35
3.12	Number of cows diagnosed with each claw lesion and corresponding number of lame cows	36
3.13	Occurrence of claw lesions as single or more/cow and number of lame to non-lame cows	37
3.14	Occurrence of the specific claw lesions in each of the 8 study farms and the overall herd prevalence	38
3.15	Binary logistic regression analysis of prevalence of lameness and cow level factors	39
3.16	Binary logistic regression analysis of prevalence of claw lesions and cow level factors	40
4.1	Herd characteristics of the study farms	48
4.2	Cow level factors and milk yield/cow of the study population at onset of the study (n=120)	49
4.3	Assessment methods for lameness, claw lesions and animal based measures	51

4.4	Estimation of Incidence rate of lameness in cows on CF and RM with animal time events (ATE)	55
4.5	Incidence rate (IR) of lameness in cows on RM and CF	55
4.6	Binary logistic regression analysis of lameness incidence, cow level factors and floor type in the study cows (n= 120)	56
4.7	Incidence and distribution of claw lesions, location, and number of lame cows	57
4.8	Diagnosis of claw lesions as single or combination at cow level	58
4.9	Association between incidences of claw lesions, lame cows and floor types	58
4.10	Incidence of claw lesions and number of lame cows on CF and RM	59
4.11	Binary logistic regression analysis of claw lesions, cow level factors and floor types in the study cows (n= 120)	60
4.12	Interaction effect of lameness and parity in relation to mean (\pm SD) milk yield (kg) in cows on RM and CF	62
5.1	Socio-demographic characteristics of the study population	71
5.2	Farmers' response on items related to impact of lameness and associated risk factors	72
5.3	Farmers' perception (agree vs. not agree) regarding the impact of lameness on productivity and risk factors for lameness	73
5.4	Farmers response on management and flooring systems	74
5.5	Farmers response to items relating to claw health management practices	76
5.6	Independent variables associated with farmers' response (n=82) to the risk factors for lameness at herd level	78
5.7	Independent variables associated with farmers response (n=82) to the risk factors for lameness at cow level	79

LIST OF FIGURES

Figure		Page
2.1	Structure of the bovine claw	7
2.2	Stance of non-lame and a lame cow displaying cow hock posture (Posterior view)	10
3.1	Map of Peninsular Malaysia with enlarged view of the study site and location of the dairy farms (<i>black dots</i>) (Quantum GIS 2.4.0, Chugiak)	22
3.2	Assessment of the gait, back presentation, head bob, and stride length (red arrows) in locomotion scoring	24
3.3	Assessment of body condition score by conformation of the hook and rib region (red arrows)	26
3.4	Lateral aspect of the hock condition (red arrows)	26
3.5	Assessment of the dorsal wall length of the hind claws using a claw check	28
3.6	(A) Claw zones showing various sites for specific claw lesions, (B) Lateral aspect of the claw and hoof skin	28
3.7	Percentage distribution of cows into various locomotion scores in the study farms	34
3.8	Distribution of claw lesions and the corresponding number of lame cows	37
3.9	Simultaneous occurrence of claw lesions in the hind limbs of the study cows	38
4.1	Map of Selangor showing the location of the study farms (large black dots) and the neighboring states (Quantum GIS 2.4.0 Chugiak)	46
4.2	Assessment of claw overgrowth by measurement of the dorsal claw length (red arrow)	50
4.3	Monthly distribution of cows in various locomotion scores on CF and RM	53
4.4	Monthly incidence of lameness in cows on CF and RM	53
4.5	Association between mean milk yield, cow level factors in dairy cows (n=120) on RM and CF	61

LIST OF ABBREVIATIONS

BCS	Body condition score
CHL	Claw horn lesions
CF	Concrete floor
DEFRA	Department for environment, food and rural affairs
DC	Digital cushion
DD	Digital dermatitis
DIM	Days in milk
FAO	Food and Agricultural Organization
HCS	Hock condition score
HL	Heel lesions
HS	Leg hygiene score
LS	Locomotion scoring
OC	Overgrown claw
OR	Odds ratio
RF	Rubber floor
RR	Relative risk
RM	Rubber mats
SARA	Sub-acute ruminal acidosis
SL	Sole lesions
SC	Swelling of coronet area
TU	Toe ulcers
WF	Wall fissures
WLD	White line disease
UVH	University Veterinary Hospital

CHAPTER 1

INTRODUCTION

1.1 Overview

The dairy industry in Malaysia is growing in capacity owing to recent intensification to meet the increasing demand for milk. An indication of such expansion is the worth of the dairy industry in Malaysia which increased from (MYR) 1,687 (USD\$ 540.96) million in 2006 to (MYR) 2,027 (USD\$ 649.98) million in 2010 (Department of Statistics, Malaysia, 2011). The measures in place to promote milk production in the country include selective breeding of high yielding cows, importation of exotic breeds and incorporating modern management of intensive farms. The local industry was reported to provide only 5% of the demand by the populace (Boniface et al., 2010). Factors that were suggested to contribute to the slow growth in the Malaysia dairy industry include unfavourable environmental conditions characterized by high temperature, humidity and rainfall leading to reduced nutritive value of feeds (Jamaludin et al., 2014). Low compliance to herd health programs by farmers was also reported by Abdullah et al. (2017) amongst dairy farms in Selangor and Negeri Sembilan states. However, reports from the Department of Veterinary Services (DVS) in 2013 indicated growth in the local production by 50% increment (39 to 79 million liters) from 2004 to 2013 (DVS, 2013). Hence, it is reasonable to suggest increasing intensification of dairy farms in Malaysia as seen in other developing nations. This is supported by the recent efforts by the government to boost the dairy sector (Mohd Karim et al., 2014).

Historically, before the advent of intensive management of dairy cows for both commercial purpose and meeting the increasing milk demand, cows were reared on pasture offering a condition identical with the natural environment for the maintenance of claw health (Haskell et al., 2006). Although, lameness problems then were linked to nutritional factors such as ruminal acidosis causing lower circulatory perfusion of the claw corium (Thoefner et al., 2004). The growing confinement by intensive management and production of high milk yielding cows contributes immensely to increasing lameness issues (Rushen, 2012; Cook et al., 2016). Accordingly, dairy production is fast growing in South East Asia with indications of the highest global demand for milk emanating from the region (FAO, 2015).

Lameness is any condition characterized by alteration of gait resulting from pain caused by injury to the hoof or limb (Olechnowicz and Jaskowski, 2011). Lameness in dairy cows is a welfare problem and result to huge economic loss attributed to early culling, treatment or maintenance of lame cows and reduced milk yield (Vermunt et al., 2007; Kara et al., 2015). Although lameness was suggested as the second most costly disease in dairy production after mastitis (Kossaibati and Esslemont, 1997), findings have revealed that it could be the most costly in

economic terms when the indirect effects on fertility and milk yield are considered (Amory et al., 2008, Gomez et al., 2015).

The prevalence of lameness varies amongst herds between regions and countries which is attributed to the multifactorial etiology (Cook and Nordlund, 2009). For instance, a study in India revealed an increasing incidence of lameness in dairy herds of 17.2% compared to 9.4% recorded previously (Asit and Pankaj, 2016). Furthermore, several studies have identified risk factors influencing the increasing incidence and prevalence of lameness at cow and herd levels (Lim et al., 2015; Solano et al., 2015; Ranjbar et al., 2016). However, one of the most discussed housing risk factor is floor types and the interrelationship with the development of claw lesions.

Accordingly, concrete floor (CF) being the most common in dairy housing has been recognised as lacking the required compressional force for adequate locomotion in dairy cows (van der Tol et al., 2005). Other demerits ascribed to CF include enhancement of claw horn overgrowth and over loading (Bergsten et al., 2009), unstable gait and increased muscular activity (Rajapaksha et al., 2015). However, the application of cushioning material such as rubber floor (RF) and rubber mats (RM) in dairy herds has been encouraged with reported improvement in claw health (Fjeidas et al., 2004; Bergsten et al., 2015).

Claw lesions have been reported to be responsible for about 90% of lameness conditions in dairy herds (Manske et al., 2002; Shearer, 2017). Overall, claw lesions and specifically, laminitis (inflammation of the corium) have been discussed with variation in the causative mechanisms which include one or combination of nutritional-induced inflammation (Thoefner et al., 2004), hard floor surfaces (Bergsten et al., 2015) and peri-parturient hormonal changes (Tarlton et al., 2002). However, credence have been given more to the biomechanical aspects involving the influence of floor surfaces and suggested to be responsible for 75% of claw lesions in the hind limb (Bergsten et al., 2015).

Recent understanding of the pathophysiology of lameness has revealed that not all claw lesions result to lameness based on variation in severity and the generated noxious stimuli (Tadich et al., 2010; Bergsten et al., 2015). Nevertheless, presence of claw lesions without clinical lameness was associated with reduced milk yield prior to when cows became lame (Reader et al., 2010) and also prolonged recovery following treatment (Green et al., 2010). Hence, an ongoing issue is the investigation of the development of claw lesions and lameness in dairy cows.

Another important aspect is the awareness of farmers regarding the importance and welfare implications of lameness. Factors such as lack of knowledge, ineffectiveness of current advice, improper application of detection protocols were the reasons why farmers fail to identify or present lame cows for treatment (Leach et al., 2010a;

Horseman et al., 2014). The growing problem of lameness in dairy herds has also been attributed to under-estimation of lame cows by farmers based on their perception in the use of locomotion scoring (LS) (Whay et al., 2002; Leach et al., 2010a).

1.2 Statement of the Problem

Selangor is one of the 13 states with the highest population of ruminant and dairy farmers in Malaysia (DVS, 2013). With the indications of the dairy industry moving towards intensive management from the conventional semi-intensive system (Shanmugavelu et al., 2014), more care need to be provided for animals to sustain productivity. The management system and environmental conditions are pertinent in the welfare of dairy cows. In terms of lameness and claw health, intensive system where cows are confined and housed without external grazing has been suggested to majorly contribute to the increasing lameness problems in dairy herds (Haskell et al., 2006; Cook et al., 2016). As such, the system limits the benefits attached to outdoor grazing which include optimal locomotion on pasture, comfortable lying surface, and exercise. In contrast, confined cows are made to walk or stand on hard and abrasive concrete floors with continue exposure of their legs to manure contamination. These events are presumably present in dairy herds in Selangor based on the reports that most dairy housing in the tropics uses concrete floors (Moran, 2012). Also, the installation of rubber mats, herd hygiene, and prompt treatment of lameness cases were the points highlighted by dairy farmers in Peninsular Malaysia, in order to improve cow welfare (Moran and Chamberlain, 2017). Another important aspect is the environmental factors such as high temperature leading to reduced nutritive feeds suggested to limit growth in the dairy sector (Jamaludin et al., 2014). Heat stress has been reported to influence the prevalence of lameness attributed to the negative impact of lying down and standing activities, which are vital in dairy cow well-being (Foditsch et al., 2016). The high rainfall might as well contribute to increased exposure of the cows' legs to moisture leading to suboptimal claw health (Borderas et al., 2004), especially in inadequate housing facility.

Literature findings are scarce regarding the occurrence of lameness in dairy cattle farms in Selangor. However, information from the large animal ward records, University Veterinary Hospital (UVH), Faculty of Veterinary Medicine, Universiti Putra Malaysia reported lameness cases summing to 97 from the Ladang Angkat farms between 2013 to 2016 (Unpublished work). Nevertheless, the prevalence and incidence of lameness and claw lesions in dairy farms in the region is yet to be elucidated. Also, management practices vary amongst farms which might influence the occurrence of lameness in the region.

Furthermore, one could perceive the recent provisions of cushioned flooring (in form of RM) practiced by dairy farmers in Peninsular Malaysia (Moran and Chamberlain, 2017), is for the improvement of claw health. However, their application in farms is yet to be investigated on claw health and lameness occurrence. Despite the positive

effect of RM on claw health in some international studies, the outcome could be influenced by herd and cow level factors. A research to assess the input of RM as stall base in dairy housing is vital in the region to provide scientific facts on its implementation in relation to claw health.

In line with the aforementioned problems, dairy farmers play a crucial role especially in herd health issues affecting productivity. The awareness and perception of dairy farmers regarding lameness has been shown to be vital in several studies to reduce the occurrence (Leach et al., 2010b; Bruijnis et al., 2013). In the Malaysian context and Selangor specifically, dairy farmers might be unaware of the occurrence of lameness in their herds and the impact on productivity. Also, knowledge on the associated risk factors and claw health management might be lacking. Therefore, it will be logical to investigate farmers' knowledge based on the aforementioned points as they could influence their decision making in providing optimum care to lame cows.

1.3 Research objectives

1. To determine the prevalence of lameness and claw lesions in dairy farms in Selangor, Malaysia.
2. To identify the cow level risk factors associated with lameness and claw lesions
3. To determine the incidence of lameness, claw lesions and association with floor types and milk yield in dairy cows.
4. To assess the level of awareness of dairy farmers in Selangor on lameness occurrence associated risk factors, and claw health management practices.

1.4 Research hypothesis

Objective 1:

- H_0 = Cow level prevalence of lameness and claw lesion is 0% in dairy farms in Selangor
- H_0 = There is no association between cow level factors and prevalence of lameness in dairy farms in Selangor

Objective 2:

- H_0 = Incidence of lameness and claw lesions is not significantly different in cows on RM and CF
- H_0 = Milk yield is not significantly reduced between lame and non-lame cows on CF and RM

Objective 3

- H_0 = Dairy farmers in Selangor are aware of the impact of lameness, its associated risk factors and management practices related to claw health

REFERENCES

- Abdullah, F.F.J., Rofie, A.M.B., Tijjani, A., Lim, E., Chung, T., Mohammed, K., Sadiq, M.A., Saharee, A.A., Abba, Y., 2015. Survey of goat farmers' compliance on proper herd health program practices. *Int. J. Livest. Res.* 5,11, 8-14.
- Abdullah, F.F.J., Sadiq, M.A., Abba, Y., Ropie, A.M., Mohammed, K., Lim, E., Bitrus, A.A., Mat Isa, N.H., Mohd Lila, M.A., Haron, A., Saharee, A.A., 2017. A cross-sectional study on the association between farmers' awareness and compliance on herd health program among five selected dairy cattle farms in Selangor and Negeri Sembilan states, Malaysia. *Mal. J. Vet. Res.* 8, 1, 19-29.
- Abdullah, F.F.J., Sadiq, M.A., Lim, E., Sadiq, M.A., Adamu, L., Haron, A., Abba, Y., Tijjani, A., Mohammed, K., Osman, A.Y., Mohd Lila, M.A., 2015. Lameness in cattle herd due to lime toxicity: A case report. *J. Adv. Vet. Anim. Res.*, 2(2): 229-231.
- Ahrens, F., Platz, S., Link, C., Mahling, M., Meyer, H.H., Erhard, M.H., 2011. Changes in hoof health and animal hygiene in a dairy herd after covering concrete slatted floor with slatted rubber mats: a case study. *J. Dairy. Sci.* 94, 2341-2350.
- Alban, L., 1995. Lameness in Danish dairy cows: frequency and possible risk factors. *Prev. Vet. Med.* 22, 213-225.
- Amory, J.R., Barker, Z.E., Wright, J.L., Mason, S.A., Blowey, R.W., Green, L.E., 2008. Associations between sole ulcer, white line disease and digital dermatitis and the milk yield of 1824 dairy cows on 30 dairy cow farms in England and Wales from February 2003-November 2004. *Prev. Vet. Med.* 83, 381-391.
- Amstel, S.R., Young, C., Scully, C., Rohrbach, B., 2016. Rate of Horn Growth, Wear and Sole Thickness of Dairy Cattle in a Free Stall Barn with Concrete. *J. Dairy. Vet. Anim. Res.* 4, 3, 00120.
- Azhar, H., Zamri-Saad, M., Jesse, F.F.A., Annas, S., 2016. Retrospective study on milk production and reproductive performance of dairy cattle in a farm in Selangor, Malaysia. *Proceedings of International seminar, LPVT*, 157-162.
- Archer, S.C., Green, M.J., Huxley, J.N., 2010. Association between milk yield and serial locomotion score assessments in UK dairy cows. *J. Dairy. Sci.* 93, 4045-4053.
- Archer, S.C., Newsome, R., Dibble, H., Sturrock, C.J., Chagunda, M.G., Mason, C.S., Huxley, J.N., 2015. Claw length recommendations for dairy cow foot trimming. *Vet. Rec.* 177, 222.

- Ary, D., Jacobs, L.C., Sorensen, C., 2010. Introduction to research in education (8th edition). California: Thomson Wadsworth.
- Arunvipas, P., Theingthum, W., Panneum, S., Srisomrun, S., Rukkwamsuk, T., 2011. Lameness affects reproductive performance in dairy cows raised in smallholder farms in Thailand. In: Proceedings of the 16th International Symposium and 8th Conference on Lameness in Ruminants, Rotorua, New Zealand, 116
- Asit, C., Pankaj, K., 2016. Incidences of foot diseases of cattle in Bihar. *Indian Int. J. Agric. Sci. Res.* 6, 267-272
- Azhar, H., Zamri-Saad, M., Jesse, F.F.A., Annas, S., 2016. Proceedings of International Seminar, LVPT. pp 157-162.
- Bach, A., Dinarés, M., Devant, M., Carré, X., 2007. Associations between lameness and production, feeding and milking attendance of Holstein cows milked with an automatic milking system. *J. Dairy Res.* 74, 40-46.
- Bergsten, C., 2003. Causes, risk factors, and prevention of laminitis and related claw lesions. *Acta. Vet. Scand. Suppl.* 98, 157-166.
- Barker, Z.E., Leach, K.A., Whay, H.R., Bell, N.J., Main, D.C., 2010. Assessment of lameness prevalence and associated risk factors in dairy herds in England and Wales. *J. Dairy. Sci.* 93, 932-941.
- Barrientos, A.K., Chapinal, N., Weary, D.M., Galo, E., von Keyserlingk, M.A., 2013. Herd-level risk factors for hock injuries in freestall-housed dairy cows in the northeastern United States and California. *J. Dairy. Sci.* 96, 3758-3765.
- Becker, J., Steiner, A., Kohler, S., Koller-Bahler, A., Wuthrich, M., Reist, M., 2014. Lameness and foot lesions in Swiss dairy cows: I. Prevalence. *Schweiz Arch Tierheilkd* 156, 71-78.
- Bell, N., Huxley, J., 2009. Locomotion, lameness and mobility in dairy cows. *Vet. Rec.* 164, 726.
- Bergsten, C., 2003. Causes, risk factors, and prevention of laminitis and related claw lesions. *Acta. Vet. Scand. Suppl.* 98, 157-166.
- Bergsten, C., Telezhenko, E., Ventorp, M., 2015. Influence of Soft or Hard Floors before and after First Calving on Dairy Heifer Locomotion, Claw and Leg Health. *Animals (Basel)* 5, 662-686.
- Bicalho, R.C., Machado, V.S., Caixeta, L.S., 2009. Lameness in dairy cattle: A debilitating disease or a disease of debilitated cattle? A cross-sectional study of lameness prevalence and thickness of the digital cushion. *J. Dairy. Sci.* 92, 3175-3184.

- Bicalho, R.C., Oikonomou, G., 2013. Control and Prevention of lameness associated with claw lesions in dairy cows. *Livest. Sci.* 156, 96-105.
- Blackie, N., Bleach, E.C., Amory, J.R., Scaife, J.R., 2013. Associations between locomotion score and kinematic measures in dairy cows with varying hoof lesion types. *J. Dairy. Sci.* 96, 3564-3572.
- Booth, C.J., Warnick, L.D., Grohn, Y.T., Maizon, D.O., Guard, C.L., Janssen, D., 2004. Effect of lameness on culling in dairy cows. *J. Dairy. Sci.* 87, 4115-4122.
- Borderas, T.F., Pawluczuk, B., de Passille, A.M., Rushen, J., 2004. Claw hardness of dairy cows: relationship to water content and claw lesions. *J. Dairy. Sci.* 87, 2085-2093.
- Brenninkmeyer, C., Dippel, S., Brinkmann, J., March, S., Winckler, C., Knierim, U., 2013. Hock lesion epidemiology in cubicle housed dairy cows across two breeds, farming systems and countries. *Prev. Vet. Med.* 109, 236-245.
- Bruijnis, M.R., Hogeveen, H., Stassen, E.N., 2010. Assessing economic consequences of foot disorders in dairy cattle using a dynamic stochastic simulation model. *J. Dairy. Sci.* 93, 2419-2432.
- Bruijnis, M.R., Hogeveen, H., Stassen, E.N., 2013. Measures to improve dairy cow foot health: consequences for farmer income and dairy cow welfare. *Animal* 7, 167-175.
- Cha, E., Hertl, J.A., Bar, D., Grohn, Y.T., 2010. The cost of different types of lameness in dairy cows calculated by dynamic programming. *Prev Vet Med* 97, 1-8.
- Channon, A.J., Walker, A.M., Pfau, T., Sheldon, I.M., Wilson, A.M., 2009. Variability of Manson and Leaver locomotion scores assigned to dairy cows by different observers. *Vet Rec* 164, 388-392.
- Chapinal, N., de Passille, A.M., Rushen, J., Wagner, S.A., 2010. Effect of analgesia during hoof trimming on gait, weight distribution, and activity of dairy cattle. *J Dairy Sci* 93, 3039-3046.
- Chapinal, N., Liang, Y., Weary, D.M., Wang, Y., von Keyserlingk, M.A., 2014. Risk factors for lameness and hock injuries in Holstein herds in China. *J Dairy Sci* 97, 4309-4316.
- Chapinal, N., Tucker, C.B., 2012. Validation of an automated method to count steps while cows stand on a weighing platform and its application as a measure to detect lameness. *J Dairy Sci* 95, 6523-6528.

- Charfeddine, N., Perez-Cabal, M.A., 2017. Effect of claw disorders on milk production, fertility, and longevity, and their economic impact in Spanish Holstein cows. *J. Dairy. Sci.* 100, 653-665.
- Charlton, G.L., Haley, D.B., Rushen, J., de Passillé, A.M., 2014. Stocking density, milking duration, and lying times of lactating cows on Canadian freestall dairy farms. *J. Dairy. Sci.* 97, 2694– 2700.
- Cook, N.B., 2006. Footbath alternatives. Accessed Jan. 23, 2016. http://www.vetmed.wisc.edu/dms/fapm/fapmtools/6lame/Footbath_Alternatives.pdf.
- Cook, N.B., Hess, J.P., Foy, M.R., Bennett, T.B., Brotzman, R.L., 2016. Management characteristics, lameness, and body injuries of dairy cattle housed in high-performance dairy herds in Wisconsin. *J. Dairy. Sci.* 99, 5879-5891.
- Cook, N.B., Nordlund, K.V., 2009. The influence of the environment on dairy cow behavior, claw health and herd lameness dynamics. *Vet. J.* 179, 360-369.
- Cramer, G., Lissemore, K.D., Guard, C.L., Leslie, K.E., Kelton, D.F., 2008. Herd- and cow-level prevalence of foot lesions in Ontario dairy cattle. *J. Dairy. Sci.* 91, 3888-3895.
- Curt AG. Flooring considerations for Dairy cows. 2012. Available from: <http://articles.extension.org/pages/65155/flooring-considerations-for-dairy-cows>. (accessed September 24, 2016).
- DairyCo 2007. DairyCo Mobility Score. DairyCo, Kenilworth, UK
- D'Eath, R.B. 2012. Repeater locomotion scoring of a sow herd to measure lameness: consistency time, the effect of sow characteristics and inter-observer reliability. *Animal Welfare*, 21, 2, 219-231.
- DEFRA, 2008. Dairy Cattle Lameness-Practical Solutions to a persistent problem. Department for Environment, Food and Rural Affairs: 25
- Deepak, U., Mukesh, S., Gaur, G.K., Patel, B.H.M., Verma, M.R., Bharti, P.K., Triveni, D., 2016. Does floor surface affect locomotion behaviour of crossbred cows under loose housing system?. *Indian. J. Anim. Sci.* 87, 2, 159–162.
- Department of Information, Ministry of Communications and Multimedia, Malaysia. 2015. Population by States and Ethnic Group
- de Vet, H.C.W., Terwee, C.B., Knol, D.L., Bouter, L.M., 2006. When to use agreement versus reliability measures. *J. Clin. Epidemiol.* 59, 1033–1039.
- DVS. (2013). Annual Report. Malaysia: Department of Veterinary Services (DVS)

- DVS. (2014). Annual Report. Malaysia: Department of Veterinary Services (DVS)
- Duncan, I.J.H., Fraser, D., 1997. Understanding animal welfare. In: Appleby MA, Hughes BO, eds. *Animal Welfare*, Wallingford, UK: CABI Publishers: 19–31
- Elanco Animal Health, 2009. Body condition scoring. Bulletin AI 8478, Rev. 9/09. Elanco Animal Health, Indianapolis, IN.
- Eicher, S.D., Lay, D.C., Jr., Arthington, J.D., Schutz, M.M., 2013. Effects of rubber flooring during the first 2 lactations on production, locomotion, hoof health, immune functions, and stress. *J. Dairy. Sci.* 96, 3639-3651.
- FAO, 2015. Food outlook: Biannual report on global food markets. 2015. <http://www.fao.org/3/a-i5003e.pdf> Accessed 20 Jan 2017
- Fjelddas, T., Sogstad, A.M., Osteras, O., 2011. Locomotion and claw disorders in Norwegian dairy cows housed in freestalls with slatted concrete, solid concrete, or solid rubber flooring in the alleys. *J. Dairy. Sci.* 94, 1243-1255.
- Flower, F.C., Sanderson, D.J., Weary, D.M., 2005. Hoof pathologies influence kinematic measures of dairy cow gait. *J. Dairy. Sci.* 88, 3166-3173.
- Flower, F.C., Weary, D.M., 2006. Effect of hoof pathologies on subjective assessments of dairy cow gait. *J. Dairy. Sci.* 89, 139-146.
- Franck, A., De Belie, N., 2006. Concrete floor-bovine claw contact pressures related to floor roughness and deformation of the claw. *J. Dairy. Sci.* 89, 2952-2964.
- Fulwider, W.K., Grandin, T., Garrick, D.J., Engle, T.E., Lamm, W.D., Dalsted, N.L., Rollin, B.E., 2007. Influence of free-stall base on tarsal joint lesions and hygiene in dairy cows. *J. Dairy. Sci.* 90, 3559-3566.
- Garforth, C.J., Bailey, A.P., Tranter, R.B., 2013. Farmers' attitudes to disease risk management in England: A comparative analysis of sheep and goat farmers. *Prev. Vet. Med.* 110, 456-466.
- Gibbons, J., Vassuer, E., Rushen, J., de Passillé, A.M., 2012. A training programme to ensure high repeatability of injury scoring of dairy cows. *Animal Welfare*, 21, 379–388.
- Gomez, A., Cook, N.B., Rieman, J., Dunbar, K.A., Cooley, K.E., Socha, M.T., Dopfer, D., 2015. The effect of digital dermatitis on hoof conformation. *J. Dairy. Sci.* 98, 927-936.
- Grandin, T., 2008. Cattle transport guidelines for meat packers, feedlots, and ranches. <http://www.grandin.com/meat.association.institute.html>. (accessed June 18, 2016).

- Green, L.E., Borkert, J., Monti, G., Tadich, N., 2010. Associations between lesion-specific lameness and the milk yield of 1,635 dairy cows from seven herds in the Xth region of Chile and implications for management of lame dairy cows worldwide. *Animal Welfare*, 19, 419-427.
- Green, L.E., Hedges, V.J., Schukken, Y.H., Blowey, R.W., Packington, A.J., 2002. The impact of clinical lameness on the milk yield of dairy cows. *J. Dairy. Sci.* 85, 2250-2256.
- Green, L.E., Huxley, J.N., Banks, C., Green, M.J., 2014. Temporal associations between low body condition, lameness and milk yield in a UK dairy herd. *Prev. Vet. Med.* 113, 63-71.
- Greenough, P.R., 2010. The Alberta Dairy Hoof Health Project: lesion severity scoring guide. AgroMedia International Inc. Available from: <http://dairyhoofhealth.info/Lesion-SeverityGuide-v0.7.pdf>. (accessed April 15, 2016).
- Gundelach, Y., Schulz, T., Feldmann, M., Hoedemaker, M., 2013. Effects of Increased Vigilance for Locomotion Disorders on Lameness and Production in Dairy Cows. *Animals (Basel)* 3, 951-961.
- Hart, K.D., McBride, B.W., Duffield, T.F., DeVries, T.J., 2014. Effect of frequency of feed delivery on the behavior and productivity of lactating dairy cows. *J. Dairy. Sci.* 97, 1713-1724.
- Haskell, M.J., Rennie, L.J., Bowell, V.A., Bell, M.J., Lawrence, A.B., 2006. Housing system, milk production, and zero-grazing effects on lameness and leg injury in dairy cows. *J. Dairy. Sci.* 89, 4259-4266.
- Haufe, H.C., Gygax, L., Wechsler, B., Stauffacher, M., Friedli, K., 2012. Influence of floor surface and access to pasture on claw health in dairy cows kept in cubicle housing systems. *Prev. Vet. Med.* 105, 85-92.
- Hernandez, J., Shearer, J.K., Webb, D.W., 2002. Effect of lameness on milk yield in dairy cows. *J. Am. Vet. Med. Assoc.* 220, 640-644.
- Hoffman, A.C., Moore, D.A., Wenz, J.R., Vanegas, J., 2013. Comparison of modeled sampling strategies for estimation of dairy herd lameness prevalence and cow-level variables associated with lameness. *J. Dairy. Sci.* 96, 5746-5755.
- Holzhauser, M., Hardenberg, C., Bartels, C.J., 2008. Herd and cow-level prevalence of sole ulcers in The Netherlands and associated-risk factors. *Prev. Vet. Med.* 85, 125-135.
- Holzhauser, M., Hardenberg, C., Bartels, C.J., Frankena, K., 2006. Herd- and cow-level prevalence of digital dermatitis in the Netherlands and associated risk factors. *J. Dairy. Sci.* 89, 580-588.

- Horseman, S.V., Whay, H.R., Huxley, J.N., Bell, N.J., Mason, C.S., 2013. A survey of the on-farm treatment of sole ulcer and white line disease in dairy cattle. *Vet. J.* 197, 461-467.
- Horseman, S.V., Roe, E.J., Huxley, J.N., Bell, N.J., Mason, C.S., Whay, H.R., 2014. The use of in-depth interviews to understand the process of treating lame dairy cows from the farmer's perspective. *Animal Welfare*, 23, 2, 157-165.
- Huxley, J.N., 2012. Lameness in cattle: an ongoing concern. *Vet. J.* 193, 610-611.
- International Claw Health Atlas (ICAR), 2015. First edition ICAR Via Savoia 78, Scala A, Int. 3, 00191, Rome, Italy
- Ito, K., Chapinal, N., Weary, D.M., von Keyserlingk, M.A., 2014. Associations between herd-level factors and lying behavior of freestall-housed dairy cows. *J. Dairy. Sci.* 97, 2081-2089.
- Jamaludin, M., Hassan, M., Md Ruhul , A., Zulhisyam, A., 2014. The Future of the Malaysian Beef Industry. *J. Trop. Resour. Sustain. Sci.* 2, 1, 23-29.
- Jungbluth, T., Benz, B., Wandel, H., 2003. Soft walking areas in loose housing systems for dairy cows. 5th International dairy housing conference, American Society of Agricultural and Biological Engineers, Fort Worth, TX. St. Joseph, MI, USA, pp. 171-177.
- Kara, N.K., Galic, A., Koyuncu, M., 2015. Comparison of milk yield and animal health in Turkish farms with differing stall types and resting surfaces. *Asian-Australas. J. Anim. Sci.* 28, 268-272.
- Kauppinen, T., Vainio, A., Valros, A., Rita, H., Vesala, K.M., 2010. Improving animal welfare: qualitative and quantitative methodology in the study of farmers' attitudes. *Animal Welfare*, 19, 523-536.
- Knott, L., Tarlton, J.F., Craft, H., Webster, A.J., 2007. Effects of housing, parturition and diet change on the biochemistry and biomechanics of the support structures of the hoof of dairy heifers. *Vet. J.* 174, 277-287.
- Koçak, Ö., Ekiz, B., 2006. The Effect of Lameness on Milk Yield in Dairy Cows. *Acta. Vet Brno.* 75, 79-84
- Kossaibati, M.A., Esslemont, R.J., 1997. The costs of production diseases in dairy herds in England. *Vet. J.* 154, 41-51.
- Kottner, J., Audigé, L., Brorson, S., Donner, A., Gajewski, B.J., Hróbjartsson, A., Roberts, C., Shoukri, M., Streiner, D.L., 2011. Guidelines for reporting reliability and agreement studies (GRRAS) were proposed. *J. Clin. Epidemiol.* 64, 96-106.

- Kremer, P.V., Nueske, S., Scholz, A.M., Foerster, M., 2007. Comparison of claw health and milk yield in dairy cows on elastic or concrete flooring. *J. Dairy Sci.* 90, 4603-4611.
- Kremer, V.P., Scholz, M.A., Nuske, S., Forster, M., 2012. Does Mats Matter? Comparison of Fertility traits and Milk yield in Dairy Cows on Rubber OR Concrete Flooring. *Leibtz Inst. Farm. Anim. Biol.* 438-449.
- Leach, K.A., Paul, E.S., Whay, H.R., Barker, Z.E., Maggs, C.M., Sedgwick, A.K., Main, D.C., 2013. Reducing lameness in dairy herds--overcoming some barriers. *Res. Vet. Sci.* 94, 820-825.
- Leach, K.A., Tisdall, D.A., Bell, N.J., Main, D.C., Green, L.E., 2012. The effects of early treatment for hindlimb lameness in dairy cows on four commercial UK farms. *Vet. J.* 193, 626-632.
- Leach, K.A., Whay, H.R., Maggs, C.M., Barker, Z.E., Paul, E.S., Bell, A.K., Main, D.C., 2010. Working towards a reduction in cattle lameness: 1. Understanding barriers to lameness control on dairy farms. *Res. Vet. Sci.* 89, 311-317.
- Leach, K.A., Whay, H.R., Maggs, C.M., Barker, Z.E., Paul, E.S., Bell, A.K., Main, D.C., 2010. Working towards a reduction in cattle lameness: 2. Understanding dairy farmers' motivations. *Res. Vet. Sci.* 89, 318-323
- Lim, P.Y., Huxley, J.N., Willshire, J.A., Green, M.J., Othman, A.R., Kaler, J., 2015. Unravelling the temporal association between lameness and body condition score in dairy cattle using a multistate modelling approach. *Prev. Vet. Med.* 118, 370-377.
- Lischer Ch, J., Ossent, P., Raber, M., Geyer, H., 2002. Suspensory structures and supporting tissues of the third phalanx of cows and their relevance to the development of typical sole ulcers (Rusterholz ulcers). *Vet. Rec.* 151, 694-698.
- Machado, V.S., Caixeta, L.S., McArt, J.A., Bicalho, R.C., 2010. The effect of claw horn disruption lesions and body condition score at dry-off on survivability, reproductive performance, and milk production in the subsequent lactation. *J. Dairy Sci.* 93, 4071-4078.
- Maertens, W., Vangeyte, J., Baert, J., Jantuan, A., Mertens, K.C., De Campeneer, S., Pluk, A., Opsomer, G., Van Weyenberg, S., Van Nuffel, A., 2011. Development of a real time cow gait tracking and analyzing tool to assess lameness using a pressure sensitive walk way: The GAITWISE system. *Biosyst. Eng.* 110, 29-39.
- Main, D.C., Leach, K.A., Barker, Z.E., Sedgwick, A.K., Maggs, C.M., Bell, N.J., Whay, H.R., 2012. Evaluating an intervention to reduce lameness in dairy cattle. *J. Dairy Sci.* 95, 2946-2954.

- Manske, T., Hultgren, J., Bergsten, C., 2002. Prevalence and interrelationships of hoof lesions and lameness in Swedish dairy cows. *Prev. Vet. Med.* 54, 247-263.
- Mishamo, S., Abebe, F., 2012. Lameness in dairy cattle: Prevalence, Risk Factors and Impact on Milk Production. *Glob. Vet.* 8, 1, 01- 07.
- Mohd Karim, Z., Arumugam, N., Nguang, S.I., Baba, A.R., 2014. Determinants for Sustainability in the Dairy Industry in Malaysia. In: National Postgraduate Symposium on Sustainable Agriculture 2014.
- Mohamadnia, A., 2016. Lameness Monitoring, Use of Locomotion Scoring. Proceedings of the first Regional Conference on Cow Comfort and Lameness (RCCCL), Tehran, Iran.
- Moran, J., 2012. Feeding Management of the Milking Herd. *Malaysian Farm Management Note* 7: 1-9.
- Moran, J.B., Brouwer, J.W., 2013. Quantifying the returns to investment in improved feeding management on dairy farms in Malaysia, *Anim. Prod. Sci.* 54, 9, 1354-1357.
- Moran, J., Chamberlain, P., 2017. Blueprints for tropical dairy farming: increasing domestic milk production in developing countries, CSIRO Publishers, Australia.
- Morris, M.J., Kaneko, K., Walker, S.L., Jones, D.N., Routly, J.E., Smith, R.F., Dobson, H., 2011. Influence of lameness on follicular growth, ovulation, reproductive hormone concentrations and estrus behavior in dairy cows. *Theriogenology*, 76, 658-668.
- Munksgaard, L., Jensen, M.B., Pedersen, L.J., Hansen, S.W., Matthews, L., 2005. Quantifying behavioural priorities-effects of time constraints on behavior of dairy cows. *Appl. Anim. Behav. Sci.* 92, 3-14.
- Murray, R.D., Downham, D.Y., Clarkson, M.J., Faull, W.B., Hughes, J.W., Manson, F.J., Merritt, J.B., Russell, W.B., Sutherst, J.E., Ward, W.R., 1996. Epidemiology of lameness in dairy cattle: description and analysis of foot lesions. *Vet. Rec.* 138, 586-591.
- Nechanitzky, K., Starke, A., Vidondo, B., Muller, H., Reckardt, M., Friedli, K., Steiner, A., 2016. Analysis of behavioral changes in dairy cows associated with claw horn lesions. *J. Dairy. Sci.* 99, 2904-2914.
- Neveux, S., Oostra, J., de Passille, A.M., Rushen, J., 2003. Validating on-farm tools for their ability to detect lameness in dairy cows. In Proceedings of the 37th International congress of the ISAE, Bano Terme, Italy.

- Newsome, R.F., Green, M.J., Bell, N.J., Bollard, N.J., Mason, C.S., Whay, H.R., Huxley, J.N., 2017. A prospective cohort study of digital cushion and corium thickness. Part 2: Does thinning of the digital cushion and corium lead to lameness and claw horn disruption lesions? *J. Dairy. Sci.* 100, 4759-4771.
- Nordlund, K.V., Cook, N.B., Oetzel, G.R., 2004. Investigating strategies for laminitis in problem herds. *J. Dairy. Sci.*, 87, 27–35.
- O' Driscoll, K., Schutz, M., Lossie, A., Eicher, S. 2009. The effect of floor surface on dairy cows' immune function and locomotion score. *J. Dairy. Sci.* 92, 9, 4249-4261.
- Olechnowicz, J., Jaśkowski, J.M., Antosik, P., Bukowska, D., Urbaniak, K., 2010. Claw diseases and lameness in Polish Holstein–Friesian dairy cows. *Bull. Vet. Inst. Pulawy.* 54, 93-99.
- Olechnowicz, J., Jedrzej, M., Jaskowski, J.M. 2010. Impact of clinical lameness, calving season, parity, and month of lactation on milk, fat, protein, and lactose yields during early lactation of dairy cows. *Bull. Vet. Inst. Pulawy,* 54, 605-610.
- Olechnowicz, J., Jaskowski, J.M., 2011. Behaviour of lame cows : a review. *Vet. Med. (Praha)* 56, 581–588.
- Orgel, C., Ruddat, I., Hoedemaker, M., 2016. [Prevalence and severity of lameness in early lactation in dairy cows and the effect on reproductive performance]. *Tierarztl. Prax. Ausg. G. Grosstiere. Nutztiere.* 44, 207-217.
- Ozsvari, L., Barna, R., Visnyei, L., 2007. Economic losses due to bovine foot diseases in large-scale Holstein-Friesian dairy herds. *Magyar Allatorvosok Lapja,* 129, 23-28.
- Palmer, M.A., O'Connell, N.E., 2015. Digital Dermatitis in Dairy Cows: A Review of Risk Factors and Potential Sources of Between-Animal Variation in Susceptibility. *Animals (Basel)* 5, 512-535.
- Pastell, H., Tuomainen, P., Virkki, L., Tenkanen, M., 2008. Step-wise enzymatic preparation and structural characterization of singly and doubly substituted arabinoxyloligosaccharides with non-reducing end terminal branches. *Carbohydr. Res.* 343, 3049-3057.
- Pastell, M., Hanninen, L., de Passille, A.M., Rushen, J., 2010. Measures of weight distribution of dairy cows to detect lameness and the presence of hoof lesions. *J. Dairy. Sci.* 93, 954-960.
- Penev, T., Stankov, S., 2015. Effects of lameness on milk production traits in Holstein-Friesian dairy cows. *Vet. Ir Zootech.* 70, 92.

- Potterton, S.L., Green, M.J., Harris, J., Millar, K.M., Whay, H.R., Huxley, J.N., 2011. Risk factors associated with hair loss, ulceration, and swelling at the hock in freestall-housed UK dairy herds. *J. Dairy. Sci.* 94, 2952-2963.
- Raber, M., Lischer Ch, J., Geyer, H., Ossent, P., 2004. The bovine digital cushion--a descriptive anatomical study. *Vet. J.* 167, 258-264.
- Raber, M., Scheeder, M.R., Ossent, P., Lischer Ch, J., Geyer, H., 2006. The content and composition of lipids in the digital cushion of the bovine claw with respect to age and location--a preliminary report. *Vet. J.* 172, 173-177.
- Rahman, M.A., Imtiaz, M.A., Ahaduzzaman, M., Ghosh, K.K., Masud, A.A., Chowdhury, S., Sikder, S., 2014. Effects of flooring and rearing system on hoof health of dairy cows in some selected areas of Bangladesh. *Bang. J. Anim. Sci.* 43, 132-137.
- Rajala-Schultz, P.J., Grohn, Y.T., McCulloch, C.E., 1999. Effects of milk fever, ketosis, and lameness on milk yield in dairy cows. *J. Dairy. Sci.* 82, 288-294.
- Rajapaksha, E., Winkler, C., Tucker, C.B., 2015. Effect of rubber flooring on dairy cattle stepping behaviour and muscle activity. *J. Dairy. Sci.* 98, 2462-2471.
- Randall, L.V., Green, M.J., Chagunda, M.G., Mason, C., Archer, S.C., Green, L.E., Huxley, J.N., 2015. Low body condition predisposes cattle to lameness: An 8-year study of one dairy herd. *J. Dairy. Sci.* 98, 3766-3777.
- Ranjbar, S., Rabiee, A.R., Gunn, A., House, J.K., 2016. Identifying risk factors associated with lameness in pasture-based dairy herds. *J. Dairy. Sci.* 99, 7495-7505.
- Refaai, W., Gad, M., Mahmmoud, Y., 2017. Association of claw disorders with subclinical intramammary infections in Egyptian dairy cows. *Vet. World.* 10, 358-362.
- Relun, A., Lehebel, A., Chesnin, A., Guatteo, R., Bareille, N., 2013. Association between digital dermatitis lesions and test-day milk yield of Holstein cows from 41 French dairy farms. *J. Dairy. Sci.* 96, 2190-2200.
- Ristevski, M., Toholj, B., Cincović, M., Boboš, S., Trojačanec, P., Stevančević, M., Ozren, S., 2016. Influence of body condition score and ultrasound-determined thickness of body fat deposit in Holstein-Friesian cows on the risk of lameness developing. *Kafkas. Univ. Vet. Fak.* 10, 30-37.
- Rushen, J., 2012. Assessment and guidelines for Dairy Cattle Welfare. The First Dairy Cattle Welfare Symposium, 23-26 October 2012, Guelph, Ontario, Canada.
- Rushen, J., de Passillé, A.M., von Keyserlingk, M.A.G., Weary, D.M., 2008. *The Welfare of Cattle*, Springer Verlag, Dordrecht, The Netherlands.

- Rutherford, K.M., Langford, F.M., Jack, M.C., Sherwood, L., Lawrence, A.B., Haskell, M.J., 2009. Lameness prevalence and risk factors in organic and non-organic dairy herds in the United Kingdom. *Vet. J.* 180, 95-105.
- Sanders, A.H., Shearer, J.K., De Vries, A., 2009. Seasonal incidence of lameness and risk factors associated with thin soles, white line disease, ulcers, and sole punctures in dairy cattle. *J. Dairy. Sci.* 92, 3165-3174.
- Sarjokari, K., Kaustell, K.O., Hurme, T., Kivinen, T., Peltoniemi, O.A.T., Saloniemi, H., Rajala-Schultz, P.J., 2013. Prevalence and risk factors for lameness in insulated free stall barns in Finland. *Livest. Sci.* 156, 44–52.
- Sarova, R., Stehulova, I., Kratinova, P., Firla, P., Spinka, M., 2011. Farm managers underestimate lameness prevalence in Czech dairy herds. *Animal Welfare*, 20, 2, 201-204.
- Schlageter-Tello, A., Bokkers, E.A., Groot Koerkamp, P.W., Van Hertem, T., Viazzi, S., Romanini, C.E., Halachmi, I., Bahr, C., Berckmans, D., Lokhorst, K., 2014. Effect of merging levels of locomotion scores for dairy cows on intra- and interrater reliability and agreement. *J. Dairy. Sci.* 97, 5533-5542.
- Schlageter-Tello, A., Bokkers, E.A., Koerkamp, P.W., Van Hertem, T., Viazzi, S., Romanini, C.E., Halachmi, I., Bahr, C., Berckmans, D., Lokhorst, K., 2014. Manual and automatic locomotion scoring systems in dairy cows: a review. *Prev. Vet. Med.* 116, 12-25.
- Shanmugavelu, S. (2014). Decision support system for livestock production. Research inaugural lecture, Malaysian Agricultural Research and Development Institution (MARDI); Serdang, Malaysia.
- Shearer, J.K., 2017. Bovine Lameness. *Vet. Clin. North. Am. Food. Anim. Pract.* 33, xiii-xiv.
- Shearer, J.K., van Amstel, S.R., 2013. *Manual of Foot Care in Cattle*. Hoard's Dairyman, Fort Atkinson, Wisconsin
- Solano, L., Barkema, H.W., Pajor, E.A., Mason, S., LeBlanc, S.J., Nash, C.G.R., Haley, D.B., Pellerin, D., Rushen, J., de Passille, A.M., Vasseur, E., Orsel, K., 2016. Associations between lying behavior and lameness in Canadian Holstein-Friesian cows housed in freestall barns. *J. Dairy. Sci.* 99, 2086-2101.
- Solano, L., Barkema, H.W., Pajor, E.A., Mason, S., LeBlanc, S.J., Nash, C.G.R., Haley, D.B., Pellerin, D., Rushen, J., de Passille, A.M., Vasseur, E., Orsel, K., 2016. Associations between lying behavior and lameness in Canadian Holstein-Friesian cows housed in freestall barns. *J. Dairy. Sci.* 99, 2086-2101.

- Solano, L., Barkema, H.W., Pickel, C., Orsel, K., 2017. Effectiveness of a standardized footbath protocol for prevention of bovine digital dermatitis. *J. Dairy. Sci.* 100, 295–1307.
- Solano, L., Barkema, H.W., Pajor, E.A., Mason, S., LeBlanc, S.J., Zaffino Heyerhoff, J.C., Nash, C.G., Haley, D.B., Vasseur, E., Pellerin, D., Rushen, J., de Passille, A.M., Orsel, K., 2015. Prevalence of lameness and associated risk factors in Canadian Holstein-Friesian cows housed in freestall barns. *J. Dairy. Sci.* 98, 6978-6991.
- Somers, J.G., Frankena, K., Noordhuizen-Stassen, E.N., Metz, J.H., 2005. Risk factors for digital dermatitis in dairy cows kept in cubicle houses in The Netherlands. *Prev. Vet. Med.* 71, 11-21.
- Somers, J.G., Schouten, W.G., Frankena, K., Noordhuizen-Stassen, E.N., Metz, J.H., 2005. Development of claw traits and claw lesions in dairy cows kept on different floor systems. *J Dairy Sci* 88, 110-120.
- Sogstad, A.M., Osteras, O., Fjeldaas, T., 2006. Bovine claw and limb disorders related to reproductive performance and production diseases. *J. Dairy. Sci.* 89, 2519-2528.
- Sprecher, D.J., Hostetler, D.E., Kaneene, J.B., 1997. A lameness scoring system that uses posture and gait to predict dairy cattle reproductive performance. *Theriogenology*, 47, 1179-1187.
- Srisomrun, S., Kananub, K., Panneum, S., Jenacharoen, K., Arunvipas, P., 2010. Prevalence of lameness and hoof lesions in dairy cows in western Thailand, In: *Proceedings of the 48th Kasetsart University Annual Conference*, Bangkok, Thailand, 2010, 84–88.
- Swierstra, D., Bram, C.R, Smits, M.C., 2000. Grooved floor system for cattle housing: ammonia emission reduction and good slip resistance. *Appl. Eng. Agric.* 17, 1, 85–90.
- Tadich, N., Flor, E., Green, L., 2010. Associations between hoof lesions and locomotion score in 1098 unsound dairy cows. *Vet. J.* 184, 60-65.
- Tarlton, J.F., Webster, A.J.F., 2002. A biochemical and biomechanical basis for the pathogenesis of claw horn lesions. *Proceedingd of the 12th Int. Sym. on Lameness in Ruminants*, Orlando, Florida, p. 395-398.
- Telezhenko, E., Bergsten, C., Magnusson, M., Nilsson, C., 2009. Effect of different flooring systems on claw conformation of dairy cows. *J. Dairy. Sci.* 92, 2625-2633.
- Telezhenko, E., Lidfors, L., Bergsten, C., 2007. Dairy cow preferences for soft or hard flooring when standing or walking. *J. Dairy. Sci.* 90, 3716-3724.

- Thoefner, M.B., Pollitt, C.C., Van Eps, A.W., Milinovich, G.J., Trott, D.J., Wattle, O., Andersen, P.H., 2004. Acute bovine laminitis: a new induction model using alimentary oligofructose overload. *J. Dairy. Sci.* 87, 2932-2940.
- Thomas, H.J., Remnant, J.G., Bollard, N.J., Burrows, A., Whay, H.R., Bell, N.J., Mason, C., Huxley, J.N., 2016. Recovery of chronically lame dairy cows following treatment for claw horn lesions: a randomised controlled trial. *Vet. Rec.* 178, 116.
- Thrusfield, M.V., 2005. *Veterinary epidemiology*, third edition, Blackwell Science Ltd, United Kingdom.
- van Amstel, S.R. Shearer, J.K., 2008. "Clinical Report – Characterization of Toe Ulcers Associated with Thin Soles in Dairy Cows." *The Bovine Practitioner* 42, 2, 1-7.
- Vanegas, J., Overton, M., Berry, S.L., Sisco, W.M., 2006. Effect of rubber flooring on claw health in lactating dairy cows housed in free-stall barns. *J. Dairy. Sci.* 89, 4251-4258.
- Vermunt, J.J., 2007. One step closer to unravelling the pathophysiology of claw horn disruption: for the sake of the cows' welfare. *Vet. J.* 174, 219-220.
- Warnick, L.D., Janssen, D., Guard, C.L., Grohn, Y.T., 2001. The effect of lameness on milk production in dairy cows. *J. Dairy. Sci.* 84, 1988-1997.
- Weary, D.M., Neil, L., Flower, F.C., Fraser, D., 2006. Identifying and preventing pain in animals. *Appl. Anim. Behav. Sci.* 100, 64–76.
- Welfare Quality®, 2009. *Welfare Quality® Assessment Protocol for Cattle*. Welfare Quality® Consortium: Lelystad, The Netherlands.
- Westin, R., Vaughan, A., de Passille, A.M., DeVries, T.J., Pajor, E.A., Pellerin, D., Siegford, J.M., Vasseur, E., Rushen, J., 2016. Lying times of lactating cows on dairy farms with automatic milking systems and the relation to lameness, leg lesions, and body condition score. *J. Dairy. Sci.* 99, 551-561.
- Whay, H.R., Main, D.C.J., Green, L.E., Webster, A.F.J., 2002. Farmer perception of lameness prevalence. 12th International Symposium on Lameness in Ruminants 355-358 Orlando, Florida.
- Zaffino Heyerhoff, J.C., LeBlanc, S.J., DeVries, T.J., Nash, C.G., Gibbons, J., Orsel, K., Barkema, H.W., Solano, L., Rushen, J., de Passille, A.M., Haley, D.B., 2014. Prevalence of and factors associated with hock, knee, and neck injuries on dairy cows in freestall housing in Canada. *J. Dairy. Sci.* 97, 173-184.
- Zahid, U.N., Randhawa, S.S., Hussain, S.A., Randhawa, S.S., Mahajan, V., Dua, K., 2014. Claw lesions causing clinical lameness in lactating Holstein Friesian crossbred cows. *Vete. Med. Int.* 764689.