

UNIVERSITI PUTRA MALAYSIA

SHELF LIFE AND QUALITY ATTRIBUTES OF FRESH BEEF INFUSED WITH ORGANIC ACIDS

MOHAMED ABD ELGADIR MOHAMED.

FSTM 2005 4



SHELF LIFE AND QUALITY ATTRIBUTES OF FRESH BEEF INFUSED WITH ORGANIC ACIDS

By
MOHAMED ABD ELGADIR MOHAMED

Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia in Fulfillment of the Requirement for the Degree of Master of Science

March 2005



To my beloved parents Abd Elgadir and Fatima, who love me a lot, to my wife Nedal the candle of my life, to my bothers and sisters who bring the happiness to me



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfillment of the requirement of the degree of Master of Science

SHELF LIFE AND QUALITY ATTRIBUTES OF FRESH BEEF INFUSED WITH ORGANIC ACIDS

By

MOHAMED ABD ELGADIR MOHAMED

March 2005

Chairman

: Professor Jamilah Bakar, PhD

Faculty

: Food Science and Technology

Fresh beef is a highly perishable food. It has a shelf life of one day at ambient temperature and a few days at refrigerated temperature. This study was conducted with the objective of extending the shelf life of fresh beef by infusing organic acids such as citric, tartaric, acetic and lactic acids, and combination of the organic acids with sodium chloride. Fresh beef (*longissmus dorsi*) purchased from the local market were sliced and were infused with citric, acetic, lactic and tartaric acids in concentration of 0.5%, 0.75% and 1%, and combination of 1.00% of citric and acetic acids with and without sodium chloride by placing samples in vacuum desiccators and pulling the vacuum to 29.5 in. Hg. for 20 min.,. All samples were packed in vacuum packs (22 (L) x 18 (w) cm. and stored

UPM BR

at 5°C for 28 days. pH, A_w, Total Plate Count (TPC), Thiobarbaturic acid values, Hunter colour values instrumental texture, proximate composition were determined. The pH values of treated samples dropped from the initial pH of 5.30 (untreated) to 4. 20 - 4. 47 and upon storage, the pH values of all samples increased gradually. The TPC values were lower than 10⁷ CFU/g on day 16, 20 and 28 in samples treated with 0.5%, 0.75% and 1.00% acids, respectively. The proximate composition of treated samples was affected by infusion process. The instrumental texture of fresh beef was harder upon treatment. The maximum shelf life of treated beef was 12 - 24 days for samples treated with 0.5% of all acids, 16 - 24 days for samples treated with 0.75% and 20 - 28 for samples treated with 1.00%. Citric acid in concentration of 1.00% gave the best effect which was followed by acetic acid.

In citric and acetic acids and citric and acetic acids with sodium chloride combinations, the later in the ratio of 2:1 was more effective in decreasing the initial pH of fresh beef immediately after infusion. Increasing concentration of NaCl in the infusion solution resulted in the smaller decrease in the pH values. The TPC value was observed in samples treated with 2:1 citric: acetic acids. The growth of *S.aureus* and *E.coli* O157:H7 were significantly (*P*<0.05) decreased by 0.85 log₁₀ and 0.73 log₁₀, respectively. The initial thiobarbituric acid value in untreated fresh beef was 0.735 mg MDA/kg which significantly (p< 0.05) decreased



in all treated samples. At the end of storage study, lowest TBA values were obtained in samples treated with 2:1 citric and acetic. The increase in the addition of NaCl caused a parallel increased in TBA values. For colour, Hunter 'b' and 'L' values increased with storage time while 'a' decreased significantly (*P*<0.05). The processed beef burger during chilled storage had a storage life of 8 days.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master Sains

SHELF LIFE AND QUALITY ATTRIBUTES OF FRESH BEEF INFUSED WITH ORGANIC ACIDS

Oleh

MOHAMED ABD ELGADIR MOHAMED

Mac 2005

Penyelia

: Profesor Jamilah Bakar, PhD

Fakulti

: Sains dan Teknologi Makanan

Daging lembu segar adalah makanan yang sangat mudah rosak. Ia mempunyai jangka hayat selama sehari pada suhu persekitaran dan beberapa hari pada

suhu dingin. Dengan itu, Kajian ini dijalankan dengan objektif untuk

memanjangkan jangka hayat daging lembu segar dengan memasukkan asid

organik seperti asid sitrik, tartarik, asetik, laktik, dan kombinasi asid - asid

organik dengan sodium klorida (NaCl). Daging lembu segar pada bahagian

(longissmus dorsi) telah dibeli dari pasar tempatan, dipotong dan dimasukkan

dengan asid organik (sitrik, asetik, laktik dan tartaric) pada kepekatan 0.5%,

0.75% dan 1.00%, dan kombinasi 1.00% asid sitrik dan asetik dengan (1 hingga

3% NaCl dan tanpa NaCl. Ini dilakukan dengan meletakkan sampel - sampel

ke dalam balang pengering vakum dan mengeluarkan gas 29.5 in. Hg. Selama

UPM

20 minit. Nilai pH sampel telah menurun dari pH asal 5.30 (tanpa rawatan) kepada 4.20 – 4.47 selapas rawatan; semasa penstoran, nilai pH pagi semua sampel yang meningkat secara perlahan – lahan. Nilai TPC bagi sampel – sampel yang telah dirawat dengan 0.5%, 0.75% dan 1.00% asid adalah kurang dari padah 10⁷ CFU/g pada hari ke – 16, 20 dan 28. masing – masing telah menjadi komposisi terdekat bagi sampel telah dipengaruhi oleh rawatan memasukkan asid – asid, manakala tekstur daging lembu segar menjadi keras selapas rawatan. Jangka hayat bagi daging lembu yang telah dirawatan dengan 0.5% asid adalah di antara 12 – 24 hari, sampel yang dirawat dengan 0.75% asid mempunyai jangka hayat antara 16 – 24 hari dan jangka hayat antara 20 – 28 hari bagi bagi sampel yang dirawat dengan 1.00% asid. Kemasukan asid sitrik pada 1.00% telah memberikan keputusan yang terbaik di ikuti dengan asid sitrik.

Dalam kajian kombinasi compuran asid sitrik dan asetik dengan dan tanpa NaCl telah digunakan. Campuran asid sitrik dan asetik pada nisbah 2:1 tanpa NaCl adalah lebih berkesan dalam menurunkan pH asal daging lembu segar sebaik selepas dirawat. Peningkatan kepekatan NaCl dalam larutan rawatan menyebabkan sedikit penurunan pada nilai pH. Nilai TPC yang terendah dapat diperhatikan dalam sampel yang telah dirawat dengan 2:1 asid sitrik: asetik. Pertumbuhan *S. aureus* dan *E. coli* O157:H7 telah menurun secara bermakna (p < 0.05) sebanyak 0.85 log₁₀ dan 0.73 log₁₀ bagi sampel – sampel yang telah dirawat. Nilai TBA asal bagi daging lembu segar tanpa rawatan adalah 0.735



mg MDA/ kg dan telah menurun secara bermakna (p < 0.05) dalam semua sampel yang telah dirawat. Pada penghujung kajian penstoran, nilai TBA yang terendah dapat diperolehi dalam sampel yang telah dirawat dengan 2:1 sitrik dan asetik. Peningkatan dalam nilai TBA. Bagi warna, nilai Hunter 'b' dan 'L' meningkat dengan masa perstoran manakala nilai Hunter 'a' menurun secara bermakna (p < 0.05). Burger daging lembu mempunyai jangka hayat penstoran selama 8 hari pada suhu 4° C.



ACKNOWLEDGEMENT

First of all, praises and thanks for Almighty Allah who has given me all the best during all stages of my study. My acknowledgement goes to the following:

My supervisor Prof. Dr. Jamilah Bakar, really dear Prof., no words will be able to express my heartfelt gratitude for your kindly strong constant guidance, advice, invaluable discussion and new ideas through the period of this study.

My supervisory committee Prof. Dr. Yaakob Che Man and Prof. Dr. Russly

Abdul Rahman for their advises and stimulating discussion especially during the presentation of my work.

All technicians in our faculty, En. Azman, Pn. Jamaliah; En. Abdul Halim; En. Zolkifli; Pn. Noorfaizan and Pn. Rozmawati (members of biochemistry lab.), for the continuously assistance and friendly relationship. My sincere gratitude also goes to En. Mohamed Soib in the engineering lab. for his unique effort with me in texture measurement and brotherhood relationship. Deepest gratitude to En. Zolkifli and Pn. Jamilah (Microbiology lab.) for their kind assistance. I wish to extend my appreciation to En. Razali Othman and Pn.Siti Shahrul Bariah (processing lab.) for their helpfulness during the processing of burger.



My wife for her love, encouragement, assistant and patience through the length of my study.



TABLE OF CONTENT

DEDECATIC ABSTRACT ABSTRAK ACKNOWLE APPROVAL S DECLARATIC TABLE OF C LIST OF TAB LIST OF FIGI	DGEMENT SHEETS ON ONTENT BLES URES	ii vi ix xi xii xix xix xix
LIST OF ABE	BREVIATIONS	XX
CHAPTER I	INTRODUCTION	1
II	Nutritional and chemical composition of fresh beef Physico - chemical properties of beef pH and Water activity Colour Texture Microbial characteristics of fresh beef Spoilage microorganisms Gram negative (oxidase positive) rod – shape Bacteria Coliform bacteria Gram positive spore – forming bacteria Lactic acid bacteria. Pathogenic microorganisms Packaging and storage of chilled beef products Spoilage of fresh beef	4 4 5 5 5 8 10 10 12 13 14 14 15 16
	Microbial Lipid oxidation in beef and its products Change in beef flavour during storage The shelf life of fresh beef Organic acids as preservatives to prolong the shelf life of fresh beef Citric acid Acetic acid Lactic acid Tartaric acid	19 21 25 25 27 28 29 30



	Regulatory status of food grade organic acids	31
	Effect of sodium chloride on fresh beef preservation	32 33
	Beef burger processing	34
	Storage stability of beef burger Quality of beef burger	3 4 35
	•	36
	Sensory attributes of beef products	30
Ш	EFFECT OF ORGANIC ACIDS INFUSION ON SHELF LIFE EXTENSION AND PHYSICO -	20
	CHEMICAL PROPERTIES OF FRESH BEEF	38
	Introduction	38
	Materials and methods	41
	Material	41
	Methods	41
	Preparation of organic acid	41
	Preparation of peptone water	41
	Preparation plates of Plate Count Agar	42
	Infusion processing	42
	Storage studies	42
	Analysis PH	43 43
	Water activity	43
	Total Plate Count	44
	Colour	44
	Texture	45
	Proximate composition	46
	Thiobarbituric acid value	46
	Statistical Analysis	47
	Results and discussions	47
	PH	47
	Water activity	48
	Total Plate Count	51
	Colour	52
	Texture	58
	Proximate composition	60
	Thiobarbituric acid value	62
IV	SYNERGISTIC EFFECTS OF ORGANIC ACIDS	
	AND SODIUM CHLORIDE COMBINATION ON	
	PHYSICO- CHEMICAL AND MICROBIAL	
	QUALITY OF FRESH BEEF	64
	Introduction	64
	Material and methods	65
	Materials	65
	Analytical methods	65
	pH measurement	65



	Total Plate Count assessment	66
	Staphylococcus aureus numeration	66
	E.coli O157:H7 assessment	66
	TBA measurement	67
	Colour measurement	67
	Statistical analysis	68
	Results and discussions	68
	pH measurement	68
	Total Plate Count assessment	71
	S. aureus and E.coli O157:H7assessment	72
	TBA measurement	76
	Colour measurement	78
	Conclusion	80
V	QULITY ATTRIBUTES OF BURGER PROCESSED	
	FROM CITRIC ACID TREATED BEEF	81
	Introduction	81
	Preparation of beef burger	82
	Storage study	83
	pH measurement of the burger	83
	Water activity measurement of the burger	83
	Total Plate Count analysis of the burger	84
	TBA measurement of the burger	84
	Sensory analysis	84
	Statistical analysis	85
	Results and discussions	85
	pH measurement of the burger	85
	Water activity measurement of the burger	86
	Total Plate Count analysis of the burger	86
	TBA measurement of the burger	88
	Sensory analysis	89
	Conclusion	91
Vi	Conclusion and Recommendations	93
Biblio	graphy	95
APPE	ENDICES A	111
APPE	ENDICES B	113
APPENDICES C		116
	ENDICES D	119
	ENDICES E	122
APPENDICES F		125
BIODATA OF THE AUTHOR		128



LIST OF TABLES

Table		Page
1	pH of control and acids treated samples during storage at 5°C for 28 days	49
2	Water activity of control and acids treated samples during storage at 5°C for 28 days	50
3	TPC of control and acids treated samples during storage at 5°C for 28 days	54
4	Hunter 'L' 'a' and 'b' values for control and 0.5% acids treated samples during storage at 5°C for 28 days	55
5	Hunter 'L' 'a' and 'b' values for control and 0.75% acids treated samples during storage at 5°C for 28 days	56
6	Hunter 'L' 'a' and 'b' values for control and 1.00% acids treated samples during storage at 5°C for 28 days	57
7	Texture of control and 0.5% acids treated samples during storage at 5°C for 28 days	59
8	Proximate composition of control acids treated samples during storage at 5°C for 28 days	61
9	TBA values of control acids treated samples during storage at 5°C for 28 days	63
10	pH of control and acids combination treated samples during storage at 5°C for 28 days	70
11	Total Plate counts (TPC) of control and acids combination treated samples during storage at 5°C for 28 days	73
12	S. aureus of control and acids combination treated samples during storage at 5°C for 28 days	74



13	treated samples during storage at 5°C for 28 days	75
14	TBA values of control and acids combination treated samples during storage at 5°C for 28 days	77
15	Hunter colour 'a' values of control treated samples during storage at 5°C for 28 days	79
16	Values of analysis of burger during chilled storage (4° C) for 8 days	88
17	Sensory scores for burger chilled stored at 4°C for 8 days	91



LIST OF FIGURES

Figure		Page
1	Reaction of lipase with fatty acids in meat.	23
2	pH of control and 0.5% acids treated samples of fresh beef during storage at 5°C for 28 days	113
3	pH of control and 0.75% acids treated samples of fresh beef during storage at 5°C for 28 days	114
4	pH of control and 1.00% acids treated samples of fresh beef during storage at 5°C for 28 days	115
5	Water activity of fresh beef (control) and 0.5% acids treated samples during storage at 5°C for 28 days	116
6	Water activity of fresh beef (control) and 0.75% acids treated samples during storage at 5°C for 28 days	117
7	Water activity of fresh beef (control) and 1.00% acids treated samples during storage at 5°C for 28 days	118
8	TPC of fresh beef (control) and 0.5% acids treated sample during storage at 5°C for 28 days	119
9	TPC of fresh beef (control) and 0.75% acids treated sample during storage at 5°C for 28 days	120
10	TPC of fresh beef (control) and 1.00% acids treated sample during storage at 5°C for 28 days	121
11	Hunter 'a' values for fresh beef (control) and 0.5% acids treated sample during storage at 5°C for 28	122
12	days Hunter 'a' values for fresh beef (control) and 0.75% acids treated sample during storage at 5°C for 28 days	123
13	Hunter 'a' values for fresh beef (control) and 1.00%	120
, 0	acids treated sample during storage at 5°C for 28 days	124



14	sample during storage at 5°C for 28 days	125
15	Texture of fresh beef (control) and 0.75% acids treated sample during storage at 5°C for 28 days	126
16	Texture of fresh beef (control) and 1.00% acids treated sample during storage at 5°C for 28 days	127



LIST OF ABBREVIATIONS

DFD Dark Firm Dry meat

PSE Pale Soft Exudative meat

Mb myoglobin

MbO₂ oximyoglobin

MMb met myoglobin

A_w water attivity

ERH Equilibrium Relative Humidity

ISO International Organization for Standardization

EHEC Enterohaemorrhagic Escherichia Coli

MAP modified atmosphere packaging

VSP vacuum skin packaging

AP active packaging

VP vacuum packaging

PE polyethylene

PP polypropylene

PS polystyrene

ABS acrylonitrile - butadiene - styrene

PC poly carbonate

EVA ethylene vinyl acetate

pK_a Organic acid dissociation constant

FSIS Food Safety and Inspection Service

USDA United States Department of Agriculture



CFU/g Colony forming unit per gram

CFU/ cm² Colony forming unit per squire centimeter

SPI Soy protein isolate

TPC Total Plate Count

TBA Thiobarbituric acid





CHAPTER I

INTRODUCTION

Fresh beef is rich in vitamins and minerals and provides an important source of high quality protein. It has a short shelf life of one day or less at ambient temperature (15 - 30°C) and a few days at refrigerated temperature (0 - 10°C) due to microbial spoilage of both pathogenic and non - pathogenic (Dickson and Anderson, 1992) and/or lipid oxidation (Ahn et al., 1992; Shahidi; 1994b; and Morrissey et al., 1998). The maximum shelf life of fresh beef depends on several factors such as pH, water activity, microbial growth and temperature (Farber, 1991).

Many studies have been reported using organic acids to reduce organic spoilage microorganisms in beef such as spraying (Siragusa and Dickson, 1992 and Doores, 1993b), washing (Dorsa et al; 1997; and Cutter and Siragusa, 1994), and dipping (Miller et al., 1993). Food grade additives such as organic acids (citric, acetic, lactic and tartaric) and sodium chloride are reported to prolong the storage life of fresh beef. Organic acids are used as anti-microbial preservatives or acidulant in beef and its products due to their high solubility and low toxicity (Cassens, 1994). Citric acid was investigated for its inhibition effect on bacteria, yeast and molds and was shown to be more inhibitive and effective compared to lactic and citric acids (Sorrells,



1989). Anderson and Marshall (1990) concluded that a 3% concentration of acetic acid was most effective in sanitizing beef muscle inoculated with *Escherichia coli* and *Salmonella*. Spray washing of pork loin with 2% acetic acid before vacuum packaging followed by storage for 28 days at 4°C significantly lowered the aerobic, anaerobic and lactic acid bacteria counts (Anonymous, 1990). Lactic acid sprays have been effective in limiting microbial growth on meat carcasses under a variety of storage conditions at 4 – 55°C (Cutter and Siragusa, 1994). Tartaric acid acts synergistically with antioxidants to prevent rancidity and for miscellaneous and general purpose usage in accordance with good manufacturing practice (Doores, 1993a). However, organic acids have a negative effect on beef colour since they reduce the oxymyoglobin pigment (red colour) to metmyoglobin (brown undesirable colour). These studies were conducted to prolong the storage life of fresh beef.

Processing of beef products causes changes in texture and flavor and also adds variety to the diet. Processing also provides scope to mix the less desirable parts of the carcass with lean meat and in addition is a means of extending meat supplies by including other foodstuffs such as cereal in the product. Beef pattie is one of the examples. The quality attributes of pattie depends largely on the type and quality of lean meat and ingredients used. Hence, the objectives of this study are (1) to determine the effects of the organic acids infusion on shelf life extension and physico - chemical

