



UNIVERSITI PUTRA MALAYSIA

**CONSTRUCTION OF RECOMBINANT *Escherichia coli* BAD85 FOR THE PRODUCTION
OF HIGH PURITY L-LACTIC ACID**

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By

TENGKU ELIDA TENGKU ZAINAL MULOK

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia,
in Fulfilment of the RequirementS for the Degree of Doctor of Philosophy**

May 2008



Especially dedicated to

- Almighty God
- My husband and daughters
- My sisters and brother

Thank you for your patience, support, understanding, love, care

A BIG THANK YOU

Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment
of the requirement for the degree of Doctor of Philosophy

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May 2008

Chair : Prof. Mohd. Ali b. Hassan, PhD

Faculty : Biotechnology and Biomolecular Sciences

Lactate dehydrogenase (LDH, EC 1.1.1.27) catalyzes the oxidation of pyruvate to lactate in facultative anaerobes. Two forms of lactate dehydrogenase with different substrate specificities have been identified namely the L-lactate dehydrogenase (EC 1.1.1.27) and D-lactate dehydrogenase (EC 1.1.1.28). The L-lactate dehydrogenase is involved in the reduction of pyruvate into L-lactic acid whilst the D-lactate dehydrogenase is responsible for the formation of D-lactic acid. L-lactic acid is more preferable to D-lactic acid in the production of bioplastics since it is metabolizable in human and animals. The objective of this study is to isolate and clone the *L-lactate dehydrogenase (L-ldh)* gene from *Enterococcus faecalis* KK1 and express in *Escherichia coli* SZ85 for the production of L-lactic acid. *E. coli* SZ85 strain has five chromosomal deletions (*pflB*, *ackA*, *adhE*, *ldhA*, and *frdB*), namely *D-lactate dehydrogenase*, *pyruvate formate lyase*, *acetate kinase*, *alcohol/aldehyde dehydrogenase* and *fumarate reductase* and a chromosomally integrated *L-ldh* gene from *Pediococcus acidilactici*. The 954 bp gene was isolated by using the polymerase chain reaction (PCR). Primers EF.f (forward) and EF.r (reverse) were



designed based on published gene sequence of *L-ldh*, and the PCR amplified *L-ldh* gene was cloned into TOPO TA cloning vector. The DNA sequencing results revealed 99% homology with published sequence in the database. The gene was subcloned into *E. coli* expression vector (pBAD) using the restriction enzymes *Eco* R1 and *Xho* 1. The pBAD-ldh gene was later transformed into *E. coli* SZ85 using electroporation. Sodium dodecyl sulfide-polyacrylamide gel electrophoresis (SDS-PAGE) analyses indicated that L-lactate dehydrogenase recombinant protein was successfully expressed in *E. coli* SZ85 with the expected size of 40 kDa. Western blot analysis revealed an immunoreactive band at 40 kDa size which further confirmed the expression of *L-ldh* gene. In this study, the mouse monoclonal antibody acted as the primary antibody and horse radish peroxidase (HRP), conjugated to the secondary antibody (anti-goat antibody) was used as a probe to confirm the recombinant protein. The recombinant *E. coli* BAD85 underwent fermentation using shake flasks to establish the optimum pH and temperature conditions for lactic acid production from fructose and was conducted at pH between 5.0–7.0 and temperature 30–37°C. The best condition was later selected to investigate the effect of temperature and pH on the production of lactic acid using *E. coli* BAD85 in a 2-L bioreactor system. Batch cultivations in 2-L stirred tank fermenter were carried out using the conditions determined during shake flask fermentation to further improve L-lactic acid production by recombinant *E. coli* BAD85. Cultivation of *E. coli* BAD85 at pH 7.0 and incubation temperature of 37°C was found to be the best condition for producing L-lactic acid. These conditions were able to produce 7.04 gL⁻¹ L-lactic acid with a high purity of 98%, 0.70 gg⁻¹ yield and productivity of 0.029 gg⁻¹ h⁻¹. The recombinant was able to achieve a 98% plasmid stability indicating that the cells were fairly stable for fermentation process.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Doktor Falsafah

**KONSTRUKSI REKOMBINAN *Escherichia coli* BAD85
UNTUK PENGHASILAN ASID L-LAKTIK DENGAN KETULINAN
YANG TINGGI**

Oleh

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Laktat dehidrogenase (LDH, EC 1.1.1.27) memangkinkan pengoksidaan piruvat kepada laktat dalam anaerob fakultatif. Dua jenis laktat dehidrogenase yang sudah dikenalpasti mempunyai pengkhususan terhadap substrat yang berbeza yakni L-laktat dehidrogenase (EC 1.1.1.27) dan D-laktat dehidrogenase (EC 1.1.1.28). L-laktat dehidrogenase terlibat dalam penurunan piruvat kepada asid L-laktik manakala D-laktat dehidrogenase pula terlibat dalam pembentukan asid D-laktik. Asid L-laktik adalah lebih baik jika dibandingkan dengan asid D-laktik dari segi penghasilan bioplastik kerana ianya mudah untuk diungkaibina dalam manusia serta haiwan. Objektif kajian ini adalah untuk memencil dan mengklon gen *L-laktat dehidrogenase* (*L-ldh*) daripada strain *Enterococcus faecalis* KK1 dan dizahirkan pada *Escherichia coli* SZ85 untuk penghasilan asid L-laktik. Strain *E. coli* SZ85 mempunyai lima delesi pada kromosom (*pflB*, *ackA*, *adhE*, *ldhA*, and *frdBC*), yakni *D-laktat dehidrogenase*, *piruvat format liase*, *acetat kinase*, *alkohol/aldehid dehidrogenase* dan *fumarat reduktase* dan gen *L-ldh* dari *Pediococcus acidilactici* yang diintegrasikan pada kromosom. Gen *L-ldh*, berukuran 954

bp, telah dipencarkan dengan menggunakan kaedah reaksi berantai polimeres (PCR). Primer EF.f (ke hadapan) dan EF.r (terbalik) telah direka berdasarkan kepada jujukan yang telah diterbitkan dan gen *L-ldh* yang telah digandakan melalui PCR telah diklonkan ke dalam vector pengklonan TOPO TA. Keputusan daripada penjujukan DNA menunjukkan 99% persamaan dengan jujukan yang telah diterbitkan dalam pengkalan data. Gen ini disubklonkan ke dalam vector penzahir *E. coli* (pBAD) dengan menggunakan enzim penghazaman *Eco* R1 dan *Xho* 1. Gen pBAD-*ldh* kemudiannya ditransformasikan pada *E. coli* SZ85 melalui elektroporasi. Penganalisaan melaui elektroforesis jel natrium dodesil sulfid-poliakrilamid (SDS-PAGE) menunjukkan bahawa protein rekombinan L-laktat dehidrogenase telah berjaya dizahirkan pada *E. coli* SZ85 dengan jangkaan saiz 40 kDa. Analisis daripada blot Western menunjukkan kehadiran protein aktif imun berukuran 40 kDa dan selanjutnya membuktikan sekali lagi penzahiran gen *L-ldh*. Dalam kajian ini, antibodi monoklon tikus bertindak sebagai antibodi primer dan peroksidase lobak putih (HRP), dikonjugasikan pada antibodi sekunder (antibodi anti-kambing), telah digunakan sebagai prob untuk pengesahan terhadap protein rekombinan. Rekombinan *E. coli* BAD85 menjalankan fermentasi dengan menggunakan kelalang kon untuk menyelidiki keadaan pH dan suhu optima untuk penghasilan asid laktik dari fruktos dan telah dikendalikan pada pH di antara 5.0–7.0 dan suhu 30–37°C. Keadaan yang terbaik kemudiannya dipilih dalam kajian kesan suhu dan pH terhadap penghasilan asid laktik menggunakan *E. coli* BAD85 dalam fermenter berpengaduk 2-L. Fermentasi sesekelompok dalam fermenter berpengaduk 2-L telah dijalankan di dalam keadaan yang telah ditentukan semasa fermentasi kelalang kon untuk meningkatkan penghasilan L-asid laktik oleh rekombinan *E. coli* BAD85. Pertumbuhan *E. coli* BAD85 dalam fermenter berpengaduk 2-L pada pH 7.0 dan suhu

eraman 37°C didapati keadaan terbaik untuk penghasilan asid L-laktik. Keadaan ini telah menghasilkan 7.04 gL^{-1} asid L-laktik dengan ketulinan 98%, penghasilan nisbah asid laktik dengan berat kering sel sebanyak 0.70 gg^{-1} dan $0.029 \text{ gg}^{-1} \text{ h}^{-1}$ produktiviti. Rekombinan berjaya mencapai 98% kestabilan plasmid yang menunjukkan sel boleh dikatakan stabil untuk proses fermentasi.

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Pursuing a doctorate is always a challenging experience, in this case, it was also a pleasure.

I certify that an Examination Committee has met on _____ to conduct the final examination of Tengku Elida Tengku Zainal Mulok on her Doctor of Philosophy thesis entitled “Construction of recombinant *Escherichia coli* BAD85 for the production of high purity L-lactic acid” in accordance with Universiti Pertanian Malaysia (Higher Degree) Act 1980 and Universiti Pertanian Malaysia (Higher Degree) Regulations 1981. The Committee recommends that the candidate be awarded the relevant degree. Members of the Examination Committee are as follows:

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DECLARATION

I hereby declare that the thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or currently submitted for any other degree at Universiti Putra Malaysia or other institutions.

TENGKU ELIDA TENGKU ZAINAL MULOK

Date :



TABLE OF CONTENTS

	PAGE
DEDICATION	ii
ABSTRACT	iii
ACKNOWLEDGEMENTS	ix
APPROVAL	x
DECLARATIONS	xii
LIST OF TABLES	xiii
LIST OF FIGURES	xv
LIST OF ABBREVIATIONS	xviii
1.0 INTRODUCTION	1
2.0 LITERATURE REVIEW	6
2.1 Lactic acid bacteria (LAB)	6
2.1.1 Metabolic pathway of lactic acid bacteria	6
2.1.2 Lactic acid production	10
2.1.3 Classification and characteristics of <i>Enterococcus</i>	14
2.2. Phosphotransferase system (PTS)	18
2.2.1 Sugars and sugar derivatives	21
2.3 Lactic acid production and regulation	22
2.3.1 Lactic acid	22
2.3.2 Lactate dehydrogenase in bacteria	25
2.3.2.1 Lactate dehydrogenase in <i>E. coli</i>	31
2.3.3 <i>E. coli</i> as the host	33
2.3.4 Metabolic pathway of <i>E. coli</i>	34
2.3.4.1 Metabolic pathway of <i>E. coli</i> SZ85	36
2.3.5 pBAD	38
2.3.6 Regulation of gene expression by ara_{BAD} operon	42
2.3.7 The map of pBAD	45

2.3.7.1 pBAD/His	45
2.3.7.2 pBAD expression system	46
3.0 GENERAL MATERIALS AND METHODS	49
3.1 Chemical reagents	49
3.2 Microorganism and maintenance	49
3.3 Inoculum preparation and medium composition	51
3.4 Determination of lactate dehydrogenase (ldh)	52
3.4.1 Preparation of cell lysate for ldh assay	52
3.4.2 Preparation of sample start reagent	52
3.4.3 Ldh assay	53
3.5 Determination of soluble protein concentration	55
3.6 Plasmid maintenance and stability	55
3.7 Sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS-PAGE)	56
3.8 General experimental work	57
4.0 ISOLATION, CLONING AND EXPRESSION OF L-LACTATE DEHYDROGENASE GENE FROM <i>Enterococcus faecalis</i> KK1 IN <i>Escherichia coli</i> SZ85	60
4.1 Introduction	60
4.2 Materials and methods	67
4.2.1 Strains and plasmids	67
4.2.2 Culture conditions	67
4.2.3 Bacterial cell maintenance	67
4.2.4 Genomic extraction	67
4.2.5 Quantification of DNA	69
4.2.6 Oligonucleotide primers	69



4.2.7 Data search and analysis	70
4.2.8 Agarose gel electrophoresis	70
4.2.9 Gel purification of fractionated genomic and vector DNA fragments	71
4.2.10 Colony PCR	72
4.2.11 Identification of inserts	73
4.2.11.1 Miniprep plasmid isolation	73
4.2.11.2 Restriction enzyme digestion of plasmid DNA	75
4.2.12 TOPO TA cloning	75
4.2.13 Subcloning of the recombinant TOPO-ldh into vector pBAD	76
4.2.14 Preparation of <i>E. coli</i> competent cells	77
4.2.14.1 Preparation of <i>E. coli</i> chemically competent cells	77
4.2.14.2 Preparation of <i>E. coli</i> electrocompetent cells	78
4.2.15 Transformation of competent cells	80
4.2.15.1 Transformation using heat shock method	80
4.2.15.2 Transformation using electroporation	81
4.2.16 Expression of <i>L-ldh</i> gene in <i>E. coli</i> SZ85 cells	82
4.2.17 Transformation efficiency	82
4.2.18 Selection of transformants	83
4.2.19 Designing of the oligonucleotide primers for amplification of the expressed gene <i>pBAD-ldh</i>	85
4.2.20 Western blot	85
4.2.20.1 Determination of L-lactate dehydrogenase molecular mass and protein analysis	87
4.2.21 L-lactate dehydrogenase assay	87



4.2.22	Plasmid stability	87
4.2.23	Protein assay	88
4.2.23.1	Protein quantitation (Bradford method)	88
4.3	Results and discussion	89
4.3.1	Isolation of genomic and plasmid DNA	89
4.3.2	Amplification of <i>L-ldh</i> gene from <i>E. faecalis</i> KK1	91
4.3.3	Cloning of <i>L-ldh</i> gene into pBAD vector	94
4.3.4	Bacterial transformation efficiency	94
4.3.4.1	The <i>E. coli</i> SZ85 electrocompetent cells	94
4.3.5	Verification of recombinant pBAD-ldh	97
4.3.5.1	Sequencing of <i>L-ldh</i> gene	99
4.3.6	Analysis of recombinant proteins :	107
4.3.7	Plasmid stability	119
4.3.8	Summary and conclusion	121
5.0	EFFECT OF INITIAL pH AND TEMPERATURE ON THE PRODUCTION OF L-LACTIC ACID BY RECOMBINANT <i>E. coli</i> BAD85	124
5.1	Introduction	124
5.2	Materials and methods	126
5.2.1	Microorganism	126
5.2.2	Fermentation condition	126
5.2.2.1	Preliminary batch fermentation study using shake flask method	126
5.2.2.2	2-L bioreactor system	127
5.2.2.2.1	Bioreactor set-up	127
5.2.2.2.2	Batch fermentation using a 2-L bioreactor	129

5.2.3	Samples analyses	130
5.2.3.1	Cell growth determination	130
5.2.3.2	Dry cell weight determination	130
5.2.3.3	Viable cell counts	131
5.2.3.4	Yield and productivity of lactic acid	132
5.2.3.5	Organic acids analysis using the HPLC	132
5.2.3.6	L-lactic and D-lactic acid determination	133
5.2.3.7	Ldh assay	134
5.2.3.8	Plasmid stability	134
5.3	Results and discussion	135
5.3.1	Preliminary studies for the effect of pH and temperature on recombinant <i>E. coli</i> BAD85 using shake flask method	135
5.3.1.1	Dry cell weight and viable cell counts of recombinant <i>E. coli</i> BAD85	135
5.3.1.2	Yield and productivity of lactic acid of recombinant <i>E. coli</i> BAD85	142
5.3.1.3	HPLC analysis of organic acids produced by recombinant <i>E. coli</i> BAD85	149
5.3.1.4	GC analysis of organic acids produced by recombinant <i>E. coli</i> BAD85	150
5.3.1.5	Plasmid stability of recombinant <i>E. coli</i> BAD85	150
5.3.1.6	Ldh activity and total protein concentration of recombinant <i>E. coli</i> BAD85	155
5.3.2	Production of L-lactic acid in 2-L bioreactor using pre-determined pH and temperature	158
5.3.2.1	Growth profile and L-lactic acid production	158
5.3.2.2	HPLC and GC analysis of major product	164
5.3.2.3	Ldh activity and total protein concentration of recombinant <i>E. coli</i> BAD85	164



5.3.2.4	Plasmid stability results	171
5.3.2.5	Summary and conclusions	173
6.0	GENERAL DISCUSSION, CONCLUSIONS AND FUTURE PROSPECTS	175
6.1	Introduction	175
6.2	General discussion	176
6.3	Main conclusions	180
6.4	Future recommendations	180
BIBLIOGRAPHY		184
APPENDICES		198
BIODATA OF THE AUTHOR		212

LIST OF TABLES

TABLE		PAGE
2.1	Characteristics of LAB.	7
2.2	Lactate dehydrogenases and lactate racemase in bacteria	29
3.1	Bacterial strains and plasmids.	50
3.2	Growth media and bacterial strains.	51
4.1	Engineered strains for L-lactic acid production.	61
4.2	The digestion mixture for plasmid DNA.	75
4.3	Insert and vector mixtures for RE digestion.	77
4.4a	Mixture for single RE digestion.	84
4.4b	Mixture for double RE digestion.	84
4.5	Homology percentage of deduced L-lactate dehydrogenase amino acids sequence between Gram positive bacterial strains.	104
4.6	L-lactate dehydrogenase activity of uninduced total protein of <i>E. coli</i> SZ85, uninduced total protein of <i>E. coli</i> SZ85 pBAD, induced total protein of <i>E. coli</i> SZ85 pBAD, uninduced total protein of <i>E. coli</i> SZ85 pBAD-ldh and induced total protein of <i>E. coli</i> SZ85 pBAD-ldh.	113
4.7	Protein concentration of the total protein in uninduced <i>E. coli</i> SZ85, uninduced <i>E. coli</i> SZ85 pBAD, induced <i>E. coli</i> SZ85 pBAD, uninduced <i>E. coli</i> SZ85 pBAD-ldh and induced <i>E. coli</i> SZ85 pBAD-ldh.	113
4.8	Protein concentration and L-lactate dehydrogenase activity of uninduced total protein of <i>E. coli</i> SZ85, uninduced total protein of <i>E. coli</i> SZ85 pBAD-ldh and induced total protein of <i>E. coli</i> SZ85 pBAD-ldh at different concentration of L-arabinose.	116

5.1	Influence of pH and temperature on the growth, lactic acid production and fructose consumption by <i>E. coli</i> BAD85 strain in batch fermentation using shake flask.	144
5.2	Yield, productivity, substrate use and efficiency of recombinant <i>E. coli</i> BAD85 in shake flask fermentation using fructose as a substrate at temperature 30°C and 37°C, pH 5.0, 6.0 and 7.0.	146
5.3	HPLC analysis during 24 h fermentation of <i>E. coli</i> BAD85 using fructose as a substrate in shake flask at temperatures 30°C and 37°C, pH 5.0, 6.0 and 7.0.	151
5.4	GC analysis during 24 h fermentation of <i>E. coli</i> BAD85 using fructose as a substrate in shake flask at temperatures 30°C and 37°C, pH 5.0, 6.0 and 7.0	151
5.5	Lactic acid production, yield and productivity of <i>E. coli</i> SZ85 and <i>E. coli</i> BAD85	161
5.6	Lactic acid production, dry cell weight, substrate use and efficiency of lactic acid production by <i>E. coli</i> SZ85 and <i>E. coli</i> BAD85	163
5.7	Chiral lactate production from fructose by bacteria, yeasts and fungi.	165
5.8	HPLC analysis during 24 h fermentation of <i>E. coli</i> BAD85 using fructose as a substrate under a controlled condition 2-L bioreactor at pH 7.0 and temperature 37°C.	167
5.9	GC analysis during 24 h fermentation of <i>E. coli</i> BAD85 using fructose as a substrate under a controlled condition 2-L bioreactor at pH 7.0 and temperature 37°C	167



LIST OF FIGURES

FIGURE	PAGE
2.1 Three common sugars sharing the same molecular formula, namely (a) glucose, (b) galactose and (c) fructose.	21
2.2 Derivatives of sugar : (a) D-ribitol (b) D-gluconic acid (c) D-glucuronic acid (d) D-glucosamine (e) D-N-acetylglucosamine (f) N-acetylneuraminic acid	23
2.3 Optical isomers of lactic acid.	24
2.4a Homofermentative pathway in lactic acid bacteria.	26
2.4b Heterofermentative pathway in lactic acid bacteria.	28
2.5a Metabolic pathway of <i>E. coli</i> .	36
2.5b Metabolic pathway of <i>E. coli</i> SZ85 strain.	37
2.6 The controlling region of the araBAD operon.	43
2.7 Map of the cloning vector pBAD/His	46
2.8 Regulation of P _{BAD} (ara _{BAD}) promoter.	48
3.1 An overview of the experimental layout	58
4.1 Agarose gel electrophoresis analysis of genomic extraction of <i>Enterococcus faecalis</i> KK1.	90
4.2 Agarose gel electrophoresis analysis of PCR amplification of <i>L-ldh</i> gene of <i>E. faecalis</i> KK1	92
4.3 Agarose gel electrophoresis analysis of purified PCR product <i>L-ldh</i> gene of <i>E. faecalis</i> KK1	93
4.4 The positive transformants from TOPO-TA cloning (TOPO-ldh).	93
4.5 Agarose gel electrophoresis analysis of single and double digestions of plasmid using REs <i>Eco RI</i> and <i>Xho I</i> .	97
4.6 Agarose gel electrophoresis analysis of amplified <i>L-ldh</i> gene with the expected size of 1 kb	100

4.7	Nucleotide and predicted amino acid sequence of the L-lactate dehydrogenase of <i>E. coli</i> BAD85.	103
4.8	The genetic mapping of pBAD-ldh.	106
4.9	SDS-PAGE analysis for uninduced total protein of <i>E. coli</i> SZ85, uninduced total protein of <i>E. coli</i> SZ85 pBAD, induced total protein of <i>E. coli</i> SZ85 pBAD, uninduced total protein of <i>E. coli</i> SZ85 pBAD-ldh and induced total protein of <i>E. coli</i> SZ85 pBAD-ldh.	111
4.10	SDS - PAGE analysis of total proteins of <i>E. coli</i> SZ85 and recombinant <i>E. coli</i> expressing <i>L-ldh</i> gene at different concentrations of L- arabinose.	115
4.11	Western blot analysis of pBAD-induced expression of L-ldh protein in <i>E. coli</i> SZ85	118
4.12	Plasmid stability test for the pBAD-ldh in <i>E. coli</i> SZ85 cells.	120
5.1	Schematic diagram of bioreactor.	128
5.2	Dry cell weight of <i>E. coli</i> BAD85 at two different temperatures (30°C and 37°C) and three different pHs (pH 5, 6 and 7) in shake flask fermentation.	136
5.3	Viable cell count of <i>E. coli</i> BAD85 at three different pHs (pH 5, 6 and 7) and two different temperatures (a) 30°C and (b) 37°C in shake flasks fermentation.	138
5.4a	Profile of lactic acid production and fructose consumption of <i>E. coli</i> BAD85 at 30°C and three different pHs (pH 5.0, 6.0 and 7.0) in shake flask fermentation.	140
5.4b	Profile of lactic acid production and fructose consumption of <i>E. coli</i> BAD85 at 37°C and three different pHs (pH 5.0, 6.0 and 7.0) in shake flask fermentation.	140
5.5	Profile of pH of medium and viable cell count at three different pHs (pH 5.0, 6.0 and 7.0) and two different temperatures (a) 30°C and (b) 37°C in shake flasks fermentation.	141
5.6	Plasmid stability of <i>E. coli</i> BAD85 at three different pHs (pH 5.0, 6.0 and 7.0) and two different temperatures (a) 30°C and (b) 37°C in shake flasks fermentation.	153
5.7	L-lactate dehydrogenase activity of <i>E. coli</i> BAD85 at three different pHs (pH 5.0, 6.0 and 7.0) and two different temperatures (a) 30°C and (b) 37°C in shake flask fermentation.	156

5.8	Total protein concentration of <i>E. coli</i> BAD85 at three different pHs (pH 5.0, 6.0 and 7.0) and two different temperatures (a) 30°C and (b) 37°C in shake flask fermentation.	157
5.9	Growth profile of <i>E. coli</i> BAD85 and <i>E. coli</i> SZ85 at pH 7.0 and temperature of 37°C in a controlled condition of 2-L bioreactor.	160
5.10	Viable cell count during fermentation of <i>E. coli</i> BAD85 and <i>E. coli</i> SZ85 at temperature 37°C and pH 7.0 in a controlled condition of 2-L bioreactor.	160
5.11	L-lactate dehydrogenase activity during 24 h fermentation of <i>E. coli</i> BAD85 and <i>E. coli</i> SZ85 at temperature 37°C and pH 7.0 in a controlled condition of 2-L bioreactor.	168
5.12	Protein profile during 24 h cultivation of <i>E. coli</i> BAD85 at temperature 37°C and pH 7.0 in a controlled condition of 2-L bioreactor.	168
5.13	Plasmid stability during 24 h cultivation of <i>E. coli</i> BAD85 at temperature 37°C and pH 7.0 in a controlled condition of 2-L bioreactor.	172

LIST OF ABBREVIATIONS

ATP	Adenosine triphosphate
Bp	Base pair
CFU/L	Colony forming unit per liter
°C	Degree celcius
DNA	Deoxyribonucleotide acid
g	Gram
g/L	Gram per liter
GRAS	Generally regarded as safe
h	Hour
H ₂ O	Water
kDa	Kilo Dalton
L	Liter
LB	Luria Bertani
MCS	Multiple cloning site
mg	Milligram
mL	Milliliter
mM	Millimolar
µg	Microgram
µL	Microliter
PCR	Polymerase chain reaction
Taq	<i>Thermus aquaticus</i>
v/v	volume over volume
OD	Optical density
rpm	Rotation per minute



BSA	Bovine serum albumin
s	Second
h	Hour
M	Molar
mol	mole
min	Minute
U/L	Unit per liter
w/v	Weight/volume
g	Acceleration of gravity (~9.8 m/s/s)
SDS-PAGE	Sodium dodecyl sulfate-polyacrylamide gel electrophoresis
dH ₂ O	Distilled water