



UNIVERSITI PUTRA MALAYSIA

***THERMAL EVALUATION AND SIMULATION OF GLASS
WOOL/MAEROGEL® BLANKET***

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**THERMAL EVALUATION AND SIMULATION OF GLASS
WOOL/MAEROGEL® BLANKET**

By

BAHADOR DASTORIAN JAMNANI

**Thesis Submitted To the School of Graduate Studies, Universiti Putra Malaysia, in
fulfillment of the requirements for the Degree of Master of Science**

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Abstract of thesis presented to the Senate of Universiti Putra Malaysia in
Fulfillment of the requirement for the degree of Master of Science

THERMAL EVALUATION AND SIMULATION OF GLASS WOOL/MAEROGEL® BLANKET

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June 2014

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Aerogel blankets are composites of silica aerogel particles dispersed in a reinforcing fiber matrix that turns the brittle aerogel into a durable and flexible insulating mat. While aerogel blanket manufacture from either organic or inorganic material, they are still some concerns over current environmental issues which are common worldwide are global warming, greenhouse effect, and climate change. Awareness of this environmental concern has led to the rise in an effort to renew agricultural waste like RHA (rice husk ash) which is cheaper precursor or a simple method in ambient pressure. As part of this study, to produce an insulator; glass wool was modified by ambient pressure drying methods to fabricate the flexible aerogel blanket. In order to evaluate thermal resistance of aerogel blanket, a hot plate is used. The microstructure of these aerogel blankets are also investigated for better understanding of the production process. Knowledge of the thermo-mechanical properties is important for the optimization of the design for these heterogeneous materials. In order to assess the aerogel blanket, some technics such as thermal gravimetric analysis (TGA), scanning electron microscopic (SEM) and Fourier Transform Infrared spectrum (FTIR) was done. Moreover a simple numerical micro model have been developed to predict the effective thermal conductivity of flexible aerogel blankets, which consist of fibers, aerogel particles and air-pockets. This simulation has two parts. In the first part of simulation, the effective thermal conductivity of the aerogel composites is computed with different aerogel particles and different volume ratios using the finite element method. The numerical analysis of thermal conductivity is conducted by generating 3D models of the microstructure of the aerogel blanket. In the second part of model, the extracted result from the micro model is inputted to the real sized model to predict top surface temperature. Finally all experiment data are validated by a numerical real sized model.

In this study, a flexible aerogel blanket shows very good thermal resistance compare to original glass wool which is around 35% improvement. In addition TGA reveals that Maerogel® can retard material decomposition of blanket from 270°C to 287°C. Moreover SEM and FTIR clearly show that there is a good bonding between SiO₂

particles that make a strong network to tolerate high temperature and to be flexible blanket. Furthermore Maerogel® blanket structurally was simulated then was validated by experiment result that showed good agreement; there is a well matching between the data that were extracted from simulation and experiment.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk Ijazah Master Sains

**PENILAIAN TERMA DAN SIMULASI GLASS WOOL / MAEROGEL®
SELIMUT**

Oleh

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Selimut Aerogel adalah dihasilkan dari komposit zarah silika aerogel yang tersebar dalam matriks serat yang kukuh, yang bertukar aerogel yang rapuh menjadi penebat bagi tikar agar tahan lama dan fleksibel. Walaupun selimut aerogel dihasilkan daripada bahan sama ada organik atau bukan organik, ia masih ada beberapa kebimbangan mengenai isu-isu semasa alam sekitar di seluruh dunia iaitu pemanasan global, kesan rumah hijau dan perubahan iklim. Oleh itu, kebimbangan alam sekitar ini telah membawa kepada peningkatan dalam usaha untuk memperbaharui bahan sisa pertanian seperti RHA (abu sekam padi). Sebagai sebahagian daripada kajian ini, untuk menghasilkan penebat, kapas kaca telas diubahsuai dengan menggunakan beberapa kaedah kimia bagi fabrikasi aerogel selimut yang fleksibel. Untuk penilaian rintangan haba bagi selimut aerogel, plat panas telah digunakan. Mikrostruktur selimut aerogel diselidiki untuk lebih memahami proses pembuatannya. Pengetahuan tentang sifat haba dan mekanikal adalah penting untuk pengoptimuman reka bentuk untuk bahan yang berlainan. Dalam usaha untuk menilai selimut aerogel, beberapa teknik seperti analisis terma gravimetrik (TGA), pengimbasan elektron mikroskopik (SEM) dan Fourier Transform sinaran Inframerah (FTIR) telah dilakukan. Model mikro berangka yang mudah telah dibangunkan untuk meramalkan pengaliran haba yang efektif bagi selimut aerogel fleksibel, yang terdiri daripada serat, zarah aerogel dan poket udara. Simulasi ini mempunyai dua bahagian. Dalam bahagian pertama simulasi, pengaliran suhu yang berkesan bagi komposit aerogel dikira dengan zarah aerogel berbeza dan nisbah jumlah yang berbeza dengan menggunakan kaedah unsur terhingga. Analisis berangka pengaliran suhu dijalankan dengan menjana model 3D mikrostruktur selimut aerogel itu. Dalam bahagian kedua model, hasil yang diekstrak daripada model mikro dimasukkan kepada model bersaiz sebenar untuk meramalkan suhu permukaan atas. Akhirnya semua data eksperimen disahkan oleh model berangka bersaiz sebenar. Dalam kajian ini, selimut aerogel fleksibel menunjukkan rintangan haba yang sangat baik berbanding dengan bulu kaca asal iaitu peningkatan kira-kira 35%. Tambahan pula, TGA mendedahkan bahawa Maerogel® boleh memperlahankan penguraian bahan selimut dari 270 °C ke 287 °C. Selain itu SEM dan FTIR jelas menunjukkan bahawa terdapat

hubungan baik antara zarah SiO_2 yang membuat rangkaian yang kukuh untuk berubah dengan suhu yang tinggi dan menjadi selimut yang fleksibel. Disamping itu, struktur selimut Maerogel® telah disimulasi dan kemudian telah disahkan oleh hasil eksperimen yang menunjukkan perasamaan yang baik; ada juga yang hampir sama antara data yang dipetik daripada simulasi dan eksperimen.



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At last but not least, I would like to dedicate this thesis to my daughter Diana. You will always be the source of my inspiration and a part of me.

I certify that a Thesis Examination Committee has met on 24 June 2014 to conduct the final examination of Bahador Dastorian Jamnani on his thesis entitled "Thermal Evaluation and Simulation of Glass Wool/Maerogel® Blanket" in accordance with the Universities and University Colleges Act 1971 and the Constitution of the Universiti Putra Malaysia [P.U.(A) 106] 15 March 1998. The Committee recommends that the student be awarded the Master of Science.

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DECLARATION

Declaration by the student

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TABLE OF CONTENTS

	Page
ABSTRACT	i
ABSTRAK	iii
ACKNOWLEDGEMENT	v
APPROVAL	vi
DECLARATION	viii
LIST OF TABLES	xii
LIST OF FIGURES	xiii
LIST OF ABBREVIATIONS	xv
 CHAPTER	 1
1. INTRODUCTION	1
1.1 Background	1
1.2 Problem Statement	2
1.3 Objectives	3
1.4 Scope of work	3
1.5 Overview	3
 2. LITERATURE REVIEW	 4
2.1 Introduction to Glass Fiber:	4
2.1.1 Fiber Forming Processes	4
2.1.2 GlassWool	5
2.2 Introductions to Sol-Gel	5
2.2.1 Hydrolysis and Condensation Reactions	7
2.3 Manufacturing of Aerogel	8
2.3.1 Gel Preparation	9
2.3.2 Preparation of Silica Sol from RHA	11
2.3.3 Aging of The Gel	11
2.3.4 Drying of the Gel	12
2.4 Flexible Aerogel Blanket Fabrication	13
2.5 Introduction of Thermal Characterization	15
2.6 Thermal Properties of Flexible Aerogel Blanket	16
2.6.1 Thermal Conductivity of Aerogel	16
2.6.2 Thermal Conductivity of an Aerogel Blanket	20
2.7 Finite Element Analysis	21
2.7.1 Introduction to ANSYS	21
2.7.2 Finite Element Model	22
 3. MATERIALS AND METHODS	 24
3.1 Introduction	24
3.2 Chemical Procedures	25
3.2.1 Preparation of Silica Maerogel® Blanket	25

3.3	Characterizations	27
3.3.1	Thermo Gravimetric Analyzer (TGA & DTG)	27
3.3.2	Scanning Electron Microscopy (SEM)	27
3.3.3	Measurement of Thermal Resistance	28
3.3.4	Fourier Transforms Infrared Spectra (FTIR)	30
3.4	Numerical Modeling Using Input from Experimental Observations	31
3.4.1	Finite Element Modeling	33
3.4.2	Finite Element Analyzing	34
3.4.3	Finite Element Formulations	38
3.4.4	Initial and Boundary Conditions	39
3.4.5	Mesh Design	42
4.	RESULTS AND DISCUSSION	44
4.1	Introduction	44
4.2	Characterization Method	44
4.2.1	TGA&DTG (Thermogravimetric Analysis)	44
4.2.2	SEM (Scanning Electron Microscopy)	50
4.2.3	Thermal Resistant Results & Discussion	54
4.2.4	FTIR (Fourier Transform Infrared Spectroscopy)	56
4.3	Result Validation	62
4.3.1	Top Surface Temperature	62
4.3.2	Validation Result for OGW (Original Glasswool)	63
4.3.3	Validation Result for MGW (Modified Glasswool), Case4	64
4.4	Numerical Results & Discussion	65
4.4.1	Thermal Conductivity (K) of the Real Sized Sample	65
5.	CONCLUSIONS AND RECOMMENDATIONS	69
5.1	Conclusions	69
5.2	Recommendations	70
	REFERENCES	71
	APPENDIX	76
	BIODATA OF STUDENT	83
	LIST OF PUBLICATIONS	84