

Low-cost solid catalyst derived from waste *Cyrtopleura costata* (Angel Wing Shell) for biodiesel production using microalgae oil

ABSTRACT

In the present work, *Cyrtopleura costata* (Angel Wing Shell) is used for the first time to synthesis of CaO. The produced CaO was utilized as a catalyst for biodiesel production from microalgae *Nannochloropsis oculata* oil. The Angel Wing Shell (AWS) was calcined at 800 °C and 900 °C for 2 h to convert CaCO₃ to activate metal oxide phase. The synthesized catalysts were characterized by using Thermogravimetric analysis (TGA), X-ray diffraction (XRD), Temperature programmed desorption of CO₂ (CO₂-TPD), BET surface area and Scanning electron microscopy (SEM) analysis. The calcined Angel Wing Shell at 900 °C (CAWS 900) was chosen as the best catalyst due to its high basicity and surface area. This also corresponded to optimization condition where, CAWS 900 showed highest FAME yield (84.11%) at oil to methanol molar ratio 1:150 and catalyst loading of 9 wt.% in 1 h reaction time. The CAWS 900 catalyst also can be reused more than three times with FAME yield greater than 65%. Overall, AWS appears to be an acceptable solid catalyst to convert microalgae oil to biodiesel.

Keyword: Calcium oxide; Waste shell; Microalgae; Biodiesel; Transesterification