



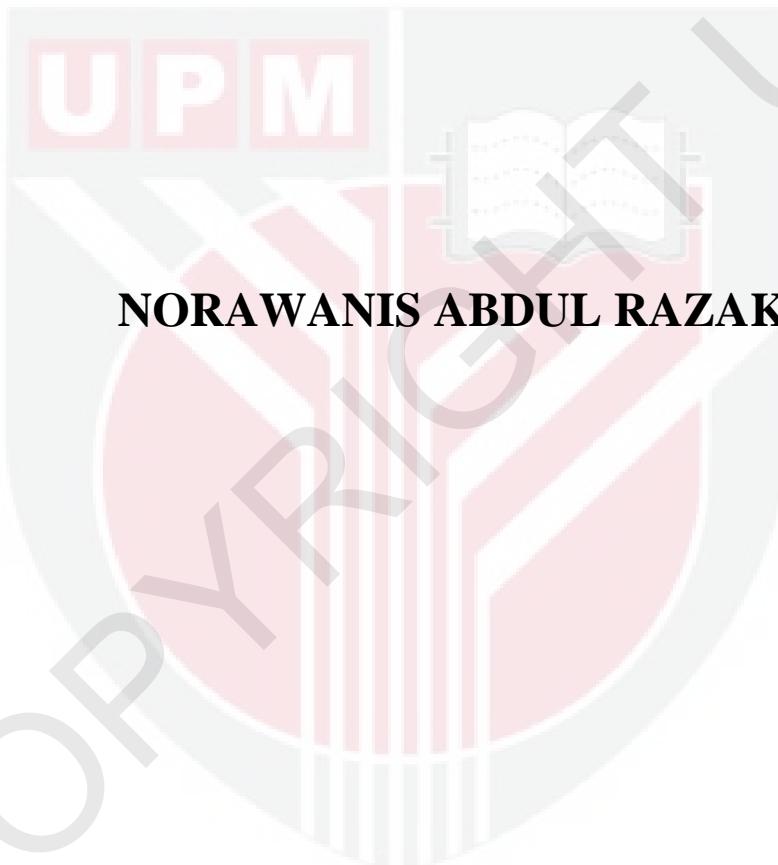
UNIVERSITI PUTRA MALAYSIA

COMPRESSION CHARACTERISTICS OF *ANDROGRAPHIS PANICULATA* HERBAL PLANT EXTRACT

NORAWANIS ABDUL RAZAK

FK 2010 102

**COMPRESSION CHARACTERISTICS OF
ANDROGRAPHIS PANICULATA HERBAL PLANT
EXTRACT**

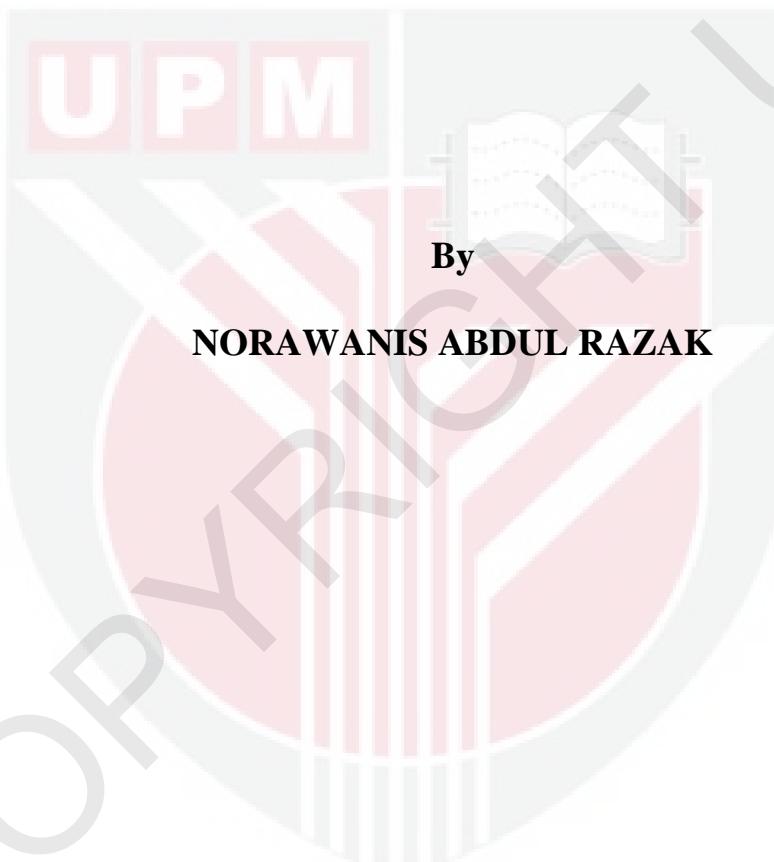


NORAWANIS ABDUL RAZAK

**MASTER OF SCIENCE
UNIVERSITI PUTRA MALAYSIA**

2010

**COMPRESSION CHARACTERISTICS OF ANDROGRAPHIS
PANICULATA HERBAL PLANT EXTRACT**



**Thesis Submitted to the School of Graduate Studies, Universiti
Putra Malaysia, in Fulfilment of the Requirements for the Degree of
Master of Science**

March 2010

Abstract of thesis presented to Senate of Universiti Putra Malaysia in fulfilment of
the requirement for the degree of Master in Science

**COMPRESSION CHARACTERISTICS OF *ANDROGRAPHIS PANICULATA*
HERBAL PLANT EXTRACT**

By

NORAWANIS ABDUL RAZAK

March 2010

Chairman : Dr. Yus Aniza Binti Yusof, PhD

Faculty : Engineering

This study was conducted to investigate tablet formulation of *Andrographis paniculata* extract powder by direct compression in a 13mm-diameter-cylindrical unaxial die in two different amounts of feed, 0.5 and 1.0g. The tablets were formed using microcrystalline cellulose and *k-carrageenan* as binders. The compression pressure was varied between 7.5 to 73.8 MPa. Kawakita and ludde (1970/71) and Heckel (1961) models were selected to validate the experimental data. The objectives were to (i) examine the compressibility of *Andrographis paniculata* in the presence of binders (ii) validate the data with established models that describes the compression, and (iii) determine their optimum operating conditions. Compression characteristics were evaluated using density-pressure and tensile strength-volume reduction relationships. The tablet characteristics including tensile strength, ejection force, friability and dissolution time, were analyzed on different amounts of

Andrographis paniculata and binders. The tensile strength was positively related to the volume reduction, tablet's density and applied pressure during compression. This study showed that microcrystalline cellulose had better binder quality compared to *k-carrageenan* in direct compression of *Andrographis paniculata* tablet. The shape, size and quantity of the feed powders greatly affected to the particle arrangement during compression. The optimum condition and formulation for *Andrographis paniculata* tablet at 0.5g of feed powder was 10 to 30% microcrystalline cellulose at 37.7 to 73.8 MPa pressure. However, at 1.0g of feed powder, the best formulation was 30% microcrystalline cellulose at 52.7 to 73.8 MPa pressure. When *k-carrageenan* was used as a binder, the best formulation was 10% *k-carrageenan* at 73.8 MPa pressure. The *k-carrageenan* can be used in pharmaceutical tablet manufacturing because of its health benefits and much lower price compared to microcrystalline cellulose. This data for tablet processing may contribute to the development of herbal tablet industry in Malaysia.

Abstrak thesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai
memenuhi keperluan untuk ijazah Master Sains

SIFAT KEMAMPATAN EKSTRAK TUMBUHAN HERBA *ANDROGRAPHIS PANICULATA*

Oleh

NORAWANIS ABDUL RAZAK

Mac 2010

Pengerusi : Dr. Yus Aniza Binti Yusof

Fakulti : Kejuruteraan

Penyelidikan ini bertujuan untuk mengkaji pembentukan dan perumusan serbuk ekstrak *Andrographis paniculata* melalui kaedah pemampatan terus di dalam acuan silinder berdiameter 13mm. Pil dibentuk dengan penambahan serbuk pengikat selulos mikrokristalin dan *k-carrageenan*. Tujuan penyelidikan adalah untuk (i) mengkaji kemampatan *Andrographis paniculata* bersama pengikatnya (ii) mengesahkan data yang diperoleh melalui persamaan yang telah terbukti (iii) menentukan keadaan optima operasi semasa proses pemampatan. Sifat kemampatan dinilai menerusi perkaitan ketumpatan-tekanan dan perkaitan kekuatan ketegangan-pengurangan isipadu. Sifat pil seperti kekuatan ketegangan, daya penyingkiran, kerapuhan dan masa keterlarutan telah dianalisis mengikut berat jisim *Andrographis paniculata* serta pengikatnya yang berbeza. Kekuatan ketegangan berkaitan dengan pengurangan isipadu dan ketumpatan pil serta tekanan yang dikenakan semasa

proses pemampatan. Hasil penyelidikan ini menunjukkan bahawa selulos mikrokristalin memiliki kualiti yang lebih baik berbanding *k-caraagenan* semasa proses pemampatan *Andrographis paniculata*. Rupa bentuk, saiz serbuk dan kuantiti serbuk memberi kesan melalui proses pergerakan partikel semasa proses pemampatan. Keadaan dan perumusan yang optima bagi selulos mikrokristalin adalah pada julat rumusan 10 sehingga 30% dan julat tekanan 37.7 sehingga 73.8 MPa sebagai bahan pengikat untuk pil *Andrographis paniculata* yang berjisim 0.5g. Walau bagaimana pun, rumusan terbaik untuk 1.0g kuantiti serbuk adalah 30% selulos mikrokristalin pada tekanan 52.7 sehingga 73.8 MPa. Apabila *k-carrageenan* digunakan sebagai bahan pengikat rumusannya adalah 10% pada tekanan 73.8 MPa sahaja. Pemilihan *k-carrageenan* sebagai bahan pengikat mungkin boleh digunakan dalam sektor pembuatan pil farmasi berdasarkan komponen semulajadi yang dimilikinya adalah baik untuk kesihatan dan harganya yang murah berbanding dengan selulos mikrokristalin. Data ini adalah untuk pemprosesan pil ubatan dan mungkin boleh memberi sumbangan dalam pembangunan industri penghasilan pil herba di Malaysia.

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Finally, my earnest appreciation is to my family and friends for their encouragement and demonstration of love.

“The spirit, the will to win, and the will to excel are the things that endure. These qualities are so much more important than the events that occur.”

By Vince Lombardi

I certified that an examination committee has met on _____ to conduct the final examination of Norawanis Binti Abdul Razak on her Master of Science thesis entitle “Compression Characteristics of *Andrographis paniculata* Herbal Plant Extract” in accordance with Universiti Pertanian Malaysia (Higher Degree) Act 1990 and Universiti Pertanian Malaysia (Higher Degree) Regulation 1981. The Committee recommended that candidate be awarded relevant degree.

Members of the Examination Committee were as follows:

Chairman, PhD

Lecturer
Faculty of Engineering
Universiti Putra Malaysia
(Chairman)

Examiner 1, PhD

Lecturer
Faculty of Engineering
Universiti Putra Malaysia
(Internal Examiner)

Examiner 2, PhD

Professor
Faculty of Food Science
Universiti Putra Malaysia
(Internal Examiner)

External Examiner, PhD

Lecturer
Faculty of Engineering
Universiti Putra Malaysia
(Internal Examiner)

BUJANG KIM HUAT, PhD
Professor and Deputy Dean
School of Graduate Studies
Universiti Putra Malaysia

Date:

This thesis was submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Master of Science. The members of the Supervisory Committee were as follows:

Yus Aniza Yusof, PhD

Senior Lecturer

Faculty of Engineering

Universiti Putra Malaysia

(Chairman)

Chin Nyuk Ling, PhD

Senior Lecturer

Faculty of Engineering

Universiti Putra Malaysia

(Member)

Suhaila Mohamad, PhD

Professor

Faculty of Food Science

Universiti Putra Malaysia

(Member)

HASANAH MOHD. GHAZALI, PhD

Professor and Dean

School of Graduate Studies

Universiti Putra Malaysia

Date: 15 July 2010

DECLARATION

I declare that the thesis is my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously, and is not concurrently, submitted for any other degree at Universiti Putra Malaysia or at any other institution.

NORAWANIS ABDUL RAZAK

Date: 22 March 2010

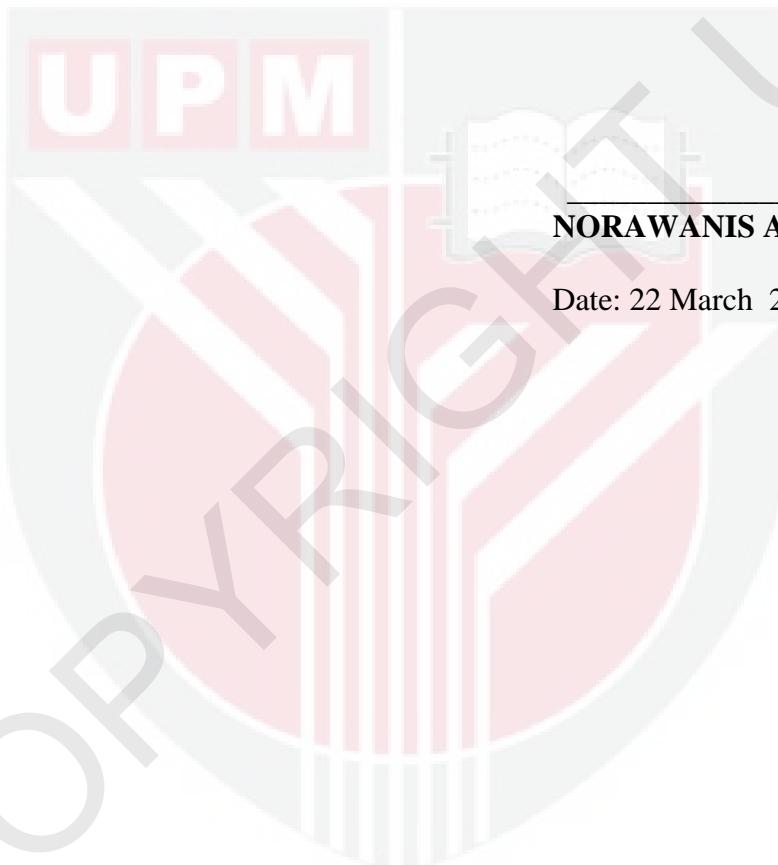


TABLE OF CONTENTS

	Page
ABSTRACT	ii
ABSTRAK	iv
ACKNOWLEDGEMENTS	vi
APPROVAL	vii
DECLARATION	ix
LIST OF TABLES	xii
LIST OF FIGURES	xiii
LIST OF ABBREVIATIONS	xvii
CHAPTER	
1 INTRODUCTION	
1.1 An overview on herbal medicines in Malaysia	1
1.2 Herbal medicine history	3
1.3 Herbal medicine processing technology	4
1.3.1 Extraction of herbs	5
1.3.2 Drying of herbs	6
1.3.3 Consumption of herbs	7
1.4 Objectives	7
1.5 Outline of the thesis	9
2 LITERATURE REVIEW	
2.1 Introduction	10
2.2 Overview on <i>Andrographis paniculata</i> studies	10
2.2.1 Chemical compounds	12
2.2.2 Pharmacological activities	12
2.2.3 Extraction	13
2.2.4 Safety and dosage limitation	14
2.3 Granulation of powder	15
2.3.1 Wet granulation	15
2.3.2 Dry granulation	16
2.4 Herbal medicine tablet	17
2.4.1 Types of tablet	18
2.4.2 Direct compression	19
2.5 Utilization of binder in herbal medicine tablet	21
2.5.1 Types of binder	21
2.5.2 Microcrystalline cellulose	22
2.5.3 Carrageenan	23
2.6 Compression models	24
2.6.1 Kawakita and Ludde (1970/71)	25
2.6.2 Heckel (1961)	26
2.7 Compression behaviours	27

2.7.1	Effect of particle size	29
2.7.2	Effect of particle shape	30
2.7.3	Effect of moisture content	30
2.7.4	Effect of powder flowability	31
2.7.5	Effect of binder	32
2.8	Mechanical strength of tablet	33
2.9	Ejection profiles	35
2.10	Statistical method	37
2.11	Summary	37
3	EXPERIMENTAL PROCEDURES	
3.1	Introduction	38
3.2	Experimental design	38
3.3	Test powders	43
3.4	Measurement of powder physical properties	45
3.4.1	Particle size and size distribution	45
3.4.2	Particle shape	48
3.4.3	Moisture content	44
3.4.4	Density measurements and flowability of powders	49
3.5	Compaction equipment	53
3.6	Measurement of tablet physical properties	55
3.6.1	Determination of tablet diameter and thickness	55
3.6.2	Tensile Strength	55
3.6.3	Ejection	56
3.6.4	Tablet Friability Measurement	57
3.6.5	Tablet Dissolution	58
3.7	Experimental data analysis	59
4	RESULTS AND DISCUSSION	
4.1	Introduction	60
4.2	Powder physical properties	60
4.3	Analysis of compression behaviors	62
4.4	Model validation	74
4.4.1	Kawakita and Ludde (1970/71) model	74
4.4.2	Heckel (1961) model	82
4.5	Ejection	87
4.6	Selection for the best formulations and conditions	91
4.6.1	Improvement of tensile strength	94
4.6.2	Satisfied tensile strength	94
4.6.3	Tablet friability and dissolution	96
4.7	Summary	99
5	CONCLUSIONS	
5.1	Conclusions	103
5.2	Recommendations for future work	107
REFERENCES		108
APPENDICES		1
BIODATA OF STUDENT		1