

Biodiesel production from crude *Jatropha* oil using a highly active heterogeneous nanocatalyst by optimizing transesterification reaction parameters

ABSTRACT

Various heterogeneous catalysts are often used to produce biodiesel from non-edible crude oils. In this study a highly active heterogeneous calcium oxide (CaO) nanocatalyst with a diameter and surface area of 66 ± 3 nm and 90.61 m²/g, respectively, was synthesized from *Polymesoda erosa* (*P. erosa*) seashells through a calcination-hydration-dehydration technique. The nano-CaO catalysis impact was investigated in a two-step transesterification of triglycerides from crude *Jatropha* oil as a biodiesel along with other reaction parameters such as catalyst ratio, reaction time, and methanol to oil ratio. Fourier transform infrared spectroscopy, transmission electron microscope, X-ray diffraction, and Brunauer-Emmett-Teller spectrographic techniques were utilized to evaluate the CaO nanocatalyst spectral and structural characteristics. The effect of the transesterification parameters on reaction kinetics and *Jatropha* biodiesel (JB) yield were analyzed by employing a three-factor-five-level response surface methodology model based on a full factorial, two-block, central composite design. The adequacy of the predicted model was verified, and a 98.54% JB yield was reported at optimal parametric conditions, i.e., 0.02:1 (w/w) catalyst ratio, 133.1 min reaction time, and 5.15:1 mol/mol of methanol to the pretreated oil. An average of 95.8% JB yield was obtained from the catalyst reusability up to the sixth cycle. Fuel property test results of JB were found to be highly commensurate with the biodiesel standard EN 14214.

Keyword: Biodiesel; *Jatropha* oil; Heterogeneous catalyst; Catalysts