



**UNIVERSITI PUTRA MALAYSIA**

**DESIGN AND DEVELOPMENT OF 1064nm Nd: YAG LASER FROM  
808nm DIODE LASER SOURCE**

**MOHAMMADREZA SHOKRANI**

**FK 2009 57**



**DESIGN AND DEVELOPMENT OF 1064nm Nd:YAG LASER FROM 808nm  
DIODE LASER SOURCE**

**By**

**MOHAMMADREZA SHOKRANI**

**Thesis Submitted to the School of Graduate Studies, Universiti Putra  
Malaysia, in Fulfilment of the Requirement for the Degree of Master of  
Science**

**May 2009**



## DEDICATION

I dedicate this dissertation to:

my late *mother*

Abstract of thesis presented to the Senate of Universiti Putra Malaysia, in fulfilment of the requirement for the degree of Master of Science

**DESIGN AND DEVELOPMENT OF 1064nm Nd:YAG LASER FROM 808nm DIODE LASER SOURCE**

By

**MOHAMMADREZA SHOKRANI**

**May 2009**

**Chairman: Samsul Bahari B. Mohd. Noor, PhD**

**Faculty of Engineering**

Laser technology plays a crucial role in our every day life; in fact, it opens to us new windows and interesting horizon of science. In this respect, Nd:YAG is a crystal which is used as a lasing medium for solid-state lasers. Nd:YAG lasers typically emit light with a wavelength of 1064 nm in the infrared. However, there are also transitions near 940, 1120, 1320, and 1440 nm. Nd:YAG lasers operate in both pulsed and continuous mode. In this master thesis project, a solid-state Nd:YAG laser using diode laser source was built. The project consisted of two parts. The first part is based on a mathematical simulation using a MATLAB modelling. The target of this simulation was to determine graphs for the particles population in multiple gain media like the four-layer Nd:YAG laser, and some environmental coefficients were also incorporated in this modelling. The differential equations describe the



population of electrons in the according energy level of the Nd:YAG. They also show the output intensity of the laser. The obtained graphs described the population inversion in the energy levels inside of the Nd:YAG. The characteristics of the intensity output of the laser, during the transient time, can not be monitored by the experimental setup, therefore this was done through the MATLAB simulation. In the second part, a CW diode-pumped solid-state laser was constructed. As a laser gain medium, a Nd:YAG crystal with 1% Nd doped, lased at 1064nm, was used. 1 Watt L808P1WJ diode laser, with thermoelectric cooler, was used to excite the Nd-YAG rod. The Nd:YAG is still very inefficient in the conversion of input energy, typically the Nd:YAG lasers which are found to achieve only 5 to 10% efficiency. Light from the pump laser is generated by the laser diode driver (thorlab PRO 800- with LDC & TEC). The dimension of the Nd-YAG was 5mm diameter x 5mm length, while the mirror property of HT>99.9% @ 808nm and R>95 @ 1064nm was used. The Monochromator was used to detect the output wavelength of the laser produced. An electrical efficiency of 10.67 % was realized. The optical to optical efficiency is 19.2, with the slope efficiency of 20.2%. Although the optical to optical efficiency and slope efficiency were rather low, the electrical efficiency was considerable.

Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia, bagi memenuhi keperluan Ijazah Sarjana Sains.

**REKABENTUK DAN PEMBENTUKAN LASER 1064nm Nd:YAG DARI  
LASER DIOD 808 nm**

Oleh

**MOHAMMADREZA SHOKRANI**

**Mei 2009**

**Pengerusi: Samsul Bahari B. Mohd. Noor, PhD**

**Fakulti: Kejuruteraan**

Laser teknologi memainkan peranan penting dalam kehidupan harian kita. Sebenarnya ia telah membuka pemikiran manusia terhadap sains. Nd:YAG merupakan sejenis kristal yang digunakan sebagai medium laser untuk laser yang berkeadaan pepejal. Biasanya, laser Nd:YAG merupakan cahaya yang memancarkan gelombang sepanjang 1064 nm, dalam infrared. Walaubagaimanapun, ia juga boleh mengalami perubahan sedekat 940, 1120 1320 dan 1440 nm. Nd:YAG laser boleh dioperasikan dalam tempoh pendek atau berterusan. Dalam tesis projek master ini, Nd:YAG laser yang berkeadaan pepejal telah dibina dengan menggunakan sumber diode laser. Projek ini telah dibahagikan kepada dua bahagian. Bahagian pertama adalah menggunakan matematik simulasi berdasarkan permodelan MATLAB. Tujuan simulasi adalah untuk mendapatkan populasi zarah dalam media seperti

media empat lapisan Nd:YAG laser dan koefisien alam sekitar juga dimasukkan dalam permodelan ini. Persamaan menggambarkan populasi elektron dengan mengikut aras tenaga Nd:YAG yang berlainan. Ia juga menunjukkan intensiti keluaran laser tersebut. Graf yang didapati menunjukkan songsangan populasi dalam aras tenaga Nd:YAG. Ciri keluaran laser ketika dalam tempoh perubahan tidak dapat diperhatikan melalui eksperimen. Oleh itu, ianya dilakukan menggunakan MATLAB. Dalam bahagian kedua, laser keadaan pepejal pam-diod CW dihasilkan. Untuk menjadikan laser sebagai medium gandaan laser, Nd:YAG kristal dengan 1% Nd yang dilaserkan pada 1064nm telah digunakan. 1 Watt L808P1WJ laser diod dengan mesin penyejukan termoelektrik digunakan untuk memancarkan tiub Nd-YAG. Nd:YAG masih kurang cekap dalam menukarkan tenaga. Umumnya efisiensi yang dicapai Nd:YAG lasers hanya 5%-10%. Cahaya dari laser pam adalah dari pemacu diode laser (thorlab PRO 800-dengan LDC &TEC). Dimensi Nd-YAG adalah 5 mm garis pusat x 5mm panjang dan cermin sebagai HT>99.9% @808 nm dan R>95@ 1064nm juga digunakan. Alat Monochromator digunakan untuk mengesan panjang gelombang keluaran laser. 10.67% efisiensi dalam elektrik telah diperolehi. Efisiensi cahaya optik kepada optik efisiensi adalah 19.2 dengan kecerunan efisiensi sebanyak 20.2%. Walaupun kecekapan cahaya kepada cahaya optik dan kecekapan kecerunan masih rendah, namun kecekapan elektrik masih boleh diterima.

## ACKNOWLEDGMENTS

I wish to thank a number of people who in various ways made my graduate studies possible:

I would like to acknowledge my supervisor, Dr. Samsul Bahari B. Mohd Noor and also the member of my supervisory committee Dr. Syed Javid Iqbal for proposing this challenging project and for their confidence in my abilities and also for their guidance and assistance throughout the work.

I would like to gratefully acknowledge lab mate PhD student, Miss Ramziya Salem, and special thanks for my friend and PhD student, Mr. Esmail Shahsavari who had helped me during the course of studies. I really appreciate the support and encouragement my father has given me.

Last but not least, I wish to thank the Head of Electrical and Electronic Department, Dr. Hashim B. Hizam, not forgetting the Deputy Dean of Graduate School at the Faculty of Engineering, Dr. Norman Mariun, the Deputy Dean and all the staff of Graduate School for their cooperation during my years at Universiti Putra Malaysia.





# TABLE OF CONTENTS

		Page
<b>DEDICATION</b>		ii
<b>ABSTRACT</b>		iii
<b>ABSTRAK</b>		v
<b>ACKNOWLEDGMENTS</b>		vii
<b>APPROVAL</b>		viii
<b>DECLARATION</b>		x
<b>LIST OF TABLES</b>		xiii
<b>LIST OF FIGURES</b>		xiv
<b>CHAPTER</b>		
<b>1</b>	<b>INTRODUCTION</b>	<b>1</b>
	1.1 Introduction	1
	1.2 Aims and Objectives	4
	1.3 Scope of Work	5
<b>2</b>	<b>LITERATURE REVIEW</b>	<b>7</b>
	2.1 Introduction	7
	2.2 Literature Review on Nd:YAG Laser	7
	2.3 Theory of the Lasing Process in Nd:YAG Laser	10
	2.3.1 Factors determining efficiency	11
	2.3.2 Multi-level lasers fundamental for design issues	12
	2.3.3 Nd:YAG laser design procedure	18
	2.3.4 Resonators and laser amplification design procedure	23
	2.4 Critical Literature Review	30
<b>3</b>	<b>RESEARCH METHODOLOGY</b>	<b>33</b>
	3.1 Introduction	33
	3.2 Development of the Mathematical Model	34
	3.2.1 ODE23 MATLAB function	40
	3.3 Fabrication of the Nd:YAG Laser	42
	3.4 Step-by-Step to Nd:YAG Laser	44
	3.4.1 Output power and laser diode	45
	3.4.2 Absorption spectrum	46
	3.4.3 Measurement of the fluorescence lifetime	48
	3.4.4 Laser output power in relation to the pump power and source temperature	49
	3.4.5 LED and laser diode	50
	3.4.6 Current Dependency of the LEDs and laser diode	52
	3.4.7 Spectral properties of LEDs and laser diodes	53



	3.5	List of Equipment	53
<b>4</b>		<b>RESULTS AND DISCUSSION</b>	<b>61</b>
	4.1	Introduction	61
	4.2	Results of the Mathematical Model	62
		4.2.1 More realistic results using the MATLAB program	66
	4.3	The Experimental Results	68
	4.4	Florescence Lifetime	71
	4.5	Discussion	74
<b>5</b>		<b>CONCLUSIONS</b>	<b>80</b>
	5.1	Conclusions	80
	5.2	Future Work	82
		<b>REFERENCES</b>	<b>83</b>
		<b>APPENDICES</b>	<b>86</b>
		<b>BIODATA OF STUDENT</b>	<b>96</b>



## LIST OF TABLES

Table		Page
2.1	Detailed Data on $F_{3/2} \rightarrow I_{13/2}, I_{11/2}, I_{9/2}$ Transitions	22
2.2a	Different methods and optical material used in producing laser	30



## LIST OF FIGURES

Figure		Page
1.1	(A) Absorption, (B) Stimulated Emission, (C) Spontaneous Emission	3
2.1	Theodore Maiman with the first Ruby Laser in 1960 and a cross sectional view of the first device [5]	8
2.2	Nd ions excited from the G.S. to pump band which creates population inversion U.L.L. and L.L.L	11
2.3	Possible arrangement of the energy levels of a laser	14
2.4	Energy level for neodymium in YAG	21
2.5	A Simple Laser [17]	24
2.6	Graphical solution of the $\nu_0$ threshold equation	25
2.7	Evolution of laser oscillation from spontaneous emission	29
3.1	Generalized pumping scheme of a laser	36
3.2	Decay of the photons in a cavity	40
3.3	The implemented Nd:YAG laser with its related controllers and measurement tools	43
3.4	Experimental setup for the characterization of the laser diode	45
3.5	Inserting the YAG-rod	46
3.6	Setup for measuring the lifetime of the F3/2 state	48
3.7	The Nd:YAG laser setup	49
3.8	Laser diode and its controller	50
3.9	High brightness LED and its controller	51
3.10	Profile rail	53
3.11	Mounting plates	54

3.12	Filter plate holder	55
3.13	Target screen	55
3.14	Laser mirror adjustment holder (right and left version)	55
3.15	High Brightness LED	56
3.16	Lenses	57
3.17	Cut-off filter (RG 1000)	57
3.18	Nd:YAG rod	58
3.19	Laser mirror and its holder	58
3.20	808 nm Diode laser module	58
3.21	Photodetector	59
3.22	Laserdiode controller	59
4.1(a)	MATLAB output, the relationship between electrons population and time	63
4.2(a)	Output intensity of the laser from cavity	65
4.1(b)	MATLAB output, the relationship between electrons population and time	66
4.2(b)	The output intensity of the laser from cavity	67
4.3	The correlation between temperature and absorption in Nd:YAG	69
4.4	The injection current versus temperature for constant wavelength, shown for two different wavelengths [17, 32]	70
4.5	Dependence of the laser power on the injection current with the temperature as a parameter [17, 33]	71
4.6	Oscilloscope traces of pump power (Upper) and detector (Lower) Florescence lifetime [17, 32, 33]	71
4.7	The laser output power in relationship to the pump power	72

4.8	The laser output power in relationship to the pump power and diode laser temperature	74
B.1	Monocrometer	91
B.2	He-Ne Laser at 633 nm	92
B.3	Digital detector	93
B.4	Setup laser	93
B.5	Laser input (source power) driver	94
B.6	The lab instrument	95



# CHAPTER 1

## INTRODUCTION

### 1.1 Introduction

Since the concept behind this research is based on atomic radiation and laser theory, some fundamental issues are focused on, even though the complete description of solid-state laser theory is out of this thesis scope. Therefore, some of the principles related to the interaction of radiation with matter are necessary in order to understand the implementation of a laser.

Atomic systems consisting of atoms, ions, and molecules can exist only in discrete energy states. An alteration from one energy state to another, known as a transition, is related to either the emission or the absorption of a photon [5, 17, 33]. The wavelength of the absorbed or emitted radiation is given by Bohr's frequency relation:

$$E_2 - E_1 = h\nu_{21} \quad (1.1)$$

Where  $E_2$  and  $E_1$  are two discrete energy levels,  $\nu_{21}$  is the frequency, and  $h$  is the Planck's constant. An electromagnetic wave, with the frequency of  $\nu_{21}$ , corresponds to an energy gap of such an atomic system can interact with it. As for the approximation required in this respect, a solid-state material can be noted as an ensemble of many identical atomic systems. At the thermal equilibrium, the lower energy states in the material are more heavily

populated than the higher energy states. A wave interacting with the substance can raise the atoms or molecules, from lower to higher energy levels and experience absorption takes place [5, 17, 33].

It is important to note that the operation of a laser requires that the energy equilibrium of a laser material be altered in such a way that energy is stored in the atoms, ions, or molecules of this material. This is achieved by an external pump source which transfers electrons from a lower energy level to a higher one. The pump radiation results in a “population inversion.”

An electromagnetic wave of  $\nu$  frequency, i.e. an incident on the “inverted” laser material, is amplified due to the incident photons which lead to the atoms in the higher level to drop to a lower level and hence emit additional photons. As a result, energy is exited from the atomic system and supplied to the radiation field. The emission of the stored energy is based on the stimulated or induced emission which interacts with an electromagnetic wave. In short, the material will be able to amplify the radiation at the frequency corresponding to the energy level difference, while a substance provides more atoms or even molecules in a higher energy level than in some lower levels. The acronym “laser” derives its name from this process: “Light Amplification by Stimulated Emission of Radiation” [5, 17, 33].

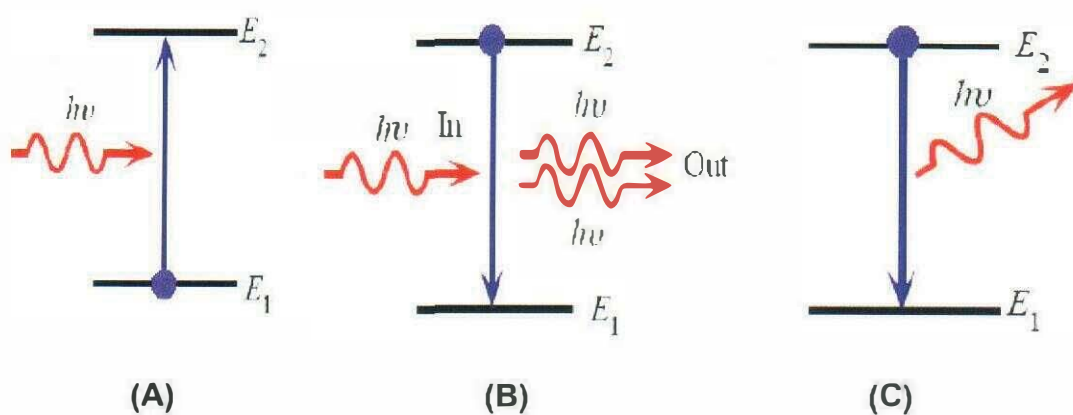
A quantum mechanical treatment of the interaction between radiation and matter demonstrates that the stimulated emission is, in fact, completely indistinguishable from the stimulating radiation field. This means that the



stimulated radiation has the same directional properties, polarization, phase, and even spectral characteristics just like the stimulating emission. These facts are responsible for the extremely high degree of coherence, which characterizes the emission from the lasers. The fundamental nature of the induced or stimulated emission process has already been described by Einstein and Planck [5, 17, 33].

In the solid-state lasers, on the contrary, the energy levels and the associated transition frequencies are the results of different quantum energy levels or allowed quantum states of the electrons orbiting about the nuclei of atoms. In addition, to the electronic transitions, multi-atom molecules in gases exhibit energy levels that arise from the vibration-based and rotational motions of the molecule as a whole [5, 17, 33].

As the most abstract method, the three main photonic transactions shown are found to take place in materials (Figure 1.1):



**Figure 1.1 (A) Absorption (B) Stimulated Emission (C) Spontaneous Emission**

An atom absorbs a photon (A), which excites it for a while, the photon is later spontaneously emitted (C), A second photon can stimulate the atom to emit in a time shorter than the spontaneous lifetime (B)

## **1.2 Aims and Objectives**

This research has two major parts; the first one is based on the MATLAB modelling, while the second part is completely experimental. The whole aims of this research are as follows:

- i. Creating a mathematical modelling using MATLAB for the Nd:YAG population inversion and output laser intensity.
- ii. Designing and developing a 1064 nm Nd:YAG laser from 808nm diode laser source.

In the section on modelling, the model of a semi-conductor diode pumped Nd:YAG crystal was used to simulate the characteristics which are very close to real ones. The modelling of the system is to write the differential equations which will model the system. In particular, these equations account for the energy in the atoms of the crystal and the feedback provided by cavity. They are an accurate model of the laser system used. These differential equations describe the population of the electrons according to the energy level of the system. Meanwhile, the output intensity of the laser is also provided by these equations. Nevertheless, the characteristics of the output of the laser during

the transient time can not be monitored during the experiment. For this reason, the MATLAB simulation is used to monitor them and the population of the electrons in each level.

In the second part, the laboratory setup was assembled in order to realize the emission and absorption effects in the Diode Pumped Nd:YAG-Laser, which were sandwiched between reflective laser mirrors, after diagnosing the attributes of the setup. The 1064nm output power, produced by 808nm diode laser source, was obtained and the result was recorded as the output power in relation to the pump power, slope efficiency, optical to optical efficiency and electrical efficiency. Similarly, the characteristics of the laser output were achieved by changing the temperature, etc., in the attempt to increase the efficiency of the whole system.

Finally, the laser diode was also replaced with high power light emitting diodes to determine the effects of the changes. Thus, it is so clear that replacing a few Euros high power LEDs, instead of multi thousand Euros laser diode, would be advantageous from the economic point of view.

### **1.3 Scope of Work**

The study attempted to realize the parametric analysis of Nd:YAG laser, and for this purpose, the MATLAB mathematical modelling was implemented. These comments and methods are therefore discussed.

It is important to note that using circular (recursive) ordinary differential equivalent functions are rather complicated in the MATLAB mathematical modelling. Thus, a good level of familiarity with the (Ordinary Differential Equation) ODE function in the MATLAB is necessary in order to understand this section better.

The figures for the results derived from the MATLAB were implemented in different essential conditions in this research and these are also discussed. Each of the modules is defined and their functions are explained by discussing their operating considerations and comparing the search results which are done in the next steps.

After the desired results using laser diode as a pump for Nd:YAG crystal had been achieved, the pump device with high power light emitting diode, and lower light conjunction (beaming) was changed and used to get the setup work.

## CHAPTER 2

### LITERATURE REVIEW

#### 2.1 Introduction

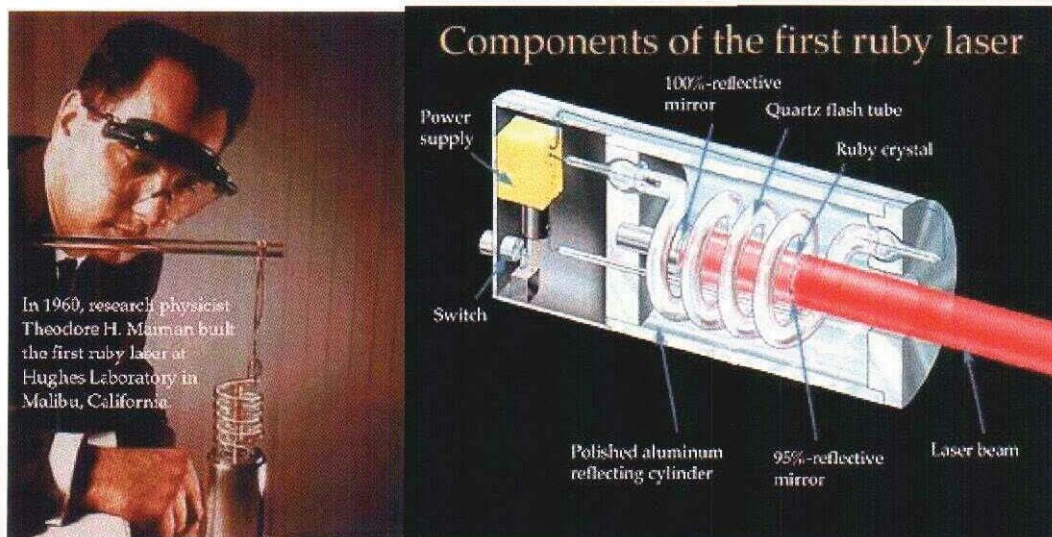
This chapter provides a literature review on Nd:YAG and focuses on the theory of lasing process involved in Nd:YAG laser. A short history of the Nd:YAG laser, as well as the design procedure fundamental for mathematical modelling and experimental fabrication are also given in this chapter.

#### 2.2 Literature Review on Nd:YAG Laser

Since the invention of the vacuum amplifier tube by Lieben and Forest in 1905/06, the amplification of electromagnetic waves over a broad wavelength range and building of oscillator with such waves have been able to be generated [2, 17, 24]. This was extended into the millimetre wave region with advances in amplifier tubes and later solid-state devices such as transistors. Until the 1950s, the thermal radiation sources were mostly used to generate electromagnetic waves in the optical frequency range [17, 24]. The generation of coherent optical waves was only made possible by the Laser. The first amplifier, based on discrete energy levels (quantum amplifier), was the MASER (Microwave Amplification by Stimulated Emission of Radiation), which was invented by Gordon, Townes and Zeiger in 1954. In 1958, Schawlow and Townes proposed to extend the principle of MASER to the optical regime [21, 33, 34].



The amplification should arise from the stimulated emission between discrete energy levels which must be inverted, as discussed in the final section. The amplifiers and oscillators based on this principle are called LASER (Light Amplification by Stimulated Emission of Radiation). Maiman was the first to demonstrate laser based on the solid-state laser material Ruby (Figure 2.1) [5].



**Figure 2.1 Theodore Maiman with the first Ruby Laser in 1960 and a cross sectional view of the first device [5]**

Meanwhile, the first HeNe-Laser, a gas laser followed in 1961. It was the gas laser which was built by Ali Javan at (Massachusetts Institute of Technology) MIT, with a wavelength of 632.8 nm, and a line width of only 10 kHz [2]. Thereafter, more professional items are needed to to be presented in order to achieve a better understanding. Meanwhile, the most important point in this