



**UNIVERSITI PUTRA MALAYSIA**

***INFLUENCE OF OIL TYPE ON ACRYLAMIDE FORMATION IN  
INTERMITTENT FRIED BEEF NUGGETS AND IN ASPARAGINE-  
GLUCOSELIPID SYSTEM***

**SITI NUR SYAHIRAH BINTI AHMAD**

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By

**SITI NUR SYAHIRAH BINTI AHMAD**

**Thesis Submitted to the School of Graduate Studies, Universiti  
Putra Malaysia in Fulfilment of the Requirement for the Degree of  
Master of Science**

**August 2021**

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Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfillment of the requirement for the degree of Master of Science

## **INFLUENCE OF OIL TYPE ON ACRYLAMIDE FORMATION IN INTERMITTENT FRIED BEEF NUGGETS AND IN ASPARAGINE-GLUCOSE-LIPID SYSTEM**

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**August 2021**

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**Faculty : Food Science and Technology**

This study aims to investigate the effect of different vegetable oils and frying cycles on acrylamide formation during the intermittent frying of beef nuggets. Different vegetable oils, palm olein (PO), red palm super olein (RPSO), sunflower oil (SFO), and soybean oil (SBO), were used for a total of 80 frying cycles. Oil was collected at every 16<sup>th</sup> frying cycle and analysed for peroxide value (PV), *p*-anisidine value (*p*-AV), free fatty acid (FFA), total polar compound (TPC), polar compound fractions, and fatty acid composition (FAC). Total oxidation (TOTOX) value was calculated, and acrylamide content was quantified in the nuggets. Regardless of the oil type, PV, *p*-AV, and TOTOX initially increased but gradually decreased. However, FFA and TPC continued to develop across the 80 frying cycles. The C18:2/C16:0 remained almost unchanged in PO and RPSO but dropped progressively in SFO and SBO. The lowest acrylamide content in fried products was observed in the PO, while the highest content was observed in RPSO. The oil type but not the frying cycle significantly affected the acrylamide concentration in beef nuggets. PO is shown to be the most suitable vegetable oil to be used in lowering acrylamide formation during heat treatment. Next, the effect of different compositions of beta-carotene and vitamin E in RPSO blends on the kinetics parameters of acrylamide formation/elimination in an asparagine-glucose-lipid model system. Different blends of RPSO and canola oil (10, 20 and 30%) were applied and heated at series of temperature (120, 140, 160, 180, and 200°C) for 20 min. Linear equation for each oil blend was plotted in which the activation energy (*E<sub>a</sub>*) was estimated and found that acrylamide formation obeyed the Arrhenius Law. Higher level of RPSO incorporated in the blend led to a higher amount of beta carotene and tocopherols in the blend. Acrylamide content was determined using GCMS method and results indicated that the acrylamide formation obeyed the Arrhenius Law. Highest acrylamide content was revealed when 30% RPSO used at temperature 200°C whereas the lowest was noted when 20% RPSO was used at 120°C. Per contra for *E<sub>a</sub>* which 20% RPSO revealed the highest and 30% RPSO the lowest revealing that higher energy was

required for the reaction to proceed then leading to lower acrylamide formation compared to others. The kinetics parameters of different oil blends of RPSO estimated in the present study may provide insight into the optimum RPSO blend to reduce acrylamide formation during heat treatment.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia  
sebagai memenuhi keperluan untuk Ijazah Master Sains

## **PENGARUH JENIS MINYAK PADA PEMBENTUKAN AKRILAMIDA DALAM NUGGET LEMBU PENGORENGAN SEKEJAP DAN DALAM SISTEM LIPID- GLUKOSA-ASPARAGIN**

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Kajian ini bertujuan untuk mengkaji kesan penggunaan minyak sayuran dan penggorengan berbeza terhadap pembentukan akrilamida dalam nugget daging lembu. Minyak sayuran yang berbeza, olein sawit (OS), olein sawit merah (OSM), minyak bunga matahari (MBM), dan minyak kacang soya (MKS), digunakan selama 80 kali penggorengan. Minyak dikumpulkan pada setiap kitaran menggoreng ke-16 dan dianalisis untuk nilai peroksida (PV), nilai *p*-anisidin (*p*-AV), asid lemak bebas (ALB), jumlah komponen polar (JKP), pecahan sebatian polar, dan komposisi asid lemak (KAL). Nilai pengoksidaan total (PT) dikira, dan kandungan akrilamida dihitung dalam nugget. Kesemua minyak menunjukkan PV, *p*-AV, dan PT pada mulanya meningkat tetapi secara beransur-ansur menurun. Walaubagaimanapun, ALB dan JKP terus berkembang sepanjang 80 kitaran penggorengan. C18:2 / C16:0 kekal hampir tidak berubah di OS dan OSM tetapi turun secara berperingkat di MBM dan MKS. Kandungan akrilamida terendah dalam produk goreng diperhatikan dalam OS, sementara kandungan tertinggi diperhatikan dalam OSM. Analisis korelasi bivariate tidak menunjukkan hubungan yang signifikan ( $p \leq 0.05$ ) antara atribut kualiti minyak dan kepekatan akrilamida. Jenis minyak tetapi bukan kitaran menggoreng mempengaruhi kepekatan akrilamida dalam nugget daging lembu. Minyak sayuran yang paling sesuai dalam mengurangkan pembentukan akrilamida semasa proses pemanasan adalah OS. Seterusnya, kesan komposisi beta-karoten dan vitamin E yang berlainan dalam OSM bergabung pada parameter kinetik pembentukan/penghapusan akrilamida dalam sistem model asparagine-glukosa-lipid. Campuran minyak OSM dan kanola yang berbeza (10, 20 dan 30%) digunakan dan dipanaskan pada suhu (120, 140, 160, 180, dan 200 °C) selama 20 minit. Persamaan linear untuk setiap campuran minyak digambarkan di mana tenaga pengaktifan ( $E_a$ ) dianggarkan dan didapati bahawa pembentukan akrilamida mematuhi Hukum Arrhenius. Tahap OSM yang lebih tinggi yang digabungkan dalam campuran menyebabkan jumlah beta

karoten dan tokol yang lebih tinggi dalam campuran. Kandungan akrilamida ditentukan menggunakan kaedah GCMS dan hasil menunjukkan bahawa pembentukan akrilamida mematuhi Hukum Arrhenius. Kandungan akrilamida tertinggi dinyatakan ketika 30% OSM digunakan pada suhu 200°C sedangkan yang terendah dicatat ketika 20% OSM digunakan pada suhu 120°C. Sebaliknya nilai  $E_a$  adalah apabila 20% OSM digunakan dan 30% OSM menunjukkan nilai  $E_a$  terendah, secara tidak langsung menunjukkan bahawa tenaga yang lebih tinggi diperlukan agar tindak balas dapat diteruskan sehingga menyebabkan pembentukan akrilamida lebih rendah berbanding yang lain. Parameter kinetik campuran minyak OSM yang berbeza yang dianggarkan dalam kajian ini dapat memberikan gambaran mengenai campuran OSM yang optimum untuk mengurangkan pembentukan akrilamida pada suhu yang tinggi.



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## Declaration by Members of Supervisory Committee

This is to confirm that:

- the research conducted and the writing of this thesis was under our supervision;
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## LIST OF ABBREVIATIONS

%	Percentage
°C	Degree celcius
µg	Microgram
µl	Microliter
µmol	Micromole
ANOVA	Analysis of variance
AOCS	American Oil Chemists' Society
APA	Aminopropionamide
b.w.	body weight
BHT	Butylated hydroxytoluene
C	Concentration of acrylamide
cm	Centimeter
CO	Canola oil
DAG	Diacylglycerols
DE	Diethyl ether
<i>E<sub>a</sub></i>	Activation energy
EFSA	European Food Safety Authority
EGCG	Epigallocatechin gallate
ELSD	Evaporative Light Scattering Detector
FAC	Fatty acid composition
FAME	Fatty acid methyl ester
FAQ	Food and Agricultural Organization
FDA	Food and Drug Administration
FFA	Free Fatty Acid

FFQ	Food Frequency Questionnaire
FID	Flame Ionization Detector
g	Gram
GC	Gas Chromatography
HLB	Hydrophilic-Lipophilic-Balanced
HPLC	High Performance Liquid Chromatography
IARC	International Agency for Research on Cancer
IUPAC	International Union of Pure and Applied Chemistry
J	Joule
K	Rate constant
K	Kelvin
kg	Kilogram
m	Meter
<i>m/z</i>	Mass to charge ratio
MAG	Monoacylglycerols
MCX	Mixed-mode Cation-eXchange
mg	Milligram
mL	Milliliter
mm	Millimeter
mmol	millimole
MUFA	Monounsaturated fatty acid
ng	Nanogram
OTAG	Oxidised triacylglycerol
OxTAG	oxidized triacylglycerols
<i>p</i> -AV	<i>p</i> -anisidine value
PE	Petroleum ether



PMC	2,2,5,7,8-Pentamethyl-6-chromanol
PO	Palm oil
PTAG	Polymerised triacylglycerol
PTAG	polymerized triacylglycerols
PUFA	Polyunsaturated acid
PV	Peroxide value
RCF	Relative centrifugal force
RR	Ranger Russet
RSPO	Red palm oil
SBO	Soybean oil
SFA	Saturated fatty acid
SFO	Sunflower oil
TAG	Triacylglycerol
TBHQ	Food and Drug Administration
THF	Tetrahydrofuran
TOTOX	Total oxidation value
TPC	Total polar compounds
TRF	Tocols rich fraction
VG	Van Gogh
VOO	Virgin olive oil
WHO	World Health Organisation

## CHAPTER 1

### INTRODUCTION

#### 1.1 Background of Study

Heat treatment is a common method applied in food production in order to improve the final quality of food. However, it was reported that heat treatment with the temperature slightly above 120°C, will cause the formation of acrylamide in the food (Mottram, Wedzicha, & Dodson, 2002; Tareke, Rydberg, Karlsson, Eriksson, & Törnqvist, 2002). Acrylamide has been classified under Group 2A; probably carcinogenic to human since 1994 by the International Agency for Research on Cancer (1994) which can lead to potential to cause toxic effects in animals and humans (Baskar & Aiswarya, 2018). In 2002, Swedish National Food Administration and the University of Stockholm announced the discovery of acrylamide in a variety of heated starch-rich foods at high temperatures (Tareke et al., 2002). Apparently, it has been found that widely consumed foods, such as potato products (potato chips and French fries), cereal-based products (biscuits, bakery foods, breakfast cereals and bread) and coffee, are highly risk with acrylamide (Zhang, Huang, Wang, & Cheng, 2016).

Frying is one of the widely applied methods in food processing in order to make the food more palatable and desirable (Pankaj & Keener, 2017) thus increasing high consumption of fried food such as nugget which is commonly found in food establishments (Barbut, 2013). However, frying has been associated with acrylamide formation in which it was reported that frying cycles (Gertz, 2004; Lim, Jinap, Sanny, & Tan, 2014) and type of oils influenced the acrylamide formation in fried food (Becalski, Lau, Lewis, & Seaman, 2003; Daniali, Jinap, Hajeb, & Sanny, 2016). Different oil types composed of different fat composition and chain length, for instance previous research works reported that higher acrylamide formation is more likely to take place in lipid with higher unsaturation level due to higher lipid oxidation rate (Capuano, Oliviero, Açar, Gökmen, & Fogliano, 2010). Apart from Maillard reaction, lipid oxidation has been acknowledged as a minor pathway for acrylamide formation in food (Gertz & Klostermann, 2002; Jin, Wu, & Zhang, 2013; Weisshaar, 2004) via its precursor, acrolein; the acrolein formed due to dehydration of glycerol which was further oxidised becoming acrylic acid which then generate acrylamide with presence of asparagine (Yasuhara, Tanaka, Hengel, & Shibamoto, 2003).

Consequently, various studies have been conducted to reduce the formation of acrylamide in food, including the application of antioxidants in the recipe formulation (Jing et al., 2019). Antioxidants has been reported to be able to give discordant; both positive and negative effect on acrylamide formation in food and model systems (Jin et al., 2013). Reduction of acrylamide contents was reported in fried potato slices, cookies, and crackers when associated with rosemary herb, vitamin E and ascorbic acid and ascorbate respectively (Becalski et al., 2003; Li

et al., 2012). However, addition of BHT, sesamol, and vitamin E to meat before heating elevated the formation of acrylamide (Tareke, 2003). In a lipid oxidation system, antioxidants inhibit acrylamide formation via interrupting the lipid oxidation to take place, hence limiting the carbonyls accumulation (Jin et al., 2013). Additionally, vegetable oils contain fat-soluble antioxidants, mainly vitamin E (tocopherols and tocotrienols) and beta-carotene (Jin et al., 2013; Sundram, Sambanthamurthi, & Tan, 2003).

Food matrices are very complicated involving many chemical and physical interactions, hence model system is applied alternatively in to obtain a clearer understanding of the reactions occurred (Van Boekel, 2008). Kinetic expresses the rate of a reaction (De Vleeschouwer, Van der Plancken, Van Loey, & Hendrickx, 2009). Thus, kinetic model describes those reactions in term of mathematical relationship among the variables, consisting of kinetic parameters known as reaction orders, reaction rates and activation energies. Since acrylamide mitigation effort is highly associated with temperature and time combination, Arrhenius equation has been applied in kinetic models to obtain insight into how the reactions proceed (Ravi & Gurunathan, 2018).

## 1.2 Problem Statements

Since nugget is subjected to deep frying, it is a matter of concern to investigate the acrylamide formation in nugget. Furthermore, currently there are various types of nuggets can be obtained easily in the market. However, there is lack of studies on the formation of acrylamide in beef nugget during deep frying. Previous studies on chicken nuggets were focused on the oil quality instead of acrylamide formation (Bansal, Zhou, Barlow, Lo, & Neo, 2010; Enriquez-Fernández, Álvarez de la Cadena y Yañez, & Sosa-Morales, 2011; Park & Kim, 2016).

In addition, there are two types of antioxidants which are water soluble (e.g., ascorbic acid, phenolic compounds, and flavonoids) and lipid soluble (e.g., tocopherol, tocotrienol, and carotenoids) (Jin et al., 2013; Sundram, Sambanthamurthi, & Tan, 2003). However, previous acrylamide-antioxidants studies were mainly focused on the application of water-soluble antioxidants and lack of information on the application of fat-soluble antioxidants (Jin et al., 2013). Previously, it was suggested that the level of fat-soluble antioxidants present in the oils have been neglected in the studies that investigated the association of vegetable oils and acrylamide formation in food (Napolitano, Morales, Sacchi, & Fogliano, 2008).

Apart from that, various studies have been conducted to study the effect of lipid towards acrylamide formation/elimination in food and chemical model system such as dry fat-rich model systems (Capuano et al., 2010), oil-rich model systems (Nan et al., 2020), asparagine–lipid model system (Zamora & Hidalgo,

2008). Unfortunately, kinetics parameters of acrylamide formation in asparagine-glucose-lipid system have not been published.

### **1.3 Significance of Study**

This study can give a better and clearer understanding on the role different vegetable oils and frying cycles on the acrylamide formation in beef nugget. Besides that, the gap of on kinetics parameters of acrylamide formation in asparagine-glucose-lipid system can be filled through this study. These will be beneficial to the researchers to help in developing methods dealing with acrylamide mitigation. Additionally, the findings in this study should be of interest to the food manufacturers, food processing industry, restaurateurs, and home-makers as it can be used as general precaution since deep-fat frying is widely applied in various food production.

### **1.4 Objectives of Study**

Therefore, the objectives of this study were:

1. To investigate the effect of different vegetable oils and frying cycles on the acrylamide formation during the intermittent frying of beef nuggets.
2. To unravel the effect of different compositions of beta-carotene and vitamin E in red palm super olein (RPSO) blends on the kinetics parameters of acrylamide formation/elimination in an asparagine-glucose-lipid model system.

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