

**DESIGN AND DEVELOPMENT OF A WIRELESS RADIO
FREQUENCY IDENTIFICATION READER COMMUNICATION
SYSTEM AT UHF BAND**

By

MOHAMMAD SHAHRAZEL BIN RAZALLI

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia, in
Fulfilment of the Requirement for the Degree of Master of Science**

June 2006

DEDICATION

In the name of Allah, Most Gracious and Most Merciful

For the Sake of Islam

**Abstract of the thesis presented to the Senate of Universiti Putra Malaysia in
fulfilment of the requirement for the degree of Master of Science**

**DESIGN AND DEVELOPMENT OF A WIRELESS RADIO FREQUENCY
IDENTIFICATION READER COMMUNICATION SYSTEM AT UHF BAND**

By

MOHAMMAD SHAHRAZEL BIN RAZALLI

June 2006

Chairman: Associate Professor Mohd Adzir Mahdi, PhD

Faculty: Engineering

**Radio Frequency Identification (RFID) system has been widely used recently to
replace**

**a bar code system. The purpose of the RFID device is the same as a bar code device
that provides a unique identifier data for an object. In the bar code device, the
identifier data is printed on the object, while in the RFID device the identifier data
can be stored and updated from time to time because it has a small size of memory
chip or microprocessor located in its tag. Besides that, the RFID device does not
need a line of sight to retrieve the data from the tag since it uses a magnetic wave or
radio frequency wave at 134.2 KHz or 13.56 MHz to communicate between the
reader and tag.**

**The common RFID reader in the market nowadays is using a wire communication
between the reader and the host computer. This limits the reader performance**

since it is not portable. To make it portable, the device can be connected to the Personal Digital Assistant (PDA) or Bluetooth wireless device, but the solutions are costly.

In this thesis, the research is concentrated on the design and development of the communication system between the reader and the host computer. The communication between the RFID reader and the computer host is by using wireless and the communication is set to RS232 protocol. The system is operated at UHF 370 MHz band and it uses an amplitude shift keyed (ASK) modulation technique. The system is established by modulating the amplitude of the high bit or bit '1' of the signal at radio frequency wave at the UHF carrier wave. For the low bit or bit '0' there is no radio frequency (RF) modulation taken place at the transmitter circuit, therefore the receiver does not receive any RF modulation wave from the RF transmitter reader and this is defined as low bit or bit '0' at the receiver.

This RFID wireless reader communication system can provide a good communication range in between 20 to 30 meters for line of sight or without line of sight. It is very useful for the outdoor such as tree tagging and electronic gardening applications. Furthermore, the designed RF transceiver is cost effective as compared to other RF transceiver modules available off the shelf and also from other wireless communication technologies such as Bluetooth or Wireless Fidelity (Wifi).

**Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai
memenuhi keperluan untuk ijazah Master Sains**

**REKABENTUK DAN PEMBANGUNAN SISTEM PERHUBUNGAN PEMBACA
RADIO FREKUENSI IDENTITI TANPA WAYAR PADA JALUR UHF**

Oleh

MOHAMMAD SHAHRAZEL BIN RAZALLI

Jun 2006

Pengerusi: Profesor Madya Mohd Adzir Mahdi, PhD

Fakulti: Kejuruteraan

Sistem pengenalan identiti menggunakan frekuensi gelombang radio (RFID) telah digunakan dengan meluas dewasa ini bagi menggantikan sistem pengenalan identiti menggunakan kod garisan. Tujuan kegunaan sistem pengenalan identiti menggunakan frekuensi gelombang radio adalah sama sahaja seperti penggunaan sistem kod garis, iaitu untuk menyediakan pengenalan unik untuk objek. Bagi sistem pengenalan identiti menggunakan frekuensi gelombang radio, data maklumat boleh disimpan dan dikemas kini dari masa ke semasa kerana sistem ini mempunyai cip storan ingatan yang bersaiz kecil didalam penanda. Dengan sistem ini, penguna tidak perlu mengesan objek secara garisan lurus (kaedah mengesan

objek seperti didalam sistem kod garis), kerana ianya menggunakan gelombang radio untuk tujuan pembacaan atau pengesanan objek. Frekuensi pembaca RFID yang popular digunakan sekarang adalah pada 134.2 kHz dan 13.56 MHz. Secara amnya, kebanyakan pembaca sistem pengenalan identiti frekuensi gelombang radio ini direkacipta dengan menggunakan talian wayar untuk berkomunikasi diantara pembaca dan terminal komputer. Ini menyebabkan ianya tidak begitu mudah alih untuk kegunaan diluar bangunan. Untuk menjadikannya mudah alih, pengguna perlu menyambungkan sistem ini dengan pembantu digital persendirian (PDA) atau *Bluetooth*.

Dalam tesis ini, kajian tertumpu kepada sistem perhubungan diantara pembaca RFID dengan terminal komputer. Alat sistem perhubungan ini direkacipta supaya menjadikan pembaca RFID ini tanpa wayar dan mudah alih. Frekuensi gelombang radio yang di pilih adalah pada 370 Mhz dan menggunakan protokol RS232. Teknik modulatan gelombang radio ini berdasarkan pada teknik amplitud modulatan (ASK). Apabila pembaca membaca penanda, maklumat bit ‘1’ didalam penanda, ia mengaktifkan gelombang radio pemancar atau memodulatkan gelombang radio pada 370 MHz. Ini akan menyebabkan penerima pada terminal komputer mentakrifkan sebagai maklumat bit ‘1’. Apabila maklumat bit adalah ‘0’, ia tidak memodulatkan gelombang radio pemancar dan penerima pada terminal komputer akan mentakrifkan ini sebagai maklumat bit ‘0’.

Pembaca sistem pengenalan identiti tanpa wayar ini bekerja baik didalam lingkungan 30 meter dengan adanya halangan atau tanpa halangan. Ianya amat

sesuai sekali bagi penggunaan di luar bangunan seperti, penandaan pokok didalam hutan dan bercucuk tanam secara elektronik. Selain daripada itu, kos rekacipta dan pembangunan sistem ini jauh lebih murah jika dibandingkan dengan sistem komunikasi dengan seperti Bluetooth dan fidelity tanpa wayar (WIFI).

ACKNOWLEDGEMENTS

In the name of Allah, Most Gracious and Most Merciful. I would like to express my greatest gratitude to ALLAH the Almighty, for his help and support during the course of life and the moment of truth. Alhamdullilah.

I would like to express my appreciation to my supervisor, co-supervisor, Associate Professor Dr. Mohd Adzir Mahdi and Puan Siti Mariam Shafie for their wise council, guidance, endless encouragement and patience towards completing the research. Without them it very difficult to accomplished.

My special thanks extended to Puan Siti Mariam as my supervisor committee member. Associate Professor Dr. Abdul Rahman Ramli, Mr. Shahnan, Mr. Ashrif, Mr. Sharuzzaman, Abang Isa and all my photonic and multimedia laboratory colleagues.

Lastly, I would like to express my indebtedness to my beloved mother, sister, brothers, aunties, father and mother in law and my lovely wife, children, Sabrina,

Razi, Aisyah Ayra and Aiman for their support, encouragements and understanding.

Thank you so much.

I certify that an Examination Committee has met on 2nd June 2006 to conduct the final examination of Mohammad Shahrazel bin Razalli on his Master of Science thesis entitled “Design and Development of a Wireless Radio Frequency Identification Reader Communication System at UHF Band” in accordance with Universiti Pertanian Malaysia (Higher Degree) Act 1980 and Universiti Pertanian Malaysia (Higher Degree) Regulations 1981. The Committee recommends that the candidate be awarded the relevant degree. Members of the Examination Committee are as follows:

Borhanuddin Mohd. Ali, PhD
Professor
Faculty of Engineering
Universiti Putra Malaysia
(Chairman)

Roslina Mohd. Sidek, PhD
Lecturer
Faculty of Engineering
Universiti Putra Malaysia
(Internal Examiner)

Sudhanshu Shekhar Jamuar, PhD
Professor
Faculty of Engineering
Universiti Putra Malaysia
(Internal Examiner)

Mahamod Ismail, PhD
Associate Professor
Faculty of Engineering

**Universiti Kebangsaan Malaysia
(External Examiner)**

HASANAH MOHD. GHAZALI, PhD
Professor/Deputy Dean
School of Graduate Studies
Universiti Putra Malaysia

Date :

This Thesis submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Master of Science. The members of the Supervisory Committee are as follows:

Mohd Adzir Mahdi, PhD
Associate Professor
Faculty of Engineering
Universiti Putra Malaysia
(Chairman)

Siti Mariam Shafie
Lecturer
Faculty of Engineering
Universiti Putra Malaysia
(Member)

AINI IDERIS, PhD
Professor/Dean
School of Graduate Studies
Universiti Putra Malaysia

Date:

DECLARATION

I hereby declare that the thesis is based on my own work except for the quotations and citations, which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at UPM or other institutions.

MOHAMMAD SHAHRAZEL BIN RAZALLI

Date:

TABLE OF CONTENTS

	Pages
DEDICATION	ii
ABSTRACT	iii
ABSTRAK	v
ACKNOWLEDGEMENTS	vii
APPROVAL	viii
DECLARATION	x
LIST OF TABLES	xiv
LIST OF FIGURES	xv
LIST OF ABBREVIATIONS	xix
LIST OF NOTATION	xxi

CHAPTER

1. INTRODUCTION	1
1.1 Background	1
1.2 Problem Statement	4
1.3 Scope of Research	6
1.4 Objective	9
1.5 Research Methodology	10
1.5.1 Instruments	10
1.5.2 Flow Chart	12

1.6 Thesis Organization	16
2. THEORY AND LITERATURE REVIEW	18
2.1 Introduction to RFID System	18
2.2 RFID Architecture	20
2.2.1 RFID Antenna	20
2.2.2 RFID Reader	21
2.2.3 RFID Tag	21
2.3 RFID Application	23
2.4 Communication Between RFID Reader and Host Computer	25
2.4.1 Wire Communication	25
2.4.2 Wire Communication Using RS232 Protocol	27
2.4.3 Wire Communication Using USB Protocol	28
2.5 Critical Review	30
2.5.1 Improvement of RFID Reading Range	30
2.5.2 Wireless and Portable RFID Reader	31
2.5.3 Wireless Communication Using RF Module	33
2.5.4 Wireless Communication Using Infra Red	34
2.5.5 Wireless Communication Using Zigbee Protocol	34
3. DESIGN AND DEVELOPMENT OF WIRELESS RFID COMMUNICATION SYSTEM	36
3.1 System Description	36
3.1.1 Design Parameters	40
3.2 RF Transmitter Circuit Design	41
3.2.1 Oscillator Circuit Operation	44
3.2.2 Modeling of LC Tuned (Tank) Circuit	45
3.2.3 Tank Circuit at Resonant Frequency	46
3.2.4 Physical PCB Copper Trace Antenna Coil Design	47
3.2.5 Quality Factor and Bandwidth	52
3.2.6 Simulation of LC Tank Circuit	54
3.2.7 Transmitter Design	57
3.3 RF Receiver Circuit Design	59
3.3.1 Simulation of DC Parameter	60
3.3.2 Secondary Tank Circuit at Resonant Frequency	61
3.3.3 Physical Dimension of PCB Copper Trace Secondary Coil	62

3.3.4 RF Transformer Design	63
3.3.5 Physical Dimension of PCB Copper Trace Primary Coil	68
3.3.6 Simulation of DC Regulator Power Supply	
69	
3.4 Signal Amplifiers Design	70
3.4.1 First Stage Signal Amplifier Design	
70	
3.4.2 Simulation of First Stage Signal Amplifier	
72	
3.4.3 Second Stage Signal Amplifier Design	73
3.4.4 Simulation of Second Stage Signal Amplifier	74
3.5 Two-Stage Signal Amplifiers	75
3.5.1 Total Voltage Gain	76
3.5.2 AC Analysis	78
3.5.3 Voltage Gain	79
3.6 Low Pass Filter Design	80
3.6.1 Simulation of Low Pass Filter	84
3.6.2 Simulation of Cascaded Amplifier	86
3.7 Complete Schematic Diagram	88
 4. EXPERIMENT, RESULTS AND DISCUSSIONS	90
4.1 Device Setup	
90	
4.2 Parameters Understudy	91
4.2.1 Amplifier Voltage Gain	91
4.2.2 Band Limited Noise	92
4.2.3 Frequency Response	92
4.2.4 Pulse Width	93
4.2.5 Communication Distance	93
4.3 Results and Analysis	
94	
4.3.1 Under-Damped Oscillation	94
4.3.2 Frequency Spectrum Analysis	97
4.3.3 Modulation Process	99
4.3.4 Band Limited Noise	100
4.3.5 Suppression of Band Limited Noise Magnitude	102
4.3.6 RFID Signal Attenuation	104
4.3.7 Unwanted Oscillation from RF Receiver	106
4.3.8 Signal Recovery at RF Receiver	108
4.4 Communication Performance	118
4.4.1 Non-Line of Sight Testing	119
4.4.2 Line of Sight Testing	
121	
4.5 Product Comparison	
123	

5. CONCLUSION AND FUTURE WORK	
126	
5.1 Conclusion	126
5.2 Future Work	
127	
5.2.1 Stability of Resonant Frequency	127
5.2.2 Transmission Distance	128
5.2.3 Embedded into Large Scale Integrated (LSI) Circuit	
128	
5.2.4 Duplex Communication	128
REFERENCES	129
APPENDICES	135
BIODATA OF THE AUTHOR	177
PUBLICATION	178

LIST OF TABLES

Table	Page
-------	------

2.1	Comparison between RS232 and USB	29
3.1	Design Parameters	40
4.1	NLOS reception results at the host computer	
		119
4.2	LOS reception results at the host computer	
		121
4.3	Product Comparison	125

LIST OF FIGURES

Figure Page	
1.1 Scope of Work	8
1.2 Design and Development Flow Chart	
15	
2.1 Block diagram of RFID system	20
2.2 Signal condition travel in copper wire, (a) without and (b) with parasitic effect	27
3.1 RF transmitter block diagram	
37	
3.2 RF Receiver block diagram	38
3.3 Basic Colpitts Oscillator Model	42
3.4 RF transmitter	44
3.5 Practical AC parameter of a LC tuned circuit	46
3.6 Equivalent circuit Model PCB copper trace coil	48
3.7 PCB copper trace coil dimension	50
3.8 New dimension of PCB copper trace antenna coil	52
3.9 Simulated Waveform of LC Tank circuit (Channel 1)	55
3.10 Simulated Bode Plot of LC Tank circuit	56
3.11 RF transmitter oscillator	57
3.12 Simulation of receiver in DC parameter	60
3.13 Dimension of PCB copper trace antenna coil	
62	
3.14 Basic Transformer configuration	64

3.15	Simulation of RF Transformer	65
3.16	Physical arrangement of the RF transformer	
	67	
3.17	Physical Dimension of Primary coil	
	68	
3.18	DC voltage regulator simulation	69
3.19	Single Stage Collector – Base feedback amplifier	71
3.20	Simulation of Pre-Amplifier signal circuit	72
3.21	Simulation of Second Stage signal amplifier	
	74	
3.22	A cascaded of two-stage Signal Transistor amplifiers	77
3.23	Relation between waveform cycle and Bit Rate	78
3.24	AC Parameter of Cascaded Amplifier	79
3.25	First Low pass filter at first stage base junction	81
3.26	Second Low pass filter at first stage Collector–Emitter junction	83
3.27	Simulation of first LPF	84
3.28	Simulation of Second LPF	85
3.29	Simulation of Cascaded two stages signal amplifier	
	86	
3.30	RF transmitter schematic diagram	88
3.31	RF receiver schematic diagram	89
4.1	Tank Circuit	95
4.2	Oscillation waveform from tank circuit	96
4.3	Frequency spectrums of RF carrier	
	97	

4.4	First Frequency Spectrum (f_o) of the RF carrier	98
4.5	RF modulation Bits by RF transmitter	100
4.6	Band limited noise voltage magnitude amplified by transistor Q2	
		101
4.7	Band limited noise output at transistor Q2 (CH1) and IC1 (CH2)	
		102
4.8	Band limited noise voltage magnitude level at transistor Q2	
		103
4.9	‘Clean’ output from MAX232 IC1	104
4.10	Signal condition before applying LPF	105
4.11	Signal condition after applying LPF	
		106
4.12	Oscillation and ‘Clean output’	108
4.13	RF Modulation signal at Primary Coil of the RF Receiver circuit	
		110
4.14	Demodulation of RFID signal bits	112
4.15	Demodulation of RFID signal bits	113
4.16	RFID signal after Q3 (CH1) and after IC1 (CH2)	115
4.17	RFID data ‘9876543211234567’	116
4.18	RFID data at Host Computer	
		117
4.19	NLOS test location map	120
4.20	LOS test location map	
		122

4.21	Active Wave wireless RFID reader	124
4.22	PDA and Texas Flash Card RFID reader	124
A.1	Basic AM transmitter block diagram	
		139
A.2	Basic AM receiver block diagram	140
A.3	Multiplication of Pulse $p(t)$ by Carrier Wave, $\cos(2\pi f_c t)$	
		141
A.4	Amplitude Spectrum of $p(t)\cos(2\pi f_c t)$	142
B.1	DC parameter of RF receiver	
		144
B.2	Regulator Circuit for RF receiver	148
C.1	First stage transistor amplifier in DC analysis	150
C.2	First stage transistor amplifier in AC analysis	153
C.3	AC Parameter of a first stage transistor amplifier	
		153
C.4	Analysis Current Gain by using outside Loop	155
C.5	Second stage transistor amplifier	159
C.6	Second stage transistor amplifier	160
C.7	Second stage transistor amplifier in DC analysis	161
C.8	DC analysis in second stage transistor	163
C.9	AC Parameter of a first stage transistor amplifier	
		164
C.10	Analysis Current Gain by using outside Loop	165
C.11	Analysis Current Gain by using outside Loop	168

D.1	PCB pattern for the RF transmitter	
		170
D.2	PCB pattern for the RF Receiver	171
D.3	The OEM Low Frequency RFID TI reader module, S2000 series	
		172

LIST OF ABBREVIATIONS

AC	-	Alternating Current
AM	-	Amplitude Modulation
ASCII	-	American Standard Code II

ASK	-	Amplitude Shift Keyed
AWG	-	American Wire Gauge
BJT	-	Bipolar Junction Transistor
BPF	-	Band Pass Filter
CH1	-	Channel 1
CH2	-	Channel 2
C_{tuned}	-	Tuning Capacitor
CW	-	Continuous Wave
DC	-	Direct Current
EM	-	Electromagnetic
FCC	-	Federal Communications Commission
FM	-	Frequency Modulation
f₀	-	First Spectrum Frequency
2f₀	-	Second Spectrum Frequency
3f₀	-	Third Spectrum Frequency
FSK	-	Frequency Shift Keyed
HCL	-	Hydrochloric
IC	-	Integrated Circuit
IR	-	Infra Red
ISM	-	Industrial, Scientific and Medical
IW	-	Instantaneous Wave
LC	-	Inductor, Capacitor
LF	-	Low Frequency

LOS	-	Line Of Sight
LPF	-	Low Pass Filter
LSI	-	Large Scale Integrated NLOS
NLOS	-	Non Line Of Sight
OEM	-	Original Engineering Module
PCB	-	Printed Circuit Board
PSK	-	Phase Shift Keyed
R	-	Resistance loss
RF	-	Radio Frequency
RFC	-	Radio Frequency Choke
RFID	-	Radio Frequency Identification
R_{Loss}	-	PCB Copper Loss Resistance
RM	-	Ringgit Malaysia
RMS	-	Root Mean Square
R_{rad}	-	Radiation Resistance
RS232	-	Recommended Standard 232
SHF	-	Super High Frequency
SW1	-	Switch 1
TI	-	Texas Instrument
TTL	-	Transistor-Transistor Logic Level
UHF	-	Ultra High Frequency
USB	-	Universal Serial Bus
USD	-	United State Dollar

LIST OF NOTATIONS

<i>A</i>	-	Area of the coil loop in m^2
<i>B.W</i>	-	Bandwidth in $rads^{-1}$
<i>C</i>	-	Reactance of the Capacitor in H

f	-	Frequency in hertz
I_c	-	Collector Current in A
I_b	-	Base Current in A
l	-	perimeter of the coil in m.
L	-	Reactance of the Inductor in H
L_M	-	Mutual Inductance in H
N	-	Coil turns
P_{rad}	-	Radiation Power in W.
P_{Loss}	-	Loss Power in W
P_{Total}	-	Total Power in W
Q_{Series}	-	Series Quality Factor of the inductance
r	-	Coil radius in mm
R	-	Resistor in Ω
R_f	-	Feedback Resistor in Ω
T	-	Time
μ	-	Non Magnetic Material permeability in H/m
V	-	Voltage in V
V_{be}	-	Voltage Across base emitter junction in V
V_c	-	Collector Voltage in V
V_{Dz}	-	Voltage zener diode in V
V_{in}	-	Input Voltage in V
V_{out}	-	Output Voltage in V

W	-	Energy Storage in J
ω_r	-	Resonance Frequency in $rads^{-1}$
w	-	Width of the PCB copper track in m
X_M	-	Inductance reactance linkage between primary and secondary coil in Ω
σ	-	Conductivity in S/m of the pcb track
ε_r	-	relative dielectric constant
k	-	coupling coefficient
β	-	Forward Current Gain