

**ELECTRODEPOSITION OF COPPER TIN SELENIDE FILMS FROM
AQUEOUS SOLUTION**

By

CHUAH HANG CHING

**Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia,
in Fulfilment of the Requirements for the Degree of Master of Science**

November 2003

DEDICATION

I would like to dedicate my work to both my beloved parents for their full support to carry out my Master Degree Program in Universiti Putra Malaysia

Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirements for the degree of Master of Science

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Faculty: **Science and Environmental Studies**

Thin films of Cu_2SnSe_4 have been electrodeposited potentiostatically from aqueous solution containing CuCl_2 , SnCl_4 and Na_2SeO_3 on titanium substrates at room temperature. The disodium salt of ethylenediaminetetraacetic acid ($\text{Na}_2\text{-EDTA}$) was used as a complexant. Cyclic voltammetry was performed at room temperature to elucidate the electrodic processes occurred and to determine the potential range for electrodeposition. The effect of parameters such as deposition potential, electrolyte concentration, deposition time, bath temperature, annealing time and temperature and concentration of complexant on the film properties were studied. The films have been characterized by X-ray diffraction (XRD), scanning electron microscopy (SEM), energy dispersive X-ray analysis (EDAX), X-ray photoelectron spectroscopy (XPS) and linear sweep photovoltaic (LSPV) technique. The band gap energy and type of optical transition were determined from optical absorbance data.

XRD studies confirmed the formation of polycrystalline Cu₂SnSe₄ on the titanium substrate and showed a cubic structure with strong (111) orientation. The films prepared in this study showed p-type semiconductor behaviour. SEM micrographs confirmed the polycrystalline nature of the deposit. The photoactivity, composition, grain size and shape of the film were dependent on the electrodeposition condition.

Nearly stoichiometric for Cu₂SnSe₄ film was obtained from 0.02 M Cu-EDTA, 0.02 M Sn-EDTA and 0.02 M Na₂SeO₃ solution at potential -0.60 V vs Ag/AgCl. Further investigation at -0.50 V shows that this potential was not suitable for the deposition of copper tin selenide. Increasing the deposition time allowed more materials to be deposited onto the substrate and thicker films were formed. The electrodeposition of the Cu₂SnSe₄ film was most suitable to be carried out at room temperature. Increasing the bath temperature could not improve the crystallinity of Cu₂SnSe₄ compound, but lead to formation of binary phase, CuSe. Annealing also could not improve the crystallinity of film but other binary phases such as CuSe₂ and Cu₂Se appeared. Minimum concentration of EDTA obtained for Cu₂SnSe₄ film. The film thickness was controlled by the time of deposition and changing the concentration of the reaction.

XPS spectrum confirms the presence of Cu, Sn and Se. The optical absorption studies revealed that the transition is direct and band gap energy E_g was 1.2 eV.

Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai
memenuhi keperluan untuk ijazah Master Sains

**ELEKTROENAPAN LAPISAN NIPIS KUPRUM TIMAH SELENIDE
DARIPADA LARUTAN LARUTAN BERAKUEUS**

Oleh

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Pengerusi: Profesor Madya Zulkarnain Zainal, Ph.D.

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Lapisan filem nipis Cu_2SnSe_4 telah dienapkan dari larutan akueous yang mengandungi CuCl_2 , SnCl_4 dan Na_2SeO_3 diatas substrat titanium pada suhu bilik melalui kaedah elektroenapan. Proses elektroenapan ini dijalankan dengan menggunakan agen pengkomplex EDTA. Kesan parameter seperti nisbah keupayaan elektroenapan, kepekatan larutan elektrolit, masa elektroenapan, suhu, pemanasan dan kepekatan kompleks EDTA telah dikaji. Voltametri siklik dilakukan untuk mengenal pasti julat keupayaan yang sesuai untuk proses pengenapan. Struktur, morfologi, komposisi dan fotosentiviti sample telah dianalisis dengan menggunakan teknik pembelauan sinar-X (XRD), mikroskopi pengimbasan electron (SEM), analisis penyerakan tenaga sinaran-X (EDAX), spektroskopi fotoelektron sinar-X (XPS) dan voltammetri pengimbasan linear (LSPV). Nilai luang tenaga dan jenis peralihan optik telah ditentukan dari data serapan optik.

Analisis pembelauan sinar-X membuktikan terdapat pembentukan polihablur Cu_2SnSe_4 diatas substrat titanium dan berbentuk kiub. Filem yang disediakan dalam kajian ini menunjukkan sifat semikonduktor jenis-p. Mikroskopi pengimbasan elektron telah membuktikan kewujudan polihablur. Fotosentiviti, komposisi, saiz butiran dan bentuknya adalah bergantung kepada keadaan pengenapan.

Larutan yang mengandungi kepekatan 0.02 M Cu-EDTA, 0.02 M Sn-EDTA dan 0.02 M Na_2SeO_3 pada keupayaan -0.60 V menunjukkan nilai yang hampir stiochiometric. Penyelidikan lanjutan pada keupayaan -0.50 V menunjukkan keupayaan ini adalah tidak sesuai untuk pengenapan filem nipis Cu_2SnSe_4 . Penambahan masa elektroenapan membenarkan lebih banyak bahan mengenap diatas substrat dan filem yang lebih tebal terbentuk. Suhu bilik adalah suhu yang terbaik untuk pengenapan filem Cu_2SnSe_4 . Peningkatan suhu tidak meningkatkan penghabluran Cu_2SnSe_4 , tetapi menunjukkan pembentukan CuSe. Pemanasan juga tidak meningkatkan penghabluran, tetapi menunjukkan pembentukkan CuSe_2 dan Cu_2Se . Kepekatan EDTA yang minimum adalah cukup untuk membentuk filem Cu_2SnSe_4 . Ketebalan filem adalah bergantung kepada masa elektroenapan dan kepekatan larutan elektrolit.

Spektroskopi fotoelektron sinar-X (XPS) membuktikan kewujudan Cu, Sn dan Se. Serapan optik memberikan nilai luang tenaganya (E_g) 1.2 eV serta dalam keadaan peralihan terus.

ACKNOWLEDGEMENTS

I wish to express my sincere appreciation and gratitude to my Supervisors, Associate Prof. Dr. Zulkarnain Zainal and co-supervisor Prof. Dr. Mohd Zobir Bin Hussein and Prof. Dr. Anuar Kassim for their invaluable assistance, advice and guidance throughout the duration of the project

I appreciate the guidance by the staffs, both in Chemistry Department and Institute of Bioscience. Many thanks also go to my laboratory members and to all who had assisted me contributed in this project.

Finally, financial support of this research and the Postgraduate Assistantship offered are also acknowledged.

I certify that an Examination Committee met on 21st November, 2003 to conduct the final examination of Chuah Hang Ching on her Master of Science thesis entitled "Electrodeposition of Copper Tin Selenide Films from Aqueous Solution" in accordance with Universiti Pertanian Malaysia (Higher Degree) Act 1980 and Universiti Pertanian Malaysia (Higher Degree) Regulations 1981. The Committee recommends that the candidate be awarded the relevant degree. Members of the Examination Committee are as follows:

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DECLARATION

I hereby declare that the thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at UPM or other institutions.

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